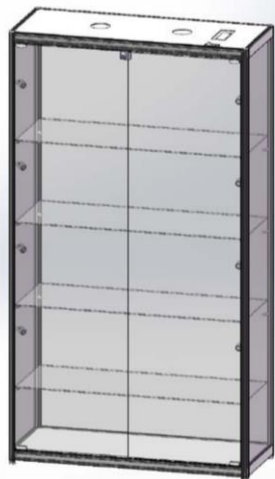


DTS – Aluminium Glass Display Cabinet & LED Lights

	Image	Description	QTY
A		Front frame (with 8 pcs shelf supports and 8 pcs lights)	1
B		Back frame with glass	1
C		Top connecting bar (a small hole in the middle)	2
D		Bottom connecting bar	2
E		Side glass panel (360mm wide)	2
F		Glass door panel	2
G		Glass shelf	4
H		Bottom wood panel	1
I		Top wood panel	1
J		Cover panel	1
K		Shelf support	8
L		Hinge plug	4
M		Door hinge L	2
N		Door hinge R	2
O		Lock	1
P		Black hinge insert	4
Q		Bracket	4
R		Top cap	4
S		Top light	2
T		Leveler	4
U		Transformer	1
V		Power cable kit	1
W		Rubber seal	1
X		Allen key	1
Y		White cable clip	10



Assembly time: 1 hour.
2 - 3 people required for assembly.

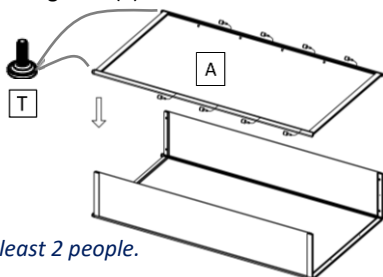
A Phillips & a Flat-Head screwdriver will be required.

Scan the below QR Code for an instruction video.



Step 3:

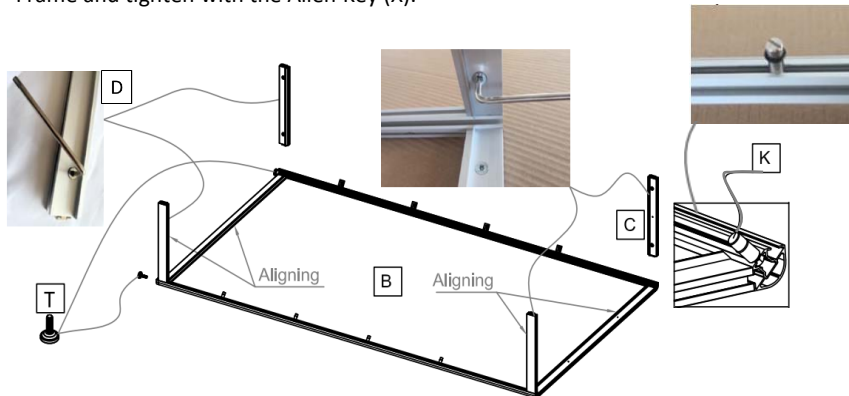
- Carefully place the Front Frame (A) on top of the back / side section. Tighten the fixtures using the Allen Key.
- Insert 2 bottom caps & Levelling Feet (T) into the bottom of the Front Frame.



TIP: Ensure this is done by at least 2 people.

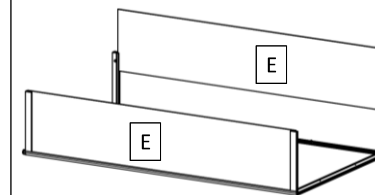
Step 1:

- Lay the Back Frame (B) down on a soft, flat surface.
- Insert the 8 Shelf Supports (K) into the side channels as shown below (4 each side).
- Insert 2 bottom caps & Levelling Feet (T) into the bottom of the Back Frame.
- Slot the Top and Bottom Connecting Corner Bars (C & D) onto the corners of the Back Frame and tighten with the Allen Key (X).



