

Installation Manual

Super-Slim Four-Way Cassette

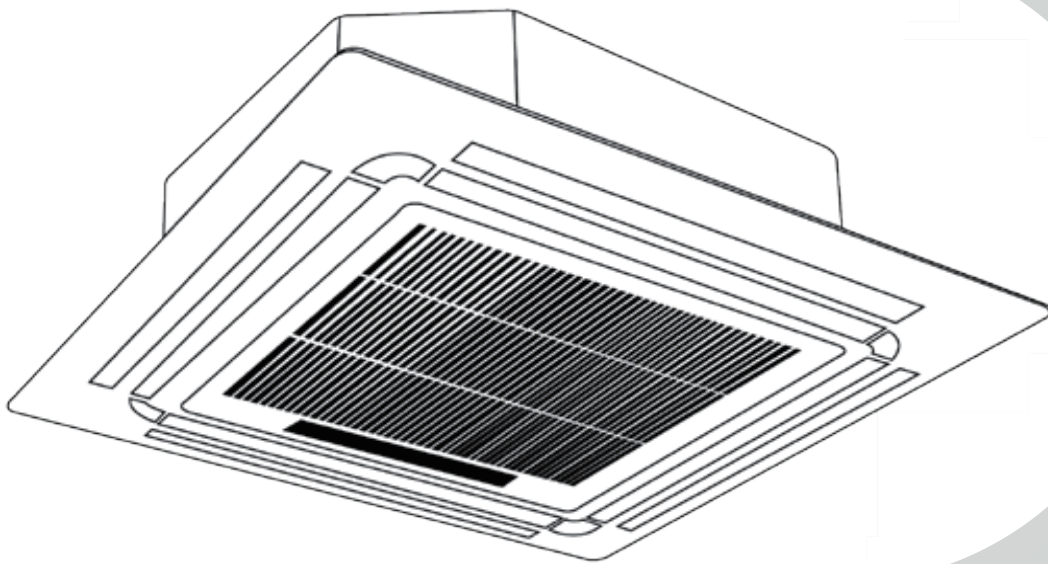
R410a Models

Indoor Unit Model

MCD-18HRFN1-QRD0
MCD-24HRFN1-QRD0
MCD-30HRFN1-QRD0
MCD-36HRFN1-QRD0
MCD-48HRFN1-QRD0
MCD-55HRFN1-QRD0

Outdoor Unit Model

MOB30U-18HFN1-QRD0
MOCA30U-24HFN1-QRD0
MOD30U-30HFN1-QRD0
MOD30U-36HFN1-QRD0
MOE30U-48HFN1-QRD0
MOE30U-55HFN1-QRD0



R32 Models

Indoor Unit Model

MCD-18HRFNX-QRD0
MCD-24HRFNX-QRD0
MCD-30HRFNX-QRD0
MCD-36HRFNX-QRD0
MCD-48HRFNX-QRD0
MCD-55HRFNX-QRD0

Outdoor Unit Model

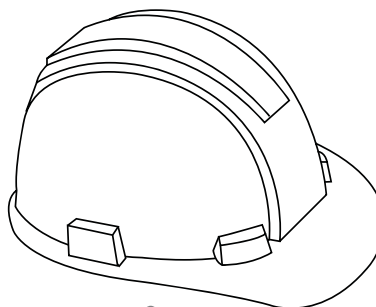
MOB30U-18HFN8-QRD0
MOCA30U-24HFN8-QRD0
MOD30U-30HFN8-QRD0
MOD30U-36HFN8-QRD0
MOE30U-48HFN8-RRD0
MOE30U-55HFN8-RRD0



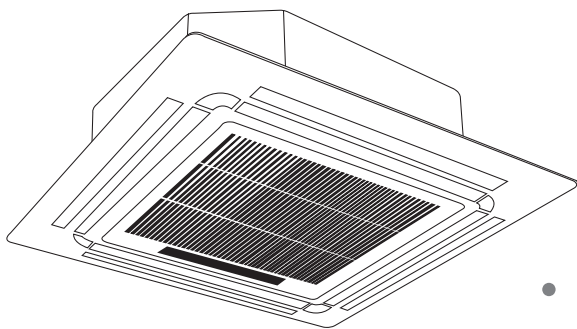
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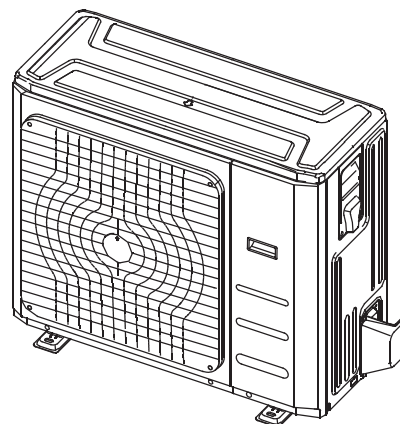
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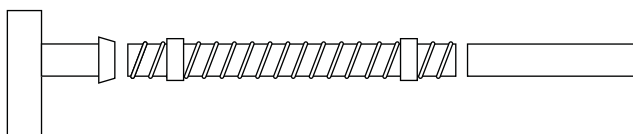
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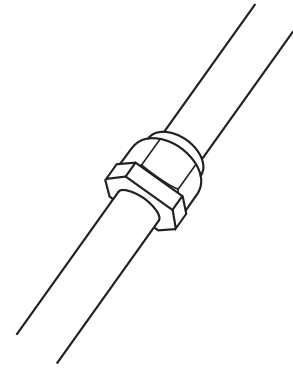
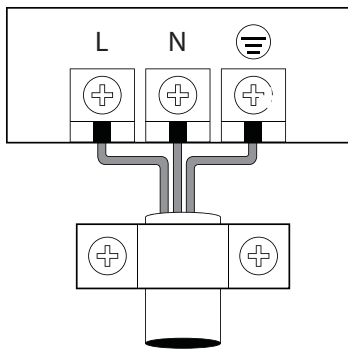


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Caution: Risk of fire
(for R32 refrigerant only)

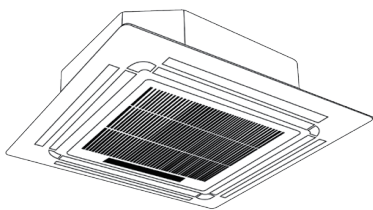
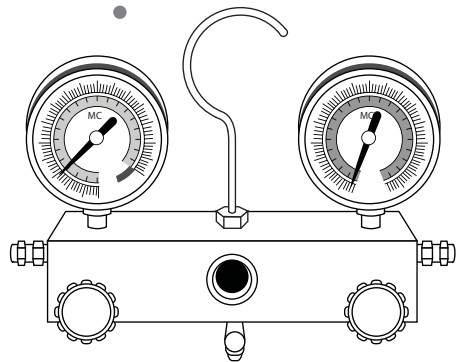


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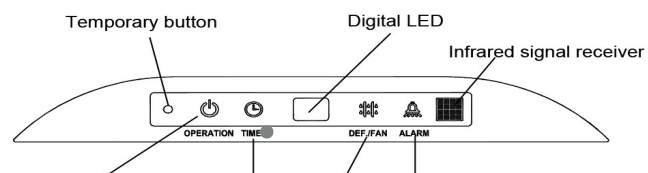
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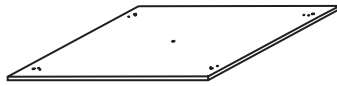





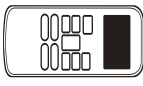






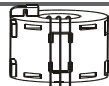

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Accessories

1

The air conditioning system comes with the following accessories. Use all of the installation parts and accessories to install the air conditioner. Improper installation may result in water leakage, electrical shock and fire, or cause the equipment to fail.

	Name	Shape	Quantity
Indoor unit installation	Installation paper template (some models)		1
Refrigeration Fittings	Soundproof/insulation sheath (some models)		1
Drainpipe Fittings	Outlet pipe sheath (some models)		1
	Outlet pipe clasp (some models)		1
	Drain joint (some models)		1
	Seal ring (some models)		1
Remote controller & Its Frame (some models)	Commissioning Remote Controller		1
	Fixing screw for remote controller holder ST2.9 x 10		2
	Remote controller holder		1
	Dry battery AAA		2
	Wired Controller		1
	Owner's manual		1
	Installation manual		1
Ferrite Beads	Magnetic ring (wrap the electric wires S1 & S2 (P & Q & E) around the magnetic ring twice)	 S1&S2(P&Q&E)	1
Ferrite Beads	Magnetic ring (Hitch it on the connective cable between indoor unit and outdoor unit after installation.)		1

Read Safety Precautions Before Installation

Incorrect installation due to ignoring instructions can cause serious damage or injury. The seriousness of potential damage or injuries is classified as either a **WARNING** or **CAUTION**.



WARNING

Failure to observe a warning may result in death. The appliance must be installed in accordance with national regulations.



CAUTION

Failure to observe a caution may result in injury or equipment damage.



WARNING

- Carefully read the Safety Precautions before installation.
- In certain functional environments, such as server rooms, etc., the use of specially designed air-conditioning units is highly recommended.
- Only trained and certified technicians should install, repair and service this air conditioning unit. Improper installation may result in electrical shock, short circuit, leaks, fire or other damage to the equipment and personal property.
- Strictly follow the installation instructions set forth in this manual. Improper installation may result in electrical shock, short circuit, leaks, fire or other damage to the equipment. locate it accordingly. Failure to do so could cause the equipment to fail.
- After installation, ensure there are no refrigerant leaks and that the unit is operating properly. Refrigerant is both toxic and flammable and poses a serious health and safety risk.

Note about Fluorinated Gasses

1. This air-conditioning unit contains fluorinated gasses. For specific information on the type of gas and the amount, please refer to the relevant label on the unit itself.
2. Installation, service, maintenance and repair of this unit must be performed by a certified technician.
3. Product uninstallation and recycling must be performed by a certified technician.
4. If the system has a leak-detection system installed, it must be checked for leaks at least every 12 months.
5. When the unit is checked for leaks, proper record-keeping of all checks is strongly recommended.

NOTE: Requirements for units using R32 Refrigerant.

Do not accelerate the defrosting process or to clean, other than those recommended by the manufacturer.

The system should not be installed in areas with ignition sources (for example: open flames, an operating gas appliance or an operating electric heater)

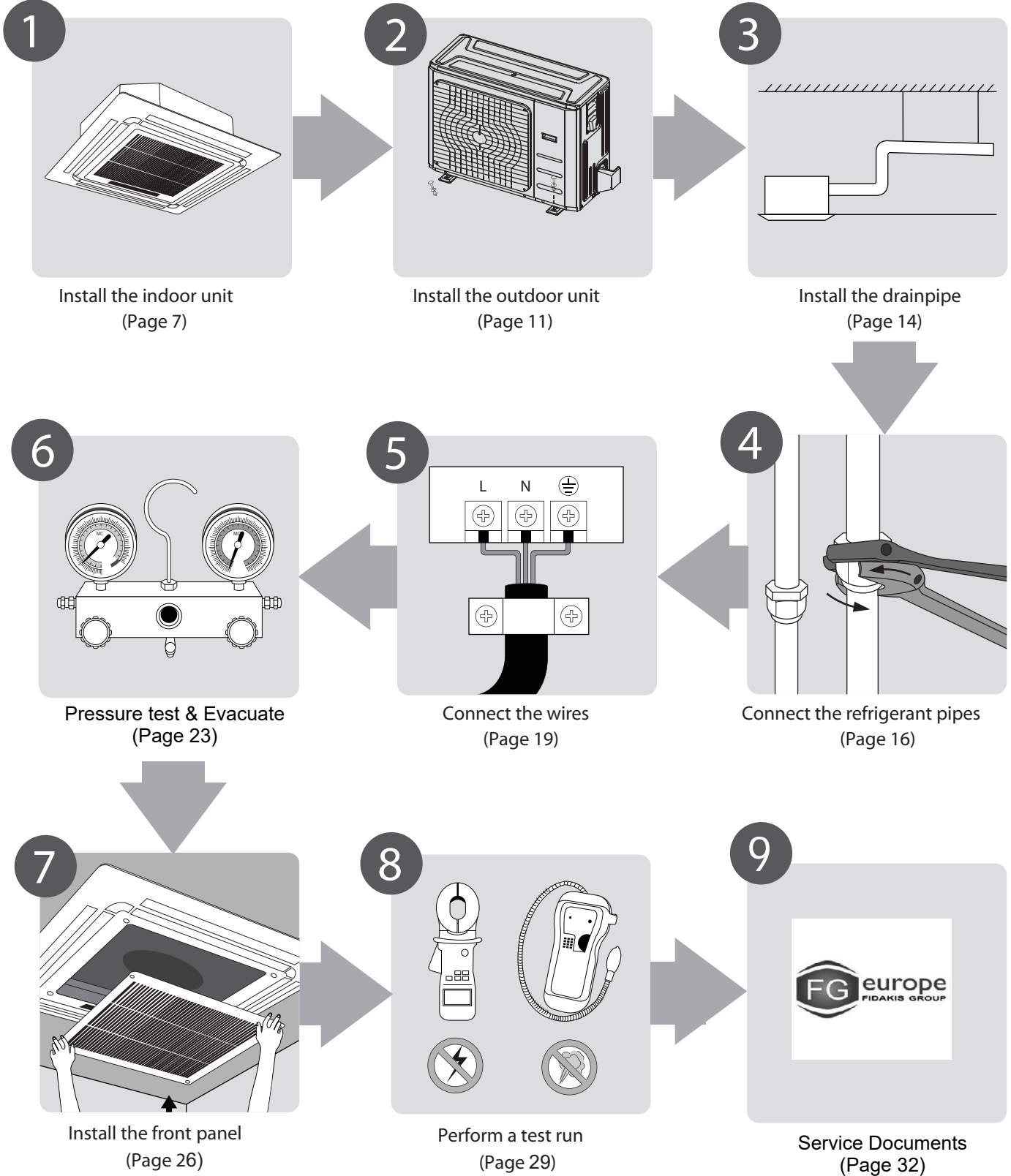
Do not pierce or burn.

The system should be installed where the room size corresponds to specific operation.

Be aware that refrigerants may not contain an odour.

