

# **SAMURAI**





# SPORTSWEAR -

# **Featuring**

Rugby Cricket Hockey Netball Multisport Schools & Universities Leisurewear Equipment & much more

TEAMWEAR

CATALOGUE

www.samurai-sports.com

Samurai is a brand born out of technical excellence and quality of design. We believe teamwear is not just a uniform, it's a performance advantage. If you look and feel great, you perform great.

Since 1996 we have specialised in creating multi-sport bespoke teamwear which has been engineered alongside professional athletes but accessible to all, and our quest for excellence has never wavered.

Today the iconic Samurai rising sun is worn with pride and passion the world over.

Don't settle for simply wearing a generic sports uniform, create a made to order product with quality in every single thread and out-perform the opposition in every way.



# MADE TO ORDER EXCLUSIVELY FOR YOU

Samurai Sportswear was founded in 1996 with the concept that quality is the key to great customer service. We deliver the image that promotes your team's competitive spirit.

With our head office and warehouse located in Long Stratton, Norfolk and our own British managed factory in Dongguan, China we have set the company up to provide quality and service. A company setting new standards in quality apparel and accessories.

Our company offers the very latest in functional Multi Sport apparel, leisure and corporate wear, guaranteed to give you the look that gets you noticed. Thanks to our passion for design and quality, we're trusted by a diverse range of sports clubs, schools and universities.

Bespoke manufacturing and customer service are our unrivalled specialities. We believe every club has the right to be unique. Which is why we make your kit to order, especially for you. You can choose your own styles, colours, fabrics and manufacturing options to suit your specific needs and requirements.

We can create something special exclusively for you.

Your sport. Your garment. Your colour. Your fabric. Your choice. That's why Samurai Sportswear is so different to other brands. We manufacture your kit, your way, unique to you.

Whether your requirements call for 10 or 10,000, we will meet your needs with unparalleled service. If you want your image to be your calling card in the competitive field, you need Samurai Sportswear to help you get there.

As well as making your kit to order, we also have a range of uniforms and kits in stock. Jackets, hoodies, tees and polos are just some of the items we have available from stock with fast turnaround times.

If you want your name on it . . . you want our quality in it.

Samurai Sportswear – "Quality in Every Single Thread"

#LooksBetterLastsLonger



# SAMURAI'S PRICE PROMISE

If you find an equivalent product as good as ours but cheaper, we'll match it, that's a promise...



# **LEADTIMES**

Since 1996 Samurai Sportswear has excelled in "made to order" custom teamwear manufacturing.

One of our many core strengths is in truly bespoke garment manufacture, offering quality products, speed of delivery, attention to detail and a personal service. Having our own factory means that we have total manufacturing control from concept through to delivery, with a 97.8% average on-time delivery success over the last 5 years.

Remember, lead times only commence once an order has been checked and authorised in writing via email or hard copy by you, the customer. Only then does it become classified as a confirmed order and is scheduled for production in the order, time and date it was fully confirmed.

# Standard Made to Order Teamwear Delivery: 6-8 weeks

As soon as you have checked and approved your order, we will schedule your order for production within our factory. The delivery time of 6 to 8 weeks will apply. During very busy periods, our standard lead time may increase.

# Made to Order Express Teamwear Delivery: 3-4 weeks

For a quick turnaround on custom made orders, we offer an 'express' manufacturing service of 3-4 weeks. This service is subject to availability and may be subject to a surcharge at certain times of the year.

### Stock Product Range Order, Fully Personalised: 1-2 weeks

As soon as you have checked and approved your order, we will schedule your order for customised print and/or embroidery within our own dedicated on-site decoration workshop. Your goods will normally be delivered to you within 1-2 weeks

# Stock Delivery, Non Personalised: 48 hours

As soon as your order has been approved, we aim to dispatch the goods and have them delivered to you within 48hrs when no personalisation is required.

# **Track & Trace**

So that you know where your Samurai products are at all times, we offer a 'Track and Trace' service which allows you to follow the movement of your delivery. Supply us with your email address or mobile phone number at point of order and you will be able to follow your Samurai delivery to your front door.

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Samurai Sportswear...Trust us to Deliver

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DON'T FORGET TO REFER
TO YOUR COLOUR CHART
ON PAGE 215.
THIS DISPLAYS THE VARIETY OF
FABRICS & COLOURS YOU HAVE TO
CHOOSE FROM WHEN
CREATING YOUR SAMURAI KIT
& TEAMWEAR.

# Testing the field...



The Samurai mission statement is quite simple. To deliver quality in everything we do.

Our Production team are responsible for ensuring every part of our garments meet the highest standards.

Our fabrics & garments are independently tested via a leading testing laboratory to ensure they exceed both British & International standards. We test functionality, colour fastness, colour transfer, seam strength& elongation.

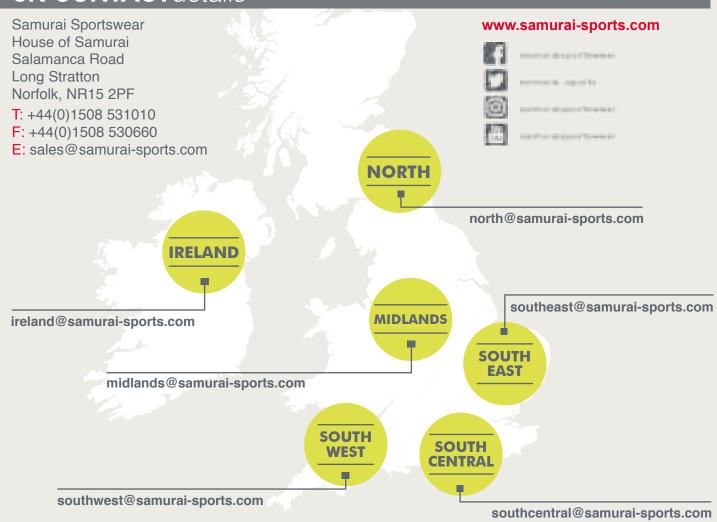
Above all they are tested for their ability to stand up to the kind of wear they are likely to get in actual use. They are engineered to perform.

In addition to this we have 9 quality control checks during the production line manufacturing process to ensure our garments meet customer needs & expectations.

Our commitment to quality is as important to us as it is to you, which is why we ensure that Samurai products exceed all industry standards.



# **UK CONTACT** details

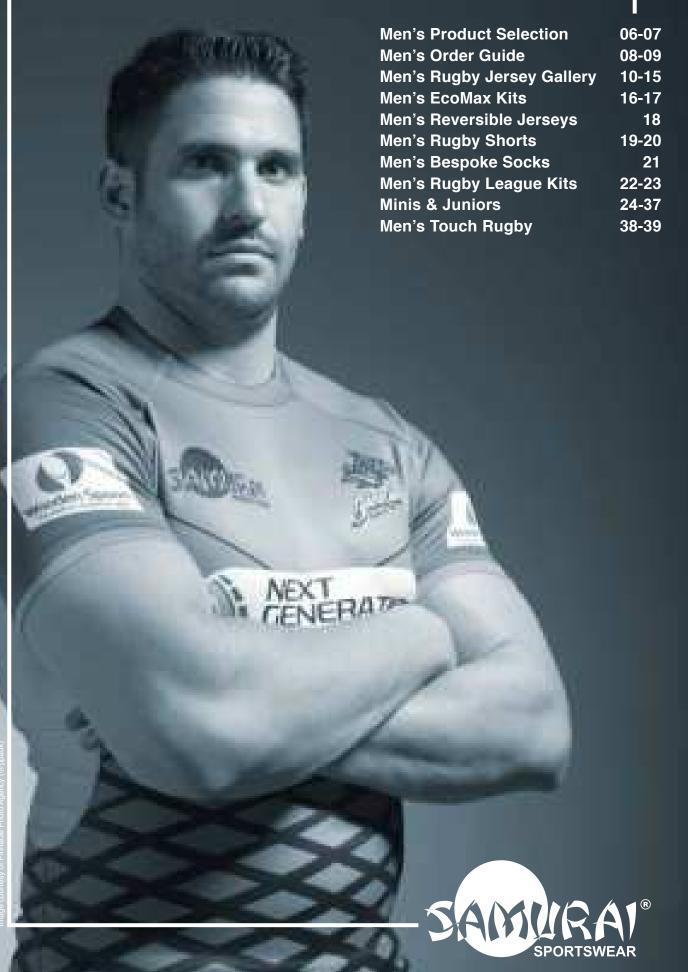


# **GLOBAL CONTACT** details

T: +44(0)1508 531010 F: +44(0)1508 530660



# MEN'S RUGBY



# PRODUCT SELECTION

Sizing sessions available on request





The unquestionable choice of elite teams across the world. Where fit, comfort, styling & strength leads to performance, & ultimately, success.

Our revolutionary, Iconix Test Match jersey is constructed with our exclusive Kohino 4DX fabric. This 4-way stretch fabric has been scientifically developed to produce a jersey with unparalleled dynamic, body contouring fit & comfort that ergonomically sculpts to your body.

**Competition** Fit

### Fabric:

Kohino 4DX Sublimated



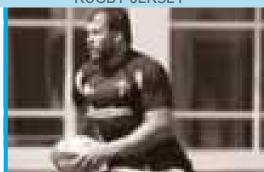
# **Functionality:**











### A regeneration of the original Rugby jersey.

A fusion of classic features with modern day durability. The toughest & most robust jersey in the range, making it perfect for all levels.

### **Fit Options:**

**Pro** Fit

Fashion Fit Regular Fit

# **Fabric Options:**

Ikoma Textured Cut & Sew **Ikoma Smooth** Sublimated

### **Functionality:**







# **Collar Options:**







Samoan



Sublimation







This lightweight form-fitting jersey allows complete freedom of movement for acceleration across the try line.

Developed specifically for semi professional teams with spirit & desire.

Also available in traditional Ikeda knitted fabric, see page 214 for details

# Fit:

**Pro** Fit

### Fabric:

**Elitex** Sublimated

### **Functionality:**







# **Collar Options:**



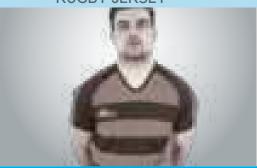


Samoan

Optimax

**Sublimation** 





Samurai understands that every team, regardless of their budget are unique, & should have the opportunity to create their own identity.

The Ecomax Rugby jersey has the same quality & functional features of our other jerseys but has been developed especially for entry level purchases with 15 great designs to choose from.

# Fit:

Fashion Fit

**Ikoma** Sublimated

# **Functionality:**





### Collar:



**Sublimation** 



# FIT







A full body contouring jersey with curved droptail hem.

Sculpted sleeves.

Sleeve Option: Sculpted Sleeve

# Available Sizes:

Mens XS-5XL Boys LB



# Sleeve Options: Short Sleeve

Short Sleeve Long Sleeve

# **Available Sizes:**

Mens XS-6XL Boys SB-LB

\*ActiFlex jerseys come with a droptail hem & binding to cuff & hem.



# **Sleeve Options:**

Short Sleeve Long Sleeve

# **Available Sizes:**

Mens XS-5XL Boys XSC-LB

\*EcoMax jerseys come with a straight hem



# **FASHION** fit

A modern athletic fit with straight droptail hem.

# 7

# **REGULAR** fit

A loose fitting jersey with straight hem & fuller sleeves.

# **Sleeve Options:**

Short Sleeve Long Sleeve

# **Available Sizes:**

Mens XS-6XL Boys BABY-LB



Our next generation Performex™ System encompasses a family of top calibre performance fabrics developed exclusively by Samurai.



The fibres in this fabric have been chemically treated to incorporate an anti-bacterial chemical, making the finished garment resistant to the growth of micro-organisms (fungal).



This fabric allows air vapour to circulate around the body, keeping the body cooler for longer when worn.



This garment resists water from absorbing/penetrating into the fabric up to a light rainfall keeping you dry.



The fabrics pores have been closed & therefore will not allow water or air to pass through them making the garment waterproof if used in conjunction with taped seams.



This fabric has been developed to disperse moisture & allow it to pass through to the surface of the fabric, away from the body so that evaporation takes place, keeping the user cool, dry & comfortable.



This garment acts against or opposes the penetration of wind or air, removing the chill factor when worn.



The UPF rating for this garment indicates how effective the fabric is at blocking out solar ultraviolet radiation from reaching the skin. This Samurai garment has a protective rating of 40+



# **HOW TO ORDER - MEN'S RUGBY KIT**

With 4 different Rugby jersey options to choose from, Samurai provide you with the opportunity to select exactly what you are looking for in a jersey. See pages 6-7 for information.

Please ensure you select the right jersey to suit your needs & requirements. Samurai provide you with the "power to choose".



**Select your jersey...**Select the style, fit & cut of the jersey you would like, together with your required sleeve length.



02

**Select your Design...** If time is of the essence then simply select a design from our huge gallery & we will create it in your own colour selection. Alternatively if you have more time we can produce something even more unique.



03

Select your Collar...to match your jersey & design choice.



