



 **SAMURAI**

TEAMWEAR 2023

[SAMURAI-SPORTS.COM](https://samurai-sports.com)





# SAMURAI

For over 27 years we have crafted unique designs developing premium products and fabrics that made us a leading global teamwear brand.

Today, we live on the intersection between sport and lifestyle creating contemporary high performance apparel and athleisure. We celebrate individuals, teams and communities who share our values.

No matter who you are, your physical form, the size of your arena or the colours you wear.

Together, we **PUSH FORWARD**

# CONTENTS

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<b>RUGBY</b>	<b>PG.04 - 14</b>
<b>NETBALL</b>	<b>PG.15 - 19</b>
<b>HOCKEY</b>	<b>PG.19 - 22</b>
<b>CRICKET</b>	<b>PG.23 - 26</b>
<b>LEISUREWEAR</b>	<b>PG.27 - 42</b>
<b>CORE STOCK</b>	<b>PG.43 - 59</b>
<b>ADDITIONAL</b>	<b>PG.60 - 64</b>
<b>CONTACT US</b>	<b>PG.65</b>

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2023

# RUGBY

MNS  
WMS  
JNRS



RUGBY / MATCH PLAY

# ICONIX SHIRT



The elite choice, unmatched and unrivalled. Constructed with our exclusive Kohino 4DX fabric to produce revolutionary enhanced performance capabilities. Acting as a second skin, this shirt is the superior option preferred by our professional teams.

\*This shirt is designed to be a skin tight fit, if require a looser fit please consider up sizing

<b>FIT</b>	COMPETITION
<b>FABRIC</b>	KOHINO 4DX SUBLIMATED
<b>SIZES*</b>	MENS:    XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL - 6XL WOMENS:  XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL

**NECKLINE**



V-NECK



ROUND

RUGBY / MATCH PLAY

# ENDURO SHIRT

A regeneration of the beloved original rugby shirt, combining classic and traditional styles with modern construction techniques for increased durability - an ideal choice for all levels.

<b>FIT</b>	ATHLETIC OR REGULAR
<b>FABRIC</b>	IKOMA CUT & SEW OR SUBLIMATED
<b>SIZES</b>	MENS:    XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL JNR BOYS:  JM - JL - YXS - YS - YM - YL WOMENS:  XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL JNR GIRLS:  JM - JL - YXS - YS - YM - YL

**NECKLINE**



STANDARD



SAMOAN



OPTIMAX

**SLEEVE**



SHORT



LONG







RUGBY / MATCH PLAY

## ECOMAX SHIRT

Specifically developed using durable, match-ready fabrics and available with an Round collar to provide a high quality entry level shirt, ideal for grassroots - from beginner to experienced game-play.

<b>FIT</b>	ATHLETIC
<b>FABRIC</b>	200GSM IKOMA SUBLIMATED
<b>SIZES</b>	MENS:       XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL JNR BOYS:   JM - JL - YXS - YS - YM - YL WOMENS:     XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL JNR GIRLS:   JM - JL - YXS - YS - YM - YL

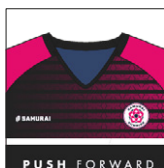
RUGBY / MATCH PLAY

## DUOMAX SHIRT

A fully reversible rugby jersey with an optimax collar, designed to offer two completely different unique designs in one convenient shirt.

<b>FIT</b>	REGULAR
<b>FABRIC</b>	KOHINO 4DX SUBLIMATED
<b>SIZES</b>	MENS:       XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL JNR BOYS:   JM - JL - YXS - YS - YM - YL WOMENS:     XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL JNR GIRLS:   JM - JL - YXS - YS - YM - YL

**DESIGNS**



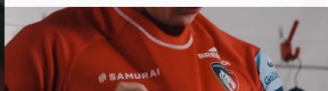
SIDE A (OUTSIDE)

SIDE B (REVERSE)



A





WEARING OUR ICONIX SHIRT  
SEE PAGE 5



SCAN TO DISCOVER  
THE LAUNCH VIDEO





RUGBY / MATCH PLAY

## PREMIER SHORT

The specialist short option, designed with an integral gum shield pocket and developed with expert flex-fit panelling for unrestricted movement and optimum support.

<b>FIT</b>	REGULAR
<b>FABRIC</b>	POLYESTER DRILL WITH STRETCH PANEL <b>CUT &amp; SEW</b> OR <b>SUBLIMATED</b>
<b>SIZES</b>	MENS:       XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL JNR BOYS:   JM - JL - YXS - YS - YM - YL WOMENS:     XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL JNR GIRLS:   JM - JL - YXS - YS - YM - YL

\*STOCK OPTIONS AVAILABLE PG 47

RUGBY / MATCH PLAY

## CLUB SHORT

Created to maintain peak performance levels, these match-quality shorts are ideal for both professional and amateur game-play.

<b>FIT</b>	REGULAR
<b>FABRIC</b>	POLYESTER DRILL <b>CUT &amp; SEW</b> OR <b>SUBLIMATED</b>
<b>SIZES</b>	MENS:       XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL JNR BOYS:   JM - JL - YXS - YS - YM - YL WOMENS:     XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL JNR GIRLS:   JM - JL - YXS - YS - YM - YL



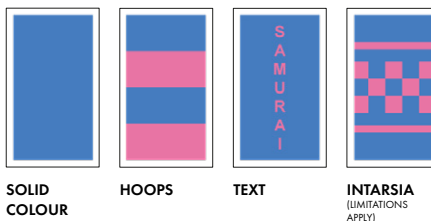
RUGBY / MATCH PLAY

# PREMIER SOCK

The professional choice, with advanced design and intarsia knit options and built with our Cotton Comfort Foot - a soft padded sole to provide enhanced comfort and control with every step.

<b>FOOT</b>	COMFORT FOOT
<b>FABRIC</b>	NYLON + ELASTANE
<b>SIZES</b>	SMALL: (SHOE SIZE 12 - 2) MEDIUM: (SHOE SIZE 3 - 6.5) LARGE: (SHOE SIZE 7 - 11) X LARGE: (SHOE SIZE 12 - 14)

**DESIGN OPTIONS**



**SOLID COLOUR**    **HOOPS**    **TEXT**    **INTARSIA**  
(LIMITATIONS APPLY)



\*STOCK OPTIONS AVAILABLE PG 54

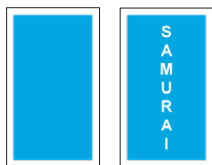
RUGBY / MATCH PLAY

# CLUB SOCK

Comfortable, durable and fit for performance. With a horizontal knit and constructed with a self-fabric padded sole to offer a more traditional sporting sock.

<b>FOOT</b>	STANDARD FOOT
<b>FABRIC</b>	NYLON + ELASTANE
<b>SIZES</b>	SMALL: (SHOE SIZE 12 - 2) MEDIUM: (SHOE SIZE 3 - 6.5) LARGE: (SHOE SIZE 7 - 11) X LARGE: (SHOE SIZE 12 - 14)

**DESIGN OPTIONS**



**SOLID COLOUR**    **TEXT**







DESIGN 2306  
ICONIX SHIRT



DESIGN 2307  
ICONIX SHIRT



DESIGN 2308  
ENDURO SHIRT

## DESIGN YOUR KIT NOW

VISIT [SAMURAI-SPORTS.COM/KIT-DESIGNER](https://samurai-sports.com/kit-designer)



DESIGN 2309  
ECOMAX SHIRT



DESIGN 2310  
ICONIX SHIRT



DESIGN 2311  
ENDURO SHIRT



DESIGN 2312  
ICONIX SHIRT



DESIGN 2313  
ICONIX SHIRT



DESIGN 2314  
ICONIX SHIRT

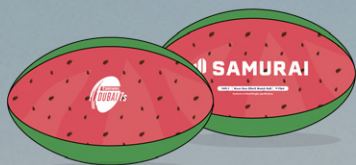
MORE STYLES AVAILABLE [CLICK HERE](#)



BUCKET HATS & CAPS



BAGS



BALLS & ACCESSORIES



GRAPHIC TEES



BASKETBALL SINGLETS

MERCHANDISE

# SPORTING FESTIVALS

With additional merchandise options such as bags, hats, graphic t-shirts, shorts and a range of accessories, we can help you create a whole collection that is perfectly suited to your every need, ensuring that no matter the competition, game, or event - SAMURAI has got you covered.



RUGBY / MATCH PLAY & TRAINING

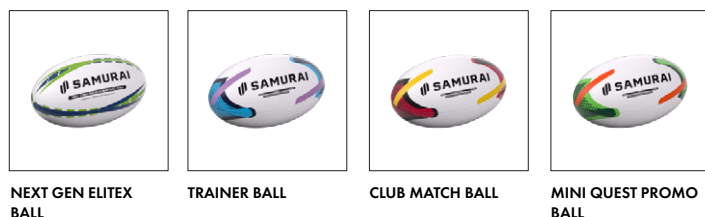
# RUGBY BALLS

Raise your game this season by taking to the field with the Bespoke rugby ball. Using one of our 4 ball types add your colours and logos and create a unique design, each of our ball types comes with a specific design that you can recolour, or you can have a completely bespoke design created for you.



- FABRIC** SPECIFICALLY ENGINEERED SYNTHETIC RUBBER
- SIZES** NEXT GEN - SIZE 5  
 TRAINER BALL - SIZE 3,4 & 5  
 CLUB MATCH - SIZE 3,4 & 5  
 MINI QUEST PROMO - 6" (LARGER SIZES AVAILABLE)

**DESIGN OPTIONS**



\*STOCK OPTIONS AVAILABLE PG 54 - 55

RUGBY / WARM UP & TRAINING

# WINDBREAKER

Built from our durable Microlight Ripstop fabric, this Wind Breaker is hard-wearing and water resistant, protecting you from the elements. With a mesh lining and stretch underarm panels for maximum mobility. An updated look at our Narita Smock Top.

- FIT** REGULAR
- FABRIC** PU COATED SMOOTH WOVEN & MESH LINED
- SIZES** MENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL  
 JNR BOYS: JM - JL - YXS - YS - YM - YL  
 WOMENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL  
 JNR GIRLS: JM - JL - YXS - YS - YM - YL





RUGBY / WARM UP & TRAINING

# CHANGE ROBE

Designed as the ultimate side-line coat with a grey deep pile fleece lining to ensure players are warm and match ready. Featuring deep side pockets, vented back hem and a chunky, quick release zip.

<b>FIT</b>	OVERSIZED		
<b>FABRIC</b>	PU COATED TASLAN NYLON WITH DEEP - PILE FLEECE LINING		
<b>SIZES</b>	UNISEX:		
	<b>S</b>	<b>M</b>	<b>L</b>
	[SB - MB - LB / 8 - 10 - 12]	[XS - S - M / 14 - 16 - 18]	[L - XL - 2XL / 20 - 22]







# CORNISH PIRATES

WEARING OUR ICONIX SHIRT  
PAGE 5



#OURCLUBOURCOLOURHOME



SCAN TO DISCOVER  
THE LAUNCH VIDEO





# NETBALL

2023

GMS

JNRS



NETBALL / MATCH PLAY

# COMPETITION DRESS

The elite selection of professionals, providing full flexibility and breathability whilst maintaining a dynamic range of movement for pro players.