Installation Overview

INSTALLATION ORDER



Indoor Unit Parts

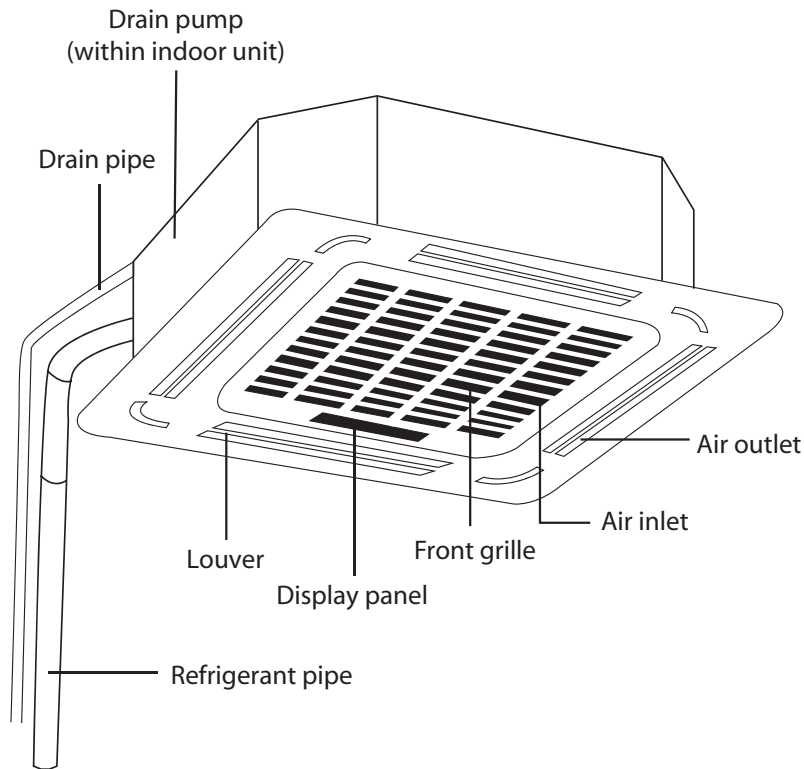


Fig. 4.1

Safety Precautions

WARNING

- Securely install the indoor unit on a structure that can sustain its weight. If the structure is too weak the unit may fall causing personal injury, unit and property damage or death.
- Install the indoor unit at a height of more than

CAUTION

- Install the indoor and outdoor units, cables and wires at least 1m from televisions or radios to prevent static or image distortion. Depending on the appliances, a 1m distance may not be
- If the indoor unit is installed on a metal part of the building, it must be electrically grounded.

Indoor Unit Installation Instructions

NOTE: Panel installation should be done after piping and wiring.

Step 1: Select installation location

The indoor unit should be installed in a location that meets the following requirements:

- ☑ The unit is at least 1m from the nearest wall.
- ☑ There is enough room for installation and maintenance.
- ☑ There is enough room for the connecting pipe and drainpipe.
- ☑ The ceiling is horizontal and its structure can sustain the weight of the indoor unit.
- ☑ The air inlet and outlet are not impeded.
- ☑ The airflow can fill the entire room.
- ☑ There is no direct radiation from heaters.

! CAUTION

DO NOT install the unit in the following locations:

- ⊗ In areas with oil drilling or fracking
- ⊗ In areas with caustic gases in the air, such as near hot springs
- ⊗ In areas with power fluctuations, such as factories
- ⊗ In enclosed spaces, such as cabinets
- ⊗ In areas with strong electromagnetic waves
- ⊗ In areas that store flammable materials or gas

RECOMMENDED DISTANCES BETWEEN THE INDOOR UNIT AND THE CEILING

The distance between the mounted indoor unit and the internal ceiling should meet the following specifications. (See Fig. 4.2)

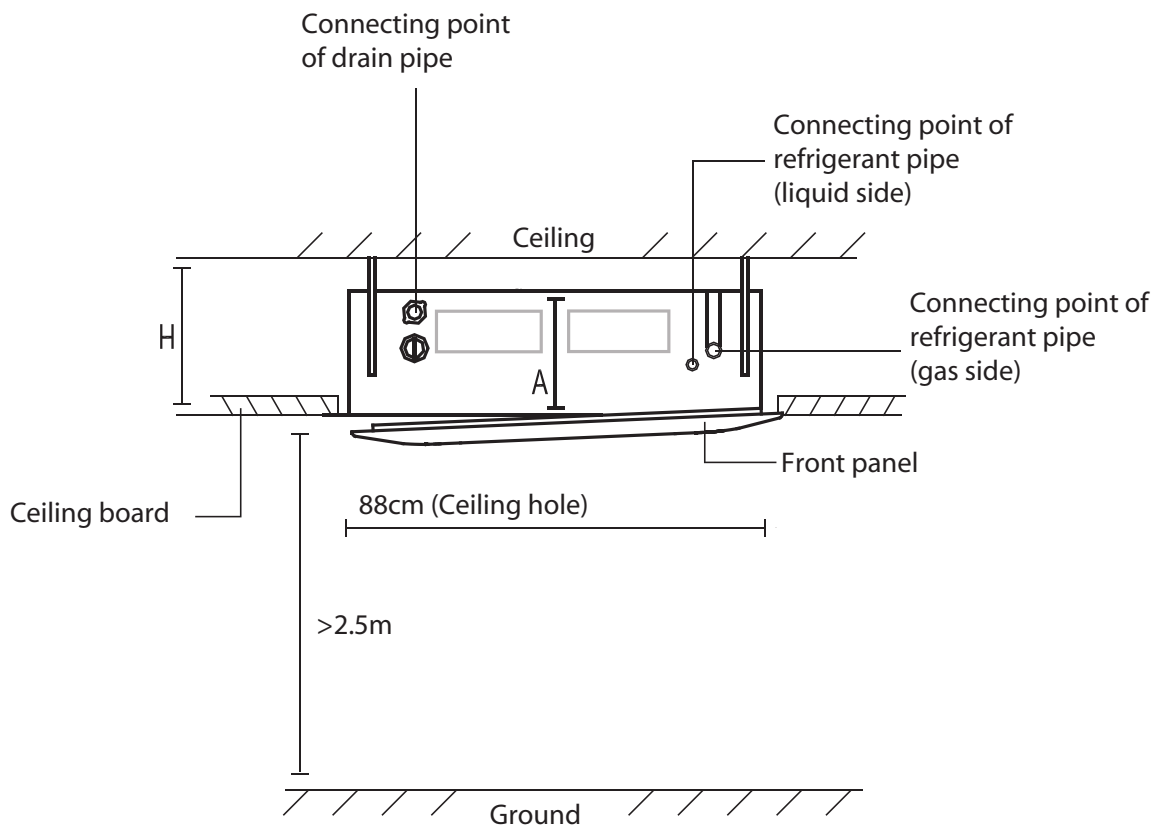


Fig. 4.2

Table 4.1: Distance from ceiling relative to height of indoor unit

MODEL	Length of A mm	Length of H mm
18	235	205
24	275	245
30	275	245
48	317	287
55	317	287

Model (B tu/h)	Amount of refrigerant to be charged (kg)	maximum installation height (m)	Minimum room area (m ²)
≤30000	≤2.048	2.2m	4
30000-48000	2.048-3.0	2.2m	4
>48000	>3.0	2.2m	5

Step 2: Hang indoor unit.

1. Use the included paper template to cut a rectangular hole in the ceiling, leaving at least 1m on all sides. The hole will be 88x88cm big. Be sure to mark the areas where ceiling hook holes will be drilled.

Refrigerant piping side

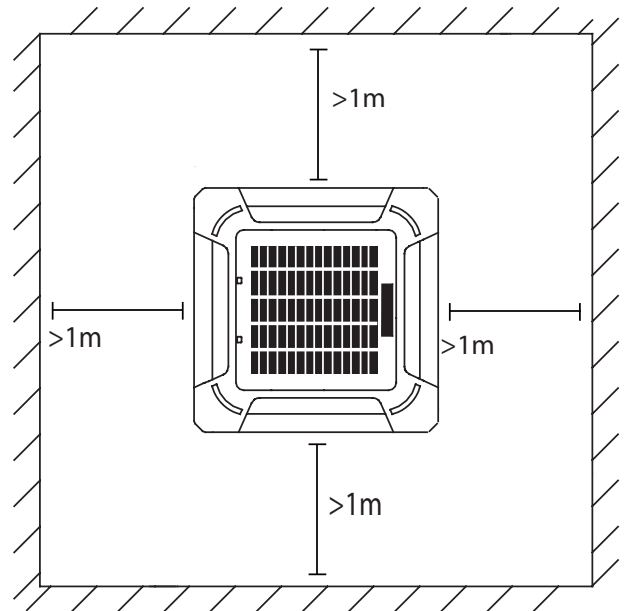
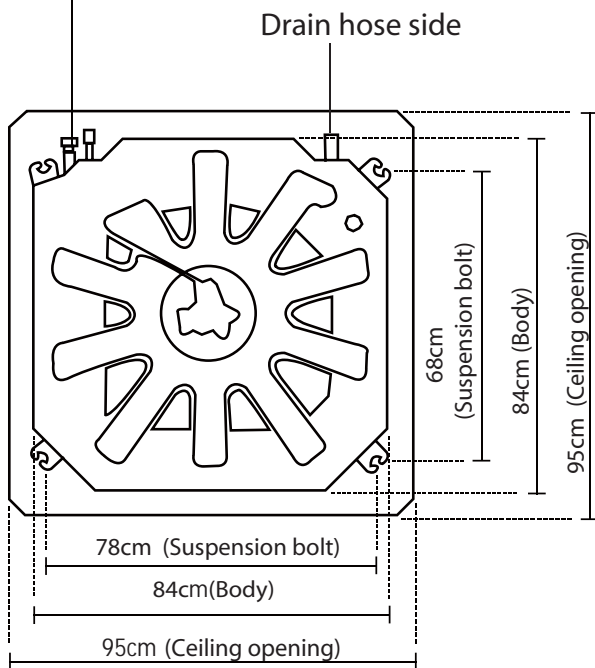


Fig. 4.3

5. Mount the indoor unit. You will need two people to lift and secure it. Insert suspension bolts into the unit's hanging holes. (See Fig. 4.4).

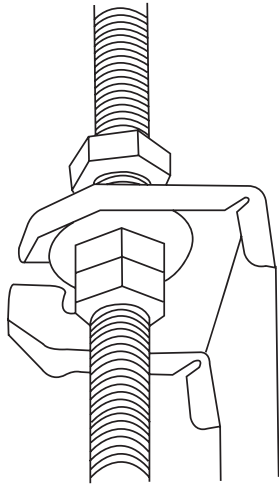


Fig. 4.4

NOTE: Ensure that the indoor unit is level. The unit is equipped with a built-in drain pump and float switch. If the unit is tilted against the direction of condensate flows (the drainpipe side is raised), the float switch may malfunction and cause water to leak.

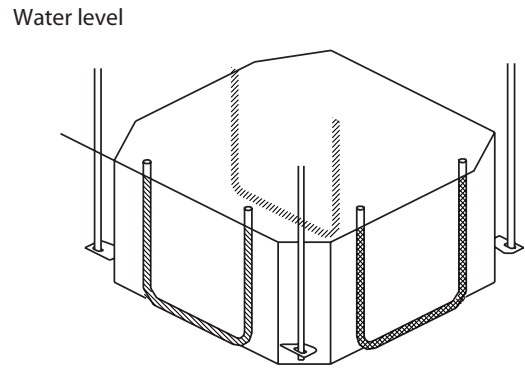


Fig. 4.6

NOTE: The bottom of the unit should be 10 - 18mm higher than the ceiling board. Generally, L (indicated in Fig. 4.5) should be half the length of the suspension bolt or long enough to prevent the nuts from coming off.

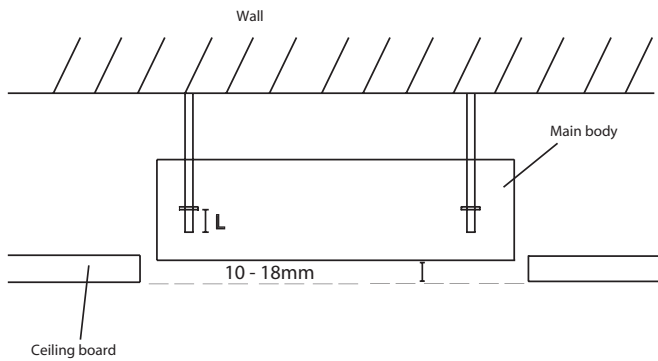


Fig. 4.5

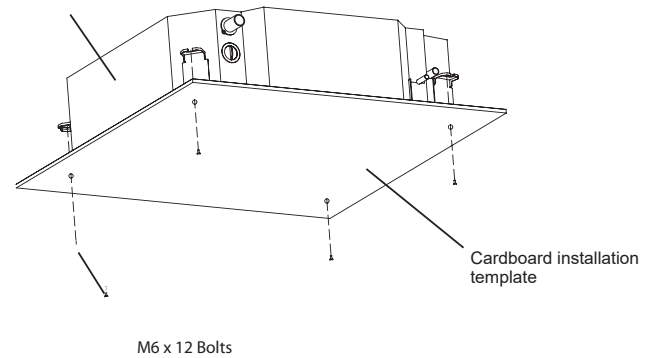


Fig. 4.7

! CAUTION

Ensure that the unit is completely level. Improper installation can cause the drain pipe to back up into the unit or water leakage.

Outdoor Unit Installation Instructions

Step 1: Select installation location.

The outdoor unit should be installed in the location that meets the following requirements:

- ☑ Place the outdoor unit as close to the indoor unit as possible.
- ☑ Ensure that there is enough room for installation and maintenance.
- ☑ The air inlet and outlet must not be obstructed or exposed to strong wind.
- ☑ Ensure the location of the unit will not be subject to snowdrifts, accumulation of leaves or other seasonal debris. If possible, provide an awning for the unit. Ensure the awning does not obstruct airflow.
- ☑ The installation area must be dry and well ventilated.
- ☑ There must be enough room to install the connecting pipes and cables and to access them for maintenance.
- ☑ The pipe length between the outdoor and indoor unit may not exceed the maximum allowable pipe length.

- ☑ If the location is exposed to strong winds (for example: near a seaside), the unit must be placed against the wall to shelter it from the wind.

See Fig. 5.0/5.1

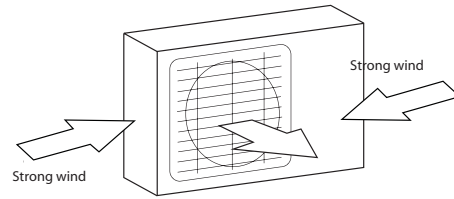


Fig. 5.0

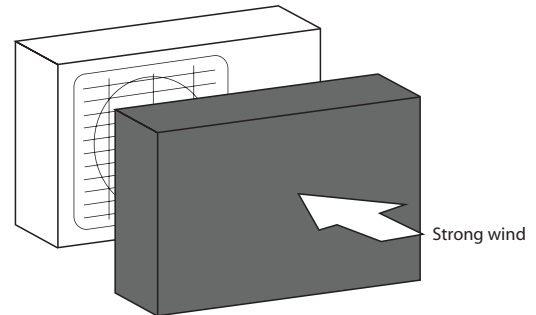


Fig. 5.1

Step 2: Install outdoor unit.

