



**1 - Apply DTF print
325F - 15 seconds
Ice Cold Peel**

**2 - Second press DTF
Cover with Parchment
325F - 8 seconds**

**3 - Position Spangle Accent
Spangles apply directly to garment
NOT on the DTF print**

**4 - Press Spangles
325F - 15 seconds**

5 - Warm/Cool peel

If spangles lift, reposition and press again.

Always use heavy pressure

Gently lift. Do not let DTF lift with transfer tape.

**6 - Second press Spangles + DTF
325F - 5 seconds**

Print Plus