Performance



Standard Collar & Placket



Grandad NZ Loop Placket



South African



Samoan



Optimax

04

Select your fabric below...to match your jersey & design choice.

# Fabric key

# Sublimated Fabrics

Kohino 4DX Sublimated 290gm.

Elitex Sublimated 280gm.

Ikoma Smooth Sublimated 220gm.

# **Cut & Sew Fabrics**

Ikoma Textured Cut & Sew 220gm.

Ikeda Cotton Jersey 360gm.

See pages 212-214 for fabric information.





**Select your Team Colours...**Select from the Samurai range of core stock fabrics or simply select your own Pantone colour for Sublimation.

# Samurai Cut & Sew Core Colour Range

	Saiii
01	Aussie Gold
02	Black
03	Bottle Green
04	Burgundy
05	Chocolate
06	Cream
07	Emerald Green
80	Grey
09	Hot Pink

u	IL CK	Sew Core Co
	010	Jade Green
	011	Lime
	012	Maroon
	013	Navy
	014	Orange
	015	Powder Blue
	016	Purple
	017	Red
	018	Royal Blue

019	Sky Blue	
020	White	
021	Amber Yellow	
022	Sunflower	
023	Dark Grey	
Fluo	rescent Green	
Fluorescent Pink		
Fluo	rescent Orange	
Fluo	rescent Yellow	

# **Sublimation Colours**

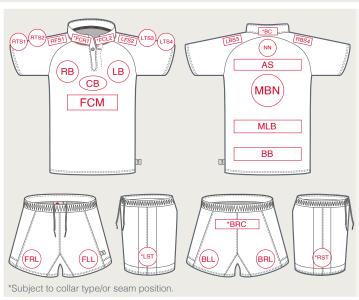


Or select any colour you wish simply by quoting your chosen Pantone reference.

Refer to page 215 for full fabric colour availability

06

# Select your Logo application method & logo position.



**Logo Positioning & application**: You can see in the illustration (left) that there are numerous places that we can place a logo on your chosen kit. Some positions will be ruled out by the design of certain garments. Below are the application methods available.

Heat Transfer



Sublimation

Embroidery



Woven Badge

SEE PAGE 216 FOR FULL DECORATION & APPLICATION INFORMATION

When choosing logo positions please consider the design you have chosen & the size/shape of the logo.

Our Rugby Gear logo will be positioned on RB position as standard on Rugby garments.

07

**Select your Number & Name Options...**Select the style & colour of your numbers & names from our standard fonts & colour options.

### Standard number & name options:

Samurai Sportswear can offer you a selection of number & font options, the standard options are shown (right).
See pages 216-217 for full details.

MORE FONT OPTIONS
AVAILABLE

SEE PAGE 216 - 217

**IMPACT** 

0123456789 JOHNSON ABGDEFGHIJKLMNOPQRSTUVWXYZ

**WARRIOR** 

0123456789 ABCDEFGHIJKLMNOPORSTUUWXYZ

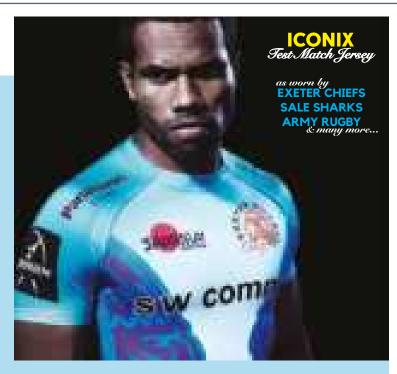
JOHNSON

08

Select your shorts & socks...to complete your match kit bundle. Refer to pages 19-21

# **RUGBY JERSEY GALLERY**

Choose your design, choose your colour



# CUSTOM MADE TO ORDER

The Samurai jersey gallery displays just a few of our sublimated & Cut & Sew designs from our extensive archives. You can simply change the colour combination to achieve a very different look.

Samurai offer full Sublimation printing that allows you to express yourself in the garments you wear.

Over the past 20 years we have produced many designs for our customers by pushing the limits of what is possible.

At Samurai our goal is for you to reach your full potential, the only limitation is your own imagination.

ALL LOGOS FREE OF CHARGE ON SUBLIMATED DESIGNS



























MATCH JERSEYS 11





















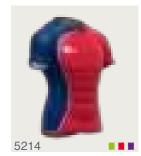


















5614







# **RUGBY JERSEY GALLERY**

Fully Bespoke design service available

















































**MATCH JERSEYS** 13

**Laythamapa** 

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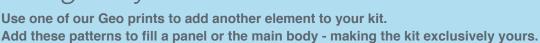
# **RUGBY JERSEY GALLERY continued...**

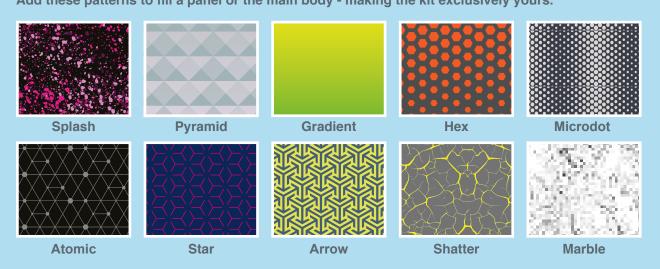


Let us design a jersey unique to you. Send in your brief & TOUR JERSEY gallery... Let us design a Jersey unique to you. Selld in your allow our Creative Designers to work their magic!



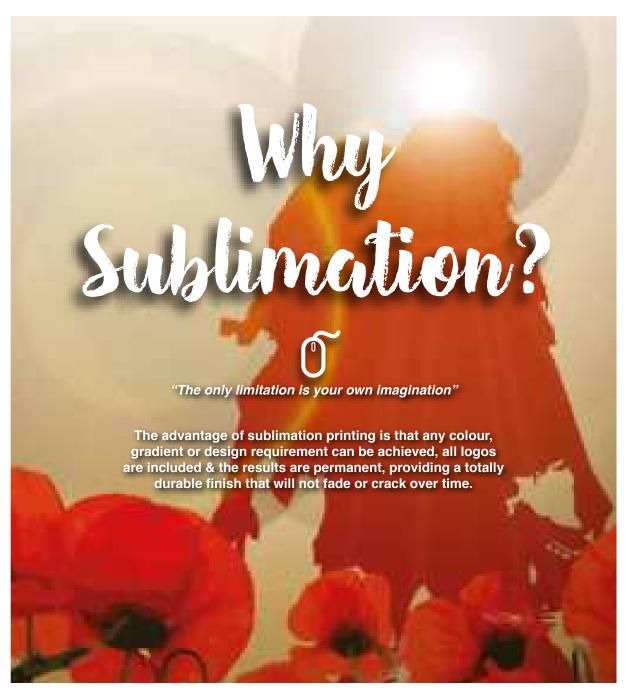
# **GEO**gallery





Can't find what you're looking for? We also offer a fully bespoke service tailored exclusively for you. Our Graphics Department can work wonders from your thoughts & scribbles. Call our sales team on 01508 531010





When sublimation inks are heated & reach a temperature of around 200°C they turn into a gaseous state & become more vibrant in colour. These colours then penetrate the polymer content of the fabric's substrate & become part of the substrate itself. The effect is rather like that of tattooing, providing an everlasting design, colour & clarity.

Select a design from our huge gallery of jersey designs & we will personalise them adding your own colours, Geo patterns & logos to make them absolutely unique to you.

If you have a little more time then one of our Creative team will produce something even more unique.

Don't be afraid to express yourself. At Samurai, our goal is for you to reach your full potential.

# **ECOMAX RUGBY JERSEY**

Top 15 designs - Any colour



Samurai's EcoMax™ Rugby jersey has been developed to provide a high quality functional jersey at the most affordable price.

We make this fantastic jersey so affordable by offering it in only 15 Samurai designs, but the good news is that you can have any one of these designs in your own colour combinations then add your own logos & numbers at no additional cost. Fully customised exclusively for you!



**Optimax Collar** 

Durable, made to last fabric

Modern Fit

Affordable price



Optimax Collar



Fantastic Print Definition



Moisture Management System



Male & Female Fits



Style: A. Ecomax Rugby Jersey

Sizes: Male: XSC-5XL Female: XSC-Size 22

Fabric: Ikoma 220gm.

Desc: Fashion Fit Ikoma jersey with Optimax Collar.

Choice of Top 15 sublimated designs to choose from.

Code: RUG-JER001

Style: B. Ecomax Club Match Short

Sizes: Male: BABY-5XL Female: BABY-Size 22

Fabric: Ikoma 220gm.

esc: 4" Inside leg with standard elasticated waist. No pockets.

Top 10 sublimated designs to choose from.

Code: RUG-SHO001



# **ECOMAX RUGBY** *jerseys*

15 modern design options available in any colour combination & configuration.































# **ECOMAX RUGBY** shorts

Sublimated Club Shorts in durable Polyester fabric without pockets.

10 modern design options available in any colour combination & configuration.





















# **2 IN 1 REVERSIBLE JERSEYS**

Choose your design, choose your colour

# **DUOMAX 2 IN 1 SUBLIMATED** jerseys



Our practical reversible jerseys are the ingenious choice for the prudent buyer & are ideal for schools or universities.

It gives you the benefits of a home & away jersey in one, or makes inter-house matches an easy possibility; ensuring your team will always be prepared.

Expertly engineered by our Product design team with an integral reversible collar & made from single layer PERFORMEX "fabric.

Available in Male and Female fits.









Style: Duomax Reversible Jersey
Sizes: Male (Regular Fit): JNR-6XL
Male (Pro Fit): SB-6XL
Female (Semi Fit): JNR- Size 22
Desc: 2 in 1 fully Sublimated Match jersey
with 2 collar options. Binding to cuff
& hem.

Code: RUG-JER007

MANUFACTURING
BESPOKE
TEAMWEAR
FOR OVER
20 YEARS

# **REVERSIBLE CUT & SEW** jerseys





Style: Cut & Sew Reversible Jersey 2114

Sizes: Male: BABY-6XL Female: BABY-22

Fabric: Ikoma 220gm

esc: Manufactured in Regular Fit or Ladies Semi Fit, this 2 in 1 jersey is made from 2 layers of Ikoma fabric. Grandad Collar with NZ style placket. Printing & embroidery restrictions

apply.
Code: RUG-JER0012

# IDEAL FOR SCHOOLS & UNIVERSITIES

Style: Cut & Sew Reversible Jersey 2214

Sizes: Male: BABY-6XL Female: BABY-22

Fabric: Ikoma 220gm

Desc: Manufactured in Regular Fit or Ladies Semi Fit, this 2 in 1 jersey is made from 2 layers of Ikoma fabric. Grandad Collar with NZ style placket. Printing & embroidery restrictions

apply.

Code: RUG-JER0012



MATCH SHORTS 19

# PREMIER TEST MATCH SHORTS





Durable Polyester Drill

Extra comfort Integral waistband

Fade resistant, easy care

22 piping colour options

Strategically placed stretch speed vent panels to gusset & side leg allowing dynamic movement



Extra Comfort Integral waistband



Stretch speed vent side panelling for dynamic movement

# **PREMIER**short

Our Premier Short is the professional's choice, making it Samurai's best-selling match short.

Manufactured using our extremely durable & high tensile strength Polyester drill fabric, along with flex-fit stretch panelling, ensuring a full range of manoeuvrability, this short is suitable for Rugby Union & League.

# **CUSTOM MADE**







Style: Premier Test Match Short

Sizes: BABY-5XL

Fabric: Polyester Drill & Kusaro Pro panels.

esc: Match quality short with comfort waistband & elastane speed vents. Internal gumshield pocket.

22 piping colour options available.

Please note, Infant shorts will be manufactured in Diamond Polyester or Smooth Interlock.

Code: RUG-SHO008







Style: Premier Test Match Stock Short

Sizes: SB-4XL

Fabric: Polyester Drill & Kusaro Pro panels

sc: Our high tensile short for guaranteed durability with stretch gusset & crotch for dynamic movement. Add

your club logos to personalise for your team.

Colour Code
Black 8-6167
Navy 8-6168
White 8-6169

# **PRO CLUB SHORTS**



All our Rugby shorts are suitable for both Rugby Union & League. CUT & SEW gallery Available in Male or Female fits & can be fully sublimated if required.

Lightweight Poly Drill or Ikoma

Bar tacked reinforced stitching

Elasticated drawcord waistband

Modern styling & superb durability

Pockets available on request

Referee back pocket available on all shorts













**SUBLIMATION** gallery



**B.** 1402



**B.** 1405



**B.** 1408



**B.** 3814





**B.** 4814



**B.** 5214



**B.** 5414



**B.** 0117



**B.**0217



**B.** 0317



**B.** 0417



**B.** 0517



**B.** 0617

Style: A. Pro Club Short

Sizes: BABY-5XL

Fabric: Ikoma 220gm or Polyester Drill 197gm. Match quality short. Cut & Sew panels with piping detail depending on design. Elasticated

waistband. Taped side pockets available upon request. All designs can also be sublimated.