Fix the outdoor unit with anchor bolts (M10)

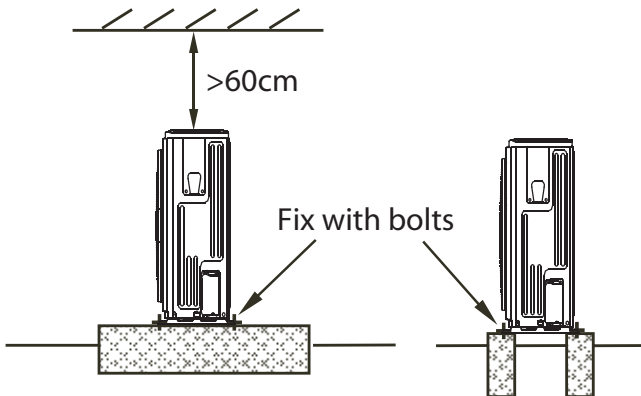


Fig. 5.2

! CAUTION

- Be sure to remove any obstacles that may block air circulation.
- Make sure you refer to Length Specifications to ensure there is enough room for installation and maintenance.

Fig. 5.3

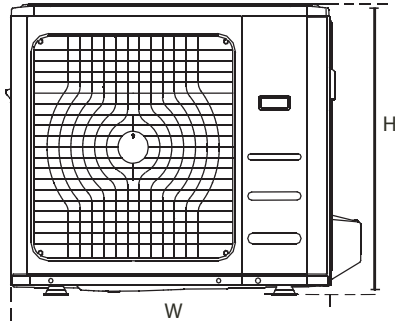


Fig. 5.5

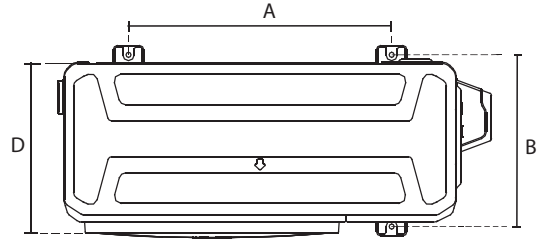


Fig. 5.4

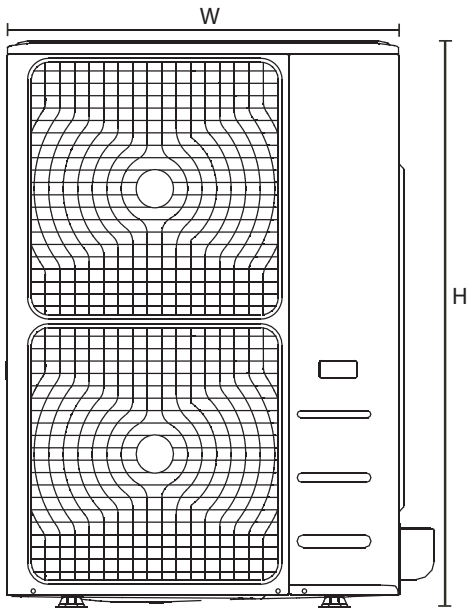


Fig. 5.6

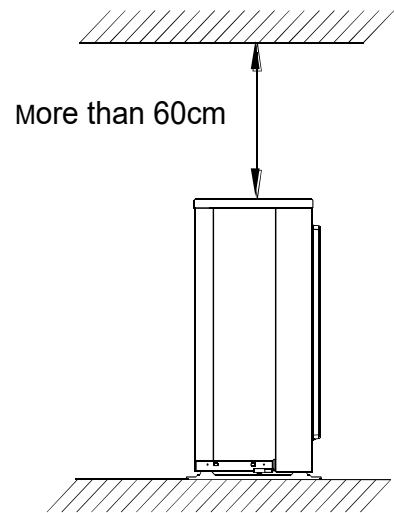


Table 5.1: Length Specifications of Split Type Outdoor Unit (unit: mm)

	Outdoor Unit Dimensions		Mounting Dimensions	
	W x H x D		Distance A	Distance B
18	800x333x554		514	340
24	845x363x702		540	350
30/36	946x410x810		673	403
48/55	952x415x1333		634	404

NOTE

- Since the units center of gravity is not at its physical center take care when lifting it with slings.
- Never hold the inlet of the outdoor unit to prevent it from deforming.
- Do not touch the fan with hands or other objects.
- Do not lean it more than 45° and do not lay it sidelong.
- Make concrete foundation according to the specifications of the outdoor units.
- Fasten the feet of this unit with bolts firmly to prevent it from collapsing in case of strong winds.

NOTE: The minimum distance between the outdoor unit and walls described in the installation guide does not apply to airtight rooms. Be sure to keep the unit unobstructed in at least two of the three directions (M, N, P) (See Fig. 5.6)

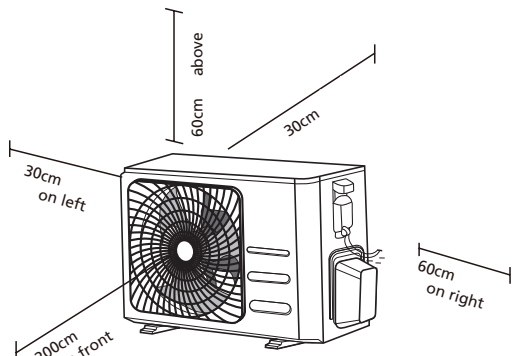
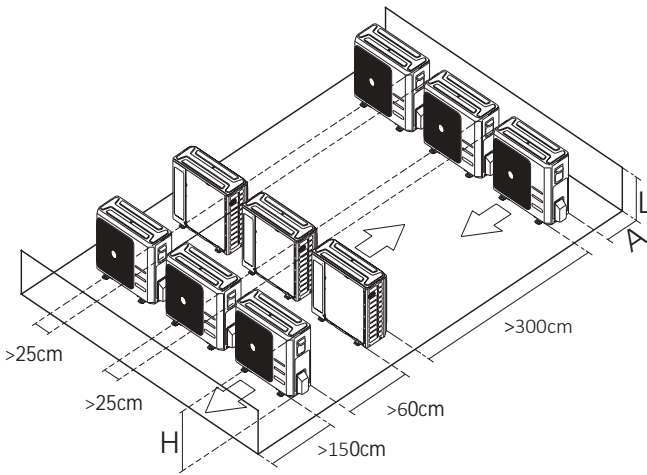


Fig. 5.6



Notes On Drilling Hole In Wall

You must drill a hole in the wall for the refrigerant piping, and the signal cable that will connect the indoor and outdoor units.

1. Determine the location of the wall hole based on the location of the outdoor unit.
2. Using a 65-mm core drill, drill a hole in the wall.

NOTE: When drilling the wall hole, make sure to avoid wires, plumbing, and other sensitive components.

3. Place the protective wall cuff in the hole. This protects the edges of the hole and will help seal it when you finish the installation process.

The relations between H, A and L are as follows.

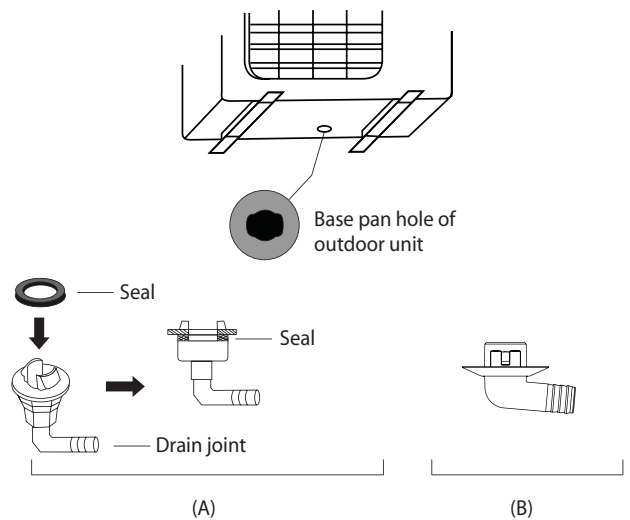
	L	A
L ≤ H	L ≤ 1/2H	25 cm / 9.8" or more
	1/2H < L ≤ H	30 cm / 11.8" or more
L > H	Can not be installed	

Drain Joint Installation

Before bolting the outdoor unit in place, you must install the drain joint at the bottom of the unit. (See Fig. 5.11)

1. Fit the rubber seal on the end of the drain joint that will connect to the outdoor unit.
2. Insert the drain joint into the hole in the base pan of the unit.
3. Rotate the drain joint 90° until it clicks in place facing the front of the unit.
4. Connect a drain hose extension (not included) to the drain joint to redirect water from the unit during heating mode.

NOTE: Make sure the water drains to a safe location where it will not cause water damage or a slipping hazard.



Drainpipe Installation

The drainpipe is used to drain water from the unit. Improper installation may cause unit and property damage.

CAUTION

- Insulate all piping to prevent condensation, which could lead to water damage.
- If the drainpipe is bent or installed incorrectly, water may leak and cause a malfunction of the water-level switch.
- In HEAT mode, the outdoor unit will discharge water. Ensure that the drain hose is placed in an appropriate area to avoid water damage and slippage due to frozen drain water.
- **DO NOT** pull the drainpipe forcefully as this could cause it to disconnect.

NOTE ON DRAIN PIPE

This installation requires a polyethylene tube (outside diameter = 3.7-3.9cm, inside diameter = 3.2cm),

2. Attach the mouth of the drain hose to the unit's outlet pipe. Sheath the mouth of the hose and clip it firmly with a pipe clasp. (Fig 6.1)

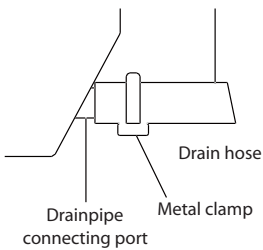


Fig. 6.1

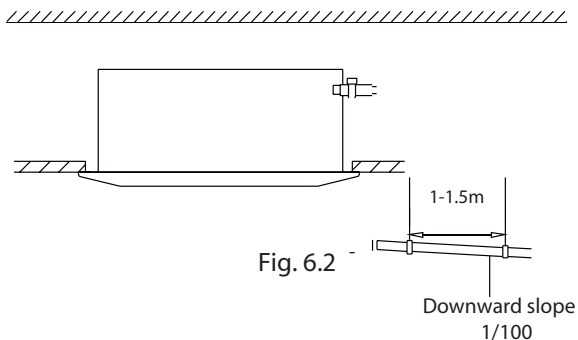


Fig. 6.2

NOTE ON DRAINPIPE INSTALLATION

- When using an extended drainpipe, tighten the indoor connection with an additional protection tube to prevent it from pulling loose.
- The drainpipe should slope downward at a gradient of at least 1/100 to prevent water from flowing back into the air conditioner.
- To prevent the pipe from sagging, space hanging wires every 1-1.5m.
- If the outlet of the drainpipe is higher than the body's pump joint, provide a lift pipe for the exhaust outlet of the indoor unit. The lift pipe must be installed no higher than 75cm from the ceiling board and the distance between the unit and the lift pipe must be less than 30cm. Incorrect installation could cause water to flow back into the unit and flood.
- To prevent air bubbles, keep the drain hose level or slightly tiled up (<75mm).

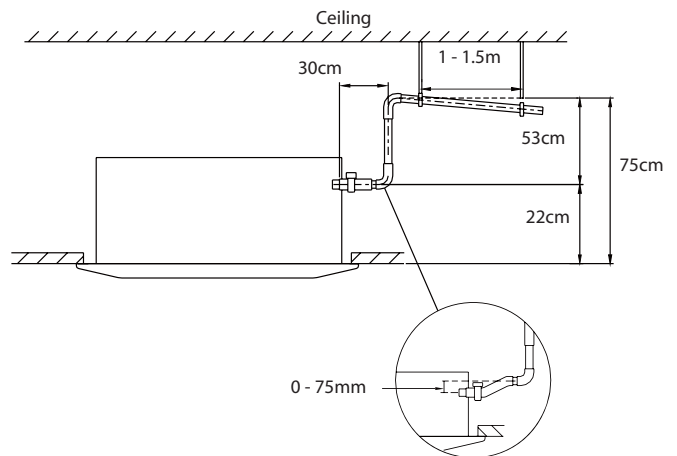


Fig. 6.3

NOTE: When connecting multiple drainpipes, install the pipes as shown in Fig 6.4.

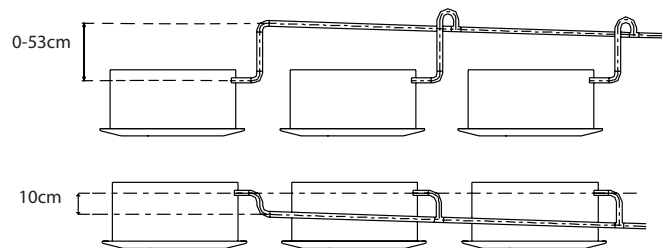
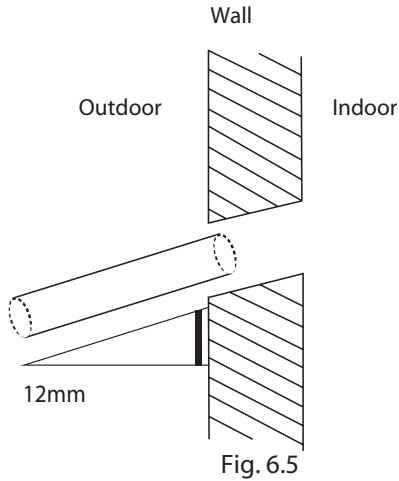


Fig. 6.4

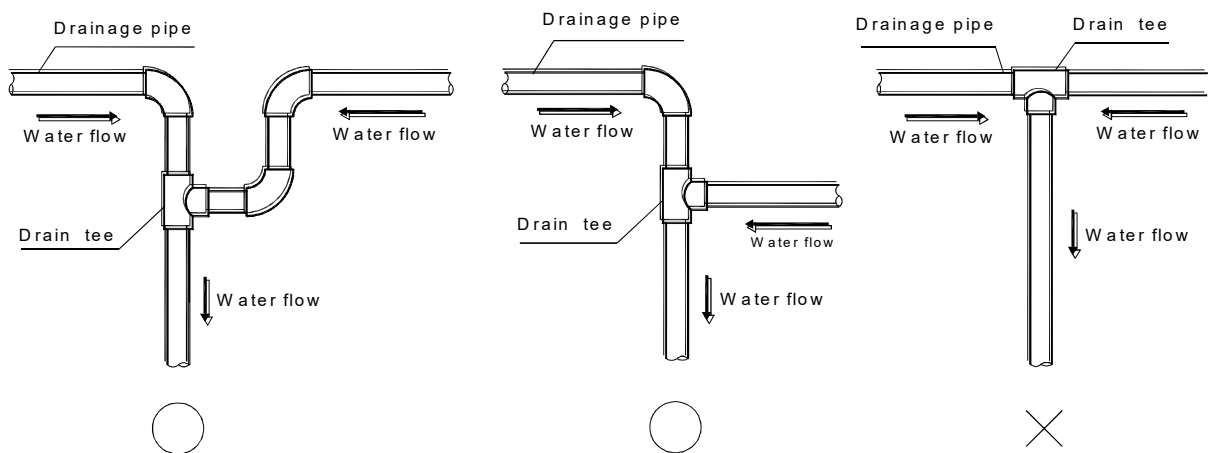
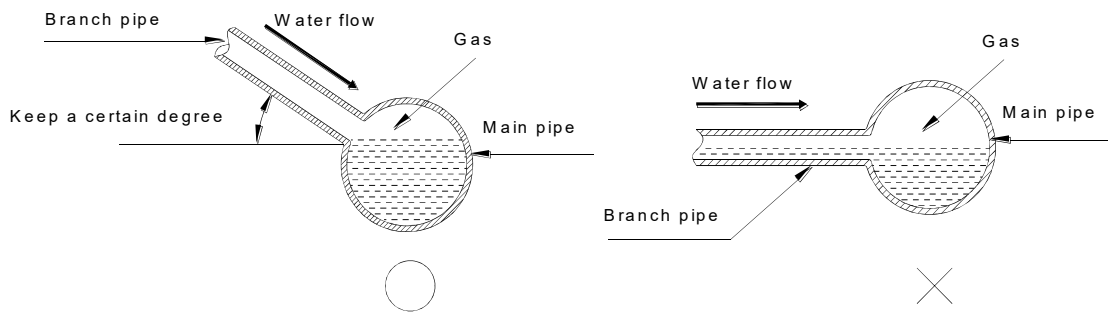
- Using a 65-mm core drill, drill a hole in the wall. Make sure that the hole is drilled at a slight downward angle, so that the outdoor end of the hole is lower than the indoor end by about 12mm. This will ensure proper water drainage (See Fig. 6.5). Place the protective wall cuff in the hole. This protects the edges of the hole and will help seal it when you finish the installation process.