**FIT** COMPETITION  
**FABRIC** ELITEX CUT & SEW OR SUBLIMATED  
**SIZES** WOMENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL  
 JNR GIRLS: JL - YXS - YS - YM - YL

**NECKLINE**



SCOOP NECK (WITH RACER BACK)



ROUND NECK (WITH STANDARD BACK)

**LENGTH\***



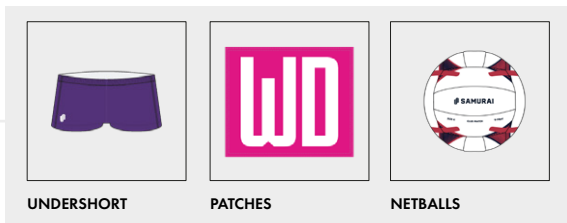
REGULAR (31")



LONG (33")

\*Please note: dress lengths may vary based on garment size

ADDITIONAL EXTRAS (SEE PG 18)



UNDERSHORT

PATCHES

NETBALLS

NETBALL / MATCH PLAY

# CLUB DRESS

In a classic fit and flare cut, with traditional element options creating a dress suitable for all performance levels.

**FIT** FIT & FLARE  
**FABRIC** DIAMOND POLY CUT & SEW OR SUBLIMATED  
**SIZES** WOMENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL  
 JNR GIRLS: JL - YXS - YS - YM - YL

**LENGTH\***



LONG (33")



EXTRA LONG (35")

**NECKLINE**



SKYFLEX



ROUND



\*Please note: dress lengths may vary based on garment size

NETBALL / MATCH PLAY

# CLUB SHIRT

Designed for all abilities, the ideal choice for both amateur and professional players. Constructed in breathable, sweat-wicking fabrics for ventilation and comfort during training and match-play.

- FIT**                   ATHLETIC
- FABRIC**             SMOOTH INTERLOCK **CUT & SEW** OR **SUBLIMATED**  
DIAMOND POLY **CUT & SEW** OR **SUBLIMATED**
- SIZES**                WOMENS:   XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL  
JNR GIRLS:   JL - YXS - YS - YM - YL

NECKLINE



ROUND



SWANSEA

SLEEVE



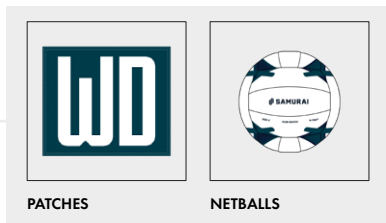
SHORT



CAPPED



ADDITIONAL EXTRAS (SEE PG 18)



PATCHES

NETBALLS

NETBALL / MATCH PLAY

# CLUB SKORT

Engineered with built-in integral support shorts to provide additional comfort & modesty during match-play conditions, perfect for the netball court.

- FIT**                    ATHLETIC
- FABRIC**             KUSARO PRO (WITH KUSARO PRO UNDERSHORT) **CUT & SEW** OR **SUBLIMATED**  
DIAMOND POLY (WITH ELITEX UNDERSHORT) **CUT & SEW** OR **SUBLIMATED**
- SIZES**                WOMENS:   XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL  
JNR GIRLS:   JL - YXS - YS - YM - YL

LENGTH



REGULAR



LONG



\* STOCK OPTIONS AVAILABLE PG 47



NETBALL / MATCH PLAY

# UNDERSHORT

This flat-seamed support undershort increases performance security during match-play, leaving players feeling comfortable and confident - the ideal partner to any netball dress.

<b>FIT</b>	COMPETITION
<b>FABRIC</b>	ELITEX CUT & SEW OR SUBLIMATED
<b>SIZES</b>	WOMENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL JNR GIRLS: JL - YXS - YS - YM - YL

NETBALL / MATCH PLAY

# PATCHES

All SAMURAI netball dresses and tops are available with or without Velcro adhesive stripes to accommodate co-ordination player position patches.

<b>FABRIC</b>	SMOOTH INTERLOCK - SUBLIMATED
<b>SIZES</b>	ONE SIZE

SETS



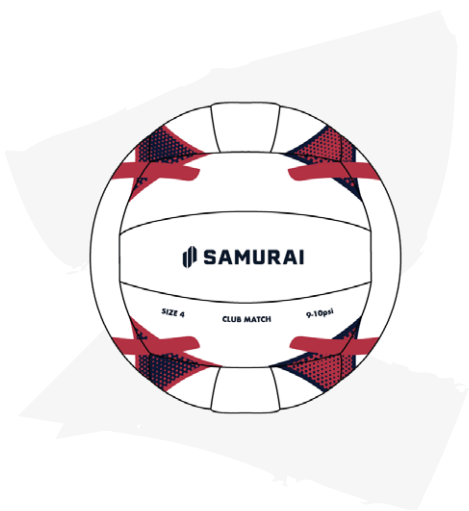
**STANDARD 14**  
(14 PATCHES)  
GS / GA / WA / C  
/ WD / GD / GK



**HIGH 5'S**  
(10 PATCHES)  
GK / GA / GD / C / GS



C WD WA  
GA GK GD GS



NETBALL / MATCH PLAY & TRAINING

# NETBALLS

**AET TRAINING BALL**  
Offering enhanced grip to ensure optimum control during match play conditions.

**CLUB MATCH BALL**  
From amateur to professional, this ball is designed for all abilities - perfect to help you get match ready.

<b>FABRIC</b>	SYNTHETIC RUBBER
<b>SIZES</b>	4 / 5
<b>DESIGNS</b>	CORE STYLE OR FULLY BESPOKE





 **SAMURAI**

2023  
**HOCKEY**



HOCKEY / MATCH PLAY

# COMPETITION SHIRT

Designed to keep you performing at your best, from training to match-play. Constructed in our elite fabrics, offering optimal comfort and breathability to keep you feeling fresh.



**FIT** ATHLETIC

**FABRIC** SMOOTH INTERLOCK CUT & SEW OR SUBLIMATED

**SIZES** MENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL  
JNR BOYS: JM - JL - YXS - YS - YM - YL

**NECKLINE**



KINGSTON



ROUND

HOCKEY / MATCH PLAY

# COMPETITION SHORT

Play without restriction - with a waffle knit gusset, these shorts offer unmatched support and freedom of movement, all whilst maintaining performance levels.

**FIT** 5" SEAM STANDARD

**POCKET** OPEN SIDE SEAM

**FABRIC** TASLON POLY WITH WAFFLE KNIT CUT & SEW

**SIZES** MENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL  
JNR BOYS: JM - JL - YXS - YS - YM - YL



HOCKEY / MATCH PLAY

# COMPETITION SHIRT

Maintaining optimal fitness levels with ultimate sweat-wicking fabric treatments and anti-abrasion seams; helping you stay cool, dry and focussed.



<b>FIT</b>	ATHLETIC
<b>FABRIC</b>	SMOOTH INTERLOCK CUT & SEW OR SUBLIMATED
<b>SIZES</b>	WOMENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL JNR GIRLS: JM - JL - YXS - YS - YM - YL

**NECKLINE**



KINGSTON



SWANSEA

**SLEEVE**



SHORT



CAPPED

HOCKEY / MATCH PLAY

# COMPETITION SKORT

Ideal for hockey game-play, this skort is built to keep you feeling supported and comfortable with a specially engineered integral support short.

<b>FIT</b>	ATHLETIC
<b>FABRIC</b>	KUSARO PRO (WITH KUSARO PRO UNDERSHORT) CUT & SEW OR SUBLIMATED DIAMOND POLY (WITH ELITEX UNDERSHORT) CUT & SEW OR SUBLIMATED
<b>SIZES</b>	WOMENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL JNR GIRLS: JM - JL - YXS - YS - YM - YL

**LENGTH**



REGULAR



LONG



\* STOCK OPTIONS AVAILABLE PG 47



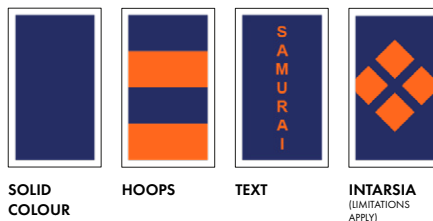
HOCKEY / MATCH PLAY

# PREMIER SOCK

The professional choice, with advanced design and knit options and built with our Cotton Comfort Foot - a soft padded sole to provide enhanced comfort and control with every step.

<b>FOOT</b>	COMFORT FOOT
<b>FABRIC</b>	NYLON + ELASTANE
<b>SIZES</b>	SMALL: (SHOE SIZE 12 - 2) MEDIUM: (SHOE SIZE 3 - 6.5) LARGE: (SHOE SIZE 7 - 11) X LARGE: (SHOE SIZE 12 - 14)

**DESIGN OPTIONS**



**SOLID COLOUR**    **HOOPS**    **TEXT**    **INTARSIA**  
(LIMITATIONS APPLY)



\*STOCK OPTIONS AVAILABLE PG 54

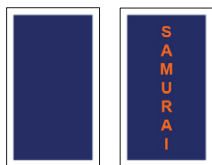
HOCKEY / MATCH PLAY

# CLUB SOCK

Comfortable, durable and fit for performance. With a horizontal knit and constructed with a self-fabric padded sole to offer a more traditional sporting sock.

<b>FOOT</b>	STANDARD FOOT
<b>FABRIC</b>	NYLON + ELASTANE
<b>SIZES</b>	SMALL: (SHOE SIZE 12 - 2) MEDIUM: (SHOE SIZE 3 - 6.5) LARGE: (SHOE SIZE 7 - 11) X LARGE: (SHOE SIZE 12 - 14)

**DESIGN OPTIONS**



**SOLID COLOUR**    **TEXT**





 **SAMURAI**



# CRICKET

MNS  
WMS  
JNRS

CRICKET / MATCH PLAY

# PREMIER SHIRT

Working with the player, this shirt is created with an mechanical stretch content that allows freedom of movement during match-play conditions. With traditional elements that are perfectly suited for both Test Match and T20 / RL50 competitions.



**FIT** ATHLETIC

**FABRIC** SMOOTH INTERLOCK CUT & SEW OR SUBLIMATED  
DIAMOND POLY CUT & SEW OR SUBLIMATED

**SIZES** MENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL  
JNR BOYS: JM - JL - YXS - YS - YM - YL  
WOMENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL  
JNR GIRLS: JM - JL - YXS - YS - YM - YL

**TYPE**



TEST



T20 / INTERNATIONAL

**SLEEVE**



SHORT



LONG

**NECKLINE**



STANDARD



DENBY

CRICKET / MATCH PLAY

# PREMIER PANT

The professional choice, this cricket pant is built in the traditional style with a tailored fit and additional air-flow panelling.