Code: RUG-SHO004

Style: B. Sublimated Pro Club Short

Sizes: BABY-5XL

Fabric: Ikoma 220gm or Polyester Drill 197gm. Match quality short. Colour-fast sublimated designs with elasticated waistband. Taped side

pockets available upon request.

Code: RUG-SHO006

IF YOU HAVE A LITTLE MORE TIME THEN ONE OF OUR **CREATIVE TEAM WILL PRODUCE** SOMETHING **EVEN** MORE UNIQUE

**RUGBY SOCKS** 21

# Minimums of 25 pairs per size



### **Bespoke Professional Sock**



Professional sock available in Baby 0-6, 6-12, 12-24 months, Infant age 2-3 years & toddler 4-5 years

Fabric: 95% Nylon, 5% Elastane Desc:

- · Design your own sock.
  - 3 x 1 rib ankle for extra support.
  - · Textured area to enable movement & breathability.
  - Rib area for closer fit & the reduction of blisters.
  - · Samurai extra comfort foot.
  - Smooth toe seam to protect toes & ball of foot.
  - Available in a maximum of 6 colours incl. logos.
  - · Additional charge for vertical stripes.

  - Additional charge for comfort foot (incl. Samurai).
    Additional charge for Coolmax foot (incl. Samurai).
  - Max. 8 week lead time (may vary please enquire).
  - 100 pairs Max 3 sizes (min quantity 25 pairs per size).
  - 125 pairs Max 3 sizes (min quantity 25 pairs per size).
  - · Smaller quantities available with additional surcharge. 0-24 Months (Baby), 2-5years (Infant) 12-2 (Boys),

3-6.5 (Medium), 7-11 (Large), 12-14 (XL Men)

### **Bespoke Club Sock**

Our Club Pro Sock is available in 9 designs which you can customise with your club colours. All socks have a self colour padded sole & a 1 x 1 extra strength turnover. Minimums of 25 pieces apply per size.



Fabric: 95% Nylon, 5% Elastane Desc: Choose from 9 designs

Sizes:

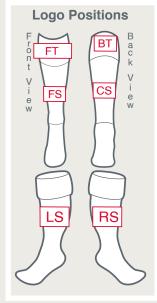
3-6.5 (Medium), 7-11 (Large), 12-14 (XL Men) Sizes:



NOW AVAILABLE EXCLUSIVELY FROM SAMURAI RUGBY GEAR.

> SEE PAGE 40 FOR MORE INFORMATION







We also hold a number of socks in stock



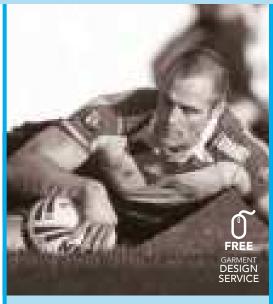




# **RUGBY LEAGUE**

Choose your colours to suit your team





Samurai have created a range of Rugby League kits designed to withstand the rigours of the modern day game.

Using Sublimation & a range of designs, you can tailor your kit colours to the needs of your team. Our highest performance fabrics have been brought together to offer something for every age, level & budget - without compromising on quality.

Samurai recommend our Pro fit ActiFlex Rugby jersey with Optimax or Samoan Collar for Rugby league.

# Select your collar







Samoan Collar

Samurai Sportswear have been designing & manufacturing apparel for Elite Rugby Union, Netball, Hockey, Cricket & Football teams for over 20 years.

**RUGBY** league

We are now applying our extensive knowledge & expertise to supply a full range of Rugby League product, with the same high level technical innovation, exceptional quality & unparalleled service.



# Select your design





**A.** 10314







Style: A. ActiFlex Rugby Jersey



Pro fit Elitex jersey with curved bound droptail hem.

For all other fits, fabrics & collars, please see pages

Choice of Samoan or Optimax Collar. Any sublimated design of your choice.





**A.** 10114



**A.** 11214

**A.** 10414



Code: RUG-JER003

Sizes: XS-5XL Fabric: Elitex 280gm. **RUGBY LEAGUE** 23

# **RUGBY LEAGUE**



# **PRO CLUB MATCH**shorts



**B.** 0317



**B.** 1408



**B.** 0617



**B.** 4714



**B.** 5414



**B.** 5414



B. Atlantic



B. Eclipse



**B.** Professional



B. Pacific

Style: B. Sublimated Pro Club Match Short

Sizes: BABY-5XL

Fabric: Ikoma 220gm or Polyester Drill 197gm.

Sublimated short with 4" Inside leg with standard elasticated waist. Pockets optional (Surcharge applies). Any sublimated design of your choice.

Code: RUG-SHO006





Stock Professional Short (Cotton Drill)



Stock Premier Short (Polyester Drill)

**AVAILABLE OFF THE** SHELF

NO MINIMUMS **APPLY** 

**DECORATION** AVAILABLE

# **SOCKS** gallery

# **BESPOKE DESIGNS**

MORE DESIGNS & COLOURS AVAILABLE

# **Bespoke Club Sock**

Our Club Pro Sock is available in 9 designs which you can customise with your club colours. All socks have a self colour padded sole & a 1 x 1 extra strength turnover. Minimums of 25 pieces apply per size.



Fabric:

95% Nylon, 5% Elastane

- · Choose from 9 designs.
- · 3-4 week lead time.
- · Self colour padded sole.
- 1x1 extra strength turnover.
- · Minimum quantity of 25 pairs per size.
- Small lettering approximately 16mm.
  Both sides horizontal Maximum of 4 letters per line.
- Front or back horizontal Maximum 6 letter per line.
- · Both sides vertical Maximum 12 letters.
- Front or back vertical Maximum 12 letters.
- · Large lettering approximately 23mm.
- · Both sides horizontal Maximum of 3 letters per line.
- Front or back horizontal Maximum 5 letters per line.
- · Both sides vertical Maximum 8 letters. · Front or back vertical - Maximum 8 letters.
- Sizes: 3-6.5 (Medium), 7-11 (Large), 12-14 (XL Men)



MINIS & JUNIORS 25

# **MINIS & JUNIORS PRODUCT**







A regeneration of the original Rugby jersey. Get the team looking sharp in this classically styled jersey, with it's new durable jersey construction for 'on the go' tireless young athletes & the inevitable mud baths!

**Boys Fit Options:** Girls Fit: Fashion Fit Semi Fit

Regular Fit

# **Fabric Options:**

**Ikoma Textured** Cut & Sew Ikoma Smooth Sublimated

Also available in traditional Ikeda knitted fabric, see page 214 for details.

# **Functionality:**







### **Cut & Sew Colour Options:**













**Sleeve Option:** 

**Short** Sleeve Long Sleeve

### **Collar Options:**





Standard

South African



Optimax

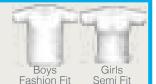
Select from one of our standard colours or select any colour you wish simply by quoting your chosen Pantone reference on Sublimated jerseys.

# *EcoMax*



Developed for all levels of the game, & a great jersey for Minis & Juniors. See pages 26-27 for designs.

The Ecomax Rugby Jersey has the same quality & functional features of the Enduro Jersey but developed especially for entry level.



**Boys Fit:** 

Fashion Fit

**Fabric Option:** 

**Ikoma** Sublimated

# **Functionality:**







Girls Fit:

Semi Fit

**Sleeve Option:** 

**Short** Sleeve





Select from one of our standard colours or select any colour you wish simply by quoting your chosen Pantone reference on Sublimated jerseys.

# 2 IN 1 REVERSIBLE RUGBY JERSEYS

# **SUBLIMATED REVERSIBLE** JERSEY



**Boys Fit:** Regular Fit

Girls Fit: Semi Fit

**Functionality:** 









# **Sublimation**



**Collar Options:** 









**Boys Fit: Regular** Fit

Girls Fit: Semi Fit

Fabric: Ikoma Cut & Sew







Collar:

Regular Fit

Girls

Semi Fit

Grandad NZ Loop Placket

# **MINIS & JUNIORS ENDURO GALLERY**

Minis & Juniors kit built to last

# **CUSTOM MADE TO ORDER**

Samurai have created a range of Minis & Juniors kits designed to suit your every need & budget.

With the option of our Enduro Rugby jersey, Ecomax Rugby range or our 2 in 1 Reversible jerseys, you can tailor your kit colours to the needs of your team. Our highest performance fabrics have been brought together to offer something for every age, level & budget without compromising on quality.

ALL LOGOS FREE OF CHARGE ON SUBLIMATED DESIGNS



# **ENDURO CUT & SEW RUGBY JERSEY** gallery

Cut & Sew or Sublimated options available in any design seen throughout the brochure



**A.** 0801









**A.** 0907







A. 0925



A. 0928







Style: A. Enduro Rugby Jersey Sizes: Male (Regular Fit) BABY-6XL

Male (Fashion Fit) XSC-5XL Female (Semi Fit) BABY-Size 22

Fabric: Ikoma 220gm or Ikeda Cotton Jersey 360gm Select fit, collar & fabric from Page 25. Desc: Choice of any Cut & Sew design.

Code: RUG-JER0011

**CHOOSE ANY CUT & SEW** OR SUBLIMATED DESIGN FROM **OUR JERSEY GALLERY** 

SEE PAGES 10 - 14

MINIS & JUNIORS 27



# **SUBLIMATED ENDURO RUGBY JERSEY** *gallery* Sublimated option with an Infinite amount of designs available.





















































Style: B. Enduro Sublimated Rugby Jersey

Sizes: Male (Regular Fit) BABY-6XL Male (Fashion Fit) XSC-5XL Female (Semi Fit) BABY-Size 22 Fabric: Ikoma 220gm

Select fit, collar & fabric from Page 25. Desc: Choice of any Cut & Sew or sublimated designs.

Code: RUG-JER002

# **MINIS & JUNIORS ECOMAX GALLERY**

Top 15 designs - Any colour

# **FFONDAY**RUGBY JERSEY

Samurai's EcoMax™ Rugby jersey has been developed to provide a high quality functional jersey at the most affordable price.

We make this fantastic jersey so affordable by offering it in only 15 Samurai designs, but the good news is that you can have any one of these designs in your own colour combinations then add your own logos & numbers at no additional cost. Fully customised exclusively for you!



**Optimax Collar** 

Durable, made to last fabric

Modern Fit

Affordable price



Optimax Collar



Fantastic Print Definition



Moisture Management System



Male & Female Fits



Style: Ecomax Rugby Jersey

Sizes: Male: XSC-5XL Female: XSC-Size 22

Fabric: Ikoma 220gm.

Desc: Fashion Fit Ikoma jersey with Optimax Collar.

Choice of Top 15 sublimated designs to choose from.

Code: RUG-JER001

Style: Ecomax Club Match Short

Sizes: Male: BABY-5XL

Female: BABY-Size 22 Fabric: Ikoma 220gm.

Desc: 4" Inside leg with standard elasticated waist. No pockets.

Top 10 sublimated designs to choose from.

Code: RUG-SHO001

MINIS & JUNIORS 29





# **ECOMAX RUGBY** *jerseys*

15 modern design options available in any colour combination & configuration.































# **ECOMAX RUGBY** shorts

Sublimated Club Shorts in durable Polyester fabric without pockets.

10 modern design options available in any colour combination & configuration.





















# MINIS & JUNIORS PRO CLUB SHORT GALLERY

# **GLOBAL**short



Style: A. Global Short Sizes: BABY-5XL

Fabric: Polyester Drill 197qm.

Affordable lightweight match quality short.

Perfect for Minis & Juniors. Elasticated

waistband, no pockets.

Code: RUG-SHO002

# **PRO CLUB CUT & SEW** shorts



Lightweight Poly Drill or Ikoma

Bar tacked reinforced stitching

Elasticated drawcord waistband

Modern styling & superb durability

Pockets available on request

Referee back pocket available on all shorts

















# **PRO CLUB SUBLIMATION**shorts



**B.** 1405



**B.** 1408



**B.** 4714



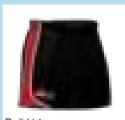
**B.**0217



**B.** 3814



**B.** 0317



**B.** 5414



**B.** 0517



**B.** 0617

Style: A. Pro Club Short

Sizes: BABY-5XL

Fabric: Ikoma 220gm or Polyester Drill 197gm. Match quality short. Cut & Sew panels with piping detail depending on design. Elasticated waistband. Taped side pockets available upon

request. All designs can also be sublimated.

Code: RUG-SHO004

Style: B. Sublimated Pro Club Short

Sizes: BABY-5XL

Fabric: Ikoma 220gm or Polyester Drill 197gm. Match quality short. Colour-fast sublimated designs with elasticated waistband. Taped side

pockets available upon request.

Code: RUG-SHO006

IF YOU HAVE A LITTLE MORE TIME THEN ONE OF OUR **CREATIVE TEAM WILL PRODUCE** SOMETHING **EVEN** MORE UNIQUE

MINIS & JUNIORS 31



# **BESPOKE**socks

### **Bespoke Professional Sock**



Professional sock available in Baby 0-6, 6-12, 12-24 months, Infant age 2-3 years & toddler 4-5 years

- Fabric: 95% Nylon, 5% Elastane
  - · Design your own sock.
  - 3 x 1 rib ankle for extra support.
  - Textured area to enable movement & breathability.
     Rib area for closer fit & the reduction of blisters.