NOTE: When drilling the wall hole, make sure to avoid wires, plumbing, and other sensitive components.

- Pass the drain hose through the wall hole. Make sure the water drains to a safe location where it will not cause water damage or a slipping hazard.

NOTE: The drainpipe outlet should be at least 5cm above the ground. If it touches the ground, the unit may become blocked and malfunction. If you discharge the water directly into a sewer, make sure that the drain has a U or S pipe to catch odors that might otherwise come back into the house.



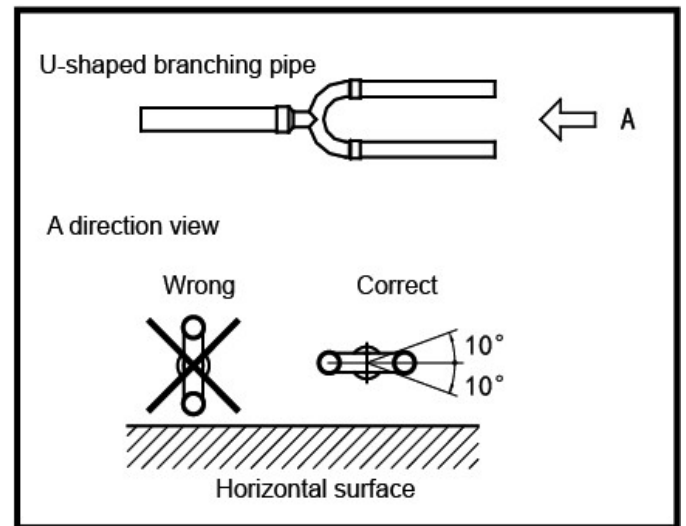
Refrigerant Piping Connection

Safety Precautions

- ! WARNING**
- All field piping must be completed by a licensed technician and must comply with the local and national regulations.
 - When the air conditioner is installed in a small room, measures must be taken to prevent the refrigerant concentration in the room from exceeding the safety limit in the event of refrigerant leakage. If the refrigerant leaks and its concentration exceeds its proper limit, hazards due to lack of oxygen may result.
 - When installing the refrigeration system, ensure that air, dust, moisture or foreign substances do not enter the refrigerant circuit. Contamination in the system may cause poor operating capacity, high pressure in the refrigeration cycle, explosion or injury.
 - Ventilate the area immediately if there is refrigerant leakage during the installation. Leaked refrigerant gas is both toxic and flammable. Ensure there is no refrigerant leakage after completing the installation work.

Table 7.1: The Maximum Length And Drop Height Based on Models. (Unit: meters)

Capacity Code	Length of piping	Maximum drop height
18	30	20
24	50	25
30	50	25
48	65	30
55	65	30



Notes On Pipe Length and Elevation

Ensure that the length of the refrigerant pipe, the number of bends, and the drop height between the indoor and outdoor units meets the requirements shown in Table 7.1:

Refrigerant Piping with Twin Indoor Units

When installing multiple indoor units to a single outdoor unit, ensure that the length of the refrigerant pipe and the height difference between the indoor and outdoor units meets the following requirements:

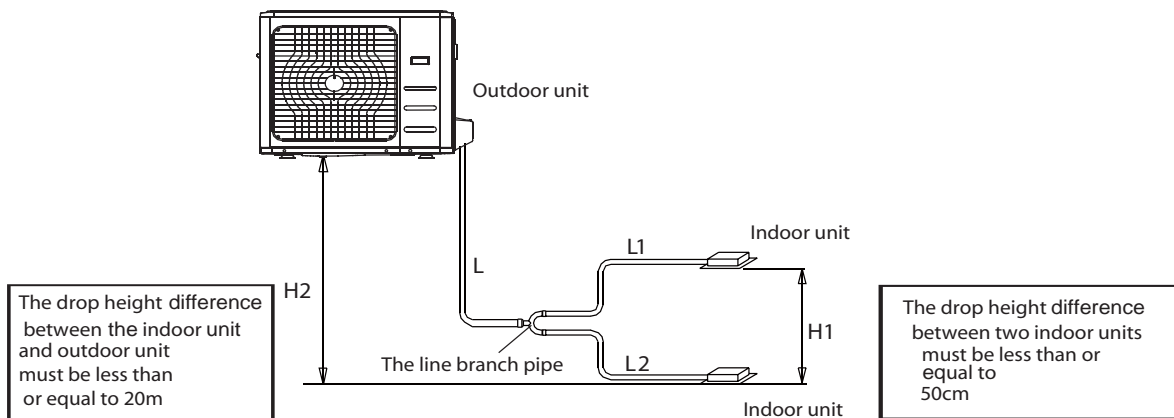


Fig. 7.1

Table 7.2

		Permitted length		
Piping length	Total piping length	18K+18K 24K+24K 30K+30K	50m 65m	L+Max (L1, L2)
	(farthest distance from the line pipe branch)		15m	L1, L2
	(farthest distance from the line pipe branch)		10m	L1-L2
Drop height	Drop height between indoor and outdoor unit		20m	H1
	Drop height between two indoor units		0.5m	H2

Refrigerant Piping Connection Instructions

! CAUTION

- The branching pipe must be installed horizontally. An angle of more than 10° may cause malfunction.
- **DO NOT** install the connecting pipe until both indoor and outdoor units have been installed.
- Insulate both the gas and liquid piping to prevent water leakage.

Step 1: Cut pipes

When preparing refrigerant pipes, take extra care to cut and flare them properly. This will ensure efficient operation and minimize the need for future maintenance.

1. Measure the distance between the indoor and outdoor units.
2. Using a pipe cutter, cut the pipe a little longer than the measured distance.

! CAUTION

DO NOT deform pipe while cutting. Be extra careful not to damage, dent, or deform the pipe while cutting. This will drastically reduce the heating efficiency of the unit.

1. Make sure that the pipe is cut at a perfect 90° angle. Refer to Fig. 7.2 for examples of bad cuts

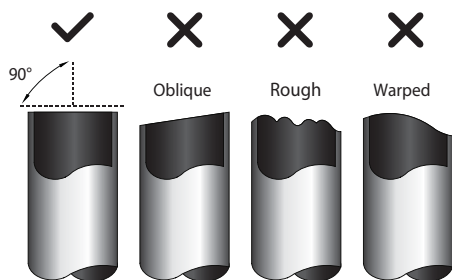


Fig. 7.2

Step 2: Remove burrs.

Burrs can affect the gas-tight seal of refrigerant piping connection. They must be completely removed.

1. Hold the pipe at a downward angle to prevent burrs from falling into the pipe.
2. Using a reamer or deburring tool, remove all burrs from the cut section of the pipe.

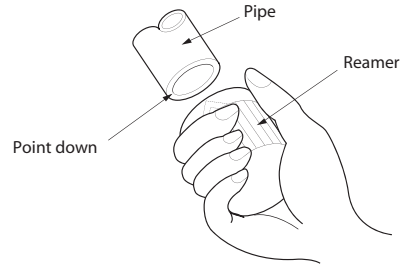


Fig. 7.3

Step 3: Flare pipe ends

Proper flaring is essential to achieve an gas-tight seal

1. After removing burrs from cut pipe, seal the ends with PVC tape to prevent foreign materials from entering the pipe.
2. Sheath the pipe with insulating material.
3. Place flare nuts on both ends of pipe. Make sure they are facing in the right direction, because you can't put them on or change their direction after flaring. See Fig. 7.4

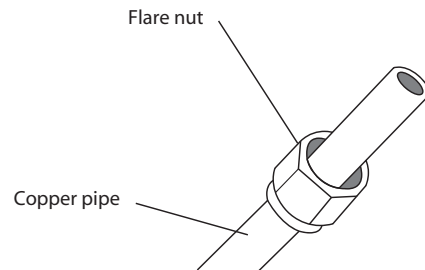


Fig. 7.4

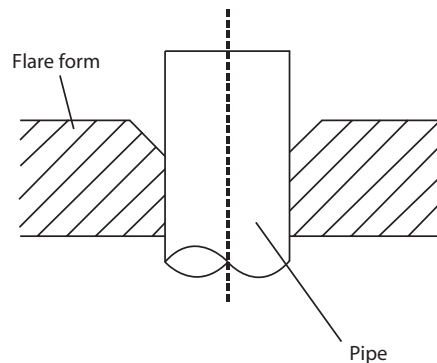
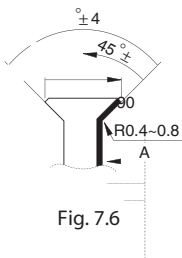


Fig. 7.5

Table 7.3: PIPING EXTENSION BEYOND FLARE FORM

Pipe gauge	Tightening torque (Unit: mm)	Flare dimension (A) (Unit: mm)		Flare shape
		Min.	Max .	
1/4	14.2-17.2 N.m (144-176 kgf.cm)	8.3	8.3	 <p>Fig. 7.6</p>
3/8	32.7-39.9 N.m (333-407 kgf.cm)	12.4	12.4	
1/2	49.5-60.3 N.m (504-616 kgf.cm)	15.4	15.8	
5/8	61.8-75.4 N.m (630-770 kgf.cm)	18.6	19	
3/4	97.2-118.6 N.m (990-1210 kgf.cm)	22.9	23.3	
7/8	109.5-133.7 N.m (1117-1364 kgf.cm)	27	27.3	

4. Remove PVC tape from ends of pipe when ready to perform flaring work.
5. Clamp flare form on the end of the pipe. The end of the pipe must extend beyond the flare form.
6. Place flaring tool onto the form.
7. Turn the handle of the flaring tool clockwise until the pipe is fully flared. Flare the pipe in accordance with the dimensions shown in table 7-3.
8. Remove the flaring tool and flare form, then inspect the end of the pipe for cracks and even flaring.

Step 4: Connect pipes

Connect the copper pipes to the indoor unit first, then connect it to the outdoor unit. You should first connect the low-pressure pipe, then the high-pressure pipe.

1. When connecting the flare nuts, apply a thin coat of refrigeration oil to the flared ends of the pipes.
2. Align the center of the two pipes that you will connect.

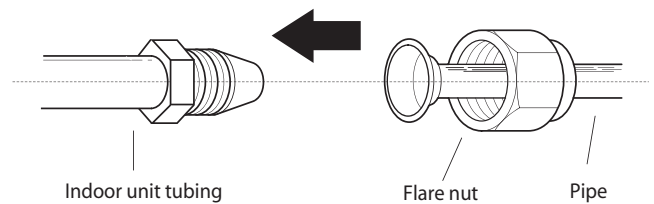


Fig. 7.7

3. Tighten the flare nut as tightly as possible by hand.
4. Using a spanner, grip the nut on the unit tubing.
5. While firmly gripping the nut, use a torque wrench to tighten the flare nut according to the torque values in table 7-3.

CAUTION

Check to make sure there is no refrigerant leak after completing the installation work. If there is a refrigerant leak, ventilate the area immediately and evacuate the system (refer to the Air Evacuation section of this manual).

NOTE: Use both a spanner and a torque wrench when connecting or disconnecting pipes to/from the unit.

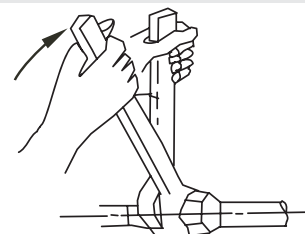


Fig. 7.8

Safety Precautions

WARNING

- Be sure to disconnect the power supply before working on the unit.
- All electrical wiring must be done according to local and national regulations.
- Electrical wiring must be done by a qualified technician. Improper connections may cause electrical malfunction, injury and fire.
- An independent circuit and single outlet must be used for this unit. If the electrical circuit capacity is not enough or there is a defect in the electrical work, it can lead to shock, fire, unit and property damage.
- Connect the power cable to the terminals and fasten it with a clamp. An insecure connection may cause fire.
- Make sure that all wiring is done correctly and the control board cover is properly installed. Failure to do so can cause overheating at the connection points, fire, and electrical shock.
- Ensure that main supply connection is made through a switch that disconnects all poles, with contact gap of a least 3mm.

CAUTION

- Connect the outdoor wires before connecting the indoor wires.
- Make sure you ground the unit. The grounding wire should be away from gas pipes, water pipes, lightning rods, telephone or other grounding wires. Improper grounding may cause electrical shock.
- DO NOT connect the unit with the power source until all wiring and piping is completed.
- Make sure that you do not cross your electrical wiring with your signal wiring, as this can cause distortion and interference.

NOTE: The fuse is made of ceramic.

TAKE NOTE OF FUSE SPECIFICATIONS

The air conditioner's circuit board(PCB) is designed with a fuse to provide overcurrent protection. The specifications of the fuse are printed on the circuit board, such as:
Indoor unit: T3.15A/250VAC, T5A/250VAC. (applicable for unit adopts R32 or R290 r efrigerant only)
Outdoor unit: T20A/250VAC(for <24000Btu/h unit), T30A/250VAC(for >24000Btu/h unit)

Follow these instructions to prevent distortion when the compressor starts:

- The unit must be connected to the main outlet. Normally, the power supply must have a low output impedance of 32 ohms.
- No other equipment should be connected to the same power circuit.
- The unit's power information can be found on the rating sticker on the product.

