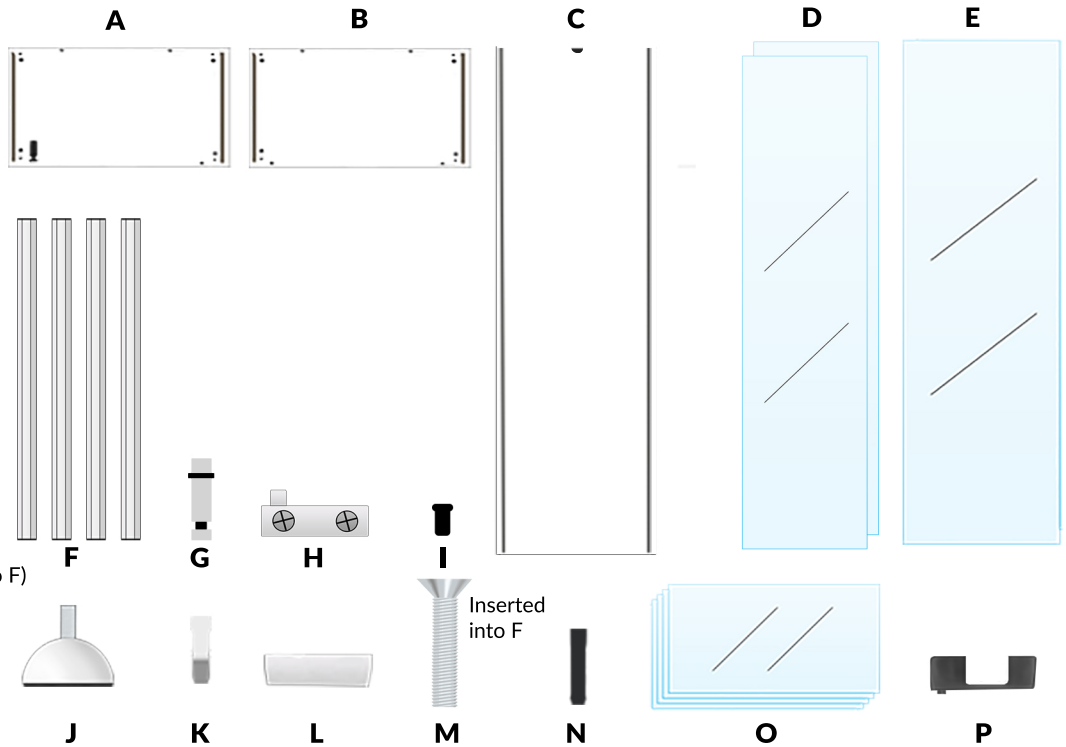


General Instruction Sheet

Stahldas™ Single Door Display Cabinets - 400mm

Contents

- A** 1 x Bottom Panel
- B** 1 x Top Panel
- C** 1 x Back Panel
- D** 2 x Glass Side Panels
- E** 1 x Glass Doors (425mm wide)
- F** 4 x Side Supports
- G** 16 x Shelf Supports (Pre-inserted)
- H** 2 x Door Hinges
- I** 2 x Hinge Plug
- J** 4 x Feet
- K** 8 x White Connector Plugs
- L** 1 x Magnetic Door Lock Cover
- M** 8 x Flathead Screws (Inserted into F)
- N** 4 x Black Panel Connectors
- O** 4 x Glass Shelves
- P** 2 x Door Hinge Inserts



Please note: 2 People are required to construct this cabinet

Tools required: 1 x Allen key *supplied with this cabinet*

1 x Philips screwdriver (For door hinges) 1 x Flat head screwdriver (For adjusting shelf supports)

If you have additional shelving, carry out Step 10 first as shelf supports (G) have to be added to the side supports (F) before assembly. Flathead Screws are pre-inserted into side Supports (F) for protection to be removed during assembly

Step One:

- Lay Bottom Panel (A) down on a soft flat surface. Take 4 x White Connector Plugs (K) and place one into each of the smallest holes at the corners of the Bottom Panel (A)
- Insert 2 x Hinge Plugs (I) into the holes located on the front edge of the panel.
- Repeat this process for the Top Panel (B), once done set aside for now.

