



## **Trestle Floor Stand Assembly Instructions**



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# Trestle Floor Stand

## Parts

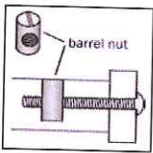
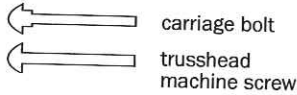
- 2 uprights
- 2 bases
- 2 adjuster bars
- 2 cross braces

## Tools Needed

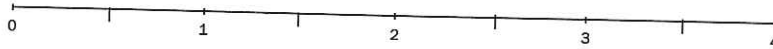
- Phillips screwdriver
- Hammer
- 7/16" wrench
- Flathead screwdriver (optional)

## Hardware

- 2 - 3 1/2" trusshead machine screws
- 2 - 2 1/2" trusshead machine screws
- 2 - 2" trusshead machine screws
- 4 - barrel nuts
- 2 - wing nuts
- 2 - washers
- 2 - nylon spacers
- 2 - T-nut slides
- 2 - lock nuts
- 2 - small (1 1/4") round black knobs
- 2 - large (2 1/4") round black knobs
- 2 - oblong black T-knobs (for non-Flip Looms)
- 2 - 2 1/2" carriage bolts (for standard RH Loom)
- 2 - 2 1/4" carriage bolts (for Tapestry Loom)
- 2 - large fender washers



*Flip looms made prior to May 2009 require longer bolts for the T-knobs. Please contact Schacht to get the bolts at no charge. Stand hardware is included for Flip, Standard Rigid Heddle and Tapestry Looms. Not all parts will be used.*



## Assembly Instructions

### Check the hardware.

- Sort the hardware and compare to the hardware list and drawings.

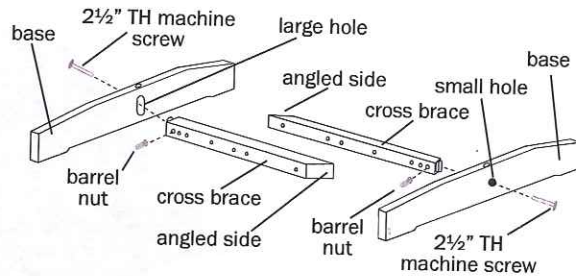
### Attach the cross braces to the bases.

- Orient both bases with the large holes facing each other.
- Orient the cross braces with the angled sides facing away from each other as shown in the diagram.
- Use 2 1/2" TH machines screws and barrel nuts to attach the cross braces to the bases as shown in the diagram.
- As you continue assembling the stand, keep the left side cross brace in front as shown in the diagrams.

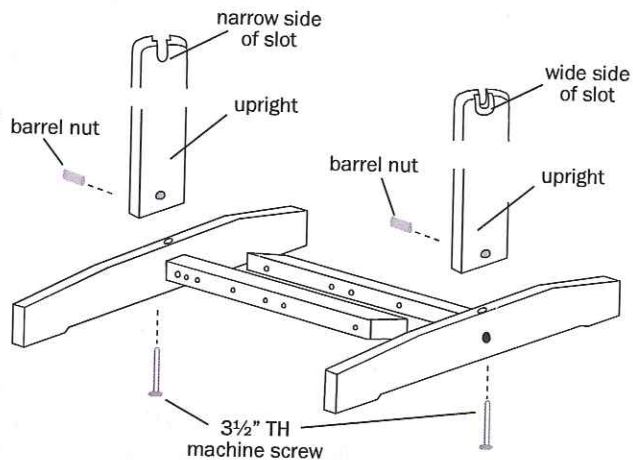
### Attach the uprights to the bases.

*Keep the left side cross brace in front and positioned as shown in the diagram.*

- Position the wide part of the slot in the top of the upright toward the outside of the base.
- Use the 3 1/2" trusshead (TH) machine screws and barrel nuts to attach the uprights to the bases.



Attach cross braces to the bases.

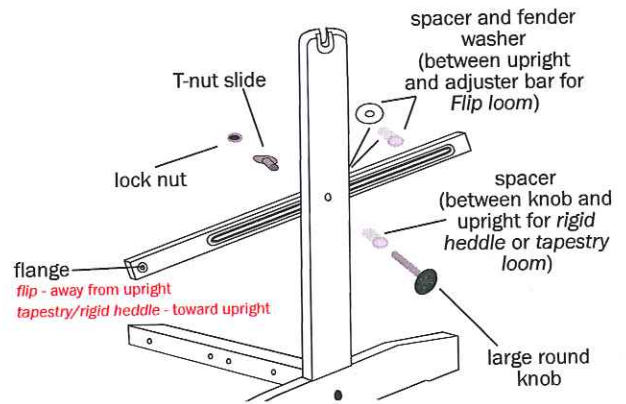


Attach uprights to bases.

### Attach the adjuster bars to the stand.

#### FLIP:

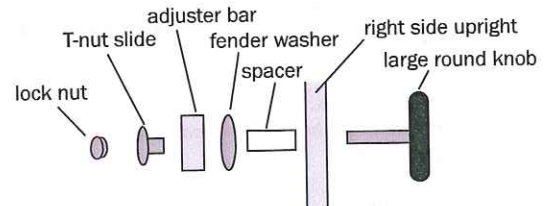
- Orient the adjuster bar with the flange away from the upright.
- From the outside of the stand, push a large round knob through the upright.
- Put a nylon spacer on the knob.
- Put a large fender washer on the knob and push it through the slot in the adjuster bar.
- Screw the knob into the tubular end of the T-nut slide. The flange end of the T-nut slide fits into the slot in the adjuster bar.
- Fasten with a lock nut so that the adjuster bar can slide, but is not too tight.
- Repeat for the other side.