Outdoor Unit Wiring

WARNING

Before performing any electrical or wiring work, turn off the main power to the system.

1. Prepare the cable for connection

Cross-section area of power

Appliance (A)	Nominal Cross-Sectional Area (mm ²)
≤ 6	0.75
6 - 10	1
10 - 16	1.5
16 - 25	2.5
25 - 32	4
32 - 45	6

- b. Using wire strippers, strip the rubber jacket from both ends of signal cable to reveal about 15cm of the wires inside.
- c. Strip the insulation from the ends of the wires.
- d. Using a wire crimper, crimp u-lugs on the ends of the wires.

NOTE: While connecting the wires, please strictly follow the wiring diagram (found inside the electrical box cover).

2. Remove the electric cover of the outdoor unit. If there is no cover on the outdoor unit, disassemble the bolts from the maintenance board and remove the protection board. (See Fig. 8.1)

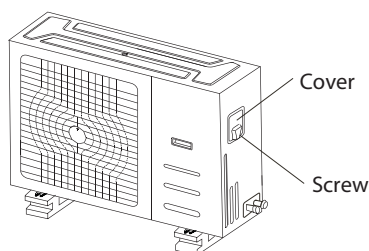


Fig. 8.1

3. Connect the u-lugs to the terminals
Match the wire colours/labels with the labels on the terminal block, and firmly screw the u-lug of each wire to its corresponding terminal.
4. Clamp down the cable with designated cable clamp.
5. Insulate unused wires with electrical tape. Keep them away from any electrical or metal parts.
6. Reinstall the cover of the electric control box.

Indoor Unit Wiring

1. Prepare the cable for connection
 - a. Using wire strippers, strip the rubber jacket from both ends of signal cable to reveal about 15cm of the wires inside.
 - b. Strip the insulation from the ends of the wires.
 - c. Using wire crimper, crimp the u-lugs to the ends of the wires.
2. Open the front panel of the indoor unit. Using a screwdriver, remove the cover of the electric control box on your indoor unit.
3. Thread the power cable and the signal cable through the wire outlet.

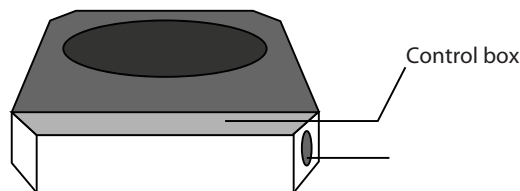


Fig 8.2

4. Connect the u-lugs to the terminals.
Match the wire colours/labels with the labels on the terminal block, and firmly screw the u-lug of each wire to its corresponding terminal. Refer to the Serial Number and Wiring Diagram located on the cover of the electric control box.
5. Clamp down cable with the designated cable clamp to secure it in place. The cable should not be loose, and should not pull on the u-lugs.
6. Reinstall the electric box cover and the front panel of the indoor unit.

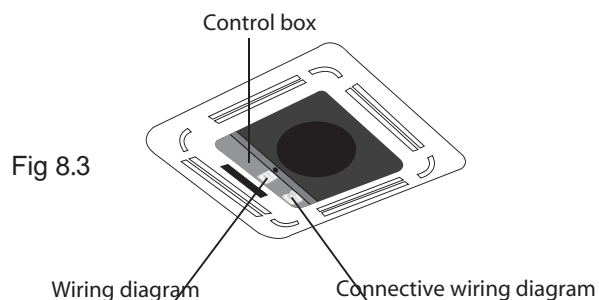


Fig 8.3

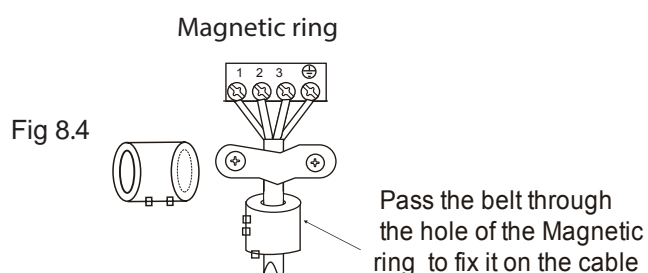
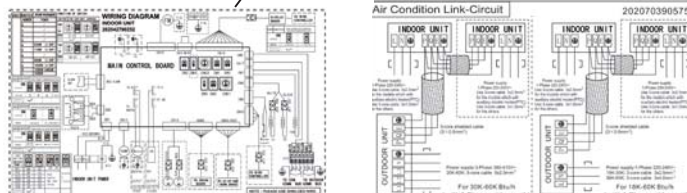


Fig 8.4

! CAUTION

- While connecting the wires, please strictly follow the wiring diagram.
- The refrigerant circuit can become very hot. Keep the interconnection cable away from the copper tube.

Indoor Power Supply Specifications

MODEL		18	24	30	48	55
POWER	PHASE	1 Phase	1 Phase	1 Phase	1 Phase	1 Phase
	FREQUENCY AND VOLT	220-240V	220-240V	220-240V	220-240V	220-240V
CIRCUIT BREAKER/ FUSE(A)		5A	5A	5A	5A	5A

Outdoor 1 Phase Inverter Power Supply Specifications

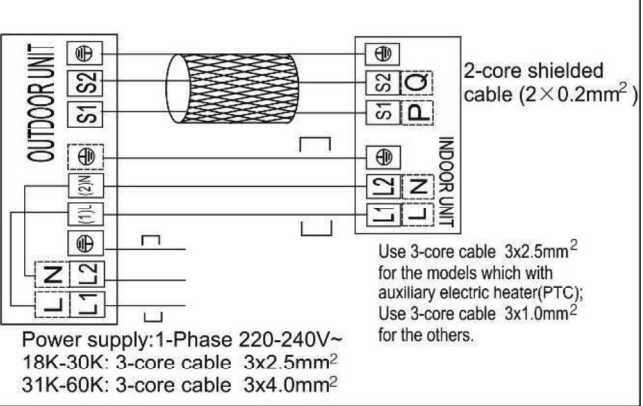
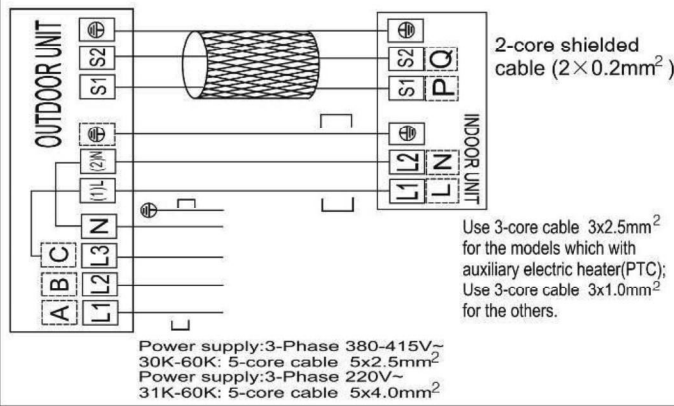
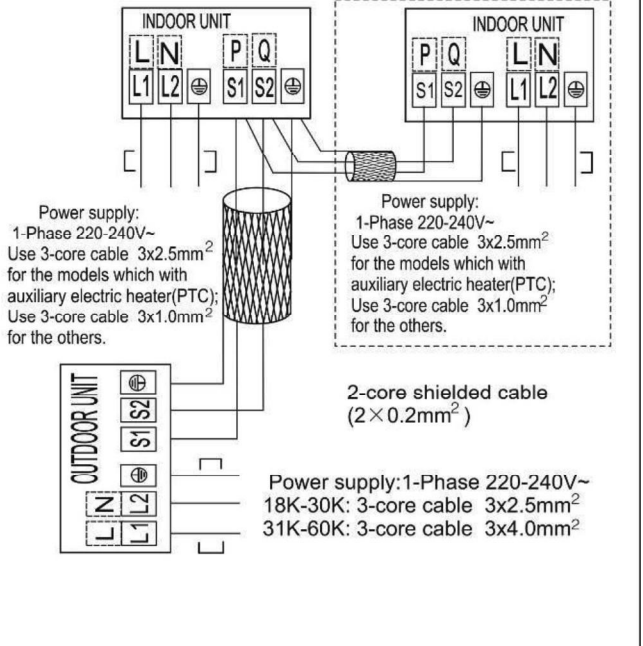
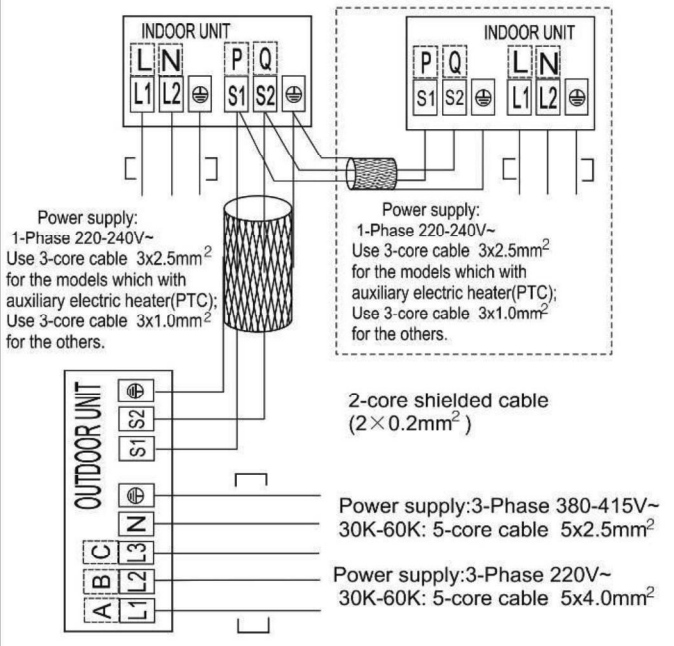
MODEL		18	24	30	36	48
POWER	Phase	1 Phase	1 Phase	1 Phase	1 Phase	1 Phase
	FREQUENCY AND VOLT	220-240V	220-240V	220-240V	220-240V	220-240V
CIRCUIT BREAKER/ FUSE(A)		20A	20A	32A	32A	32A

Outdoor 3 Phase Inverter Power Supply Specifications

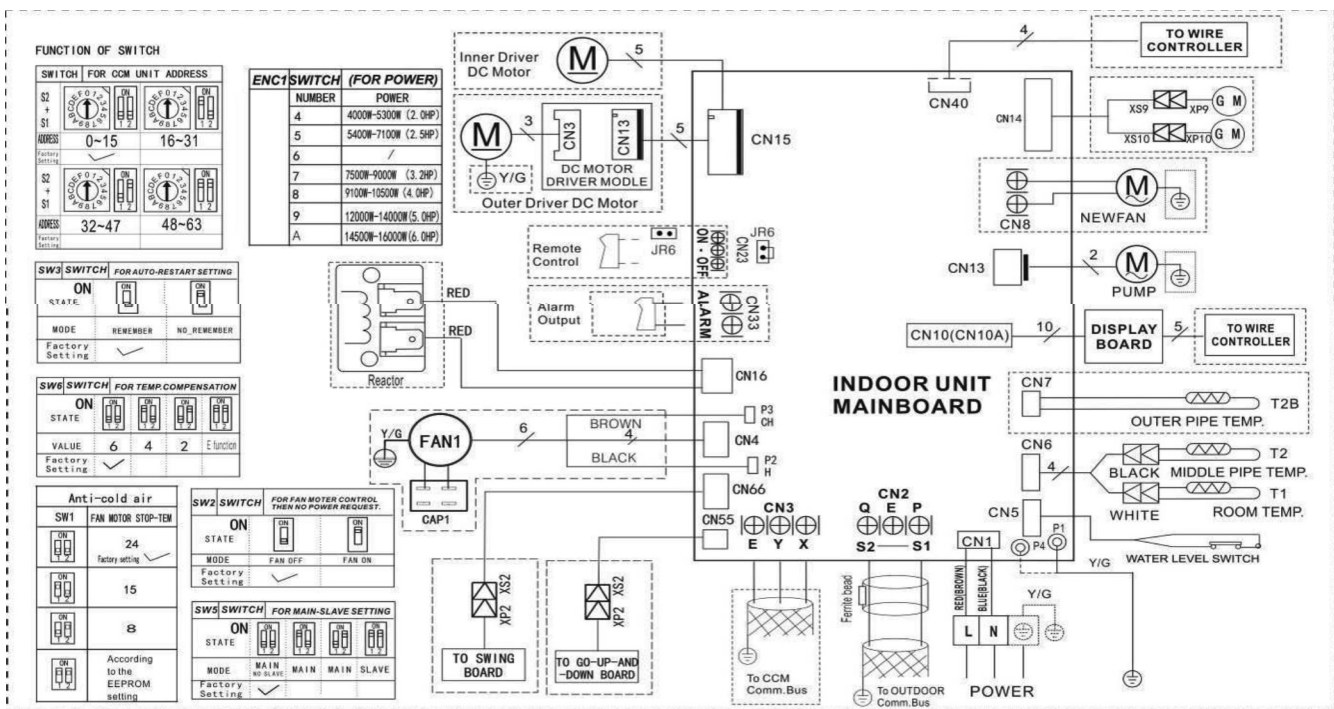
MODEL		30	36	48	55
POWER	Phase	3 Phase	3 Phase	3 Phase	3 Phase
	FREQUENCY AND VOLT	380-415V	380-415V	380-415V	380-415V
CIRCUIT BREAKER/ FUSE(A)		20A	20A	25A	25A

Air Condition Link-Circuit

202044790380



MCD-18HRFN1-QRD0 MCD-24HRFN1-QRD0 MCD-30HRFN1-QRD0 MCD-36HRFN1-QRD0
MCD-48HRFN1-QRD0 MCD-55HRFN1-QRD0



Systems are pressure tested to ensure they are

- **Safe** – for this test a pressure above the system’s maximum allowable pressure (PSi) is used
- **Leak tight** – this test is at PSi

Pressure testing is hazardous and should be carried out carefully

- The nitrogen used for pressure testing is an asphyxiant, so the area around the system should be well-ventilated
- High pressures are used, so all non-essential personal should be evacuated from the area
- Anyone carrying out the pressure testing should wear safety goggles.

Nitrogen and regulation

Dry (oxygen free) nitrogen (OFN) is used to achieve the pressures required for the pressure tests because it is inert. You must **never** use oxygen for pressure testing - pure oxygen at high pressure reacts violently with oil and will explode.