Step Two:

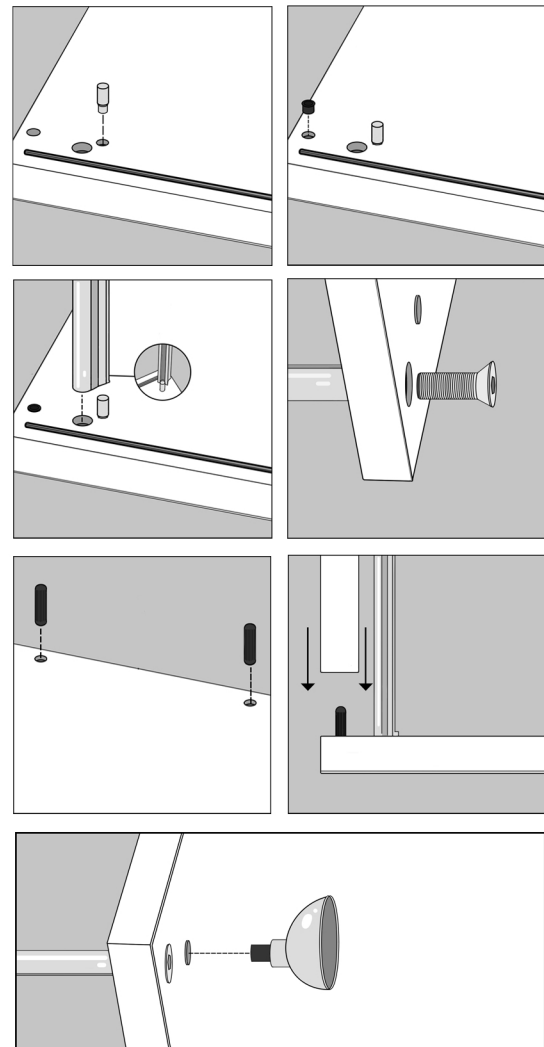
- Take 1 x Side Support (F) unscrew the Flathead screws (M) from each end.
- Push it down onto the one of the White Connector Plugs (K), Ensure the plug inserts up into the front channel. Remember to make sure that the supports are facing the correct way so that the Shelf Supports (G) which are pre inserted in the uprights are facing inwards.
- Once the support is in position, turn the Bottom Panel (A) onto its side, take 1 x Flat-Head Screw (M) and insert up into the underside hole aligning with the Side Support (F) Tighten using Allen key provided. (If you are struggling to tighten, consider using a ratchet socket.)
- Repeat this process for the other three Side Supports (F)

Step Three:

- Take 2 x Black Panel Connectors (N) and insert them into the four remaining holes on the Bottom Panel (A)
- Repeat this process for the Top Panel (B), once done set aside for now.
- Next take the Back Panel (C) and insert down onto the Black Connector Plugs (N)

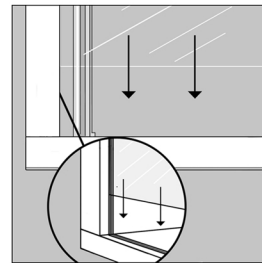
Step Four:

- Lay the current constructed cabinet down so the underside of the Bottom Panel (A) is accessible (Ensure the back panel is still properly connected to the bottom panel)
- On the underside of the Bottom Panel (A) insert and screw 4 x Feet (J) into the four holes, screw clockwise top tighten the feet to the bottom panel



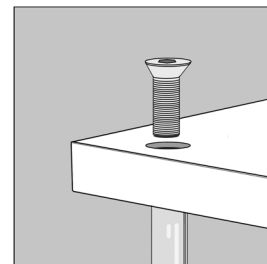
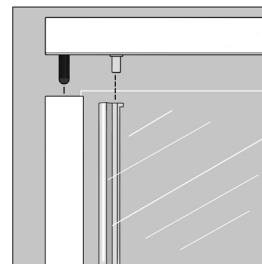
Step Five:

- Carefully stand the cabinet up onto its feet. Ensure the Back Panel (C) remains connected to the bottom panel remains connected
- Take 1 x Glass Side Panel (D) With assistance Lift and insert into the Back Panel (C) side groove. Once in, slide the Glass Slide Panel (D) down the back panel until it slots into the Bottom Panel groove (A)
- Repeat this process for the other Glass Side Panel (D)



Step Six:

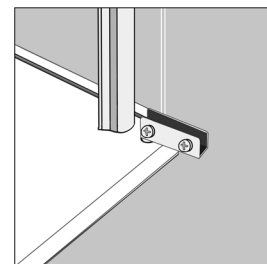
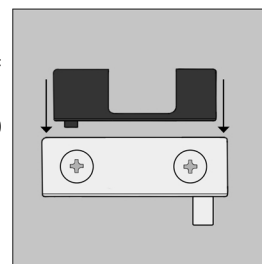
- Now take the Top Panel (B) with previously inserted White Connector Plugs (K) and Back Panel Connectors (N). With one person holding either side of the Top Panel (B) insert the Black Panel connectors into the holes of the Back Panel (C).
- Once inserted slowly lower the front half of the Top Panel (C) down, align the Uprights (F) with the corresponding White Connector Plugs (K) and ensure they connect.
- Ensure the two Glass Side Panels (D) insert correctly into the top panel 's groove.
- Once the Top panel is connected to the rest of the cabinet, take 1 x Flathead Screw (M) and insert it down into one of the holes aligning with an upright (F) secure in place using an alum key.
- Repeat the last step for the other 3 flathead screws