**FIT** ATHLETIC

**HEM** UNFINISHED

**FABRIC** ELITEX CUT & SEW OR SUBLIMATED

**SIZES** MENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL  
JNR BOYS: JM - JL - YXS - YS - YM - YL  
WOMENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL  
JNR GIRLS: JM - JL - YXS - YS - YM - YL

**TYPE**

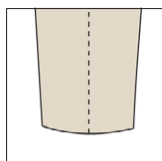


TEST

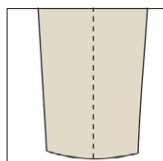


T20 / INTERNATIONAL

**LENGTH**



REGULAR



LONG







CRICKET / MATCH PLAY

## PREMIER SWEATER

Providing comfort and warmth with our effective thermally bonded fabric, this sweater offers an additional layer without restricting movement or player abilities whilst on the pitch.

**FIT** ATHLETIC

**FABRIC** MATT POLY FLEECE CUT & SEW OR SUBLIMATED

**SIZES**  
 MENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL  
 JNR BOYS: JM - JL - YXS - YS - YM - YL  
 WOMENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL  
 JNR GIRLS: JM - JL - YXS - YS - YM - YL

**TYPE**



**TEST**



**T20 / INTERNATIONAL**

**SLEEVE**



**SLEEVELESS**



**LONG**



CCC

#THISISDERBYSHIRE



SCAN TO DISCOVER  
THE LAUNCH VIDEO





# LEISUREWEAR

2023



**PREMIER RANGE** - The superior choice with an extensive range of styles with more complex piping, taping and stitching details; the designs in this collection offer premium aesthetics that won't be found elsewhere.

**CLASSIC RANGE** - Classic, simple and timeless; this range offers styles that stand the test of time. Featuring clean panelling with simple stitching details; these themes show that sometimes less is more.





## T-SHIRT

A versatile essential designed for optimum movement, style and comfort; whatever the activity.

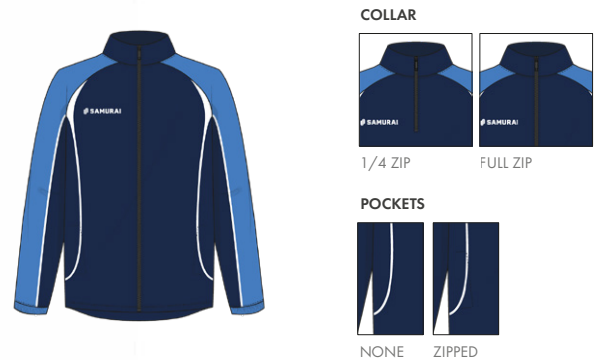
**FIT** ATHLETIC  
**FABRIC** SMOOTH INTERLOCK - CUT & SEW OR SUBLIMATED  
 COTTON 185GM - CUT & SEW



## MULTISPORT SHORT

Providing support and freedom of movement during every exercise whilst maintaining performance levels.

**FIT** 5" INSEAM  
**FABRIC** DIAMOND POLY - CUT & SEW OR SUBLIMATED  
 SMOOTH INTERLOCK - CUT & SEW OR SUBLIMATED  
 TASLON POLY - CUT & SEW



## TRACK TOP

Ideal for both pitch-side and leisure, the ultimate combination of performance and leisure. Pair with the leisure Track Pant for a complete tracksuit.

**FIT** ATHLETIC  
**FABRIC** SMOOTH NYLON - CUT & SEW  
 TASLON POLY - CUT & SEW  
 MICROLIGHT RIPSTOP - CUT & SEW

LEISUREWEAR / PREMIER RANGE

# EUROPA

A returning favourite, Europa features contrasting panels with accent piping, allowing for a more curved, fluid design.

### SIZE RANGE

**MENS:** XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL  
**JNR BOYS:** JL - YXS - YS - YM - YL  
**WOMENS:** XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL  
**JNR GIRLS:** JL - YXS - YS - YM - YL



NECKLINE



STANDARD



NECKLINE



SCOOP  
(STANDARD BACK)

## POLO SHIRT

Creating a complete team image, lightweight and classic in style - a traditional addition to any leisure range.

**FIT** ATHLETIC  
**FABRIC** DIAMOND POLY - CUT & SEW OR SUBLIMATED  
COTTON 220GM - CUT & SEW

## VEST

Designed to maintain comfort and breathability whilst performing, allowing you to move freely during every exercise.

**FIT** ATHLETIC  
**FABRIC** DIAMOND POLY - CUT & SEW OR SUBLIMATED  
SMOOTH INTERLOCK - CUT & SEW OR SUBLIMATED



NECKLINE



HOOD



SWEATER

HEM



RIBBED  
(STANDARD FOR  
BRUSHED FLEECE)



TURNED UP  
(STANDARD FOR  
MATT POLY FLEECE)

## HOODIE / SWEATER

Built for a relaxed look, with supreme softness and optimum comfort - perfect for leisure and casual wear. **Option full zip available.**

**FIT / FABRIC** REG / BRUSHED FLEECE - CUT & SEW  
ATHLETIC / MATT POLY FLEECE - CUT & SEW OR SUBLIMATED  
**POCKETS** POUCH OR SIDE SEAM



COLLAR



1/4 ZIP



FULL ZIP

POCKETS



TURNED  
OPEN



SIDE  
SEAM  
ZIPPED

## PULLOVER

A favourite among teams, ensuring players are warm and match ready - the ideal mid-layer.

**FIT** ATHLETIC  
**FABRIC** MATT POLY FLEECE - CUT & SEW OR SUBLIMATED



SIDE LEG ZIP



12"

23"

LEG LENGTH



REGULAR



LONG

## TRACK PANT

Allowing enhanced movement and agility without compromising on comfort. For the ultimate tracksuit, couple with the leisure Track Top.

**FIT** ATHLETIC  
**FABRIC** SMOOTH NYLON - CUT & SEW  
TASLON POLY - CUT & SEW  
MICROLIGHT RIPSTOP - CUT & SEW



SIDE LEG ZIP



12"

LEG LENGTH



REGULAR



LONG

## TAPERED TRACK PANT

Designed and constructed with a modern style tapered fit, ideal for everyday leisure or training.

**FIT** TAPERED  
**FABRIC** MATT POLY FLEECE - CUT & SEW OR SUBLIMATED  
LIGHTWEIGHT MATT POLY FLEECE - CUT & SEW OR SUBLIMATED



ROUND



SHORT



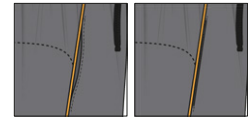
LONG

## T-SHIRT

A versatile essential designed for optimum movement, style and comfort; whatever the activity.

**FIT** ATHLETIC  
**FABRIC** SMOOTH INTERLOCK - CUT & SEW OR SUBLIMATED  
 COTTON 185GM - CUT & SEW

### POCKETS



SIDE SEAM  
OPEN

ZIPPED



## MULTISPORT SHORT

Providing support and freedom of movement during every exercise whilst maintaining performance levels.

**FIT** 5" INSEAM  
**FABRIC** DIAMOND POLY - CUT & SEW OR SUBLIMATED  
 SMOOTH INTERLOCK - CUT & SEW OR SUBLIMATED  
 TASLON POLY - CUT & SEW

### COLLAR



1/4 ZIP

FULL ZIP

### POCKETS



NONE

ZIPPED



## TRACK TOP

Ideal for both pitch-side and leisure, the ultimate combination of performance and leisure. Pair with the leisure Track Pant for a complete tracksuit.

**FIT** ATHLETIC  
**FABRIC** SMOOTH NYLON - CUT & SEW  
 TASLON POLY - CUT & SEW  
 MICROLIGHT RIPSTOP - CUT & SEW

LEISUREWEAR / PREMIER RANGE

# TRILOGY

Bringing one of our most popular styles into 2023, Trilogy offers a modern design with contrasting panels and linear taping.

### SIZE RANGE

**MENS:** XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL  
**JNR BOYS:** JL - YXS - YS - YM - YL  
**WOMENS:** XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL  
**JNR GIRLS:** JL - YXS - YS - YM - YL





STANDARD



SCOOP  
(STANDARD BACK)

## POLO SHIRT

Creating a complete team image, lightweight and classic in style - a traditional addition to any leisure range.

**FIT** ATHLETIC  
**FABRIC** DIAMOND POLY - CUT & SEW OR SUBLIMATED  
COTTON 220GM - CUT & SEW

## VEST

Designed to maintain comfort and breathability whilst performing, allowing you to move freely during every exercise.

**FIT** ATHLETIC  
**FABRIC** DIAMOND POLY - CUT & SEW OR SUBLIMATED  
SMOOTH INTERLOCK - CUT & SEW OR SUBLIMATED



### NECKLINE



HOOD



SWEATER

### HEM



RIBBED  
(STANDARD FOR  
BRUSHED FLEECE)



TURNED UP  
(STANDARD FOR  
MATT POLY FLEECE)

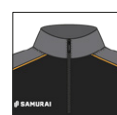
## HOODIE / SWEATER

Built for a relaxed look, with supreme softness and optimum comfort - perfect for leisure and casual wear. **Option full zip available.**

**FIT / FABRIC** REG / BRUSHED FLEECE - CUT & SEW  
ATHLETIC / MATT POLY FLEECE - CUT & SEW OR SUBLIMATED  
**POCKETS** POUCH OR SIDE SEAM



### COLLAR

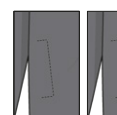


1/4 ZIP



FULL ZIP

### POCKETS



TURNED  
OPEN



SIDE  
SEAM  
ZIPPED

## PULLOVER

A favourite among teams, ensuring players are warm and match ready - the ideal mid-layer.

**FIT** ATHLETIC  
**FABRIC** MATT POLY FLEECE - CUT & SEW OR SUBLIMATED



### SIDE LEG ZIP



12"

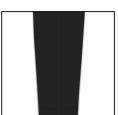


23"

### LEG LENGTH



REGULAR



LONG

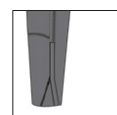
## TRACK PANT

Allowing enhanced movement and agility without compromising on comfort. For the ultimate tracksuit, couple with the leisure Track Top.

**FIT** ATHLETIC  
**FABRIC** SMOOTH NYLON - CUT & SEW  
TASLON POLY - CUT & SEW  
MICROLIGHT RIPSTOP - CUT & SEW

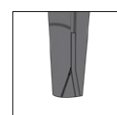


### SIDE LEG ZIP

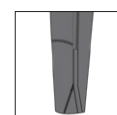


12"

### LEG LENGTH



REGULAR



LONG

## TAPERED TRACK PANT

Designed and constructed with a modern style tapered fit, ideal for everyday leisure or training.