The pressure tests

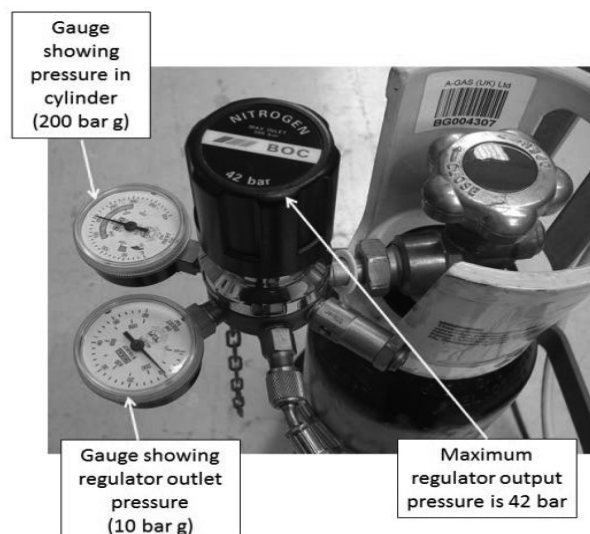
Increase the pressure to approximately 5 bar g and check for leaks using leak detection spray at this pressure initially – many leaks will be identified at this pressure so you will not waste nitrogen and time. It is also safer to find leaks at a lower pressure than the final test pressures.

Increase the pressure slowly to the strength test pressure and hold it for 15 minutes. Under the Pressure Equipment Regulation this strength test might need to be witnessed by a notified body.

Using the nitrogen regulator

1. Ensure the regulator is closed (wound fully anti clockwise)
2. Open the cylinder valve
3. Slowly open the regulator to the pressure required.

Do not use a regulator with an output pressure much higher



Safety Precautions

! CAUTION

- Use a vacuum pump with a gauge reading lower than -0.1MPa and an air discharge capacity above 40L/min .
- The outdoor unit does not need vacuuming. DO NOT open the outdoor unit's gas and liquid stop valves.
- Ensure that the Compound Meter reads -0.1MPa or below after 2 hours. If after three hours of operation and the gauge reading is still above -0.1MPa , check if there is a gas leak or water inside the pipe. If there is no leakage, perform another evacuation for 1 or 2 hours.
- DO NOT use refrigerant gas to evacuate the system.

Evacuation Instructions

Before using manifold gauge and vacuum pump, read their operation manuals to familiarize yourself with how to use them properly.

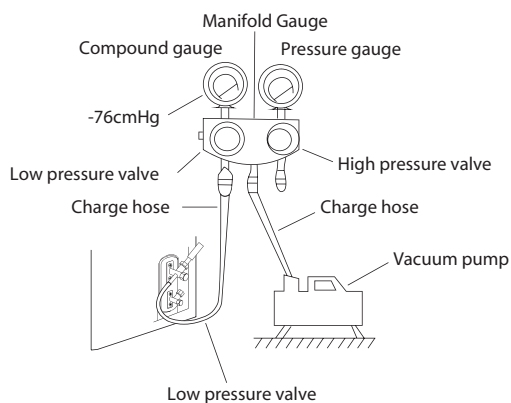


Fig. 9.1

1. Connect the charge hose of the manifold gauge to service port on the outdoor unit's low pressure valve.
2. Connect another charge hose from the manifold gauge to the vacuum pump.
3. Open the Low Pressure side of the manifold gauge. Keep the High Pressure side closed.

4. Turn on the vacuum pump to evacuate the system.
5. Run the vacuum for at least 15 minutes, or until the Gauge reads -76cmHG ($-1 \times 10^5\text{Pa}$).
6. Close the Low Pressure side of the manifold gauge, and turn off the vacuum pump.
7. Wait for 5 minutes, then check that there has been no change in system pressure.

NOTE: If there is no change in system pressure, unscrew the cap from the packed valve (high pressure valve). If there is a change in system pressure, there may be a gas leak.

8. Insert hexagonal wrench into the packed valve (high pressure valve) and open the valve by turning the wrench in a $1/4$ counterclockwise turn. Listen for gas to exit the system, then close the valve after 5 seconds.

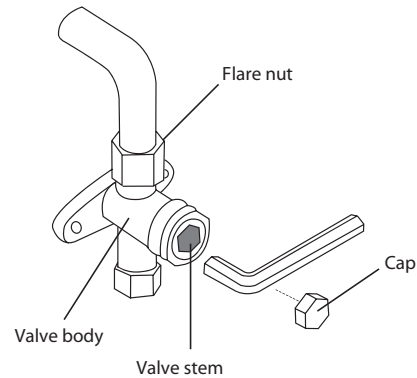


Fig. 9.2

9. Watch the Pressure Gauge for one minute to make sure that there is no change in pressure. The Pressure Gauge should read slightly higher than atmospheric pressure.
10. Remove the charge hose from the service port.
11. Using hexagonal wrench, fully open both the high pressure and low pressure valves.

OPEN VALVE STEMS GENTLY

When opening valve stems, turn the hexagonal wrench until it hits against the stopper. DO NOT try to force the valve to open further.

12. Tighten valve caps by hand, then tighten it using the proper tool.

! CAUTION

- Refrigerant charging must be performed after wiring, vacuuming and the leak test.
- DO NOT exceed the maximum allowable quantity of refrigerant or overcharge the system. Doing so can damage or impact the unit's function.
- Charging with unsuitable substances may cause explosions or accidents. Ensure that the appropriate refrigerant is used.
- Refrigerant containers must be opened slowly. Always use protective gear when charging the system.
- DO NOT mix refrigerant types.

Some systems require additional charging depending on pipe lengths
The additional refrigerant to be charged can be calculated using the following Table below.

Additional Refrigerant Charge

To calculate additional gas charge, use the following formula;

$$W = (L-5) \times AC$$

Where;

W = Additional Charge

L = Total Pipe Length

AC = g/m charge rate

R410a Additional Refrigerant Charge

Model	Shipment Charge	Charged To	Additional Charge
18	1.48 Kg	5 Meter	15 g/m
24	1.95 Kg	5 Meter	30 g/m
30	2.8 Kg	5 Meter	30 g/m
36	3.2 Kg	5 Meter	30 g/m
48	4 Kg	5 Meter	30 g/m
55	4.3 Kg	5 Meter	30 g/m

R32 Additional Refrigerant Charge

Model	Shipment Charge	Charged To	Additional Charge
18	1.35 Kg	5 Meter	12 g/m
24	1.5 Kg	5 Meter	24 g/m
30	2 Kg	5 Meter	24 g/m
36	2.4 Kg	5 Meter	24 g/m
48	2.8 Kg	5 Meter	24 g/m
55	2.95 Kg	5 Meter	24 g/m

Note:

- Refrigerant may only be charged after performed the vacuum drying process.
- Always use gloves and glasses to protect your hands and eyes during the charge work.
- Use electronic scale or fluid infusion apparatus to weight refrigerant to be recharged. Be sure to avoid extra refrigerant charged, it may cause liquid hammer of the compressor or protections.
- Use supplementing flexible pipe to connect refrigerant cylinder, pressure gauge and outdoor unit. And The refrigerant should be charged in liquid state. Before recharging, The air in the flexible pipe and manifold gauge should be exhausted.
- After finished refrigerant recharge process, check whether there is refrigerant leakage at the connection joint part.(Using gas leakage detector or soap water to detect).

! CAUTION

DO NOT place the panel facedown on the floor, against a wall, or on uneven surfaces.

Step 1: Remove the front grille.

1. Push both of the tabs towards the middle simultaneously to unlock the hook on the grille.
2. Hold the grille at a 45° angle, lift it up slightly and detach it from the main body.

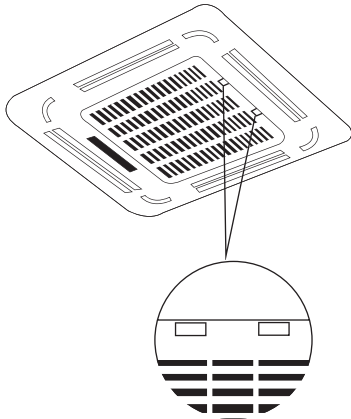


Fig. 10.1

Step 2: Remove the installation covers at the four corners by sliding them outwards.

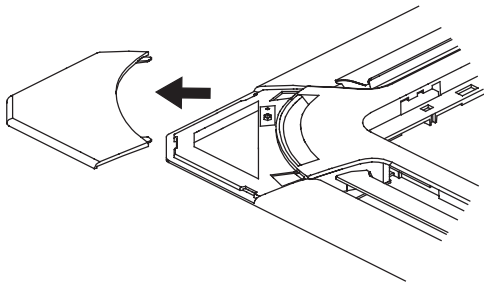


Fig. 10.2

Step 3: Install the panel

Align the front panel to the main body, taking into account the position of the piping and drain sides. Hang the four latches of the decorative panel to the hooks of the indoor unit. Tighten the panel hook screws evenly at the four corners. (See Fig 10.3)

NOTE: Tighten the screws until the thickness of the sponge between the main body and the panel reduces to 4-6mm. The edge of the panel should be in contact with the ceiling well.

Adjust the panel by turning it to the arrowed direction shown in Fig 10.3 so that the ceiling opening is completely covered.

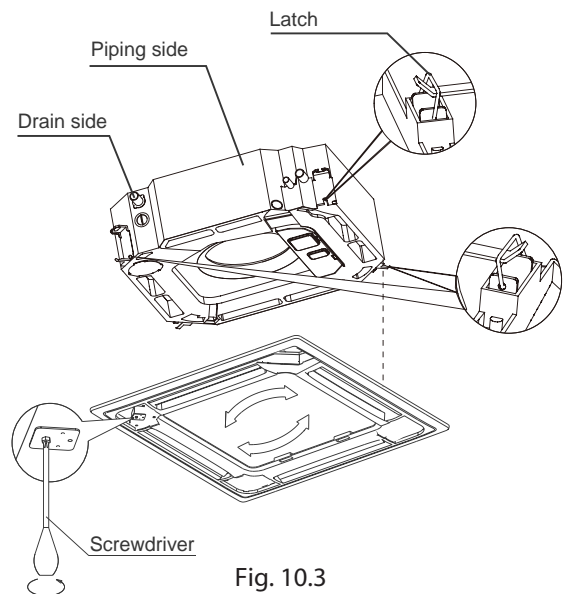


Fig. 10.3

1. Connect the two louver motor connectors to the corresponding wires in the control box.

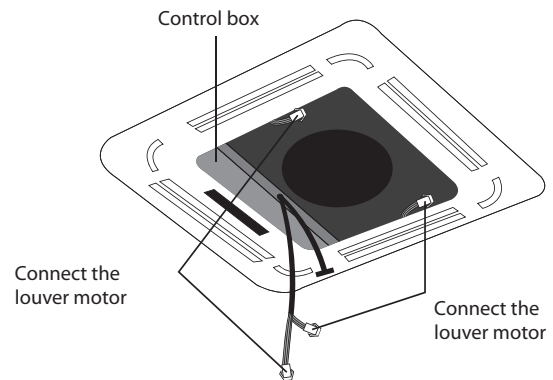


Fig. 10.4

2. Remove foam stops from inside the fan.
3. Attach the side of the front grille to the panel.
4. Connect the display panel cable to the corresponding wire on the main body.

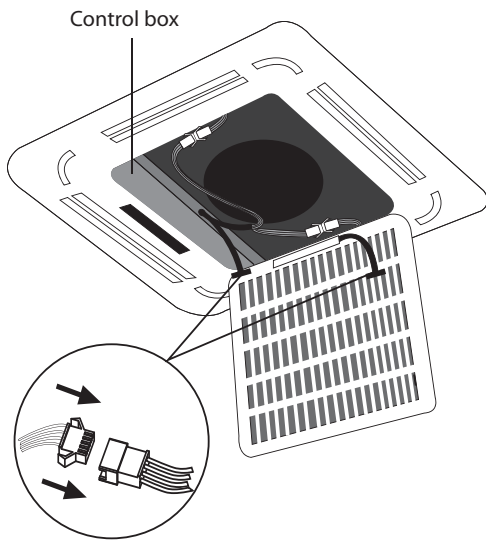


Fig. 10.5

5. Close the front grille.
6. Fasten the installation covers at all four corners by pushing them inwards. (See Fig.10.6)

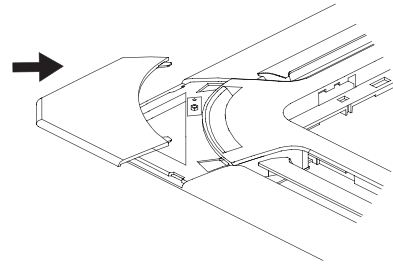


Fig. 10.6

NOTE: If the height of the indoor unit needs to be adjusted, you can do so through the openings at the panel's four corners. Make sure that the internal wiring and drainpipe are not affected by this adjustment.

! CAUTION

Failure to tighten screws can cause water leakage.

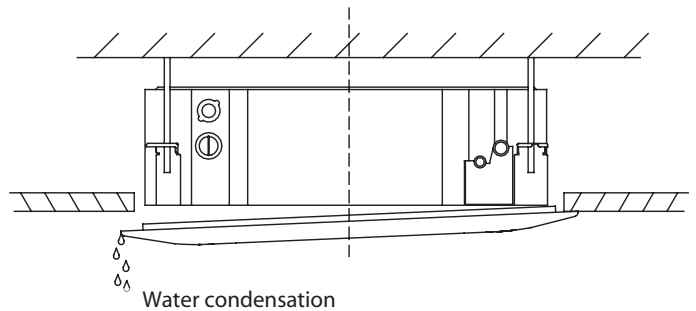


Fig. 10.7

! CAUTION

If the unit is not hung correctly and a gap exists, the unit's height must be adjusted to ensure proper function. The unit's height can be adjusted by loosening the upper nut, and adjusting the lower nut.

