# Amber® Mill Direct

- 1. Overview • Trade / Device Name : Amber Mill Direct
  - · Common Name : Dental Materials for Dental Prosthesis
  - Intended Use of the Device: Amber Mill Direct Series are indicated for fabricating glass ceramic restorations such as single-unit anterior and posterior crowns, veneers, inlays/ onlays and anterior 3-unit bridges using CAD/CAM System.

Instructions for Use

- Classification Name : Porelain Powder for Clinical Use
- Packaging Unit : Refer to HASS standard package.

## 2. Instruction



## (1) How to use

- This product must be used in accordance with the methods or using a dental CAD/CAM system.
- \* Procedure for using glass ceramic blocks \*
- Attach the Jig to the accurate location.
- Mount it on the CAD/CAM equipment.
- ③ Input size information of the prepared block into the CAD/CAM equipment.
- ④ Input correction information needed for processing.
- (5) Process the Block using the CAD/CAM equipment.
- © Carefully detach the process-completed block from the equipment.
- ⑦ Detach the processed artificial tooth or restoration from the block.
- (8) If necessary, perform stain and glazing treatment.

## (2) Storage and Maintenance before Use

- Do not store in an open or unhygienic place as this may contaminate the products.
- ② Store away from moisture, direct sunlight, and heat.
- ③ Do not reuse or recycle the remaining part once used.

## A 3. Cautions

## (1) Cautions before Use

- Be careful not to damage the milling tool of the CAD/CAM machine when attaching or detaching the product.
- 2 Be careful not to get your hand caught in the milling tool.
- ③ The jig should be attaching to an accurate location.
- ④ Suppress or remove the dust which may occur during the operation of CAD/CAM machine.
- ⑤ Do not drop the product on the ground or apply heavy force as it may damage the product.
- 6 Keep the product out of reach of infants and children.
- ⑦ Product should be handled by dental technician.

# (2) Storage and Maintenance before Use

- Store the product at room temperature in a dry place.
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- ② Pack and store the product properly to ensure that it is not damaged.
- ③ Store the product at temperatures ranging from 0°C ~ 40°C, in combination with relative humidity of 10% r.H ~ 90% r.H, under atmospheric pressures ranging from 500 hPa ~ 1060 hPa.

## 4. Side effect

If the patient is known to be allergic to any of the components of Amber Mill Direct, the material must not be used to fabricate restorations.

#### 5. Contraindication

- ① Posterior bridges reaching into the molar region
- 2 4-and more-unit bridges
- ③ Inlay-retained bridges
- ④ Very deep sub gingival preparations
- ⑤ Bruxism
- 6 Cantilever bridges / extension units
- ⑦ Maryland bridges
- ⑧ Any other use not listed in the indications

# 6. Mechanical and Physical Properties

- 1 Material : Glass-ceramics
- ② Flexural Strength : over 300 MPa
- ③ Chemical Solubility : below 100 µg/cm²
- ④ Coefficient of Thermal Expansion : 11.0 (±0.5) x 10<sup>-6</sup> K<sup>-1</sup>
- \* This is a single-use product. \* Do not reuse.

#### 7. Pictograph



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