  - · Samurai extra comfort foot.
  - · Smooth toe seam to protect toes & ball of foot.
  - Available in a maximum of 6 colours incl. logos.
  - · Additional charge for vertical stripes.

  - Additional charge for comfort foot (incl. Samurai).
    Additional charge for Coolmax foot (incl. Samurai).
    Max. 8 week lead time (may vary please enquire).

  - 100 pairs Max 3 sizes (min quantity 25 pairs per size).
  - 125 pairs Max 3 sizes (min quantity 25 pairs per size).
    Smaller quantities available with additional surcharge.

0-24 Months (Baby), 2-5years (Infant) 12-2 (Boys),

3-6.5 (Medium)

Sizes:

# **Bespoke Club Sock**

Our Club Pro Sock is available in 9 designs which you can customise with your club colours. All socks have a self colour padded sole & a 1 x 1 extra strength turnover. Minimums of 25 pieces apply per size.



Fabric: Desc:

- 95% Nylon, 5% Elastane
- Choose from 9 designs.3-4 week lead time.
- · Self colour padded sole. • 1x1 extra strength turnover.
- · Minimum quantity of 25 pairs per size
- · Small lettering approximately 16mm.
- Both sides horizontal Maximum of 4 letters per line.
  Front or back horizontal Maximum 6 letter per line.
- Both sides vertical Maximum 12 letters.
  Front or back vertical Maximum 12 letters.
- · Large lettering approximately 23mm.
- · Both sides horizontal Maximum of 3 letters per line.
- Front or back horizontal Maximum 5 letters per line.
- · Both sides vertical Maximum 8 letters.
- · Front or back vertical Maximum 8 letters

3-6.5 (Medium) Sizes:



SAMURAI PREMGRIPP® & FOOTLESS MATCH SOCKS NOW AVAILABLE. SEE PAGE 40 FOR MORE INFORMATION OR CALL OUR SALES TEAM ON 01508 531010

# **STOCK SOCKS AVAILABLE**

SEE PAGE 182





# **MINIS & JUNIORS 2 IN 1 REVERSIBLE JERSEYS**

# **DUOMAX 2 IN 1 SUBLIMATED** jerseys



Our practical reversible jerseys are the ingenious choice for the prudent buyer & are ideal for schools or universities.

It gives you the benefits of a home & away jersey in one, or makes inter-house matches an easy possibility; ensuring your team will always be prepared.

Expertly engineered by our Product design team with an integral reversible collar & made from single layer PERFORMEX ™ fabric. 

Available in Boy's & Girl's fits.









Style: **Duomax Reversible Jersey** Male (Regular Fit): JNR-6XL Female (Semi Fit): JNR- Size 22 2 in 1 fully Sublimated Match jersey with 2 collar options. Binding to cuff

& hem. Code: RUG-JER007 **MANUFACTURING BESPOKE TEAMWEAR FOR OVER 20 YEARS** 

# **REVERSIBLE CUT & SEW** jerseys





Style: Cut & Sew Reversible Jersey 2114

Sizes: Male: BABY-6XL Female: BABY- 22

Fabric: Ikoma 220gm

Manufactured in Regular Fit or Ladies Semi Fit, this 2 in 1 jersey is made from 2 layers of Ikoma fabric. Grandad Collar with NZ style placket. Printing & embroidery restrictions

apply. Code: RUG-JER0012

# **IDEAL FOR SCHOOLS &** UNIVERSITIES

Style: Cut & Sew Reversible Jersey 2214

Sizes: Male: BABY-6XL Female: BABY- 22

Fabric: Ikoma 220gm

Desc: Manufactured in Regular Fit or Ladies Semi Fit, this 2 in 1 jersey is made from 2 layers of Ikoma fabric. Grandad Collar with NZ style placket. Printing & embroidery restrictions

apply. Code: RUG-JER0012



SEDBERGH SCHOOL

WEARING BESPOKE REVERSIBLE JERSEY

MINIS & JUNIORS 33

# OFF THE SHELF





# **NARITA**smock

training or alternatively a smart option for the pre-match warm up.

With a comfortable wide neck collar to help pull overhead easily. The lightweight fabric makes it easy to carry around & great to pack away into a kit bag.



7-113007

7-113008

Colour

Black/Grey

Navy/Grey

Style: A. Narita Smock Top

Sizes: XSB-3XL

Fabric: Pineapple Ripstop

Desc: Regular Fit with Samoan style collar

& piping detail. No pockets, ideal for

Rugby training

**ALL SAMURAI KIT** IS MADE IN OUR **OWN FACTORY #CompleteControl** 

**CUSTOME MADE** KIT AVAILABLE IN **YOUR OWN COLOURS** 

SEE LEISUREWEAR PAGES 148 - 178



Style: B. Premier Test Match Stock Short

Sizes: SB-4XL

Fabric: Polyester Drill & Kusaro Pro panels

Desc: Our high tensile short for guaranteed durability with stretch gusset & crotch for dynamic movement. Add your club logos to personalise

for your team.

Colour Code Colour Code White 8-6167 8-6169 Black

Navy 8-6168



Style: C. Professional Stock Short

Sizes: XSB-6XL Fabric: Cotton Drill

Desc: Traditional style rugby short. Elasticated

waistband with internal drawcord. Taped side

pockets. Match quality.

Colour Code Black 8-613580 Navv 8-613581 White 8-613582

# **AVAILABLE OFF THE** SHELF

NO MINIMUMS **APPLY** 

**DECORATION AVAILABLE** IN-HOUSE

# **D. Premier Stock Sock**



Fabric: 75% Nylon, 25% Cotton. 3 in 1 elasticated stay up

turnover. Extra comfort Samurai cushion foot.

Samurai branding to calf.

Sizes: Medium, Large, XL

# **STOCK SOCKS**

Colour Code: Red 8-620020 Maroon 8-620023 8-620024 Sky Royal 8-620022 8-620021 Navv Bottle 8-620025 8-620019

# E. Tri-Nation Stock Sock



Fabric: 75% Nylon, 25% Cotton. Built in elastic hold up. Ecru

cushion foot. Knee high. Extremely soft feel.

Sizes: Medium, Large, XL

# **STOCK SOCKS**

Colour Code: Red/White 8-620028 Navy/Red 8-620033 Navy/Sky 8-620029 Black/Red 8-620030 Navy/White 8-620031 Black/White 8-620032

# MINIS & JUNIORS TRAINING & EQUIPMENT

We have an extensive range of Rugby training equipment & accessories perfect for honing your ball control, improving tackle techniques & keeping you safe.

We stock a huge range of training equipment to help improve your team from marker cones & tag belts through to specially designed trainer balls & tackle equipment.





Sizes: Male: BABY-5XL Female: BABY-Size 22

Fabric: Ikoma 220gm or Polyester Drill 197gm.

Desc: Pro Club short with Velcro to sides for attaching tags.

Select between Cut & Sew or Sublimation.

Code: RUG-SHO010





STOCK ITEM

Style: **B. Tag Belts**Sizes: One size fits all Fabric: H/W Nylon.

Desc: Velcro fastening tag belt.

 Colour
 Code

 Red
 3-612111R

 Yellow
 3-612111Y

 Green
 3-61211G

White 3-612111W Blue 3-612111B Style: C. Pro Training Bib
Sizes: MB-2XL
Fabric: H/W Eyelet Polyester
Desc: Professional reversible training bibs with small
Samurai branding on lower front hem.

Colour Code
Red/Royal 3-67213
Emerald/Yellow 3-67214



STOCK ITEM

مُثّا ثُمُ

Style: D. Pro Grip Mit
Sizes: Unisex: LB
Fabric: Cotton Rich Lycra.
Desc: Super stretch ultra thin design with embossed durable rubber grip. As worn by Andy Goode.

**Code** 9-251012



# MORE ACCESSORIES & EQUIPMENT AVAILABLE

SEE PAGES 58 - 64 & 192 - 201 MINIS & JUNIORS 35





# MANUFACTURING BESPOKE TEAMWEAR FOR OVER 20 YEARS



Style: E. Club Match Ball

Sizes: 3.4 & 5

Fabric: Synthetic Rubber & Leather.

Desc: With A-Grade natural high grip outer. Built to perform & last.

Size 3 1-640013 Size 4 1-640014 Size 5 1-640015



Style: F. All Element Trainer

Sizes: 3, 4 & 5

Fabric: Synthetic Rubber & Leather.

Desc: Combination rubber hi-grip outer with 3 ply combo lamination,

Enkay latex bladder & stitched with polyester thread.

Size Code
Size 3 6-640017
Size 4 1-640018
Size 5 1-640019





Style: G. Bounceback Ball

Sizes: 4

Fabric: Synthetic Rubber & Leather.

Desc: Combination rubber hi-grip outer with 3 ply combo lamination.

Training ball for developing skills when training alone.

**Size Code** Size 4 1-640059



# Customised RUGBY BALLS

Why not customise your club balls? It's easy to arrange & has maximum effect! Use them at your annual fundraiser or Rugby tournament with a minimum order quantity of only 30 balls.

The prints are incredible quality, even with complex logos. Add value to your sponsorship deals by having the names & logos of your sponsors on balls. We will customise your balls with club colour trims on all 4 panels & logos/crest on 2. The Samurai logo will appear on the other 2 panels.

EPS or high resolution JPEG or TIFF format artwork required.



CALL OUR SALES TEAM NOW ON 01508 531010



**RUGBY** 36

# MINIS & JUNIORS TRAINING & EQUIPMENT

### **BEST SELLER!**



Style: A. Contact Pad

Desc: • High density foam

- Durable PVC covering
- · Shields for serious training

Weight

Code

2-611014 Junior 2kg

STOCK ITEM

STOCK ITEM



Style: B. Tackle Bag

- Desc: High density foam Durable PVC covering
  - · Reinforced straps for

versatility

Weight Code

Junior 10kg 2-611013



Style: C. Tackle Tube Roller

Desc: • High density foam • Durable PVC covering

- · Enables teaching of
- correct techniques

Weight

Junior - 6-13yrs 2-611313



Style: D. Gumshield

Desc:

Box of 12 LDPE mouth guards with container. Self mould to fit each individual. Mixed colours.

Code

Junior

3-855205



**MORE ACCESSORIES & EQUIPMENT AVAILABLE** 

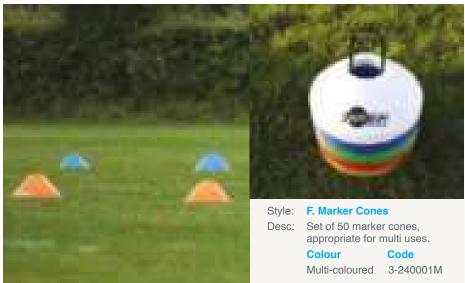
**SEE PAGES 58 - 64** & 192 - 201



Style:

Desc:

E. Quick Tee Popular basic kicking tee for general purposes. As used by Andy Goode. Colour Code White 3-625100



MINIS & JUNIORS 37

## **MINIS & JUNIORS ACCESSORIES**





Style: G. 800ml Pro Water Bottle

Sizes: 800ml

Fabric: Soft Polyethylene

Desc: The Samurai Pro Water Bottle has been a real hit with Schools & Clubs, due to the stylish finish & measuring tool. A rubber stop cap finishes this luxury bottle. Holds

up to 800ml. **Product** 

Code

Clear 3-6211022 Personalised WIL-BOT-BES

#### STOCK ITEM



Style: H. Water Bottle Carrier

Sizes: Holds up to 8 bottles Fabric: This water bottle Desc: carrier can hold up to 8 bottles. Made from durable plastic. Suitable to be used with our 800ml or

> Hybrid Bottle. Colour Code

Black 3-621103

#### STOCK ITEM







Available colours:









Fluro

Yellow



Style: I. Beanie Hat Sizes: One Size

Fabric: 100% Soft Touch Acrylic

Desc: Double layer Knit. Fold up cuff. Embroidered logo.

Colour Code Colour Code Fuchsia 3-651024F Red 3-651024R 3-651024N 3-651024RB Navy Royal Fluro Yellow 3-651024Y Black 3-651024B

> **CALL OUR SALES TEAM NOW ON** 01508 531010

# **LUGGAGE**





Style: J. Red Range Back Pack Sizes: 52 x 40 x 20cm Fabric: H/W 600D Polyester

Desc: Backpack with internal trinket pocket & lower wet

compartment.

Colour Code Black / Grey 4-651817



Style: K. Gym Sack Sizes: 36.5 x 50cm Fabric: 420D Polyester

Desc: Fashionable multi-purpose shoulder bag with toggles. Code

Black / White 4-651791 Orange / Black 4-651890

**SEE OUR STOCK RANGE ON PAGES 180 - 202** 

**RUGBY** 38

## **TOUCH RUGBY**

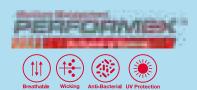
Choose your design, choose your colour

# CUSTOM MADE TO ORDER **TOUCH RUGBY**

Touch is one of the fastest growing sports in England, played by people of all ages & skill levels. Removing much of the contact, Samurai have developed kits that allow for freedom of movement & agility, so you can easily out perform your competitors with style & credibility.