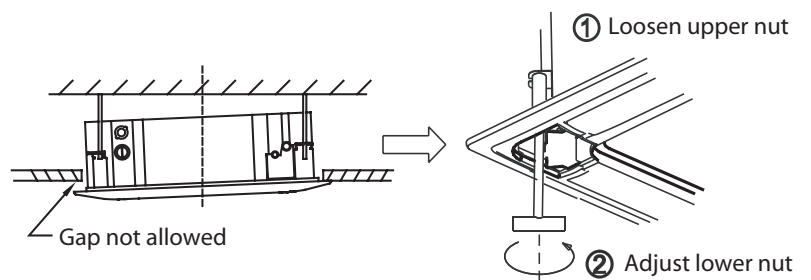
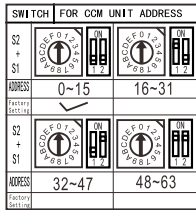


Fig. 10.8

Dip Switches & Controller

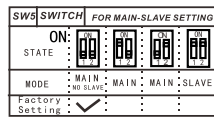
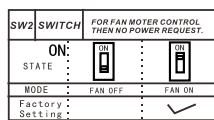
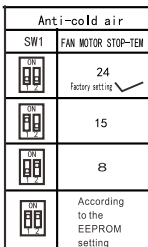
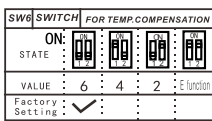
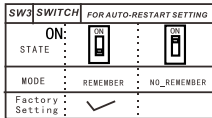
11

FUNCTION OF SWITCH



ENC1 SWITCH (FOR POWER)

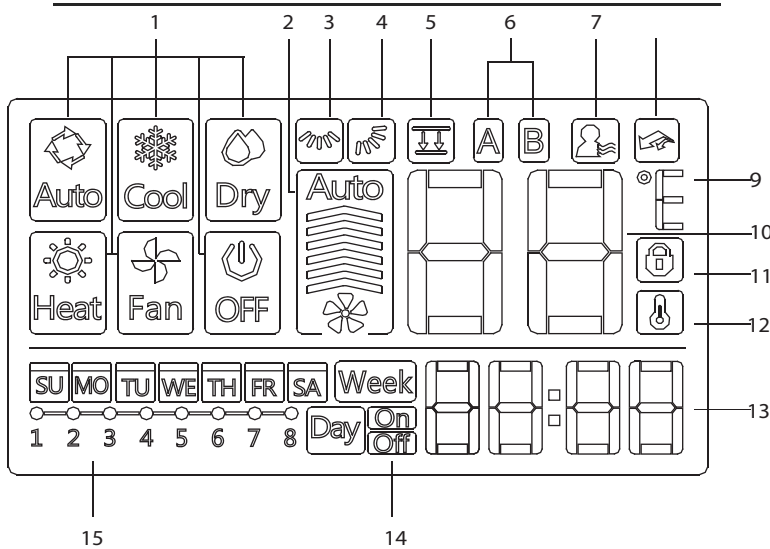
NUMBER	POWER
4	4000W-5300W (2.0HP)
5	5400W-7100W (2.5HP)
6	/
7	7500W-9000W (3.2HP)
8	9100W-10500W (4.0HP)
9	12000W-14000W (5.0HP)
A	14500W-16000W (6.0HP)



Dip Switches	Definition
SW1	Anti Cold Draft
SW2	Fan motor power request
SW3	Auto Restart after power Fault
S1, S2	Unit Addresses
SW5	Master Slave
SW6	Temperature compensation

Controller

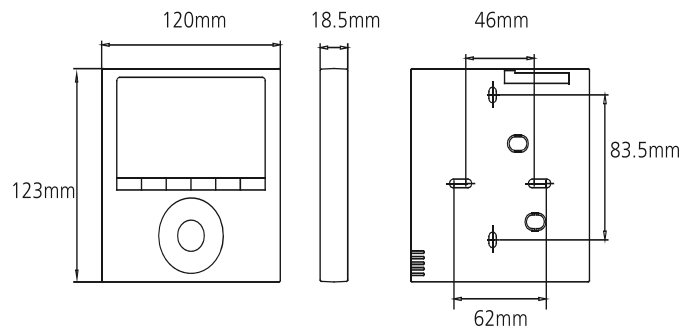
WIRED CONTROLLER DISPLAY



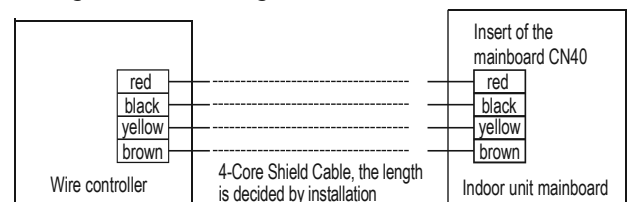
1. Operation mode indicator
2. Fan speed indicator
3. Left-right swing indicator
4. Up-down swing indicator
5. Faceplate function indicator
6. Main unit and secondary unit indicator
7. Follow me function indicator
8. Turbo/Auxiliary Heat function indicator
9. °C / °F indicator
10. Temperature display
11. Lock indicator
12. Room temperature indicator
13. Clock display
14. On/Off timer
15. Timer display

INSTALLATION METHOD

Wired Remote Controller Dimensions



Wiring Connection Diagram



Before Test Run

A test run must be performed after the entire system has been completely installed. Confirm the following points before performing the test:

- a) The indoor and outdoor units are properly installed.
- b) Piping and wiring are properly connected.
- c) Ensure that there are no obstacles near the inlet and outlet of the unit that might cause poor performance or product malfunction.
- d) The refrigeration system does not leak.
- e) The drainage system is unimpeded and draining to a safe location.
- f) The heating insulation is properly installed.
- g) The grounding wires are properly connected.
- h) The length of the piping and the added refrigerant stow capacity have been recorded.
- i) The power voltage is the correct voltage for the air conditioner.

CAUTION

Failure to perform the test run may result in unit damage, property damage or personal injury.

Test Run Instructions

1. Open both the liquid and gas stop valves.
2. Turn on the main power switch and allow the unit to warm up.
3. Set the air conditioner to COOL mode.
4. For the Indoor Unit
 - a. Ensure the remote control and its buttons work properly.
 - b. Ensure the louvers move properly and can be changed using the remote control.
 - c. Double check to see if the room temperature is being registered correctly.
 - d. Ensure the indicators on the remote control and the display panel on the indoor unit work properly.
 - e. Ensure the manual buttons on the indoor unit works properly.

- f. Check to see that the drainage system is unimpeded and draining smoothly.
 - g. Ensure there is no vibration or abnormal noise during operation.
5. For the Outdoor Unit
 - a. Check to see if the refrigeration system is leaking.
 - b. Make sure there is no vibration or abnormal noise during operation.
 - c. Ensure the wind, noise, and water generated by the unit do not disturb your neighbors or pose a safety hazard.
 6. Drainage Test
 - a. Ensure the drainpipe flows smoothly. New buildings should perform this test before finishing the ceiling.
 - b. Remove the test cover. Add 2,000ml of water to the tank through the attached tube.
 - c. Turn on the main power switch and run the air conditioner in COOL mode.
 - d. Listen to the sound of the drain pump to see if it makes any unusual noises.
 - e. Check to see that the water is discharged. It may take up to one minute before the unit begins to drain depending on the drainpipe.
 - f. Make sure that there are no leaks in any of the piping.
 - g. Stop the air conditioner. Turn off the main power switch and reinstall the test cover.

NOTE: If the unit malfunctions or does not operate according to your expectations, please refer to the Troubleshooting section of the Owner's Manual before calling customer service.

Servicing Info

(Required for the units adopt R32 Refrigerant only)

13

1. Checks to the area

Prior to beginning work on systems containing flammable refrigerants, safety checks are necessary to ensure that the risk of ignition is minimised. For repair to the refrigerating system, the following precautions shall be complied with prior to conducting work on the system.

2. Work procedure

Works shall be undertaken under a controlled procedure so as to minimise the risk of a flammable gas or vapour being present while the work is being performed.

3. General work area

All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out. Work in confined spaces shall be avoided. The area around the work space shall be sectioned off. Ensure that the conditions within the area have been made safe by control of flammable material.

4. Checking for presence of refrigerant

The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially flammable atmospheres. Ensure that the leak detection equipment being used is suitable for use with flammable refrigerants, i.e. no sparking, adequately sealed or intrinsically safe.

5. Presence of fire extinguisher

If any hot work is to be conducted on the refrigeration equipment or any associated parts, appropriate fire extinguishing equipment shall be available to hand. Have a dry power or CO2 fire extinguisher adjacent to the charging area.

6. No ignition sources

No person carrying out work in relation to a refrigeration system which involves exposing any pipe work that contains or has contained flammable refrigerant shall use any sources of ignition in such a manner that it may lead to the risk of fire or explosion. All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal, during which flammable refrigerant can possibly be accidentally released to the surrounding space. Prior to work taking place, the area around the equipment is to be surveyed to make sure that there are

no flammable hazards or ignition risks. **NO SMOKING** signs shall be displayed.

7. Ventilated area

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

8. Checks to the refrigeration equipment

Where electrical components are being changed, they shall be fit for the purpose and to the correct specification. At all times the manufacturer's maintenance and service guidelines shall be followed.

If in doubt consult the manufacturer's technical department for assistance. The following checks shall be applied to installations using flammable refrigerants:

- the charge size is in accordance with the room size within which the refrigerant containing parts are installed;
- the ventilation machinery and outlets are operating adequately and are not obstructed;
- if an indirect refrigerating circuit is being used, the secondary circuits shall be checked for the presence of refrigerant; marking to the equipment continues to be visible and legible.
- marking and signs that are illegible shall be corrected;
- refrigeration pipe or components are installed in a position where they are unlikely to be exposed to any substance which may corrode refrigerant containing components, unless
- the components are constructed of materials which are inherently resistant to being
- corroded or are suitably protected against being so corroded.

9. Checks to electrical devices

Repair and maintenance to electrical components shall include initial safety checks and component inspection procedures. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, and adequate temporary solution shall be used. This shall be reported to the owner of the equipment so all parties are advised.

Initial safety checks shall include:

- that capacitors are discharged: this shall be done in a safe manner to avoid possibility of sparking
- that there no live electrical components and wiring are exposed while charging, recovering or purging the system;
- that there is continuity of earth bonding.

10. Repairs to sealed components

10.1 During repairs to sealed components, all electrical supplies shall be disconnected from the equipment being worked upon prior to any removal of sealed covers, etc. If it is absolutely necessary to have an electrical supply to equipment during servicing, then a permanently operating form of leak detection shall be located at the most critical point to warn of a potentially hazardous situation.

10.2 Particular attention shall be paid to the following to ensure that by working on electrical components, the casing is not altered in such a way that the level of protection is affected. This shall include damage to cables, excessive number of connections, terminals not made to original specification, damage to seals, incorrect fitting of glands, etc.

- Ensure that apparatus is mounted securely.
- Ensure that seals or sealing materials have not degraded such that they no longer serve the purpose of preventing the ingress of flammable atmospheres. Replacement parts shall be in accordance with the manufacturer's specifications.

NOTE: The use of silicon sealant may inhibit the effectiveness of some types of leak detection equipment. Intrinsically safe components do not have to be isolated prior to working on them.

11. Repair to intrinsically safe components

Do not apply any permanent inductive or capacitance loads to the circuit without ensuring that this will not exceed the permissible voltage and current permitted for the equipment in use. Intrinsically safe components are the only types that can be worked on while live in the presence of a flammable atmosphere. The test apparatus shall be at the correct rating.

Replace components only with parts specified by the manufacturer. Other parts may result in the ignition of refrigerant in the atmosphere from a leak.

12. Cabling

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects. The check shall also take into account the effects of aging or continual vibration from sources such as compressors or fans.

13. Detection of flammable refrigerants

Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used.

14. Leak detection methods

The following leak detection methods are deemed acceptable for systems containing flammable refrigerants. Electronic leak detectors shall be used to detect flammable refrigerants, but the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed and the appropriate percentage of gas (25% maximum) is confirmed. Leak detection fluids are suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work.

If a leak is suspected, all naked flames shall be removed or extinguished. If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak. Oxygen free nitrogen (OFN) shall then be purged through the system both before and during the brazing process.

15. Removal and evacuation

When breaking into the refrigerant circuit to make repairs for any other purpose conventional procedures shall be used. However, it is important that best practice is followed since flammability is a consideration. The following procedure shall be adhered to:

- remove refrigerant;
- purge the circuit with inert gas;
- evacuate;
- purge again with inert gas;
- open the circuit by cutting or brazing.

The refrigerant charge shall be recovered into the correct recovery cylinders. The system shall be flushed with OFN to render the unit safe. This process may need to be repeated several times. Compressed air or oxygen shall not be used for this task.

Flushing shall be achieved by breaking the vacuum in the system with OFN and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be repeated until no refrigerant is within the system.

When the final OFN charge is used, the system shall be vented down to atmospheric pressure to enable work to take place. This operation is absolutely vital if brazing operations on the pipe-work are to take place.

Ensure that the outlet for the vacuum pump is not closed to any ignition sources and there is ventilation available.

16. Charging procedures

In addition to conventional charging procedures, the following requirements shall be followed:

- Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimize the amount of refrigerant contained in them.
- Cylinders shall be kept upright.
- Ensure that the refrigeration system is earthed prior to charging the system with refrigerant.
- Label the system when charging is complete(if not already).
- Extreme care shall be taken not to overfill the refrigeration system.
- Prior to recharging the system it shall be pressure tested with OFN. The system shall be leak tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.

17. Decommissioning

Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken.

In case analysis is required prior to re-use of reclaimed refrigerant. It is essential that electrical power is available before the task is commenced.

- a) Become familiar with the equipment and its operation.
- b) Isolate system electrically
- c) Before attempting the procedure ensure that:
 - mechanical handling equipment is available, if required, for handling refrigerant cylinders;
 - all personal protective equipment is available and being used correctly;
 - the recovery process is supervised at all times by a competent person;
 - recovery equipment and cylinders conform to the appropriate standards.
- d) Pump down refrigerant system, if possible.
- e) If a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system.
- f) Make sure that cylinder is situated on the scales before recovery takes place.
- g) Start the recovery machine and operate in accordance with manufacturer's instructions.
- h) Do not overfill cylinders. (No more than 80% volume liquid charge).
- i) Do not exceed the maximum working pressure of the cylinder, even temporarily.
- j) When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off.
- k) Recovered refrigerant shall not be charged into another refrigeration system unless it has been cleaned and checked.

18. Labelling

Equipment shall be labelled stating that it has been de-commissioned and emptied of refrigerant. The label shall be dated and signed. Ensure that there are labels on the equipment stating the equipment contains flammable refrigerant.

19. Recovery

When removing refrigerant from a system, either for service or decommissioning, it is recommended good practice that all refrigerants are removed safely.

When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct numbers of cylinders for holding the total system charge are available. All cylinders to be used are designated for the recovered refrigerant and labelled for that refrigerant (i.e. special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure relief valve and associated shut-off valves in good working order.

Empty recovery cylinders are evacuated and, if possible, cooled before recovery occurs. The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of flammable refrigerants. In addition, a set of calibrated weighing scales shall be available and in good working order.

Hoses shall be complete with leak-free disconnect couplings and in good condition. Before using the recovery machine, check that it is in satisfactory working order, has been properly maintained and that any associated electrical components are sealed to prevent ignition in the event of a refrigerant release. Consult manufacturer if in doubt.

The recovered refrigerant shall be returned to the refrigerant supplier in the correct recovery cylinder, and the relevant Waste Transfer Note arranged. Do not mix refrigerants in recovery units and especially not in cylinders.

If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The evacuation process shall be carried out prior to re-tuning the compressor to the suppliers. Only electric heating to the compressor body shall be employed to accelerate this process. When oil is drained from a system, it shall be carried out safely.

20. Transportation, marking and storage for units

1. Transport of equipment containing flammable refrigerants
Compliance with the transport regulations
2. Marking of equipment using signs
Compliance with local regulations
3. Disposal of equipment using flammable refrigerants
Compliance with national regulations
4. Storage of equipment/appliances
The storage of equipment should be in accordance with the manufacturer's instructions.
5. Storage of packed (unsold) equipment
Storage package protection should be constructed such that mechanical damage to the equipment inside the package will not cause a leak of the refrigerant charge.
The maximum number of pieces of equipment permitted to be stored together will be determined by local regulations.