Step Seven:

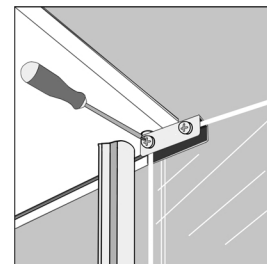
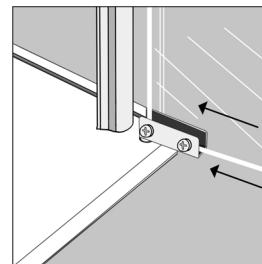
- Take 1 x Hinge Inner (P) and 1 x Door Hinge (H), insert the inner into the open side of the door hinge. Repeat this process for the remaining one.
- Take one of the door hinges (H) with inners and insert it into the bottom hinge plug (I) added in step 1. Place the other one on top of the Top Panel (B) for now.

Note: Ensure the screws on the side of the hinges are loosened but not taken out



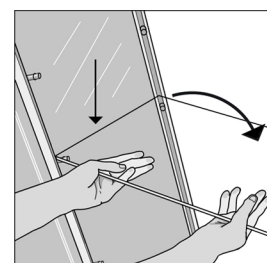
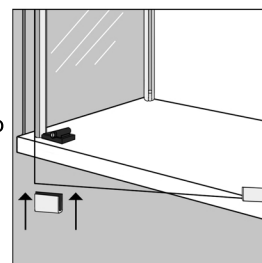
Step Eight:

- With assistance take 1 x Glass Side Panel (D). Carefully lower the panel into the Door Hinge (H), ensure that the inner edge of the panel sits just outside of the hinge.
- While holding the panel in place, take the Door Hinges (H) from the top panel. Insert it up into the corresponding Hinge Plug (I) in the Top Panel (B) and hold it in place.
- Slide the top edge of the Glass Side Panel (D) into the hinge plug, ensure that the inner edge of the panel sits just outside of the hinge.
- Using a Philip screwdriver, tighten the screws on the top door hinge first, then once secure, tighten the screws on the bottom door hinge.
- Take 1 x Magnetic Door Lock Cover (L) attach to the Glass Side Panel (D) on the bottom left corner so when shut, the cover connects to the magnetic latch located on the Bottom Panel (A)



Step Nine:

- With the Cabinet constructed, The Glass shelving panels (O) can now be placed onto the shelf supports (G)
- When placing a shelf, angle the pane diagonally letting one side sit on the shelf supports before lowering the other side.



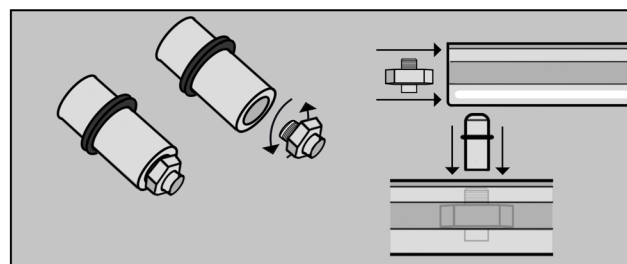
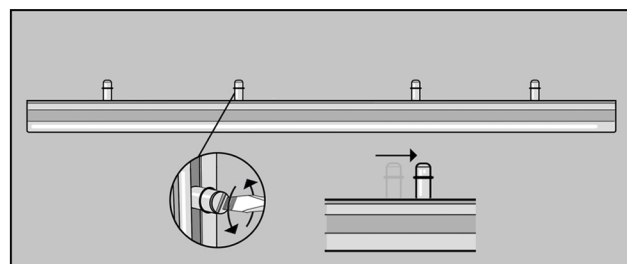
Adding Additional Shelving Supports

Ensure this is done prior to assembly. (Additional shelf supports come in packs of 3)

- Take 1 x Side Support (F) this will already have 4 sets pre- inserted of Shelf Supports (G) Using an 8mm flathead screwdriver loosen the supports which allow you to move them up and down the Side Support (F) Move them along to create space for new sets of shelves supports.

Note: These pre-inserted shelf supports are added during manufacturing and may be tightly secure in place. If necessary, use pliers to loosen the supports.

- With the Side Support (F) placed down with the inner channel facing up, take 1 x Shelf Support (G), remove the nut from it and slide it down the channel.
- Next screw the shelf support pin into the nut to connect it together and tighten it. Repeat this process for 2 other shelf supports (G)
- Repeat this process for the other 3 side supports.
- Ensure that across all four Side Supports (F) that the corresponding Shelf Supports (G) all match up so the shelves sit evenly.



Once all supports are added you can set them at any height you desire as long as the corresponding supports match that height

If you have purchased the separate light fittings to compliment the cabinet, simply attach the light to the Top Panel of this cabinet and feed the power lead through the semi-circle hole on the Back Panel, then connect the plug to your power supply.