**FIT** TAPERED  
**FABRIC** MATT POLY FLEECE - CUT & SEW OR SUBLIMATED  
LIGHTWEIGHT MATT POLY FLEECE - CUT & SEW OR SUBLIMATED



ROUND



SHORT



LONG

## T-SHIRT

A versatile essential designed for optimum movement, style and comfort; whatever the activity.

**FIT** ATHLETIC  
**FABRIC** SMOOTH INTERLOCK - CUT & SEW OR SUBLIMATED  
 COTTON 185GM - CUT & SEW

### POCKETS



SIDE SEAM  
OPEN

ZIPPED



## MULTISPORT SHORT

Providing support and freedom of movement during every exercise whilst maintaining performance levels.

**FIT** 5" INSEAM  
**FABRIC** DIAMOND POLY - CUT & SEW OR SUBLIMATED  
 SMOOTH INTERLOCK - CUT & SEW OR SUBLIMATED  
 TASLON POLY - CUT & SEW

### COLLAR



1/4 ZIP

FULL ZIP

### POCKETS



NONE

ZIPPED



## TRACK TOP

Ideal for both pitch-side and leisure, the ultimate combination of performance and leisure. Pair with the leisure Track Pant for a complete tracksuit.

**FIT** ATHLETIC  
**FABRIC** SMOOTH NYLON - CUT & SEW  
 TASLON POLY - CUT & SEW  
 MICROLIGHT RIPSTOP - CUT & SEW

LEISUREWEAR / PREMIER RANGE

# ENDO

New to 2023 - Endo offers a fresh and modern take on leisurewear styles, featuring bold, block panels to create an enhanced, striking contrast.

### SIZE RANGE

**MENS:** XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL  
**JNR BOYS:** JL - YXS - YS - YM - YL  
**WOMENS:** XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL  
**JNR GIRLS:** JL - YXS - YS - YM - YL



STANDARD



SCOOP  
(STANDARD BACK)

## POLO SHIRT

Creating a complete team image, lightweight and classic in style - a traditional addition to any leisure range.

**FIT** ATHLETIC  
**FABRIC** DIAMOND POLY - CUT & SEW OR SUBLIMATED  
COTTON 220GM - CUT & SEW

## VEST

Designed to maintain comfort and breathability whilst performing, allowing you to move freely during every exercise.

**FIT** ATHLETIC  
**FABRIC** DIAMOND POLY - CUT & SEW OR SUBLIMATED  
SMOOTH INTERLOCK - CUT & SEW OR SUBLIMATED



### NECKLINE



HOOD



SWEATER

### HEM



RIBBED  
(STANDARD FOR  
BRUSHED FLEECE)



TURNED UP  
(STANDARD FOR  
MATT POLY FLEECE)

## HOODIE / SWEATER

Built for a relaxed look, with supreme softness and optimum comfort - perfect for leisure and casual wear. **Option full zip available.**

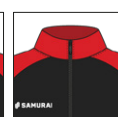
**FIT / FABRIC** REG / BRUSHED FLEECE - CUT & SEW  
ATHLETIC / MATT POLY FLEECE - CUT & SEW OR SUBLIMATED  
**POCKETS** POUCH OR SIDE SEAM



### COLLAR



1/4 ZIP



FULL ZIP

### POCKETS



TURNED  
OPEN



SIDE  
SEAM  
ZIPPED

## PULLOVER

A favourite among teams, ensuring players are warm and match ready - the ideal mid-layer.

**FIT** ATHLETIC  
**FABRIC** MATT POLY FLEECE - CUT & SEW OR SUBLIMATED



### SIDE LEG ZIP



12"



23"

### LEG LENGTH



REGULAR



LONG

## TRACK PANT

Allowing enhanced movement and agility without compromising on comfort. For the ultimate tracksuit, couple with the leisure Track Top.

**FIT** ATHLETIC  
**FABRIC** SMOOTH NYLON - CUT & SEW  
TASLON POLY - CUT & SEW  
MICROLIGHT RIPSTOP - CUT & SEW



### SIDE LEG ZIP



12"

### LEG LENGTH



REGULAR



LONG

## TAPERED TRACK PANT

Designed and constructed with a modern style tapered fit, ideal for everyday leisure or training.

**FIT** TAPERED  
**FABRIC** MATT POLY FLEECE - CUT & SEW OR SUBLIMATED  
LIGHTWEIGHT MATT POLY FLEECE - CUT & SEW OR SUBLIMATED





## T-SHIRT

A versatile essential designed for optimum movement, style and comfort; whatever the activity.

**FIT** ATHLETIC  
**FABRIC** SMOOTH INTERLOCK - CUT & SEW OR SUBLIMATED  
 COTTON 185GM - CUT & SEW



## MULTISPORT SHORT

Providing support and freedom of movement during every exercise whilst maintaining performance levels.

**FIT** 5" INSEAM  
**FABRIC** DIAMOND POLY - CUT & SEW OR SUBLIMATED  
 SMOOTH INTERLOCK - CUT & SEW OR SUBLIMATED  
 TASLON POLY - CUT & SEW



## TRACK TOP

Ideal for both pitch-side and leisure, the ultimate combination of performance and leisure. Pair with the leisure Track Pant for a complete tracksuit.

**FIT** ATHLETIC  
**FABRIC** SMOOTH NYLON - CUT & SEW  
 TASLON POLY - CUT & SEW  
 MICROLIGHT RIPSTOP - CUT & SEW

LEISUREWEAR / CLASSIC RANGE

# PHOENIX

Featuring a simplistic panelled design, Phoenix continues to be a classic staple of the leisurewear ranges

### SIZE RANGE

**MENS:** XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL  
**JNR BOYS:** JL - YXS - YS - YM - YL  
**WOMENS:** XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL  
**JNR GIRLS:** JL - YXS - YS - YM - YL



NECKLINE



STANDARD



NECKLINE



SCOOP (STANDARD BACK)

## POLO SHIRT

Creating a complete team image, lightweight and classic in style - a traditional addition to any leisure range.

**FIT** ATHLETIC  
**FABRIC** DIAMOND POLY - CUT & SEW OR SUBLIMATED  
 COTTON 220GM - CUT & SEW

## VEST

Designed to maintain comfort and breathability whilst performing, allowing you to move freely during every exercise.

**FIT** ATHLETIC  
**FABRIC** DIAMOND POLY - CUT & SEW OR SUBLIMATED  
 SMOOTH INTERLOCK - CUT & SEW OR SUBLIMATED



NECKLINE



HOOD



SWEATER

HEM



RIBBED (STANDARD FOR BRUSHED FLEECE)



TURNED UP (STANDARD FOR MATT POLY FLEECE)

## HOODIE / SWEATER

Built for a relaxed look, with supreme softness and optimum comfort - perfect for leisure and casual wear. **Option full zip available.**

**FIT / FABRIC** REG / BRUSHED FLEECE - CUT & SEW  
 ATHLETIC / MATT POLY FLEECE - CUT & SEW OR SUBLIMATED  
**POCKETS** POUCH OR SIDE SEAM



COLLAR



1/4 ZIP



FULL ZIP

POCKETS



TURNED OPEN



SIDE SEAM ZIPPED

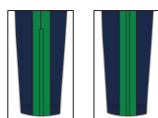
## PULLOVER

A favourite among teams, ensuring players are warm and match ready - the ideal mid-layer.

**FIT** ATHLETIC  
**FABRIC** MATT POLY FLEECE - CUT & SEW OR SUBLIMATED



SIDE LEG ZIP



12"

23"

LEG LENGTH



REGULAR



LONG

## TRACK PANT

Allowing enhanced movement and agility without compromising on comfort. For the ultimate tracksuit, couple with the leisure Track Top.

**FIT** ATHLETIC  
**FABRIC** SMOOTH NYLON - CUT & SEW  
 TASLON POLY - CUT & SEW  
 MICROLIGHT RIPSTOP - CUT & SEW



SIDE LEG ZIP



12"

LEG LENGTH



REGULAR



LONG

## TAPERED TRACK PANT

Designed and constructed with a modern style tapered fit, ideal for everyday leisure or training.

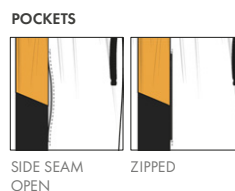
**FIT** TAPERED  
**FABRIC** MATT POLY FLEECE - CUT & SEW OR SUBLIMATED  
 LIGHTWEIGHT MATT POLY FLEECE - CUT & SEW OR SUBLIMATED



## T-SHIRT

A versatile essential designed for optimum movement, style and comfort; whatever the activity.

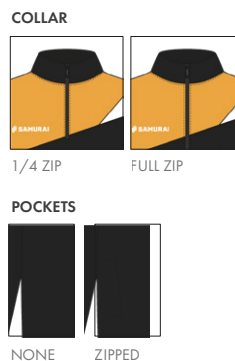
**FIT** ATHLETIC  
**FABRIC** SMOOTH INTERLOCK - CUT & SEW OR SUBLIMATED  
 COTTON 185GM - CUT & SEW



## MULTISPORT SHORT

Providing support and freedom of movement during every exercise whilst maintaining performance levels.

**FIT** 5" INSEAM  
**FABRIC** DIAMOND POLY - CUT & SEW OR SUBLIMATED  
 SMOOTH INTERLOCK - CUT & SEW OR SUBLIMATED  
 TASLON POLY - CUT & SEW



## TRACK TOP

Ideal for both pitch-side and leisure, the ultimate combination of performance and leisure. Pair with the leisure Track Pant for a complete tracksuit.

**FIT** ATHLETIC  
**FABRIC** SMOOTH NYLON - CUT & SEW  
 TASLON POLY - CUT & SEW  
 MICROLIGHT RIPSTOP - CUT & SEW

LEISUREWEAR / CLASSIC RANGE

# EXPEDITION

A popular choice for 2023 - Expedition offers bold contrasting asymmetric panels that remain a proven favourite.

### SIZE RANGE

**MENS:** XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL  
**JNR BOYS:** JL - YXS - YS - YM - YL  
**WOMENS:** XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL  
**JNR GIRLS:** JL - YXS - YS - YM - YL





NECKLINE



STANDARD



NECKLINE



SCOOP  
(STANDARD BACK)

## POLO SHIRT

Creating a complete team image, lightweight and classic in style - a traditional addition to any leisure range.

**FIT** ATHLETIC  
**FABRIC** DIAMOND POLY - CUT & SEW OR SUBLIMATED  
COTTON 220GM - CUT & SEW

## VEST

Designed to maintain comfort and breathability whilst performing, allowing you to move freely during every exercise.

