

LORD® 6148S Silver Conductor

Description

LORD® 6148S silver conductor is a one-component, thermosetting conductive epoxy designed for surface mount attachment of electronic component devices. It is primarily used as a chip-to-lead frame adhesive for tantalum capacitors.

Features and Benefits

Application Diversity – may be applied by screen printing, syringe or pin transfer.

Excellent Adhesion – cured film provides excellent mechanical properties with good bonding to a variety of surfaces.

Excellent Conductivity – cured film provides excellent electrical conductivity.

Application/Processing

Applying – Before using, allow material temperature to adjust to ambient conditions. Consult handling instructions** for specific guidelines. Once thawed, working life of material is 8 hours at 25°C.

Apply material by screen printing, syringe dispensing or pin transfer. For screen printing, use a 200 mesh screen with 1.0-1.5 mil organic emulsion backing. Use of a medium to hard silicone squeegee or rubber blade is recommended.

Curing – Minimum curing profile is 125°C for 15 minutes. Optimum cure schedule will vary depending on application and will need to be determined empirically.

Cleanup – Use conventional organic solvents such as acetone or isopropyl alcohol for cleanup.

Typical Properties*

Appearance	Silver Paste
Viscosity, Kcps @ 25°C Brookfield HBT Spindle CP-51, 10 rpm	9-11
Cured	
Resistivity, ohms-cm Cured @ 125°C for 15 min	≤ 0.00021

*Data is typical and not to be used for specification purposes.

LORD TECHNICAL DATA

Shelf Life/Storage

Shelf life is three months from date of manufacture when stored at -20°C in original, unopened container.

This material is shipped frozen. Material should be stored frozen until ready for application. Consult handling instructions** for thawing.

Cautionary Information

Before using this or any LORD product, refer to the Material Safety Data Sheet (MSDS) and label for safe use and handling instructions.

For industrial/commercial use only. Must be applied by trained personnel only. Not to be used in household applications. Not for consumer use.

*** Handling instructions are available on LORD.com.*

Values stated in this technical data sheet represent typical values as not all tests are run on each lot of material produced. For formalized product specifications for specific product end uses, contact the Customer Support Center.

Information provided herein is based upon tests believed to be reliable. In as much as LORD Corporation has no control over the manner in which others may use this information, it does not guarantee the results to be obtained. In addition, LORD Corporation does not guarantee the performance of the product or the results obtained from the use of the product or this information where the product has been repackaged by any third party, including but not limited to any product end-user. Nor does the company make any express or implied warranty of merchantability or fitness for a particular purpose concerning the effects or results of such use.

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LORD Corporation World Headquarters

111 Lord Drive
Cary, NC 27511-7923
USA

Customer Support Center (in United States & Canada)

+1 877 ASK LORD (275 5673)

www.lord.com

For a listing of our worldwide locations, visit LORD.com.

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