Our Performex<sup>™</sup> vest has been developed specifically for Touch Rugby with a V-Neck collar. Available in all of our 14 leisurewear theme designs or any sublimated design you see throughout the brochure.

Can't find what you're looking for? We can offer a fully bespoke service designed free of charge by one of our Creative Designers.









#### Style: A. Match Vest Male: XSC-5XL Sizes: Female: Size 6-22

Fabric: Diamond Polyester or Elitex.

Regular Fit & Ladies Semi Fit. Cut & Sew with panel & trim Desc:

detail depending on design. V-neck collar.

Code: RUG-VES003

# **CUT & SEW** *vests*









# **SUBLIMATED** *vests*









Style: B. Sublimated Match Vest Male: XSC-5XL Sizes:

Female: Size 6-22 Fabric: Diamond Polyester or Elitex.

Regular Fit & Ladies Semi Fit. Sublimated design.

V-neck collar. Code: RUG-VES002



DESIGN **SERVICE** 







C. Medina Professional Short



D. Kuro Short



E. Apollo Touch Ball





G. Wildfire Hoodie



Style: C. Medina Professional Rugby Short

BABY-5XL Sizes: Male: Female: BABY- 22

Fabric: Ikoma 220gm or Polyester Drill 197gm.

Choose from either Cut & Sew or Sublimation. Pockets can be Desc:

added for an additional charge.

RUG-SHO004 Code:

Style: D. Kuro Short

Sizes: Female: Size 6-22 Fabric: Taslon Polyester or Elitex.

Modern leisure short with internal shorts & Waffle Knit panels.

3" inside leg. Zipped back pocket as standard.

مُثَاثًا مُثَاثًا

Code: NET-SHO002

Style: E. Apollo Touch Ball

STOCK ITEM

Sizes:

Fabric: Synthetic Rubber & Leather.

Combination rubber maxi grip with Combo lamination & Latex Desc:

bladder.

Code: Stitched with polyester thread, A Pro quality touch ball.

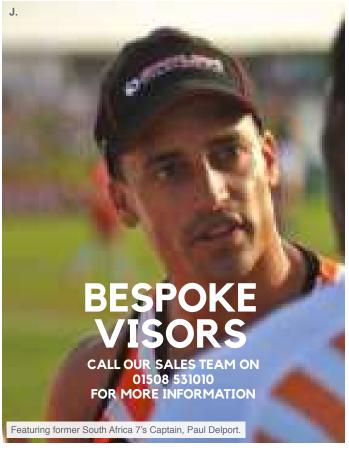
Size 5:

Style: F. Ankle Sock STOCK ITEM

Sizes: 3-6 / 7-11 / 12-14 Fabric: 75% Nylon, 25% Cotton

Desc: Functional training sock with comfortable padded sole.

Code: 2-620027







Style: G. Wildfire Hoodie Male: BABY-5XL Sizes: Female: CHILD-Size 22

Fabric: Matt Poly Fleece

Fashion Fit or Ladies Semi Fit. Open hem & cuff, Red & Club Desc:

themes available

Code: HOD-CLUB-BES Style: H. Wildfire T. Shirt

CHILD-Size 22 Sizes: Fabric: Diamond Polyester or Smooth Interlock

Cut & Sew with panel & piping detail. Fit & Collar of your choice. Desc:

TEE-CLUB-BES Code:

Style: I. Technical Gilet Sizes: Male: JNR-5XL Female: JNR-Size22

Fabric: Smooth Nylon or Peach Microfibre.

Regular Fit or Ladies Semi Fit. Padded with full zip, fleece Desc: lined collar & side pockets. Open hem with drawcord. Red &

Club themes available. Code: GIL-PAD-BES

Style: J. Visor

Sizes: One Size

Fabric: Cotton Twill Desc: Summer essential headwear for athletes, coaches & spectators.

Code: 3-651047

STOCK ITEM

# The Ultimate Samurai Premgripp® Sock with Padded Protection and Positive Power for your feet.

Supplied EXCLUSIVELY by Samurai Rugby Gear



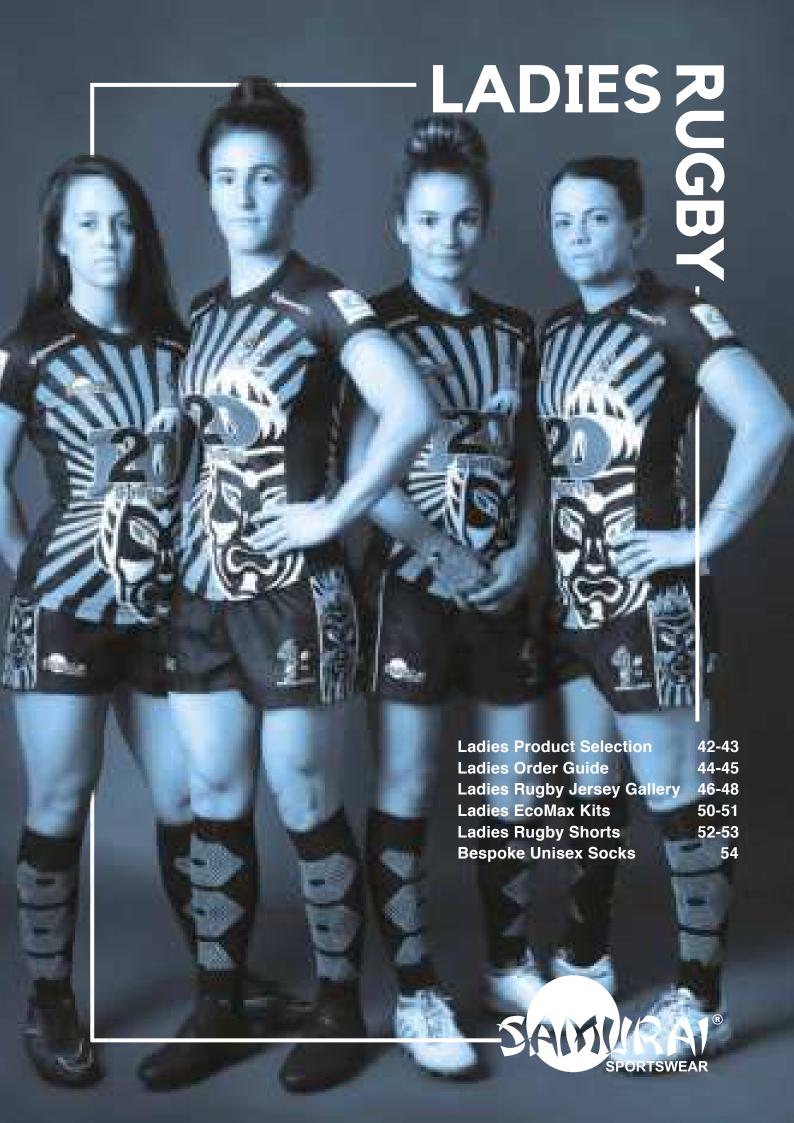
Can be worn in considion with our footiess match sock, examing your team it still matches on the pitch.







King Minner Citatio Citatia Marie Minner



LADIES RUGBY 42

## PRODUCT SELECTION

Sizing sessions available on request

# ICONIX Test Match Jer



The unquestionable choice of elite teams across the world. Where fit, comfort, styling & strength leads to performance, & ultimately, success.

Our revolutionary, Iconix Test Match jersey is constructed with our exclusive Kohino 4DX fabric. This 4-way stretch fabric has been scientifically developed to produce a jersey with unparalleled dynamic, body contouring fit & comfort that ergonomically sculpts to your body.

**Competition** Fit

#### Fabric:

Kohino 4DX Sublimated

#### **Functionality:**





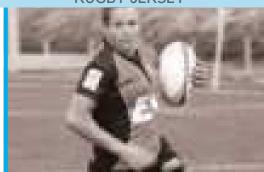




Sweetheart

**Sublimation** 





#### A regeneration of the original Rugby jersey.

A fusion of classic features with modern day durability. The toughest & most robust jersey in the range, making it perfect for all levels.

#### **Fit Options:**

**Pro** Fit Semi Fit

#### **Fabric Options:**

Ikoma Textured Cut & Sew Ikoma Smooth Sublimated

#### **Functionality:**







#### **Collar Options:**











Samoan

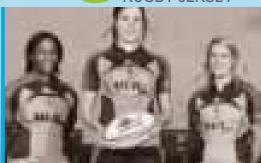


Optimax





# **RUGBY JERSEY**



This lightweight form-fitting jersey allows complete freedom of movement for acceleration across the try line.

Developed specifically for semi professional teams with spirit & desire.

Also available in traditional Ikeda knitted fabric, see page 214 for details

#### Fit:

**Pro** Fit

#### Fabric:

**Elitex** Sublimated

### **Functionality:**







#### **Collar Options:**

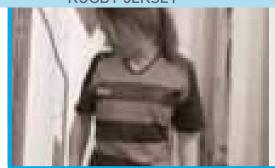




Optimax

**Sublimation** 





Samurai understands that every team, regardless of their budget are unique, & should have the opportunity to create their own identity.

The Ecomax Rugby jersey has the same quality & functional features of our other jerseys but has been developed especially for entry level purchases with 15 great designs to choose from.

#### Fit:

Semi Fit

#### Fabric:

**Ikoma** Sublimated

#### **Functionality:**







Collar:



**Sublimation** 



## FIT





Sleeve Option: Sculpted Sleeve

Available Sizes: Ladies Size 6-22



**Sleeve Options:** 

Short Sleeve Long Sleeve

Available Sizes: Ladies Size 6-22

Close fitting shaped jersey with straight hem.

\*ActiFlex Jerseys come with a droptail hem & binding to cuff & hem.



straight hem & fuller sleeves.

**Sleeve Options:** 

Short Sleeve Long Sleeve

**Available Sizes:** 

Ladies Size 6-22 Girls BABY-MG

\*EcoMax Jerseys come with a straight hem



Our next generation Performex™ System encompasses a family of top calibre performance fabrics developed exclusively by Samurai.



The fibres in this fabric have been chemically treated to incorporate an anti-bacterial chemical, making the finished garment resistant to the growth of micro-organisms (fungal).



This fabric allows air vapour to circulate around the body, keeping the body cooler for longer when worn.



This garment resists water from absorbing/penetrating into the fabric up to a light rainfall keeping you dry.



The fabrics pores have been closed & therefore will not allow water or air to pass through them making the garment waterproof if used in conjunction with taped seams.



This fabric has been developed to disperse moisture & allow it to pass through to the surface of the fabric, away from the body so that evaporation takes place, keeping the user cool, dry & comfortable.



This garment acts against or opposes the penetration of wind or air, removing the chill factor when worn.



The UPF rating for this garment indicates how effective the fabric is at blocking out solar ultraviolet radiation from reaching the skin. This Samurai garment has a protective rating of 40+



# **HOW TO ORDER - LADIES RUGBY KIT**

With 4 different Rugby jersey options to choose from, Samurai provide you with the opportunity to select exactly what you are looking for in a jersey. See pages 42-43 for information.

Please ensure you select the right jersey to suit your needs & requirements. Samurai provide you with the "power to choose".



Select your jersey... Select the style, fit & cut of the jersey you would like together with your required sleeve length.



Select your Design... If time is of the essence then simply select a design from our huge gallery & we will create it in your own colour selection. Alternatively if you have more time we can produce something even more unique.



Select your Collar...to match your jersey & design choice.



Standard Collar & Placket









Select your fabric below...to match your jersey & design choice.

#### Fabric key

#### **Sublimated Fabrics**

Kohino 4DX Sublimated 290gm.

Elitex Sublimated 280gm.

Ikoma Smooth Sublimated 220gm.

#### **Cut & Sew Fabrics**

Ikoma Textured Cut & Sew 220gm.

Ikeda Cotton Jersey 360gm.

See pages 212-214 for fabric information.





**Select your Team Colours...**Select from the Samurai range of core stock fabrics or simply select your own Pantone colour for Sublimation.

#### Samurai Cut & Sew Core Colour Range

	<u> </u>
01	Aussie Gold
02	Black
03	Bottle Green
04	Burgundy
05	Chocolate
06	Cream
07	Emerald Green
08	Grey
na	Hot Pink

ut &	Sew Core Co
010	Jade Green
011	Lime
012	Maroon
013	Navy
014	Orange
015	Powder Blue
016	Purple
017	Red
018	Royal Blue

019	Sky Blue
020	White
021	Amber Yellow
022	Sunflower
023	Dark Grey
Fluo	rescent Green
Fluorescent Pink	
Fluo	rescent Orange
Fluo	rescent Yellow

#### **Sublimation Colours**

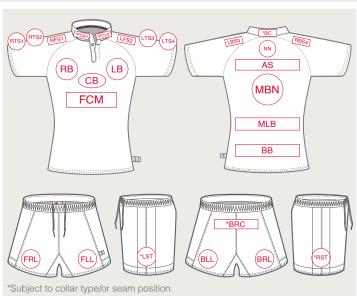


Or select any colour you wish simply by quoting your chosen Pantone reference.