**FIT** ATHLETIC  
**FABRIC** DIAMOND POLY - CUT & SEW OR SUBLIMATED  
SMOOTH INTERLOCK - CUT & SEW OR SUBLIMATED



NECKLINE



HOOD



SWEATER

HEM



RIBBED  
(STANDARD FOR  
BRUSHED FLEECE)



TURNED UP  
(STANDARD FOR  
MATT POLY FLEECE)

## HOODIE / SWEATER

Built for a relaxed look, with supreme softness and optimum comfort - perfect for leisure and casual wear. **Option full zip available.**

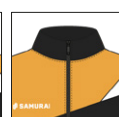
**FIT / FABRIC** REG / BRUSHED FLEECE - CUT & SEW  
ATHLETIC / MATT POLY FLEECE - CUT & SEW OR SUBLIMATED  
**POCKETS** POUCH OR SIDE SEAM



COLLAR



1/4 ZIP



FULL ZIP

POCKETS



TURNED  
OPEN



SIDE  
SEAM  
ZIPPED

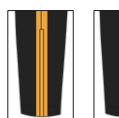
## PULLOVER

A favourite among teams, ensuring players are warm and match ready - the ideal mid-layer.

**FIT** ATHLETIC  
**FABRIC** MATT POLY FLEECE - CUT & SEW OR SUBLIMATED



SIDE LEG ZIP



12"



23"

LEG LENGTH



REGULAR



LONG

## TRACK PANT

Allowing enhanced movement and agility without compromising on comfort. For the ultimate tracksuit, couple with the leisure Track Top.

**FIT** ATHLETIC  
**FABRIC** SMOOTH NYLON - CUT & SEW  
TASLON POLY - CUT & SEW  
MICROLIGHT RIPSTOP - CUT & SEW



SIDE LEG ZIP



12"

LEG LENGTH



REGULAR



LONG

## TAPERED TRACK PANT

Designed and constructed with a modern style tapered fit, ideal for everyday leisure or training.

**FIT** TAPERED  
**FABRIC** MATT POLY FLEECE - CUT & SEW OR SUBLIMATED  
LIGHTWEIGHT MATT POLY FLEECE - CUT & SEW OR SUBLIMATED



NECKLINE



ROUND

SLEEVE



SHORT



LONG

T-SHIRT

A versatile essential designed for optimum movement, style and comfort; whatever the activity.

**FABRIC** ATHLETIC  
**FABRIC** SMOOTH INTERLOCK - CUT & SEW OR SUBLIMATED  
 COTTON 185GM - CUT & SEW

POCKETS



SIDE SEAM OPEN



ZIPPED



MULTISPORT SHORT

Providing support and freedom of movement during every exercise whilst maintaining performance levels.

**FIT** 5" INSEAM  
**FABRIC** DIAMOND POLY - CUT & SEW OR SUBLIMATED  
 SMOOTH INTERLOCK - CUT & SEW OR SUBLIMATED  
 TASLON POLY - CUT & SEW

COLLAR



1/4 ZIP



FULL ZIP

POCKETS



NONE



ZIPPED



TRACK TOP

Ideal for both pitch-side and leisure, the ultimate combination of performance and leisure. Pair with the leisure Track Pant for a complete tracksuit.

**FIT** ATHLETIC  
**FABRIC** SMOOTH NYLON - CUT & SEW  
 TASLON POLY - CUT & SEW  
 MICROLIGHT RIPSTOP - CUT & SEW

LEISUREWEAR / CLASSIC RANGE

STRIA

A stripe, usually one of a set of parallel stripes. New and exclusive for 2023 - Stria features a minimalist design with simple duo contrasting coloured taping for a modern finish.

SIZE RANGE

MENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL  
 JNR BOYS: JL - YXS - YS - YM - YL  
 WOMENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL  
 JNR GIRLS: JL - YXS - YS - YM - YL



NECKLINE



STANDARD



NECKLINE



SCOOP (STANDARD BACK)

## POLO SHIRT

Creating a complete team image, lightweight and classic in style - a traditional addition to any leisure range.

**FIT** ATHLETIC  
**FABRIC** DIAMOND POLY - CUT & SEW OR SUBLIMATED  
 COTTON 220GM - CUT & SEW

## VEST

Designed to maintain comfort and breathability whilst performing, allowing you to move freely during every exercise.

**FIT** ATHLETIC  
**FABRIC** DIAMOND POLY - CUT & SEW OR SUBLIMATED  
 SMOOTH INTERLOCK - CUT & SEW OR SUBLIMATED



NECKLINE



HOOD



SWEATER

HEM



RIBBED (STANDARD FOR BRUSHED FLEECE)



TURNED UP (STANDARD FOR MATT POLY FLEECE)

## HOODIE / SWEATER

Built for a relaxed look, with supreme softness and optimum comfort - perfect for leisure and casual wear. **Option full zip available.**

**FIT / FABRIC** REG / BRUSHED FLEECE - CUT & SEW  
 ATHLETIC / MATT POLY FLEECE - CUT & SEW OR SUBLIMATED  
**POCKETS** POUCH OR SIDE SEAM



COLLAR



1/4 ZIP



FULL ZIP

POCKETS



TURNED OPEN



SIDE SEAM ZIPPED

## PULLOVER

A favourite among teams, ensuring players are warm and match ready - the ideal mid-layer.

**FIT** ATHLETIC  
**FABRIC** MATT POLY FLEECE - CUT & SEW OR SUBLIMATED



SIDE LEG ZIP



12"

23"

LEG LENGTH



REGULAR



LONG

## TRACK PANT

Allowing enhanced movement and agility without compromising on comfort. For the ultimate tracksuit, couple with the leisure Track Top.

**FIT** ATHLETIC  
**FABRIC** SMOOTH NYLON - CUT & SEW  
 TASLON POLY - CUT & SEW  
 MICROLIGHT RIPSTOP - CUT & SEW



SIDE LEG ZIP



12"

LEG LENGTH



REGULAR



LONG

## TAPERED TRACK PANT

Designed and constructed with a modern style tapered fit, ideal for everyday leisure or training.

**FIT** TAPERED  
**FABRIC** MATT POLY FLEECE - CUT & SEW OR SUBLIMATED  
 LIGHTWEIGHT MATT POLY FLEECE - CUT & SEW OR SUBLIMATED



LEISUREWEAR / ADDITIONAL

# OUTERWEAR

Taking leisurewear one step further - expand your range with our selection of outerwear. Fit for any occasion, extend your leisurewear theme to create a complete range that is perfectly suited to you.

## SIZE RANGE

MENS:       XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL  
JNR BOYS:   JL - YXS - YS - YM - YL  
WOMENS:    XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL  
JNR GIRLS:  JL - YXS - YS - YM - YL



ADDITIONAL OUTERWEAR

## AZURA JACKET

A complete water repellent jacket - designed to protect from the elements. Created with a drop tail hem for extra coverage and breathable underarm panelling offering both function and comfort when needed most.

FIT ATHLETIC

TYPE CUT & SEW

FABRIC TASLAN NYLON OR SMOOTH WOVEN



Additional colours available for any trim and piping



ADDITIONAL OUTERWEAR

## NAVIGATOR JACKET

Manufactured in our water repellent Smooth Nylon fabric with 6oz wadding to provide full coverage. Featuring a full hood and a drop tail hem.

FIT REGULAR

TYPE CUT & SEW

FABRIC SMOOTH WOVEN



ADDITIONAL OUTERWEAR

## BLIZZARD JACKET

Ideal for respite and leisure with a classic design and constructed in our traditional soft fleece for ultimate comfort. With open slider pockets and internal draw cords.

FIT ATHLETIC

TYPE CUT & SEW

FABRIC PU COATED TASLAN NYLON



Additional colours available for any trim and piping



ADDITIONAL OUTERWEAR

## SOFTSHELL JACKET

Designed for everyday leisure, with an elasticated waistband and made from traditional soft fleece fabric to provide comfort and respite.

FIT REGULAR

TYPE CUT & SEW

FABRIC PU COATED BONDED SOFT SHELL



Additional colours available for any trim and piping





ADDITIONAL LEISUREWEAR

## CAPS & HATS

We can offer you a huge variety of hats from caps, bucket hats and many more. Along with our huge choice of head wear comes an unmatched range of customisable features from colours, to logo application methods and additional accessories.

<b>FIT</b>	UNISEX
<b>FABRIC</b>	DEPENDANT ON INDIVIDUAL PRODUCT
<b>SIZES</b>	ONE SIZE

ADDITIONAL LEISUREWEAR

## BOBBLE HATS

Our soft knitted Bobble features a fold up cuff and a full fleece lining. Built for off-field wear. Our hats come with an equally unmatched range of customisable features from colours, full colour patterns, alternative bobbles and additional accessories. Bespoke beanies also available.

<b>FIT</b>	UNISEX
<b>FABRIC</b>	ACRYLIC KNIT
<b>SIZES</b>	ONE SIZE





# CORE STOCK

2023



 **SAMURAI**



SAMURAI Core brings you two exclusive ranges, Elite Performance and Utility, comprising brand new premium products and updates of some of our old favourites - all designed and manufactured in our exclusive fabrics to keep you at your peak performance level.



FULL CORE STOCK  
BROCHURE AVAILABLE



CORE STOCK / ELITE PERFORMANCE

## EP: 0102 - REVOLUTION TRACK TOP 2.0

Fitted in style, built for training and made in our durable woven fabric with a soft feel mesh lining and full zip. Ideal for pitch-side and leisure. A new take on our Revolution Track Top.

FABRIC	MICROLIGHT RIPSTOP
FIT	UNISEX - ATHLETIC FIT
SIZES	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK & OXFORD NAVY

CORE STOCK / ELITE PERFORMANCE

## EP: 0101 - WINDBREAKER

Built from our durable Microlight Ripstop fabric, this Wind Breaker is hard-wearing and water resistant, protecting you from the elements. With a mesh lining and stretch underarm panels for maximum mobility. An updated look at our Narita Smock Top.

FABRIC	SMOOTH POLYESTER
FIT	UNISEX - REGULAR FIT
SIZES	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK & OXFORD NAVY



CORE STOCK / ELITE PERFORMANCE

## EP: 0107 - SHIELD TRAINING TOP

Built with a combo fabric design and bonded shell waterproof panelling for zoned protection and moleskin fleece in key areas for unrestricted movement.

FABRIC	BONDED SOFT SHELL
FIT	UNISEX - ATHLETIC FIT
SIZES	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK & OXFORD NAVY





CORE STOCK / ELITE PERFORMANCE

## EP: 0112 - LIGHTWEIGHT JACKET

Built with our exclusive PU Laminated Woven Polyester showerproof fabric, our Shell Jacket offers both function and comfort whilst protecting you from the elements. Mesh lined with zipped pockets and a reflective tape feature.

FABRIC	WOVEN POLYESTER
FIT	UNISEX - ATHLETIC FIT
SIZES	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK & OXFORD NAVY

CORE STOCK / ELITE PERFORMANCE

## EP: 0105 - CLASSIC VEST

Breathable and lightweight in design, our Tech Vest is built with functionality in mind. Featuring our iconic Performex™ moisture management system. A new take on our Classic Vest.

