

INSTRUCTIONS FOR TWO-PIECE MOLDS

- 1) Cut a hole in the bottom of one half of the mold, usually the side with the pour spout. Figure 1
- 2) Place the wick on the other half of the mold, taping it at the top and base. Figure 2
- 3) Secure the two halves together using Pourette's plastic clamps or tape on the sides and bottom. Figure 3
- 4) Position the mold in our special Two-Piece Mold Stand or a similar improvised "holder" (two blocks of wood, bowl of sand, etc.). If your mold is larger than either the stand or clamps, be sure to masking-tape these areas closed to reduce leakage. Figure 4
- 5) Pour the melted wax at 180° F (do not pour over 200°, temperatures this high can damage plastic molds) into the mold.



Figure 1



Figure 2



Figure 3

Note: If Pourette Two-Piece Mold Stand is used a water bath container partially filled with room temperature water may be used for cooling the wax.

- 1) Position Pourette's Mold Weight Weight around the base of the Mold Stand.
- 2) Thirty seconds after pouring wax, lower mold into water bath container. Add additional water until water level reaches top of mold.
- 3) Leave mold in water bath for at least 30 minutes.

If your mold is held by an improvised "holder" it will be very difficult to water cool the candle.

- 6) As the wax cools it will contract and settle; necessitating "poking" with a stick, and refilling any interior void with melted wax. Figure 5
- 7) When the candle has completely cooled, remove the clamps or tape and remove the candle.
- 8) To remove the "seam line" on the candle's surface, take a knife or spatula, hold it out at a 45 degree angle to the candle and slide it up the seam. Figure 6
- 9) To clean your plastic mold we suggest using a soft brush or cloth with hot water and a degreasing detergent. Wax remover may also be used if applied on a cloth. Don't pour the wax remover directly into your plastic mold.



Figure 4

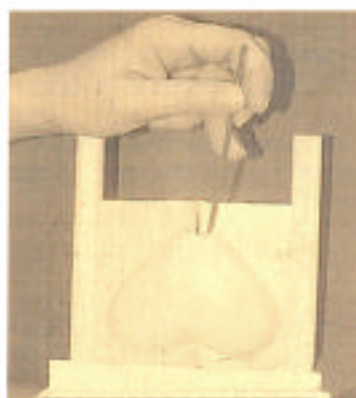


Figure 5



Figure 6