Refer to page 215 for full fabric colour availability

06

### Select your Logo application method & logo position.



**Logo Positioning & application**: You can see in the illustration (left) that there are numerous places that we can place a logo on your chosen kit. Some positions will be ruled out by the design of certain garments. Below are the application methods available.

Heat Transfer



Sublimation

Embroidery



Woven Badge

SEE PAGE 216 FOR FULL DECORATION & APPLICATION INFORMATION

When choosing logo positions please consider the design you have chosen & the size/shape of the logo.

Our Rugby Gear logo will be positioned on RB position as standard on Rugby garments.

07

**Select your Number & Name Options...**Select the style & colour of your numbers & names from our standard fonts & colour options.

#### Standard number & name options:

Samurai Sportswear can offer you a selection of number & font options, the standard options are shown (right).
See pages 216-217 for full details.

MORE FONT OPTIONS
AVAILABLE

SEE PAGE 216 - 217

**IMPACT** 

0123456789 JOHNSON ABCDEFGHIJKLMNOPQRSTUVWXYZ

WARRIOR

0123456789 ABCDEFGHIJKLMNOPORSTUUWXYZ

JOHNSON

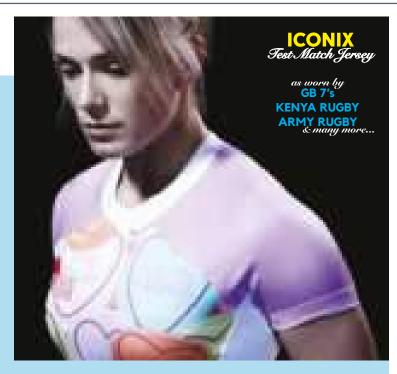
08

Select your short & socks...to complete your match kit bundle. Refer to pages 52-54

46 RUGBY

# **RUGBY JERSEY GALLERY**

Choose your design, choose your colour



# CUSTOM MADE TO ORDER

The Samurai Jersey gallery displays just a few of our sublimated and cut & sew designs from our extensive archives. You can simply change the colour combination to achieve a very different look.

Samurai offer full Sublimation printing that allows you to express yourself in the garments you wear.

Over the past 20 years we have produced many designs for our customers by pushing the limits of what is possible.

At Samurai our goal is for you to reach your full potential, the only limitation is your own imagination.

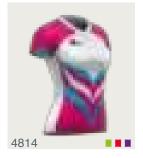
ALL LOGOS FREE OF CHARGE ON SUBLIMATED DESIGNS















MATCH JERSEYS 47





























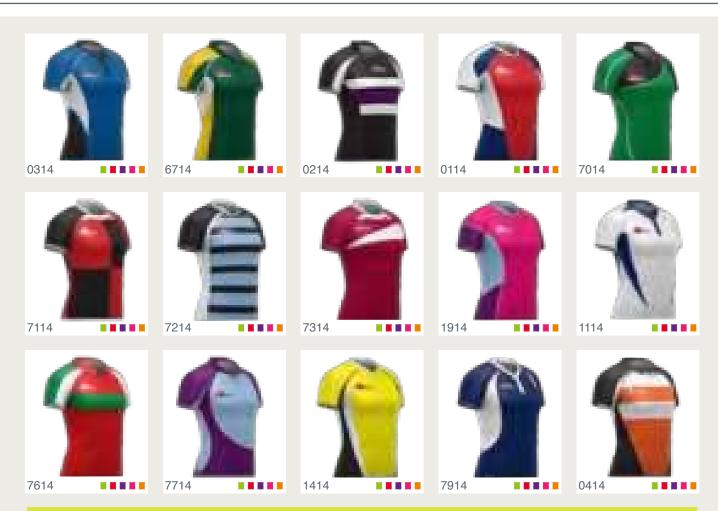






48 LADIES RUGBY

# **RUGBY JERSEY GALLERY continued...**



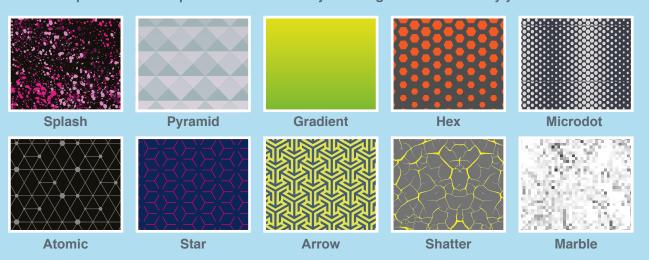
IF YOU CAN'T FIND WHAT YOU'RE LOOKING FOR
WE CAN ARRANGE A MEETING WITH YOUR LOCAL AREA REPRESENTATIVE
OR ALTERNATIVELY YOU CAN CALL US ON
01508 531010

# **GEO**gallery

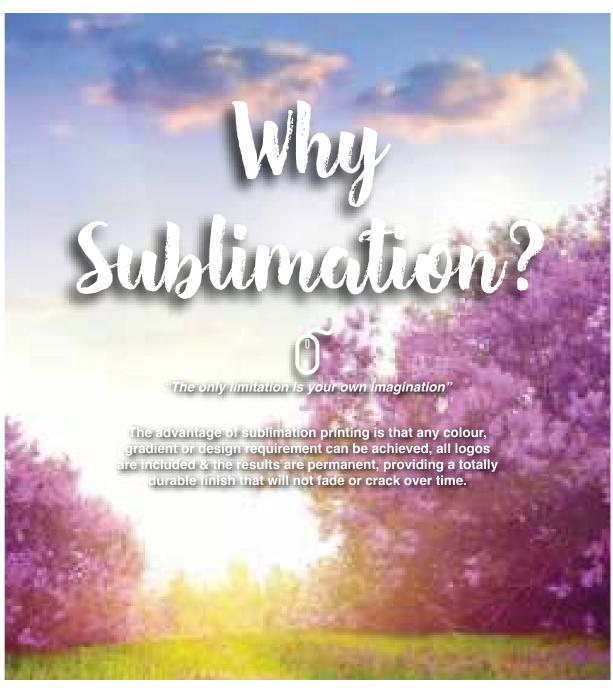


Use one of our Geo prints to add another element to your kit.

Add these patterns to fill a panel or the main body - making the kit exclusively yours.







When sublimation inks are heated & reach a temperature of around 200°C they turn into a gaseous state & become more vibrant in colour. These colours then penetrate the polymer content of the fabric's substrate & become part of the substrate itself. The effect is rather like that of tattooing, providing an everlasting design, colour & clarity.

Select a design from our huge gallery of jersey designs & we will personalise them adding your own colours, Geo patterns & logos to make them absolutely unique to you.

If you have a little more time then one of our Creative team will produce something even more unique.

Don't be afraid to express yourself. At Samurai, our goal is for you to reach your full potential.

50 LADIES RUGBY

# **ECOMAX RUGBY JERSEY**

Top 15 designs - Any colour



Samurai's EcoMax™ Rugby jersey has been developed to provide a high quality functional jersey at the most affordable price.

We make this fantastic jersey so affordable by offering it in only 15 Samurai designs, but the good news is that you can have any one of these designs in your own colour combinations then add your own logos & numbers at no additional cost. Fully customised exclusively for you!



**Optimax Collar** 

Durable, made to last fabric

Modern Fit

Affordable price



**Optimax Collar** 



Fantastic Print Definition



Moisture Management System



Male & Female Fits



Style: Ecomax Rugby Jersey

Sizes: XSC-Size 22 Fabric: Ikoma 220gm.

Desc: Semi Fit Ikoma jersey with Optimax Collar.

Choice of Top 15 sublimated designs to choose from.

Code: RUG-JER001

Style: **Ecomax Club Match Short** 

Sizes: BABY-Size 22 Fabric: Ikoma 220gm.

Desc: 4" Inside leg with standard elasticated waist. No pockets.

Top 10 sublimated designs to choose from.

Code: RUG-SHO001



# **ECOMAX RUGBY** *jerseys*

15 modern design options available in any colour combination & configuration.































# **ECOMAX RUGBY** shorts

Sublimated Club Shorts in durable Polyester fabric without pockets.

10 modern design options available in any colour combination & configuration.





















## PREMIER TEST MATCH SHORTS

Choose your design, choose your colour



Ladies fit

**Durable Polyester Drill** 

Extra comfort Integral waistband

Fade resistant, easy care

22 piping colour options

Strategically placed stretch speed vent panels to gusset & side leg allowing dynamic movement







Stretch speed vent side panelling for dynamic movement

# **PREMIER**short

Our Premier Short is the professional's choice, making it Samurai's best-selling match short.

Manufactured using our extremely durable and high tensile strength Polyester drill fabric, along with flex-fit stretch panelling, ensuring a full range of manoeuvrability, this short is suitable for Rugby Union and League.

### **CUSTOM MADE**







Style: Premier Test Match Short

Sizes: BABY-Size 22

Fabric: Polyester Drill & Kusaro Pro panels.

Desc: Ladies fit match quality short with comfort waistband

& elastane speed vents. Internal gumshield pocket. 22 piping colour options available.

22 piping colour options available.

Please note, Infant shorts will be manufactured in Diamond Polyester or Smooth Interlock.

Code: RUG-SHO008







Style: Premier Test Match Stock Short

Sizes: SB-4XL

Fabric: Polyester Drill & Kusaro Pro panels

Desc: Our high tensile short for guaranteed durability with stretch gusset & crotch for dynamic movement. Add

your club logos to personalise for your team.

Colour Code
Black 8-6167
Navy 8-6168
White 8-6169

**MATCH SHORTS** 53

# **PRO CLUB SHORTS**



All our Rugby shorts are suitable for both Rugby Union & League. CUT & SEW gallery Available in Male or Female fits, & can be fully sublimated if required.

Lightweight Poly Drill or Ikoma

Bar tacked reinforced stitching

Elasticated drawcord waistband

Modern styling & superb durability

Pockets available on request

Referee back pocket available on all shorts













**SUBLIMATION** *gallery* 







**B.** 1405



**B.** 1408



**B.** 3814



**B**. 4714



**B.** 4814



**B.** 5214



**B.** 5414



**B.** 0117



**B.**0217



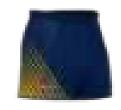
**B.** 0317



**B.** 0417



**B.** 0517



**B.** 0617

Style: A. Pro Club Short Sizes: BABY-Size 22

Fabric: Ikoma 220gm or Polyester Drill 197gm. Desc: Match quality short. Cut & Sew panels with piping detail depending on design. Elasticated waistband. Taped side pockets available upon

request. All designs can also be sublimated. Code: RUG-SHO004

Style: B. Sublimated Pro Club Short

Sizes: BABY-Size 22

Ikoma 220gm or Polyester Drill 197gm. Fabric: Match quality short. Colour-fast sublimated Desc: designs with elasticated waistband. Taped side

pockets available upon request.

Code: RUG-SHO006



LADIES RUGBY 54

# **RUGBY SOCKS GALLERY**

Minimums of 25 pairs per size

#### **Bespoke Professional Sock**



Professional sock available in Baby 0-6, 6-12, 12-24 months, Infant age 2-3 years & toddler 4-5 years

Fabric: Desc:

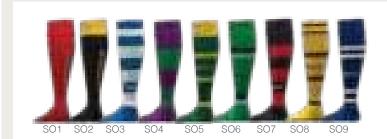
95% Nylon, 5% Elastane

- · Design your own sock.
- 3 x 1 rib ankle for extra support.
- · Textured area to enable movement & breathability.
- · Rib area for closer fit & the reduction of blisters.
- · Samurai extra comfort foot.
- Smooth toe seam to protect toes & ball of foot.
- Available in a maximum of 6 colours incl. logos.
- · Additional charge for vertical stripes.
- Additional charge for comfort foot (incl. Samurai).
  Additional charge for Coolmax foot (incl. Samurai).
- · Max. 8 week lead time (may vary please enquire).
- 100 pairs Max 3 sizes (min quantity 25 pairs per size).
- 125 pairs Max 3 sizes (min quantity 25 pairs per size).
- Smaller quantities available with additional surcharge.
   0-24 Months (Baby), 2-5years (Infant) 12-2 (Boys),
   3-6.5 (Medium), 7-11 (Large), 12-14 (XL Men)

Sizes:

#### **Bespoke Club Sock**

Our Club Pro Sock is available in 9 designs which you can customise with your club colours. All socks have a self colour padded sole & a 1 x 1 extra strength turnover. Minimums of 25 pieces apply per size.