FABRIC	DIAMOND POLYESTER
FIT	UNISEX - ATHLETIC FIT
SIZES	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK, PURE WHITE, BLAZE RED & OXFORD NAVY



CORE STOCK / ELITE PERFORMANCE

## EP: 0111 - PERFORMANCE POLO 2.0

Built with a moisture management system, this polo wicks sweat away from the skin keeping you cool and dry. Lightweight and anti-bacterial resistant and designed in an athletic fit block. An enhanced version of our Performance Polo.

FABRIC	DIAMOND POLYESTER
FIT	UNISEX - ATHLETIC FIT
SIZES	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK & OXFORD NAVY
ADDITIONAL	BOTTLE GREEN, EMERALD GREEN, MAROON, RED, ROYAL BLUE, SKY BLUE, AMBER YELLOW



- ADDITIONAL COLOURS\*

\*Additional colours will incur an additional lead time and MOQs of 10





CORE STOCK / ELITE PERFORMANCE

## EP: 010 - PERFORMANCE TEE 2.0

With maximum wicking functionality and designed to be breathable, our EP Tee is built for optimum movement. Keeping you at your peak performance level. A modernised Performance Tee.

<b>FABRIC</b>	SMOOTH INTERLOCK
<b>FIT</b>	UNISEX - ATHLETIC FIT
<b>SIZES</b>	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
<b>COLOURS</b>	ONYX BLACK , PURE WHITE & OXFORD NAVY
<b>ADDITIONAL</b>	BOTTLE GREEN, EMERALD GREEN, MAROON, RED, ROYAL BLUE, SKY BLUE, AMBER YELLOW



\*Additional colours will incur an additional lead time and MOQs of 10

CORE STOCK / ELITE PERFORMANCE

## EP: 010 - COTTON TOUCH TEE

Made from our softest cotton jersey fabric, this tee is designed to be breathable - helping you stay comfortable and at your peak performance level.



<b>FABRIC</b>	COTTON TOUCH KNIT JERSEY
<b>FIT</b>	UNISEX - ATHLETIC FIT
<b>SIZES</b>	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
<b>COLOURS</b>	ONYX BLACK , PURE WHITE , GREY MELANGE & OXFORD NAVY

CORE STOCK / ELITE PERFORMANCE

## EP: 0119 - PREMIER SHORT

Developed to bring the best rugby shorts on the market and built from our high tensile strength Polyester Drill fabric for guaranteed durability. Featuring an added stretch side and gusset panels for maximum movement.



 - ADDITIONAL COLOURS\*

FABRIC	POLYESTER DRILL WITH KUSARO PRO PANELS
FIT	UNISEX - REGULAR FIT
SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK, PURE WHITE, OXFORD NAVY
ADDITIONAL	MAROON, RED, BOTTLE GREEN & ROYAL BLUE

\*Additional colours will incur an additional lead time and MOQs of 10

CORE STOCK / ELITE PERFORMANCE

## EP: 0100 - CLIPPER 2.0

Built with our high tensile stretch Woven Polyester fabric with Waffle-Knit panels and inserts for ease and freedom of movement. 5" inseam as standard with slider pockets.

FABRIC	WOVEN POLYESTER WITH WAFFLE-KNIT PANELS
FIT	UNISEX - REGULAR FIT
SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK, PURE WHITE & OXFORD NAVY



CORE STOCK / ELITE PERFORMANCE

## EP: 0113 - SKORT

Anti-bacterial and with full wicking functionality, our Skorts are built to keep you feeling supported and comfortable.



FABRIC	DIAMOND POLYESTER
FIT	LADIES FIT
SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK & OXFORD NAVY



CORE STOCK / ELITE PERFORMANCE

## EP: 0117 - LEGGINGS

Built for elite performance, these high power stretch leggings offer a full contoured fit and security. Featuring side pockets and contoured flat seaming.

FABRIC	POLYESTER ELASTANE
FIT	LADIES CONTOURED FIT
SIZES	SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK & OXFORD NAVY

CORE STOCK / ELITE PERFORMANCE

## EP: 0103 - REVOLUTION TRACK PANT

Offering the best in outdoor training comfort and featuring a 14" side zip. An updated remodel of our Revolution Track Pant.

FABRIC	MICROLIGHT RIPSTOP
FIT	UNISEX - ATHLETIC FIT
SIZES	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK & OXFORD NAVY



CORE STOCK / ELITE PERFORMANCE

## EP: 0104 - SOUTHLAND TECH PANT

Fully lined with cotton jersey, built for added comfort. Our updated Southland Track Pants feature full-length side zips for quick access and easier removal.

FABRIC	TASLON POLYESTER
FIT	UNISEX - REGULAR FIT
SIZES	SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK & OXFORD NAVY





● ● ● ● ● ● ● ● - ADDITIONAL COLOURS\*

CORE STOCK / UTILITY

## U: 0202 - CLASSIC HOODIE

Timeless in design, built for a relaxed look. Featuring our cotton-rich fleece with a kangaroo pouch pocket and ribbed cuffs. An enhanced version of our Classic Hoodie.

FABRIC	BRUSHED FLEECE
FIT	UNISEX - REGULAR FIT
SIZES	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK & OXFORD NAVY
ADDITIONAL	BOTTLE GREEN, EMERALD GREEN, MAROON, RED, ROYAL BLUE, SKY BLUE, AMBER YELLOW, GREY MELANGE

\*Additional colours will incur an additional lead time and MOQs of 10

CORE STOCK / UTILITY

## U: 0201 - TECH ZIP HOODIE

Built in our Matt Poly Fleece fabric, our Tech Zip Hoodie offers optimum comfort. Minimal in design, giving this full zip hoodie an effortless and professional look. With concealed side zip pockets.

FABRIC	MATT POLY FLEECE
FIT	UNISEX - ATHLETIC FIT
SIZES	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK, GREY MELANGE & OXFORD NAVY



CORE STOCK / UTILITY

## U: 0209 - QUARTER ZIP PULLOVER 2.0

The ideal mid-layer, remastered from our popular Quarter Zip Pullover. Built and designed to be breathable using our exclusive Performex fabric properties.

FABRIC	MATT POLY FLEECE
FIT	UNISEX - ATHLETIC FIT
SIZES	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK & OXFORD NAVY





CORE STOCK / UTILITY

## U: 0204 - GILET

Built for warmth and protection, without compromising on movement. Featuring a chevron stitching detail in a lightweight showerproof nylon with cruelty-free synthetic down-effect wadding.

FABRIC	NYLON / SYNTHETIC WADDING
FIT	UNISEX - ATHLETIC FIT
SIZES	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK & OXFORD NAVY

CORE STOCK / UTILITY

## U: 0207 - MICROLITE PUFFER

Using only sustainably sourced synthetic down, our Microlite Puffer features lightweight padding that is cruelty-free and vegan-friendly. Built to protect from the elements.

FABRIC	NYLON / SYNTHETIC WADDING
FIT	UNISEX - ATHLETIC FIT
SIZES	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK & OXFORD NAVY



CORE STOCK / UTILITY

## U: 0206 - LONGLINE PUFFER

Built with Nylon showerproof outer deep wadding and featuring chevron stitching detail for superior warmth and insulation. This calf length puffer also offers storm cuffs and hood.

FABRIC	NYLON / SYNTHETIC WADDING
FIT	UNISEX - ATHLETIC FIT
SIZES	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK & OXFORD NAVY





CORE STOCK / UTILITY

## U: 0219 - NAVIGATOR JACKET

Manufactured in our water repellent Smooth Nylon fabric with 6oz wadding to provide full coverage. Featuring a full hood and a drop tail hem.

FABRIC	NYLON
FIT	UNISEX - REGULAR FIT
SIZES	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK & OXFORD NAVY

CORE STOCK / UTILITY

## U: 0220 - CHANGE ROBE

Designed as the ultimate side-line coat with a deep pile fleece lining to ensure players are warm and match ready. Featuring deep side pockets, vented back hem and a chunky, quick release zip.

FABRIC	SMOOTH INTERLOCK
FIT	UNISEX - OVERSIZED FIT
SIZES	S = (YOUTH: S - M - L)    M = (SENIOR: XS - S - M)    L = (SENIOR: L - XL - 2XL)
COLOURS	ONYX BLACK, BLAZE RED & OXFORD NAVY



CORE STOCK / UTILITY

## U: 0205 - PIQUE POLO

Athletic fitting and featuring a ribbed collar and cuff detail. An updated take on our Lifestyle Polo.



FABRIC	PIQUE KNIT COTTON
FIT	UNISEX - ATHLETIC FIT
SIZES	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK, OXFORD NAVY & PURE WHITE





CORE STOCK / UTILITY

**U: 0208 - POLO**

A traditional polo design with a fitted waist for a more feminine fit. Featuring a ribbed collar and cuff detail. A modernised Lifestyle Polo.

FABRIC	PIQUE KNIT COTTON
FIT	LADIES FIT
SIZES	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK, PURE WHITE & OXFORD NAVY

CORE STOCK / UTILITY

**U: 0200 - TAPERED RAINING PANT**

Built with a modern tapered fit, designed for everyday leisure or training. Perfectly fitted for comfort and a full range of movement with a soft ribbed back calf panel. An updated take on our Tapered Training Pant.

FABRIC	LIGHTWEIGHT MATT POLY FLEECE
FIT	UNISEX - ATHLETIC FIT
SIZES	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK & OXFORD NAVY



CORE STOCK / UTILITY

**U: 0205 - WOMENS TAPERED TRAINING PANT**

Built for women, these training pants have a slightly slimmer fit than our unisex equivalent, with a moderately higher waistband and a neater rise around the hips for a more flattering fit. Featuring a tapered leg with soft ribbed back calf panels.

FABRIC	LIGHTWEIGHT MATT POLY FLEECE
FIT	ATHLETIC FIT
SIZES	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
COLOURS	ONYX BLACK & OXFORD NAVY



CORE STOCK / ELITE PERFORMANCE

## U: 0216 - PRO TRAINING VEST

A professional reversible training vest, created with soft feel binding to ensure maximum comfort whilst training.

FABRIC	HEAVYWEIGHT EYELET POLYESTER
FIT	UNISEX - REGULAR FIT
SIZES	S - M - L
COLOURS	ROYAL/RED & YELLOW/GREEN

CORE STOCK / UTILITY

## U: 0211 - BEANIE / U:0212 - BOBBLE HAT

Our soft knitted beanie features a fold up cuff and a full fleece lining. Built for training and off-field wear. A remastered Winter Bronx hat.