Cassette Quick Step Installation Guide

- Step 1:** Prior to unpacking equipment please inspect boxes for any transport damage to ensure products are in perfect condition.
 - Step 2:** Ensure the equipment model numbers on the boxes correspond with your companies purchase order.
 - Step 3:** Unpack the equipment and ensure all parts are accounted for i.e Indoor / Outdoor / Hard Wired & Infra-red Controllers.
 - Step 4:** Store the Infra-red service controller safely as this can be used to speed up commissioning and servicing process.
 - Step 5:** Review the installation and maintenance manuals which are provided.
 - Step 6:** Carry out the positioning and installation of indoor and outdoor units as per guidelines within the installation manual.
 - Step 7:** Install refrigerant pipework (Purge with OFN while brazing), electrical wiring & drainage pipe work.
 - Step 8:** Interconnecting control wiring between indoor and outdoor units is made by linking into terminals S1 & S2.
 - Step 9:** Connecting of the Hard-Wired controller is made by linking control cable (Red plug) to CN40(white plug) on the indoor PC Board.
 - Step 10:** Set auto restart function by setting SW3 on indoor unit to on position.
 - Step 11:** Pressure test pipework (Note do not carry out pressure test while connected to outdoor unit to prevent contamination of factory charge)
(1) Strength test in 5 Bar increments up to full test pressure. (2) Then leak test at lower pressure. Evacuate system to 2 torr or lower for appropriate time.
 - Step 12:** If required please add additional refrigerant charge (see table on reverse).
 - Step 13:** Carry out all the commissioning checks required to activate the warranty of the newly installed system.
 - Step 14:** Perform the test operation in accordance with the installation manual to ensure all functions and parts are working correctly.
 - Step 15:** Complete your warranty card document and e-mail this with dated photo of outdoor serial number to: warranty@fgeuropeuk.co.uk
- Note:** Installation videos can also be found on the Midea UK YouTube channel.

S1 & S2 (Interconnecting Wiring)



Outdoor



SW3 (Auto Restart)



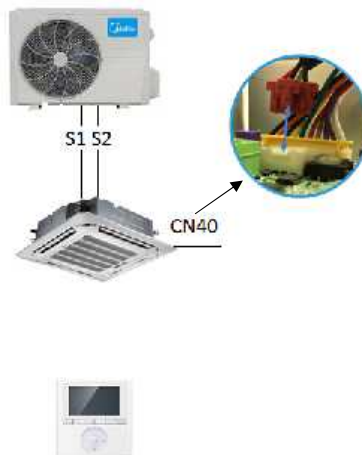
Please contact your Midea support team if you have any issues during the installation and commissioning process.

Tel: 02074 092009 **E-Mail:** technical@fgeuropeuk.co.uk

Indoor Model	Outdoor Model	Cooling Duty (Kw)	Heating Duty (Kw)	Outdoor Dimensions			Outdoor Weight (Kg)	Indoor Dimensions			Indoor Weight(Kg)
				W(mm)	D(mm)	H(mm)		W(mm)	D(mm)	H(mm)	
MCD-18	MOB30U-18	6.1	7.0	800	333	554	35.5	840	840	245	21.3
MCD-24	MOCA30U-24	8.2	8.6	845	363	702	49	840	840	245	24
MCD-36	MOD30U-36	12	13.2	946	410	810	78.9	840	840	245	25.6
MCD-48	MOE30U-48	16.1	17.6	952	410	1333	108.1	840	840	287	28
MCD-55	MOE30U-55	18.5	20.5	952	410	1333	112.8	840	840	287	31
Fascia Panel								950	950	55	5

Piping Information

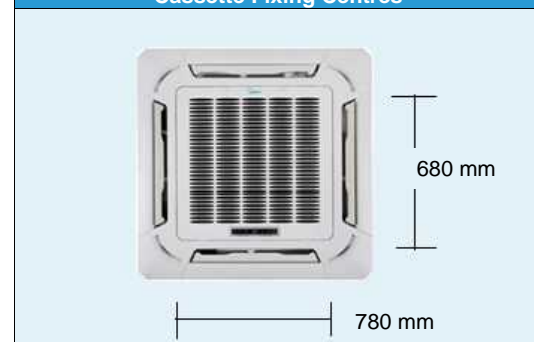
Model:	18	24	36	48	55
Liquid Line	Inch 1/4	3/8	3/8	3/8	3/8
Gas Line	Inch 1/2	5/8	5/8	5/8	5/8
Drain Line	mm 32	32	32	32	32
Max Length	M 30	30	50	65	65
Max Height	M 20	25	30	30	30



Refrigerant Charging Information

Model:	18	24	36	48	55
Pre - Charge	Kg 1.48	1.95	3.2	4	4.3
Charged to	M 5	5	5	5	5
Additional	g/m 15	30	30	30	30
Refrigerant	Type R410A				

Cassette Fixing Centres



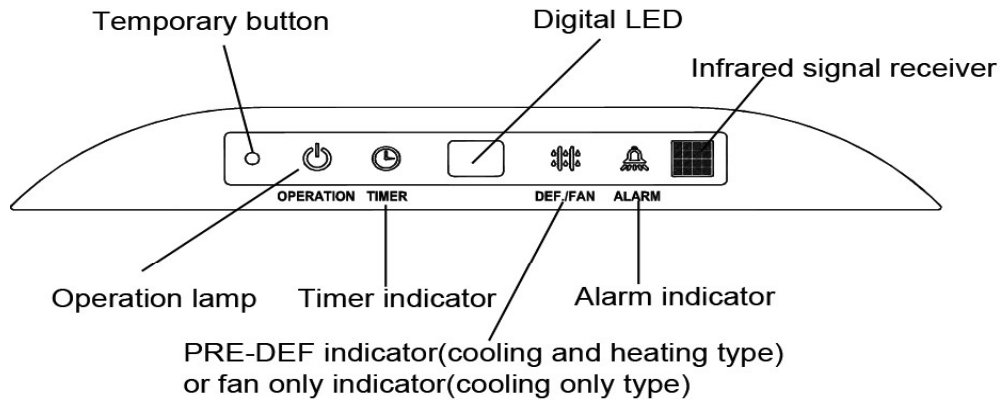
Electrical Wiring Information

Power:	Single Phase				3 Phase		
Model:	18	24	36	48	36	48	55
Mains Outdoor	3x2.5mm ²		3x4mm ²		5x2.5mm ²		
Mains Indoor	3x2.5mm ²						
Interconnecting	2x1mm ²						
Controller	Plug into CN40 (6 Meter included)						

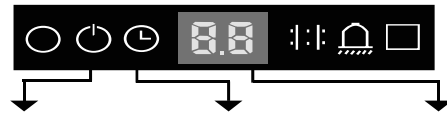
Power Supply Information

Power:	Single Phase				3 Phase		
Model:	18	24	36	48	36	48	55
Outdoor	A 20	20	32	32	20	25	25
Indoor	A 5	5	5	5	5	5	5

Icon explanation of indoor display board



Error Codes



(18K-60K)

Malfunction	Error Code	Timer Lamp	Operation Lamp (flashes)
Indoor EEPROM malfunction	E0	X	1
Communication malfunction between indoor and outdoor units	E1	X	2
Indoor fan speed is out of control	E3	X	4
Open or short circuit of T1 temperature sensor	E4	X	5
Open or short circuit of T2 temperature sensor	E5	X	6
Refrigerant leakage detection	EC	X	7
Water level alarm	EE	X	8
Communication error between master and slave unit (for twins system)	E8	X	9
Another indoor unit malfunction (for twins system)	E9	X	10
Outdoor unit is faulty (for old communication protocol)	Ed	X	11
Overcurrent protection (For some units)	F0	O	1
Open or short circuit of T4 temperature sensor	F1	O	2
Open or short circuit of T3 temperature sensor	F2	O	3
Open or short circuit of T5 temperature sensor	F3	O	4
Outdoor EEPROM malfunction (For some units)	F4	O	5
Outdoor fan speed is out of control	F5	O	6
Open or short circuit of T2B temperature sensor (For free-match indoor units)	F6	O	7
Communication error between auto-lifting panel and slim cassette (For slim cassette with auto-lifting panel)	F7	O	8
Auto-lifting panel is faulty (For slim cassette with auto-lifting panel)	F8	O	9
Auto-lifting panel is not closed (For slim cassette with auto-lifting panel)	F9	O	10
IPM module malfunction	P0	☆	1
Over voltage or over low voltage protection	P1	☆	2
High temperature protection of top of compressor	P2	☆	3
Too low ambient temperature protection	P3	☆	4
Error rotor position protection of compressor	P4	☆	5
Mode conflict (For free-match indoor units)	P5	☆	6
Low pressure protection of compressor	P6	☆	7
Sensor of outdoor IGBT is faulty	P7	☆	8



Mi Indoor Maintenance Checklist

17 Old Park Lane, London, W1K 1QT Tel: + 44 (0) 2074 092009



Customer Contact Information			
Company Name:		Contact Name:	
Contact Number:		E-Mail Address:	
Site Reference		Date of Visit:	

Indoor Details				
Model No.	Serial No.		Location Served	
Maintenance Interval (Months)	3 <input type="checkbox"/>	6 <input type="checkbox"/>	9 <input type="checkbox"/>	12 <input type="checkbox"/>

Maintenance Activity		
Task	Frequency	Complete/Reading
Check operation of the system in both heating and cooling mode	Every Visit	<input type="checkbox"/>
Check operation of all functions on the remote controller	Every Visit	<input type="checkbox"/>
Inspect & Clean Unit Air Filter(s)	Every Visit	<input type="checkbox"/>
Check unit for noise and vibration	Every Visit	<input type="checkbox"/>
Check Evaporator Coil for Dirt and Clean as required	Every Visit	<input type="checkbox"/>
Test & Clean drain pump (if fitted) and drip tray	Every Visit	<input type="checkbox"/>
Check Fan Motor and Fan Blade Movement	Every Visit	<input type="checkbox"/>
Check Air On Coil Temperature in Heating	Every Visit	°C
Check Air Off Coil Temperature in Heating	Every Visit	°C
Check indoor covers are secure & Clean Indoor Casing	Every Visit	<input type="checkbox"/>

Additional Notes (remedial/additional work completed, faults, follow-up required etc)



Midea

FG EUROPE
FIDAKIS GROUP

Mi Outdoor Maintenance Checklist

17 Old Park Lane, London, W1K 1QT Tel: + 44 (0) 2074 092009



Customer Contact Information			
Company Name:		Contact Name:	
Contact Number:		E-Mail Address:	
Site Reference		Date of Visit:	

Outdoor Details				
Model No.	Serial No.		Location Served	
Maintenance Interval (Months)	3 <input type="checkbox"/>	6 <input type="checkbox"/>	9 <input type="checkbox"/>	12 <input type="checkbox"/>

Maintenance Activity		
Task	Frequency	Complete/Reading
Check and clean Heat Exchanger	Every Visit	<input type="checkbox"/>
Check for Visible Signs of Refrigerant Leaks	Every Visit	<input type="checkbox"/>
Check outdoor pipework and insulation	Every Visit	<input type="checkbox"/>
Check all Electrical Connections (including Mains Isolator)	Every Visit	<input type="checkbox"/>
Check Unit Operation Voltage and record	Every Visit	V
Check Unit Operation Current and record	Every Visit	A
Check Compressor Run Hours & Record	Every Visit	Hours
Check Discharge Temperature & Record	Every Visit	°C
Check Suction Temperature & Record	Every Visit	°C
Check Discharge Pressure & Record	Every Visit	Bar
Check Suction Pressure & Record	Every Visit	Bar
Check Operation of Crankcase Heater	Every Visit	<input type="checkbox"/>
Check outdoor covers are secure	Every Visit	<input type="checkbox"/>

Additional Notes (remedial/additional work completed, faults, follow-up required etc)

17 Old Park Lane, London, W1K 1QT Tel: + 44 (0) 2074 092009

Customer Contact Information			
Company Name:		Contact Name:	
Contact Number:		E-Mail Address:	
Site Reference		Date of Visit:	
Site Address			
County/Region:		Postcode:	

System Details		
Indoor Model No.	Indoor Serial No.	Location Served
Outdoor Model No.	Outdoor Serial No.	Location
Drain: Pumped or Gravity	Refrigerant Type	Refrigerant Charge
Checklist		Complete
1) Indoor unit correctly located		<input type="checkbox"/>
2) Outdoor unit correctly located		<input type="checkbox"/>
3) Wall/Roof Penetration sealed		<input type="checkbox"/>
4) Waffle pad under condensing unit feet		<input type="checkbox"/>
5) Install outdoor unit drain or tray (if required)		<input type="checkbox"/>
6) Purge nitrogen while brazing		<input type="checkbox"/>
7) Pipe work pressure tested (Refer COP)		<input type="checkbox"/>
8) Pipe work insulated, secured & covered		<input type="checkbox"/>
9) Evacuation to less than 2 Torr (Refer COP)		<input type="checkbox"/>
10) Open both L/Line & Suction valves		<input type="checkbox"/>
11) Pour 2- 4 litres of water into the evaporator drain tray		<input type="checkbox"/>
12) Configure wall controller to manufacturer's manual		<input type="checkbox"/>
13) Open remote control: insert batteries & set the clock		<input type="checkbox"/>
14) Operate unit in all modes (cool, heat, dry, fan, auto)		<input type="checkbox"/>
15) Check the operation of the 'Auto' function (if fitted)		<input type="checkbox"/>
16) Measure Suction Pressure	Bar	<input type="checkbox"/>
17) Measure Head Pressure	Bar	<input type="checkbox"/>
18) Compressor run current amps	Amps	<input type="checkbox"/>
19) Measure Indoor ambient temp	°C	<input type="checkbox"/>
20) Measure Indoor supply air temp	°C Δk	<input type="checkbox"/>
21) Measure outdoor ambient temp	°C	<input type="checkbox"/>
22) Measure condensing unit 'air off' coil temp	°C Δk	<input type="checkbox"/>
23) Superheat: suction line temp	°C - SST °C =Δk	<input type="checkbox"/>
24) Add or remove refrigerant according to pipe run (refer to manufacture manuals)		<input type="checkbox"/>
25) Carry out site clean (walls, replace furniture, pick up all off cuts)		<input type="checkbox"/>

WARRANTY CLAIM REQUEST FORM

17 Old Park Lane, London, W1K 1QT Tel: + 44 (0) 2074 092009

Once this form is completed please return to: warranty@fgeuropeuk.co.uk

Customer Contact Information

Company Name:		Contact Name:	
Contact Number:		E-Mail Address:	
Site Reference:		Date:	

Parts to Be Claimed

Model No.	Serial No.
Components (Including part numbers)	Suspected cause of failure

Defective Product Collection Address

Address:	
County/Region:	
Postcode:	
Site Contact:	

Warranty Claim Number (Internal Use Only):

Notes:



17 Old Park Lane, London, W1K 1QT
Tel: + 44 (0) 2074 092009