Step 2:

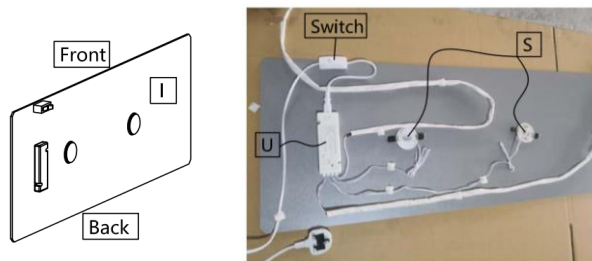
- Slot the 2 Side Glass Panels (E) into place between the Top & Bottom Corner Bars (C & D).



TIP: If any protective Styrofoam packaging has transferred onto the glass panels, simply use a glass cleaner & cloth to wipe off.

Step 4:

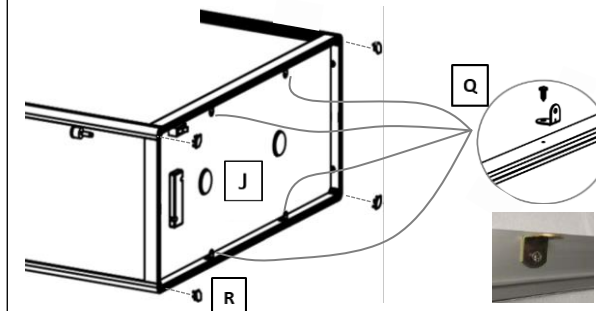
- Locate the Top Panel (I), the Top Lights (S), Transformer (U) and Power Cable Kit (V).
- Place all pieces in position as shown below, with the switch at the front and both Top Lights nested into the round holes of the panel.
- Ensure the light cables are connected to the transformer and secure all cables in place using the Cable Clips (Y).
- Place the assembled Top Panel (I) into the top of the cabinet. Ensure that the lights face into the cabinet. This should rest on the ridge on the inside of the frame.



TIP: When the light cables are connected, plug the power cable into the mains to test the lights at this stage. Check each connection until the lights are working whilst the cabinet is in this position. You can then unplug the power cable again to finish assembly.

Step 5:

- Screw the 4 Brackets (Q) on the inside of the top frame as shown – 2 on the back frame and 2 on the front frame (into the pre-drilled holes).
- Slide the Cover Panel (J) onto the top of the cabinet from the side (to sit underneath the Brackets).
- Ensure the Cover Panel is the correct way around – there will be a cut-out above the switch at the front of the cabinet for access.
- Fit the Top Caps (R) onto each corner.



TIP: Thread the power cable through the rectangular hole in the Cover Panel when sliding the Cover on.
TIP: Tuck all loose cables underneath the Cover Panel as you slide it on.

Step 6:

- Carefully stand the cabinet upright and slot the Bottom Wood Panel (H) into place.

TIP: Ensure this is done by at least 2 people.

- Shelf Supports (K) are pre-inserted into the side upright channels on the front frame for convenience. These are adjustable – simply loosen these inserts with a flat-head screwdriver and move them up/down as required.

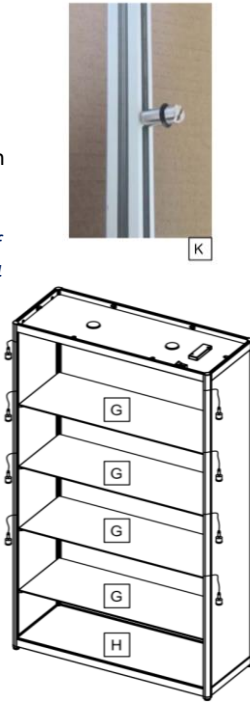
TIP: You could use a tape measure to ensure the Shelf Supports are placed at the same level at each of the 4 corners.

- Once in place, tighten them with a flat-head screwdriver.

TIP: These MUST be tightened with a screwdriver to ensure they can bear weight as described. Doing so just by hand will not be sufficient.

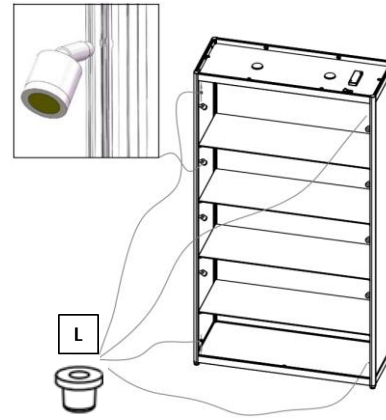
- When securely tightened, slot each Glass Shelf into position (they will rest on top of the Shelf Supports).