FABRIC	ACRYLIC KNIT
FIT	UNISEX
SIZES	ONE SIZE
COLOURS	ONYX BLACK & OXFORD NAVY

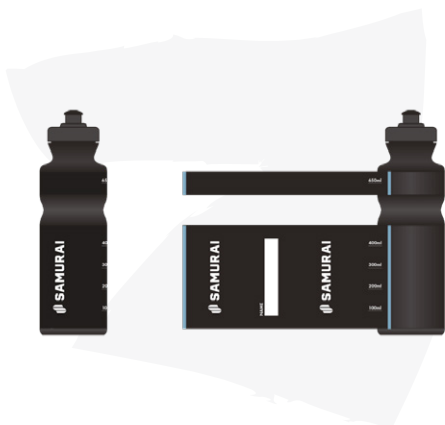


CORE STOCK / ELITE PERFORMANCE

## P: 0118 - WATER BOTTLE

Featuring a durable rubber stop cap and a liquid capacity of up to 800ml.

MATERIAL:	PLASTIC
SIZE:	800 ML
COLOUR:	ONYX BLACK





CORE STOCK / UTILITY

## U: 0210 - ANKLE SOCK

Suitable for any occasion, comfortable and durable - from the most intense gym session to everyday life. Cotton Comfort Foot - a soft padded sole which provides you with enhanced comfort and control.

FABRIC:	ORGANIC COTTON
FIT:	UNISEX
SIZE:	M: 3-6 / L: 7-11 / XL: 12-14
COLOUR:	PURE WHITE

CORE STOCK / ELITE PERFORMANCE

## EP: 0124 - EURO PREMIER SOCK

A traditional rugby sock; these pair with any kit. Built with our Cotton Comfort Foot - a soft padded sole providing enhanced comfort and control. With an extra strength ribbed elasticated turnover at the knee.

FABRIC:	TRADITIONAL 75% NYLON / 25% COTTON FABRIC
FIT:	UNISEX
SIZES:	M: 3-6 / L: 7-11 / XL: 12-14
COLOURS:	ROYAL/RED/BOTTLE/SKY/NAVY/BLACK & MAROON



CORE STOCK / ELITE PERFORMANCE

## EP: 0121 - TRAINER BALL

This All Element Trainer Ball is the ideal basic training ball for all ages and abilities. Made from combination rubber hi-grip outer 3 ply combo lamination and rigorously tested to ensure high quality performance and durability during all conditions. With an Enkay latex bladder and stitched with polyester thread, this ball is perfect to help you get match ready.

MATERIAL:	SYNTHETIC RUBBER AND LEATHER COMPOUND
SIZES:	SIZE 3, 4 & 5
COLOUR:	PURPLE / BLUE





CORE STOCK / ELITE PERFORMANCE

## EP: 0120 - NEXT GEN ELITEX BALL

Raise your game this season by taking to the field with the Next Gen Elitex Match Ball. Reshaped, using special rubber compound technology, our world-class, high grade ball comes with four lining and specially modified air retention bladders and fully conforms to IRB regulations.

- MATERIAL: SPECIFICALLY ENGINEERED POLY/COTTON
- SIZE: SIZE 5
- COLOUR: GREEN/BLUE

CORE STOCK / ELITE PERFORMANCE

## EP: 0122 - CLUB MATCH BALL

This superior Club Match Ball is an ideal choice for amateur and professional players alike. With A-Grade natural high-grip outer finish and excellent shape guarantee, this ball is rigorously tested to guarantee our true flight technology. Complies with England Rugby Regulation 15 On Ball Sizes: Size 3 (Under 7, 8 & 9); Size 4 (Under 10, 11, 12, 13 & 14); Size 5 (Under 15 & above).



- MATERIAL: SYNTHETIC RUBBER AND LEATHER COMPOUND
- SIZE: SIZE 3, 4 & 5
- COLOUR: YELLOW / RED

CORE STOCK / ELITE PERFORMANCE

## EP: 0123 - QUEST PROMO RUGBY BALL

Our SAMURAI Quest Promo Mini Rugby Ball is excellent for promotional use, perfect for gifts or give-aways at events or club presentations.



- MATERIAL: SYNTHETIC RUBBER AND LEATHER COMPOUND
- SIZE: SIZE 6"
- COLOUR: GREEN / ORANGE



ADD YOUR LOGO

CORE STOCK / UTILITY

## U: 0213 - BACKPACK

An all-purpose backpack for everyday use. With a functional heavy duty handle and airflow vent section on the back. Featuring internal and external pockets for additional storage.

- FABRIC: HEAVYWEIGHT 1680D POLYESTER
- SIZE: 33L (48 X 34 X 20CM)
- COLOURS: ONYX BLACK & OXFORD NAVY

CORE STOCK / UTILITY

## U: 0216 - TOURIST BAG

Made with multiple pockets and sections to keep your items separate, safe and secure. Ideal for travel with a retractable pull handle on one end and two wheels. With a removable wet compartment, external zip pockets and zip support buckles.

- FABRIC: HEAVYWEIGHT 1680D POLYESTER
- SIZE: 93L (70 X 37 X 36CM)
- COLOUR: ONYX BLACK



CORE STOCK / UTILITY

## U: 0253 - MATCH DAY BAG

An elite heavyweight bag - the ideal size for a personal kit bag. With four external zipped pockets, an internal trinket pocket, padded handle and optional shoulder strap.

- FABRIC: HEAVYWEIGHT 1680D POLYESTER
- SIZES: 71L (66 X 36 X 30CM)
- COLOUR: ONYX BLACK & OXFORD NAVY





CORE STOCK / UTILITY

## U: 0218 - GYM BAG

A classic lightweight multi-purpose shoulder bag - optimal for gym or leisure use. With drawstring straps, a sleek side zip compartment and internal pocket.

FABRIC: 420D POLYESTER  
SIZE: 36.5 X 50CM  
COLOURS: ONYX BLACK

CORE STOCK / UTILITY

## U: 0217 - WEEKEND BAG

Ideal for cabin luggage with a retractable handle, side carry handle and wheels for easier transport and travel.

FABRIC: 600D + 420D POLYESTER  
SIZE: 36L (53 X 20 X 33.5CM)  
COLOUR: ONYX BLACK



CORE STOCK / UTILITY

## U: 0214 - BOOT BAG

Engineered with a wipe clean interior and outer. Including breathable mesh inserts to ensure good air flow and to keep your kit stay fresh for longer. With external zip pockets and an easily accessible top flap.

FABRIC: HEAVYWEIGHT 1680D POLYESTER  
SIZES: 36 X 17 X 21CM  
COLOUR: ONYX BLACK







LEISUREWEAR / CORE STOCK

# CORE +

Enhance your stock range with these additional colour panel options, available on our most popular core stock items. Offering two-colour shoulder panelling, made to order and delivered in 4-5 weeks and mix-and-match with other core stock items for an upgraded stock line.

\*Subject to fabric and manufacturing availability



LEISUREWEAR / CORE +

## EP: 0110 - PERFORMANCE TEE 2.0

With maximum wicking functionality and designed to be breathable, our EP Tee is built for optimum movement. Keeping you at your peak performance level. A modernised Performance Tee.



FABRIC	SMOOTH INTERLOCK
FIT	UNISEX - ATHLETIC FIT
SIZES	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
BASE COLOUR	BLACK OR NAVY
PANELLING	AMBER YELLOW, WHITE, RED, SKY BLUE EMERALD GREEN, MAROON

LEISUREWEAR / CORE +

## U: 0202 - CLASSIC HOODIE

Timeless in design, built for a relaxed look. Featuring our cotton-rich fleece with a kangaroo pouch pocket and ribbed cuffs. An enhanced version of our Classic Hoodie.



FABRIC	BRUSHED FLEECE
FIT	UNISEX - REGULAR FIT
SIZES	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
BASE COLOUR	BLACK OR NAVY
PANELLING	AMBER YELLOW, WHITE, RED, SKY BLUE EMERALD GREEN, MAROON

LEISUREWEAR / CORE +

## U: 0209 - QUARTER ZIP PULLOVER 2.0

The ideal mid-layer, remastered from our popular Quarter Zip Pullover. Built and designed to be breathable using our exclusive Performex fabric properties.

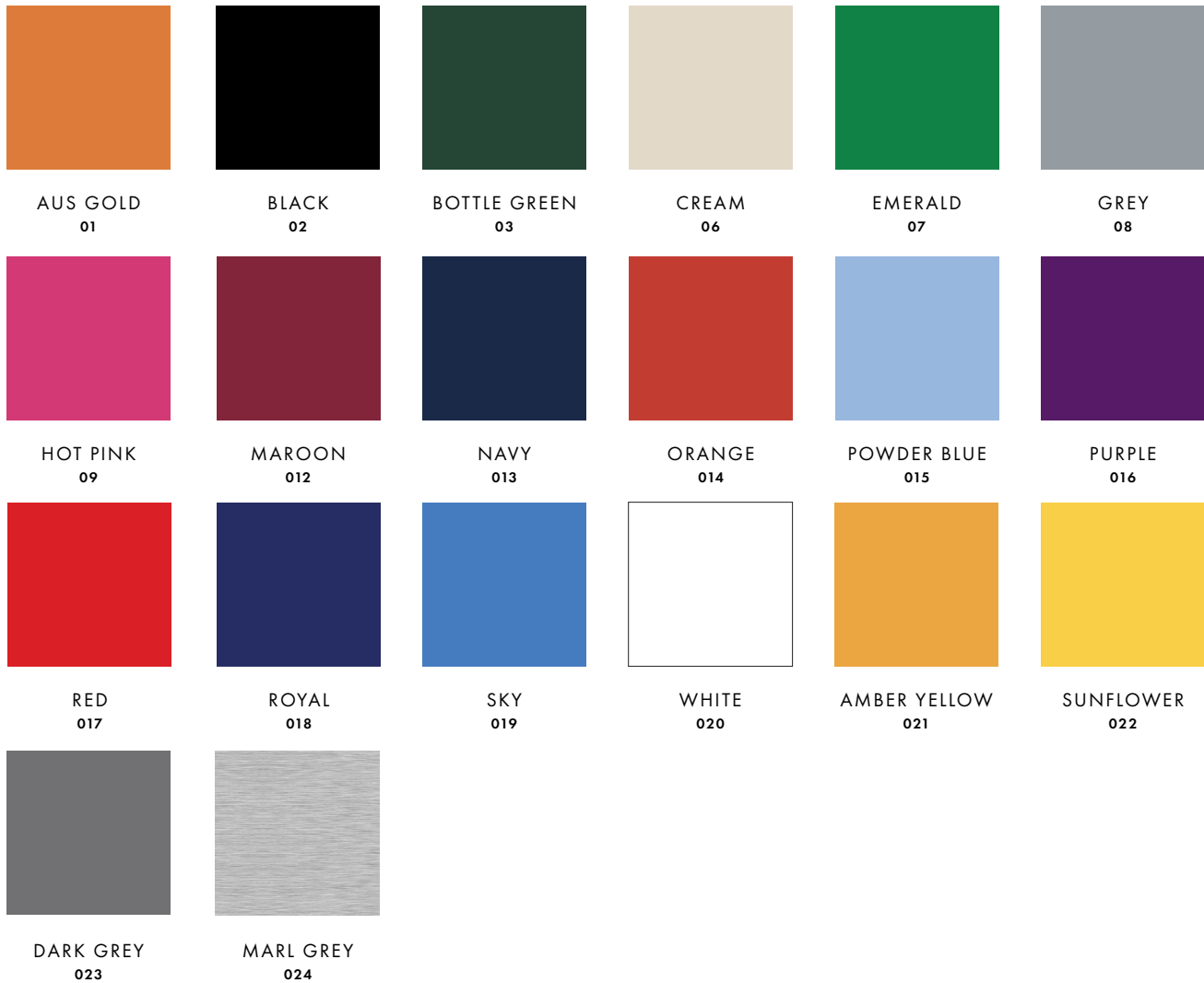


FABRIC	MATT POLY FLEECE
FIT	UNISEX - ATHLETIC FIT
SIZES	YOUTH: XS - S - M - L    SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
BASE COLOUR	BLACK OR NAVY
PANELLING	AMBER YELLOW, WHITE, RED, SKY BLUE EMERALD GREEN, MAROON

## CUT & SEW COLOUR STOCK OPTIONS

With an extensive collection of fabrics that boast superior performance functionalities, our cut & sew fabrics are available in a wide selection of colours\* to help you find the right fit for you.