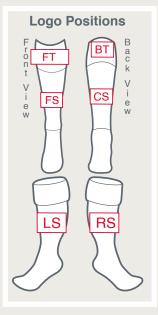
Fabric: Desc:

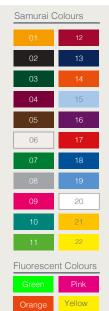
95% Nylon, 5% Elastane

- · Choose from 9 designs.
- · 3-4 week lead time.
- · Self colour padded sole.
- 1x1 extra strength turnover.
- · Minimum quantity of 25 pairs per size.
- Small lettering approximately 16mm
- Both sides horizontal Maximum of 4 letters per line.
   Front or back horizontal Maximum 6 letter per line.
- Both sides vertical Maximum 12 letters
- Front or back vertical Maximum 12 letters.
- · Large lettering approximately 23mm.
- Both sides horizontal Maximum of 3 letters per line.
- Front or back horizontal Maximum 5 letters per line.
- Both sides vertical Maximum 8 letters.Front or back vertical Maximum 8 letters
- 3-6.5 (Medium), 7-11 (Large), 12-14 (XL Men)

Sizes:





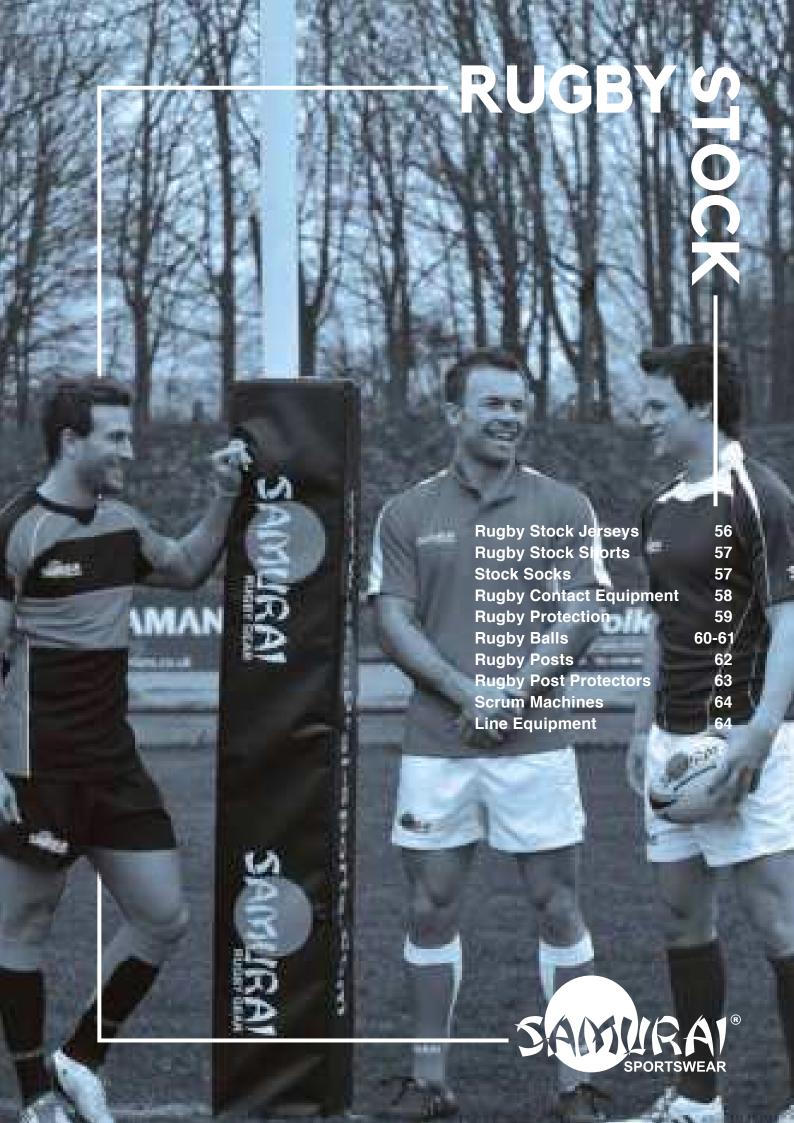


We also hold a number of socks available in Stock.









# **RUGBY STOCK JERSEYS**

Independently owned Company

If time is tight, why not make a kit from our stock range? You can still make it unique by branding it with your club & sponsors' logos. Our stock product is subject to demand so order early to avoid disappointment.

Add your Club logo, Sponsors' logo, Name & Squad Numbers for a small additional charge.

All designs shown below are available in Men's (Unisex) fit.



In our Performex™ Ikoma fabric, our Signature hooped Rugby Jersey is built to last.

Perfect for training & match play, this Jersey features our Euro collar with durable mesh side panels for added breathability.



Style: Stock Jersey C
Sizes: Unisex: LB-4XL
Fabric: Ikoma 220gm

Desc: Pro Fit with modern Euro collar.
Contrast colour mesh panel & piping.

Colour Code

Black/Red/White 6-111135 Sky/Navy/White 6-111136 Black/White 6-111137



In our Performex™ Ikoma fabric, our Signature Rugby Jersey is built to last. Perfect for training & match play, this Jersey features our Euro collar & contrast colour flash panelling to tie in with team colours.



Style: Stock Jersey D
Sizes: Unisex: LB-4XL
Fabric: Ikoma 220gm

Desc: Pro Fit with Euro collar. Contrast colour panelling detail.

Colour Code

Royal/White 6-111138 Navy/Red 6-111139 Bottle/White 6-111140



In our Performex™ Ikoma fabric with Elitex stretch side panelling, our Signature Rugby Jersey is built to last. Perfect for training & match play, this Jersey features our durable Veemax collar & bound drop tail hem for added security.



Style: Stock Jersey E
Sizes: Unisex: XS-4XL
Fabric: Ikoma 220gm
Desc: Pro Fit with Veemax collar. Cont

esc: Pro Fit with Veemax collar. Contrast colour Elitex stretch panels.



Colour Code
Black/Amber 6-111141

Black/White 6-111142 Maroon/White 6-111143







#### **BEST SELLER!**

# **PREMIER**short

Our Premier Short is the professional's choice, making it Samurai's best-selling match short.

Manufactured using our extremely durable & high tensile strength Polyester drill fabric, along with flex-fit stretch panelling, ensuring a full range of manoeuvrability, this short is suitable for Rugby Union & League.



Style: Premier Test Match Short

Sizes: Unisex: SB-4XL Fabric: Polyester Drill & Kusaro Pro panels Match quality short with gripper waistband & elastane speed vents. Internal gumshield pocket.

Colour Code Black 8-6167

Navy 8-6168 White 8-6169





Style: Professional Rugby Short

Sizes: Unisex: XSB-6XL Fabric: Cotton Drill

Traditional match quality Rugby short with elasticated waistband

& internal drawcord. Taped side

pockets.

Colour Code Black 8-613580 8-613581 Navv White 8-613582





# **PROFESSIONAL**short

Our traditional rugby short is made in our heavy weight cotton drill fabric, making it durable for match play conditions.

With taped side pockets as standard, this product is ideal for schools & minis & junior teams who need a short that lasts the distance.





Style: A. Premier Sock

Sizes: Medium (3-6), Large (7-11), XL (12-14) Fabric: 75% Nylon, 25% Cotton.

3 in 1 elasticated hold up turnover. Extra comfort foot.

Samurai branding to calf.

Colour Colour Code Code 8-620020 8-620025 Red Bottle Navy 8-620021 Black 8-620019 8-620024 8-620022 Sky Royal Maroon 8-620023

#### **Tri-Nation Sock**



Style: **B. Tri-Nation Sock** 

Sizes: Medium (3-6), Large (7-11), XL (12-14) Fabric:

75% Nylon, 25% Cotton.

Built-in elastic hold up. Ecru cushion foot.

Knee high. Extremely soft feel.

Colour	Code	Colour	Code
Black/Red Black/White Navy/Sky	8-620030 8-620032 8-620029	Red/White Navy/White	8-620028 8-620031

## RUGBY CONTACT EQUIPMENT

Suitable for training at all levels



Style: A. Tackle Bag

Desc: • High density foam • Durable PVC covering

- · Reinforced straps for versatility

eight	Code
-------	------

Senior 22kg 2-611011 Intermediate 16kg 2-611012 Junior 10kg 2-611013



Style: B. Dynamo Cubes 28' x 9'

Desc: Sand/Foam filled cubes that are perfect for power training & so versatile used by many of the pro

teams.

Weight Code

10kg 9-625008JUN 15kg 9-625008INT 20kg 9-625008SEN 25kg 9-6250008SEN



Style: C. Pro Contact Pad

Desc: • Shaped for perfect

- technique · High density foam
- · Durable PVC coating

Weight Code

3/2.5kg 2-611310



Style: D. Contact Pad

Desc: • High density foam

- Durable PVC covering
- · Shields for serious training

Code

Senior 2.5kg 2-611015 Junior 2kg 2-611014

# FOR ALL OTHER RUGBY STOCK ITEMS & EQUIPMENT PLEASE SEE PAGES 192 - 202



Style: E. Ruck & Roll Training Pad

- Desc: Enables teaching of correct body positioning when hitting rucks
  - Made from high quality heavy duty PVC outer with reinforced stitching.

Weight Code

Senior 5kg 2-611308 Junior 4kg 2-611309



Style: F. Tackle Tube Roller

- Desc: · High density foam
  - Durable PVC covering
  - · Enables teaching of correct techniques

Weight Code

Senior-13+ yrs 33173 Junior - 6-13yrs 47903



Style: G. Contact Suit

All the top teams now use Desc: contact suits. These ergonomically designed suits allow almost full mobility and reduce risk of injury. Lightweight & stud proof.

Size

Code

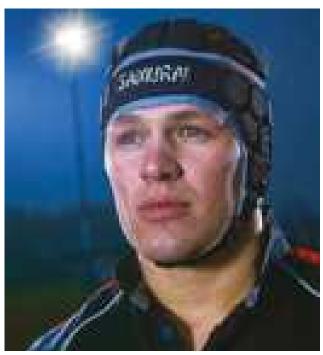
9-625003 Senior Junior 9-625005 **CAN'T FIND WHAT YOU'RE LOOKING FOR? CALL OUR SALES TEAM TODAY ON** 01508 531010

# **RUGBY PROTECTION**



Our IRB approved body protection is so comfortable you won't ever want to take it off! Designed for maximum protection, it has become one of our best sellers!

Samurai body armour is a formidable addition to your rugby essentials. Constructed from some of the most technical fabrics available, our head guard has been ergonomically designed for optimum comfort whilst providing you with unbeatable protection through the hexagonal protection technology. Engineered to perform, built to protect.





Style: **Contour Elite Head Guard** 

Sizes: XS-XL

Fabric: Polyester/Elastex

IRB Approved

• Ergonomic design for optimum comfort

- · Fully adjustable for superior fit
- · Hexagonal protection technology
- · Hi-tech breathable fabric
- · Maximum protection without peripheral interference
- Engineered to perform
- · Bespoke option available

Code: 9-627002











Why not customise your head guard? With a huge range of colours & trims to choose from, you can match your protection to your team kit. Add your logo or team name for an additional charge.

Look good whilst benefiting from our IRB approved protection. Keeping you safe whilst you're pushing yourself to the limit.



## **RUGBY BALLS**

Available customised at no extra cost

Developed using next generation technology to give excellent performance in all weather conditions, whilst conforming to the full IRB specification, making the Elitex Match Ball another one of our best sellers.

### **BEST SELLER!**



#### A. Elitex Match Ball, Size 5

#### **Elitex Match Ball**

- Air retention guarantee
- Shape guarantee
- Multi laminate construction (4 layers of specifically engineered polyester/cotton)
- Hand stitched (using 9 ply polyester thread)
- High impact outer skin (using exclusive virgin grade rubber)
- Cylindrical spin 4 ply bladder
- Silica reinforced technology
- Built to perform
- Built to last
- Elitex balls can also be customised, see page 61

**Size Code**Size 5: 1-6400125

# OFFICIAL MATCH BALL

FOR

KENYA RUGBY UNION, SINGAPORE RUGBY, MAURITIUS 10S, AMSTERDAM 7S & THE SUPER SEVENS SERIES



#### B. Club Match Ball, Sizes 3, 4 & 5

#### **Club Match Ball**

- Synthetic Rubber & leather
- A-Grade natural hi-grip outer
- Shape guarantee
- Triple lamination lining
- Fully balanced Latex Rubber
- True flight technology
- Built to perform
- Built to last
- Club match balls can also be customised, see page 61

Size Code

Size 3: 1-640013 Size 4: 1-640014

Size 5: 1-640015

#### **BEST SELLER!**



Style: C. All Element Trainer

Sizes: 3, 4 & 5

Fabric: Synthetic Rubber & Leather.

Desc: • Combination rubber hi-grip outer

- 3 ply combo lamination
- · Enkay latex bladder
- Stitched with polyester thread
- Can be printed with your club/ sponsor name.

Code: Size 3 6-640019 Size 4 1-640017 Size 5 1-640018



Style: D. Pass Developer

Sizes: 5

Fabric: Synthetic Rubber & Leather.