TIP: Ensure this is done by at least 2 people so that each shelf can be supported and guided in past the lighting.



Step 7:

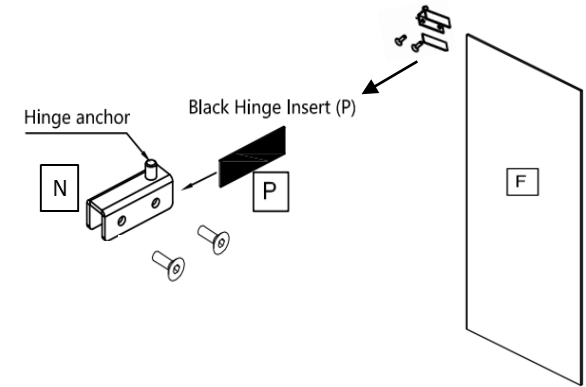
- Screw the light fixtures into place along the front upright channels.
- Insert the Hinge Plugs (L) into the Front Frame as shown.



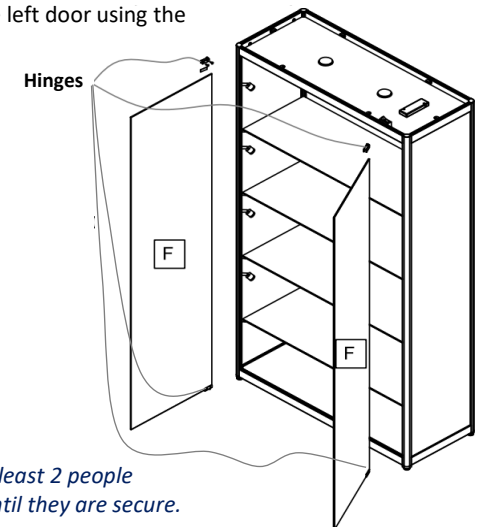
Step 8:

- Locate the Right Door Hinges (N) and place a Black Hinge Insert (P) inside each one.
- Place one Hinge onto the top corner of one of the Glass Door Panels (F) and tighten the screws with a Phillips screwdriver until the Hinge is secure on the glass.

TIP: Ensure the Black Hinge Insert is placed between the screws and the Glass Door.



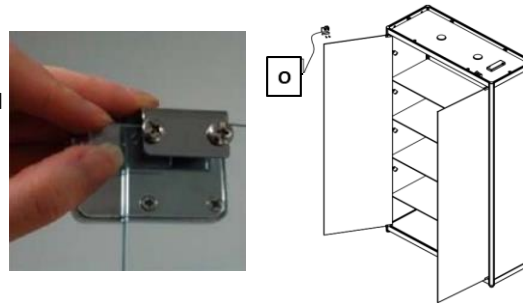
- Place the anchor of the bottom Right Door Hinge into the Hinge Plug in the bottom right side of the cabinet frame.
- Holding the door securely, slot the anchor of the top Right Door Hinge (attached to the Glass Door) into the top Hinge Plug at the top right of the cabinet frame.
- Slide the bottom of the Glass Door into the bottom Door Hinge and tighten the screws when in place.
- Ensure that the gap between the Glass Door and the frame of the cabinet is the same all the way down (i.e. the door is level). Adjust as necessary.
- Repeat these steps for the left door using the Left Door Hinges (M).



TIP: Ensure this is done by at least 2 people to support the Glass Doors until they are secure.

Step 9:

- Open the doors and place the Lock (O) over the top corner of the left door as shown.
- Ensure the black plastic insert is in place between the glass and screws.
- Tighten the screws when in place.



Step 10:

- To secure both Side Glass Panels (E) insert the Rubber Seal (W) into the channels where the glass meets the aluminium frame on each side.

TIP: You can use our Glass Display Cleaner (item code AG01) or another gentle glass cleaner as a lubricant to help ease the Rubber Seal into these channels.