\*Fabric and colour options subject to availability.



## SUBLIMATED COLOUR OPTIONS

Unlimited colours\* to create infinite designs - sublimated colours are matched to Pantone Solid Coated; giving a wider range than the standard CMYK options to offer more creative freedom.

## EMBROIDERED LOGOS

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Available across our Cut & Sew and leisurewear ranges

Logos should be supplied as a **DST** file along with a colour run using Madeira threads for the embroidered crest for an exact match.

If the logo is not set up in this format, we will require an image of the logo to set up the **DST** for you at a fee. Please explain clearly how you would like your crest to appear on both light and dark backgrounds, as well as size requirements (if there are any).

A visual of the colour run will be sent to you for approval before production can begin.

## HEAT TRANSFER LOGOS

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Available across our Cut & Sew and leisurewear ranges.

Logos must be supplied as the following files to be able to be used for heat prints:

- **AI vectorised file (Adobe Illustrator)**
- **EPS vectorised file**

We will check over the file supplied to ensure it is suitable for heat transfer.

High resolution PDF files can also be used, however we will need to check the format prior to production.

For files containing text please provide the font, alternatively please outline the text for us to be a vectorised format.

Pantone colours should also be submitted, however if these are not available our design teams will colour match the logos as closely as possible to the artwork provided.

If you do not have the above, we will require an image of the logo to be created as a vectorised file suitable for heat printing, which will incur a fee.

## SUBLIMATED LOGOS

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Available across all our Sublimated products.

Logos must be supplied as the following files to be able to be used for sublimation:

- **AI vectorised file (Adobe Illustrator)**
- **EPS vectorised file**

We will check over the file supplied to ensure it is suitable for sublimation.

High resolution PDF files can also be used, however we will need to check the format prior to production. For files containing text please provide the font, alternatively please outline the text for us to be a vectorised format.

Pantone colours should also be submitted, however if these are not available our design teams will colour match the logos as closely as possible to the artwork provided.

If you do not have the above, we will require an image of the logo to be created as a vectorised file suitable for sublimation, which will incur a fee.

## TEAMWEAR FABRICS

### KOHINO 4DX

92% Polyester & 8% Elastane  
290gsm

Our top of the range fabric has been specifically developed for teams playing at the highest level of the game.

### IKOMA

100% Polyester  
200 or 220gsm

A medium-weight eyelet textured knit in a durable polyester yarn, treated with our moisture management system.

### ELITEX

95% Polyester & 5% Elastane  
280gsm

This fabric has a soft and light feel, along with excellent wicking and breathable features. Suited for multisport match play and leisurewear.

### DIAMOND POLY

100% Polyester  
175gsm

The ideal choice for training & leisurewear usage. This fabric has a textured sports finish, with moisture management system & a box fresh antibacterial finish.

### POLYESTER DRILL

100% Polyester  
155gsm

This durable, lightweight fabric is used for our Premier Match Rugby Shorts. Functional for match play uses. Soft lightweight and comfortable.

### SMOOTH INTERLOCK

100% Polyester  
140gsm

It's lightweight easy care and sports finish properties make this smooth faced fabric popular across multisport and leisurewear.

### KUSARO PRO

85% Polyester & 15% Elastane  
200gsm

This fabric has been specifically designed for use in places with high heat and/or humidity. As a high stretch fabric its ideal for tight fitting garments.

### TASLON POLYESTER

100% Polyester  
110gsm

A modern, high-tech, woven fabric. Strong and durable; ideal for multisport use.

### WAFFLE KNIT

100% Polyester  
140gsm

This lightweight micro-mesh fit has a beautifully soft and light feel. With a Quick drying feature built into the fabric.

### MATT POLY FLEECE

100% Polyester  
280gsm

A smooth knit face with a cosy brushed fleece backing, perfectly provides thermal warmth and comfort. Our iconic Matt Poly Fleece offers great durability with comfort and warmth.

### COTTON

100% Cotton  
185 or 220gsm

A traditional cotton rich textured fabric for leisure or multi-sport use.

### SMOOTH WOVEN

100% Polyester  
120gsm

A Hard wearing fabric that is fully waterproof (with taped seams) with a semi breathable membrane. Soft and smooth to the touch with a semi-matt finish.

### PU COATED POLYESTER

100% Polyester  
140gsm

Used for our outerwear products, this two-layer construction offers a waterproof and breathable function, with a subtle weave to face.

### BRUSHED FLEECE

65% Polyester / 35% Cotton  
330gsm

A traditional fleece fabric offering a high level of warmth and quality.

### MICROLIGHT RIPSTOP

100% Polyester  
130gsm

A fashionable multi-use lightweight fabric popular for leisurewear use, which is both durable, hard-wearing.

### TASLAN NYLON

100% Nylon  
180gsm

A modern, high-tech, woven fabric. Strong and durable; ideal for multisport use.

### LIGHTWEIGHT MATT POLY FLEECE

100% Nylon  
200gsm

Our iconic Matt Poly Fleece remastered; creating a lightweight version ideal for training and leisure.

### BONDED SOFT SHELL WITH A PU MEMBRANE

Face: 93% Polyester/ 7% Elastane  
Back: 100% Polyester fleece  
230gsm

The unique 3-layer structure gives this fabric a smooth face with a water repellent and breathable membrane.



## CORE STOCK FABRICS

### MICROLIGHT RIPSTOP

100% Polyester  
130gsm

A fashionable multi-use lightweight fabric popular for leisurewear use, which is both durable, hard-wearing.

### BONDED MATT POLY FLEECE

100% Polyester  
280gsm

A smooth knit face with a cosy brushed fleece backing, perfectly provides thermal warmth and comfort. Our iconic Matt Poly Fleece offers great durability with comfort and warmth.

### BONDED SOFT SHELL

93% Polyester/7%Elastane  
230gsm

The unique 3-layer structure gives this fabric a smooth face with a water repellent and breathable membrane.

### DIAMOND POLY KNIT

100% Polyester  
175gsm

The ideal choice for training & leisurewear usage. This fabric has a textured sports finish, with moisture management system & a box fresh antibacterial finish.

### COTTON-TOUCH KNIT

100% Polyester  
130gsm

High quality cotton yarn mix with spandex and additional wicking function for training or leisure.

### PIQUE KNIT COTTON

66% Polyester & 34% Cotton  
228gsm

A traditional cotton rich textured fabric for leisure or multi-sport use.

### POLYESTER DRILL

100% Polyester  
155gsm

This durable, lightweight fabric is used for our Premier Match Rugby Shorts. Functional for match play uses. Soft lightweight and comfortable.

### IKOMA

100% Polyester  
200 or 220gsm

A medium-weight eyelet textured knit in a durable polyester yarn, treated with our moisture management system.

### TASLON POLYESTER

100% Polyester  
110gsm

A modern, high-tech, woven fabric. Strong and durable; ideal for multisport use.

### ACRYLIC KNIT

Used for our hats, this acrylic yarn is resilient but surprisingly soft & lofty.

### COTTON-TOUCH FLEECE

100% Cotton  
260gsm

A medium weight cotton rich fleece, with super soft backing and smoothest face for a cleaner finish.

### POLYESTER ELASTANE KNIT

Used for our leggings, this fabric is dense yet has a soft finish, with high stretch for a contoured secure fit.

### LIGHTWEIGHT MATT POLY FLEECE

100% Polyester  
200gsm

Our iconic Matt Poly Fleece remastered; creating a lightweight version ideal for training and leisure.

### HIGH DENSITY NYLON – WADDING FILLED

Fine showerproof woven fabric with a semi-dull face, used in conjunction with fibre or wadding for tour jackets.

### NEW WOVEN POLYESTER & PU LAMINATE

Used for our outerwear products, this two-layer construction offers a waterproof and breathable function, with a subtle weave to face.



## SIZE GUIDELINES

As part of our re-branding, we have re-energised and standardised our sizing guidelines with the goal of being gender inclusive.

As of APRIL 2022, SAMURAI sizing for all Stock and Bespoke Products will be as follows:

UNISEX (VAT Applicable)	XXS	XS	S	M	L	XL	2XL	3XL	4XL	5XL
To fit chest (inches)	36"	38"	40"	42"	44"	46"	48"	50"	52"	54"
To fit waist (inches)	29"	30"	32"	34"	36"	38"	40"	42"	44"	46"
To fit chest (cms)	87	92	102	107	112	117	122	127	132	137
To fit waist (cms)	74	76	82	87	92	97	102	107	112	117

WOMEN (VAT Applicable)	XXS	XS	S	M	L	XL	2XL	3XL	4XL
To fit chest (inches)	30"	32"	34"	36"	38"	40"	42"	44"	46"
To fit waist (inches)	24"	25"	26"	28"	30"	32"	34"	36"	38"
To fit chest (cms)	76	82	87	92	97	102	107	112	117
To fit waist (cms)	61	64	66	71	76	82	87	92	97

CHILDREN	JUNIOR				YOUTH			
	XS	S	M	L	XS	S	M	L
To fit chest (inches)	19"	21"	23"	25"	27"	29"	31"	33"
To fit waist (inches)	18"	20"	22"	23"	24"	25"	27"	28"
To fit chest (cms)	49	54	59	64	69	74	79	84
To fit waist (cms)	46	51	56	59	61	64	69	71

Please note: Larger sizes are available, subject to a minimum order of 10pcs.



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