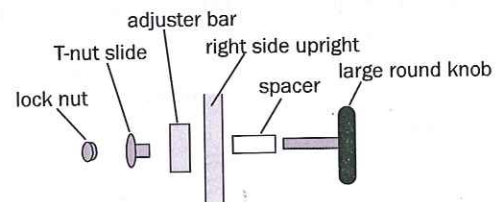
Attach the adjuster bars to the stand.

#### RIGID HEDDLE and TAPESTRY:

- Orient the adjuster bar with the flange toward the upright.
- Put a nylon spacer on a large round knob.
- From the outside of the stand, push the knob through the upright and through the slot in the adjuster bar.
- Screw the knob into the tubular end of the T-nut slide. The flange end of the T-nut slide fits into the slot in the adjuster bar.
- Fasten with a lock nut so that the adjuster bar can slide, but is not too tight.
- Repeat for the other side.



Flip Looms - Right Side



Tapestry Looms - Right Side

### Place the loom on the stand.

Keep the left side cross brace in front and positioned as shown in the diagram.

#### FLIP:

- Unscrew the oblong T-knobs on the Flip loom about half an inch.
- Slide the T-knobs into the slots in the tops of the uprights.

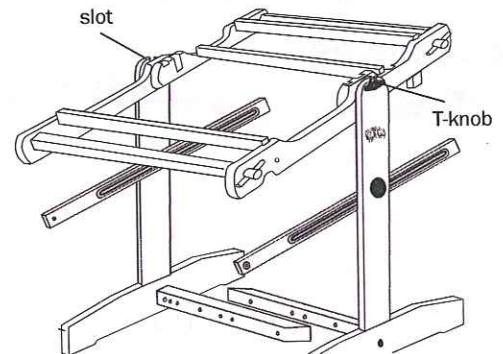
Note: Flip looms made prior to May 2009 require longer bolts for the T-knobs. Please contact Schacht to get the bolts at no charge.

#### RIGID HEDDLE:

- From the inside of the loom, push a 2½" carriage bolt through the hole in the middle of the loom side.
- With a hammer, tap the carriage bolt into the wood.
- Loosely fasten the oblong T-knob to the bolt.
- Slide the T-knobs into the slots in the tops of the uprights.

#### TAPESTRY:

- From the inside of the loom, push a 2¼" carriage bolt through the hole in the middle of the loom side.
- With a hammer, tap the carriage bolt into the wood.
- Loosely fasten the T-knob to the bolt.
- Slide the T-knobs into the slots in the tops of the uprights.



Place the loom on the stand.

### Secure the loom.

#### ALL LOOMS:

- Tighten the T-knobs so that the loom is secure but can still swivel on the uprights.

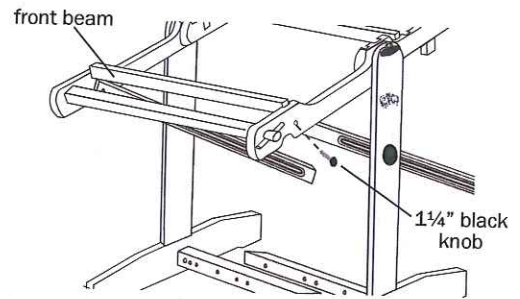
### Attach the adjuster bars to the loom.

#### FLIP:

- From the outside of the loom, push a small round black knob into the hole in the side of the loom near the front beam.
- Screw the knob into the metal insert in the end of the adjuster bar.

#### TAPESTRY:

- From the inside of the loom, push a small round black knob into the hole in the side of the loom near the front beam.
- Screw the knob into the metal insert in the end of the adjuster bar.



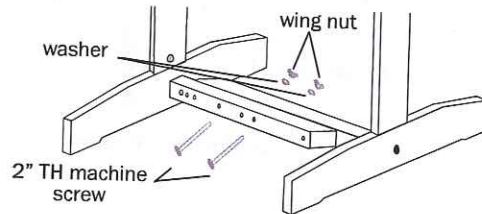
Attach the adjuster bars to the loom.

### Secure the cross braces.

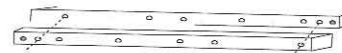
*Make sure the left side cross brace is in front and positioned as shown in the diagram below.*

#### ALL LOOMS:

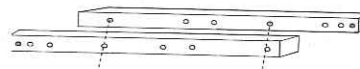
- Locate the set of holes that are aligned in the cross braces. The diagrams to the right show the alignment of the cross braces for the different looms.
- Put 2" TH machine screws through the cross braces.
- Put a washer on the screw and secure with a wing nut.



Secure the cross braces.



Flip Loom 15"



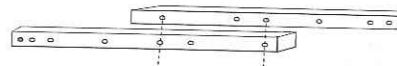
Flip Loom 20"



Flip Loom 25"



Tapestry Loom 18"

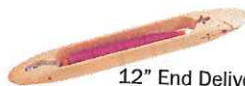


Tapestry Loom 25"

## Accessories



9" Mini Boat Shuttle



12" End Delivery Shuttle

Tapestry Beaters



8" - 30" Pick-up Sticks



9" - 30" Stick Shuttles

See our full range of weaving tools at [www.schachtspindle.com](http://www.schachtspindle.com).