Desc: • Heavyweight ball

Used to develop wrist strength

· Aiding in passing ability & distance

Code: Size 5 1-640018



Style: E. Night Flight AET

Sizes: 4 & 5

Fabric: Synthetic Rubber & Leather.

Desc: • Fluorescent yellow for improved visibility

- Combination rubber hi-grip outer
- · 3 ply combo lamination
- Enkay latex bladder

Stitched with polyester thread

Code: Size 4: 1-6400234 Size 5: 1-6400235

## **RUGBY BALLS**





Style: F. Apollo Touch Ball

Sizes: 5

Fabric: Synthetic Rubber & Leather. Desc: Combination rubber maxi grip

 Combo lamination · Latex bladder

· Stitched with polyester thread

· Pro quality touch ball available

Code: Size 5: 1-640047



Style: G. Rugby League Club Match Ball

Sizes: 5

Fabric: Synthetic Rubber & Leather

Desc: • A grade natural hi-grip outer

· Triple lamination lining

· Fully balanced latex bladder

· Lasting shape retention

 True flight technology Code: Size 5: 1-640046

Style: H. Rugby League AET Ball

Sizes: 5

Fabric: Synthetic Rubber & Leather Desc:

• Combination rubber hi-grip outer

· 3 ply combo lamination · Enkay latex bladder

Stitched with polyester thread

1-640045 Code: Size 5:



Style: I. Quest Ball

Sizes: 3, 4 & 5

Fabric: Synthetic Rubber & Leather. Desc: • 2 ply combo lamination

· Latex bladder

Excellent for promo use

· Available in bespoke with

overprinting

1-6400365 Code: Size 3:

1-6400365 Size 4: 1-6400365 Size 5:



Style: J. Mini Quest Ball

Sizes: 6 Inch

Fabric: Synthetic Rubber & Leather Desc: • 2 ply combo lamination

· Latex bladder

• Excellent for promo use

· Bespoke overprint option available

Code: 6 Inch: 1-640009



Style: K. Midi & Maxi Quest Ball

Sizes: 9 Inch & 23 inch (Size 10) Fabric: Synthetic Rubber & Leather Desc: • 2 ply combo lamination

· Latex bladder

• Excellent for promo use

Can be overprinted with club &

Sponsor name 1-640010 Code: 9 Inch: 23 Inch: 1-640024

# Customised

Why not customise your club balls? It's easy to arrange & has maximum effect! Use them at your annual fundraiser or Rugby tournament with a minimum order quantity of only 30 balls.

The prints are incredible quality, even with complex logos. Add value to your sponsorship deals by having the names & logos of your sponsors on balls.

We will customise your balls with club colour trims on all 4 panels & logos/crest on 2. The Samurai logo will appear on the other 2 panels.

EPS or high resolution JPEG or TIFF format artwork required.



# **LOGO**positions







- 1. Option for Sponsors logo/Club badge
- 2. Option for Sponsors logo/Club badge
- 3. Option to change the colour trims to match your clubs/sponsors colours
- 4. A 3rd panel is available for additional branding upon removal of our Samurai logo

## **RUGBY POSTS**

Call our Sales Team on 01508 531010



#### **Aluminium Posts**

**Hinged Aluminium Rugby Posts** 

These posts are lightweight & easy to handle, with uprights supplied in sections for ease of transportation & storage. Optional galvanised hinged adaptors which use high tensile steel bolts, making erection of the post safer. Polyester powder coated white.

• 13m hinged aluminium Desc:

• 13m out of ground height

Two piece uprights

Code: International 3-6277055

Desc: • 11m hinged aluminium

11m out of ground height

• Two piece uprights

Code: Premier 3-6277056

Desc:

7m hinged aluminium7m out of ground height

Two piece uprights

Code: Club 3-6277057

 12m socketed aluminium Desc:

• 12m out of ground height

Two piece uprights

3-627709 Code: Premier

• 10m socketed aluminium Desc:

• 10m out of ground height Two piece uprights

Code: 3-627709

#### **Sockets**

Manufactured from steel tube. Polyester powder coated white.

• 10m & 11m posts Desc:

3-627707 Code:

• 9m posts Desc: 3-627708 Code:

• 6m posts Desc: Code: 3-6277081

If an item does not appear in our brochure, it does not mean we cannot supply it. Please call our sales team for further information & support on 01508 531010.

#### **Hinged Steel**

Ideal for clubs & senior schools, available in for heights & supplied in section for ease of storage. Polyester powder coated white.

• 13m hinged aluminium

• 13m out of ground height

• Two piece uprights

Code:

• 11m hinged aluminium

• 11m out of ground height

• Two piece uprights

Code: 3-6277052

Desc: • 10m hinged aluminium

 10m out of ground height • Two piece uprights

3-6277053 Code:

• 7m hinged aluminium Desc:

7m out of ground height

• One piece upright

3-6277054 Code:

#### **Socketed Steel**

Manufactured from steel tube, available in four heights & supplied in sections for ease of storage. Polyester powder coated white.

• 12m socketed steel

• 12m out of ground height

• Two piece uprights

3-627701 Code:

• 10m socketed steel Desc:

• 10m out of ground height • Two piece uprights

3-627702 Code:

• 9m socketed steel Desc:

• 9m out of ground height

• Two piece uprights

3-627704 Code:

• 6m socketed steel Desc:

• 6m out of ground height

• One piece upright

Code: 3-627705

# **RUGBY POST PROTECTORS**





\*Designs shown are for example only.

#### **Post Protectors**

All our protectors are made to the same top quality specification, being 6ft (180cm) high or Junior 4ft (120cm) high. Using a solid foam inner so that the protectors keep their shape. The foam is protected by a water resistant lining & an extra tough brightly coloured PVC outer. Many other sizes available, please contact our UK Sales Department on 01508 531010 for more information.

Code:	• Senior 27.5 x 180cm (11in Std Club)	3-627714
Code:	• Senior 40 x 180cm (16in)	3-627728
Code:	• Senior 50 x 180cm (20in)	3-627732

#### **Round Post Protectors**

Round post protectors can fit any diameter of post & can be printed to highlight sponsors names & logos. Please call our sales team on **01508 531010** for more details.

#### **Advertising Wedge/Prism**

Perimeter advertising wedges & prisms are available, please call 01508 531010 for further details.



Desc:	• Wedge 2' x 10' x 10'	3-6277242
Desc:	• Prism 2' x 2' x 10'	3-627724
Desc:	• Prism 2' x 2' x 5'	3-6277241

#### **Vinyl Printing**

Large single & two colour images can be applied economically by using banner vinyl. Charged per face with no set up costs. Each face can be individually decorated with good artwork to be supplied.

Code:	Single Colour	3-627722
Code:	• Two Colour	3-627723





## **SCRUM MACHINES & LINE EQUIPMENT**

UK developed. UK manufactured.

# THE BIG HIT

THE PRATICAL SCRUM MACHINE

Designed & built by a Kiwi on the principles used so successfully by the All Blacks. THE BIG HIT meets all the needs of every forward from youth to veteran, amateur to professional. Using fully tanalised timber & with fully removable pads as standard, this low maintenance sled sets a new benchmark by which others will be judged.

(Cover available separately)

Delivery from stock to the UK mainland free of charge



Style: A. Big Hit Machine

Desc: A machine that meets all the needs of every serious forward.

Using tanalised timber & removable pads as standard. The machine is low maintenance & sets a new benchmark by which

others will be judged. Optional covers available.

Product Code

Big Hit 3-627609





Style: C. Line Marker

Desc: Designed for Professional groundsmen. 10033 (4") marking wheel & heavy duty

rubber tyres. 2 1/2 pitch capacity.

Product Code

Line Marker 3-210051 20 It Marking additive 3-210052



Style: D. Flags & Poles

Desc: Corner flags come in nylon & can be halved diagonally or horizontally. Available in cotton drill for printing on both sides.

1	
Colour	Code
1 Colour	2-892110
2 Colour	2-892120

Always flying flags x4 padded plain colour PVC flags that always stay upright & show off your sponsor. Easy to print.

Colour	Code	
1 Colour	2-892210	
PVC Flags. E	asy to print.	
Colour	Code	
Plain Colour	2-892310	



Style: E. Touch Judge Flags

Desc: Fluorescent orange & yellow quartered flags.

Very comfortable handle.
Set of 2.

Fluro Orange/Yellow

**Code** 3-200022

Colour



Style: F. Pro Pole System

Desc: Spring back corner pole system designed to prevent accidents. Includes pole, socket & rubber connector.

 Product
 Code

 Pole
 2-891123

 Socket & Cap
 2-891124

 Rubber Insert
 2-891125

 Complete Set
 2-89112300







# **PRODUCT SELECTION**

Call our Sales Team today on 01508 531010

# **CRICKET SHIRT**

#### **PREMIER COMPETITION SHIRT**



Our Premier Competition shirt has been specifically designed to work with the player in any match play position, whether they're batting, bowling or keeping. Available in 2 of our Performex<sup>™</sup> fabrics with exceptional breathability properties, the shirt can also be fully Sublimated for a unique finish.

#### Fit:

**Fashion** Fit

#### **Fabric Option:**

Diamond Polyester Cut & Sew Diamond Polyester Sublimated Smooth Interlock Sublimated

#### **Functionality:**







#### **Collar Options:**





Standard

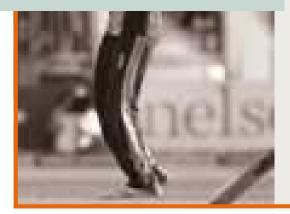
Montego

Sublimation Available



# **CRICKET PANTS**

#### **PREMIER** COMPETITION CRICKET PANT



For a Professional's choice, our Premier Competition Cricket Pant is an excellent solution.

In a tailored fit, this pant features vented air flow panelling which naturally enhances breathability & cooling, 3 leg lengths & an unfinished hem.

#### Fit:

**Tailored** Fit

#### **Fabric Option:**

Elitex Cut & Sew

#### **Functionality:**





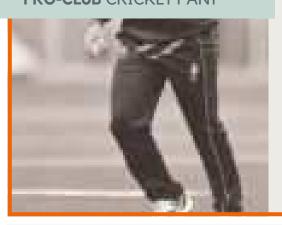


# THE PROFESSIONAL'S CHOICE

AS WORN BY
DERBYSHIRE COUNTY CRICKET
&

KENT CRICKET CLUB

### **PRO-CLUB** CRICKET PANT



Our Pro-Club Cricket Pant is the perfect choice for all Clubs & Schools, whatever the level.

In a more relaxed comfort fit for easy wear, this pant is available in 3 different leg lengths with an unfinished hem, fully breathable & can be sublimated in any design exclusively for you.

#### Fit:

Regular Fit

#### Fabric Option:

Diamond Polyester Cut & Sew Smooth Interlock Cut & Sew Smooth Interlock Sublimated

#### **Functionality:**







Sublimation Available



### FIT



A modern athletic fit with straight droptail hem. Available in 4 different sleeve lengths

#### **Sleeve Options:**

Short Sleeve Shaped Sleeve 3/4 Sleeve Long Sleeve

#### **Available Sizes:**

Mens XS-5XL Boys BABY-LB



### **Length Options:**

Short (30") Inside leg Regular (32") Inside leg Long (34") Inside leg

#### Available Sizes:

Mens XS-5XL Boys CHILD-LB

Please state leg length when ordering.



cricket pant

A comfort fit pant with 3

different leg length options.

# Length Options:

Short (30") Inside leg Regular (32") Inside leg Long (34") Inside leg

#### **Available Sizes:**

Mens XS-5XL Boys CHILD-LB

Please state leg length when ordering



Our next generation Performex™ System encompasses a family of top calibre performance fabrics developed exclusively by Samurai.



The fibres in this fabric have been chemically treated to incorporate an anti-bacterial chemical, making the finished garment resistant to the growth of micro-organisms (fungal).



This fabric allows air vapour to circulate around the body, keeping the body cooler for longer when worn.



This garment resists water from absorbing/penetrating into the fabric up to a light rainfall keeping you dry.



The fabrics pores have been closed & therefore will not allow water or air to pass through them making the garment waterproof if used in conjunction with taped seams.



This fabric has been developed to disperse moisture & allow it to pass through to the surface of the fabric, away from the body so that evaporation takes place, keeping the user cool, dry & comfortable.



This garment acts against or opposes the penetration of wind or air, removing the chill factor when worn.



at blocki radiation Protection This San 40+ protectiv

The UPF rating for this garment indicates how effective the fabric is at blocking out solar ultraviolet radiation from reaching the skin. This Samurai garment has a protective rating of 40+

# FULL SAMURAI STOCK CRICKET RANGE AVAILABLE

PLEASE SEE PAGE 94 FOR MORE INFORMATION
OR CONTACT OUR SALES TEAM ON

01508 531010

# **HOW TO ORDER - MEN'S CRICKET KIT**

Our full product range has been engineered to ensure the best possible fit & comfort. These fits have been created to function in tandem with our exclusive Performex<sup>™</sup> range of fabrics providing you with superior, technical apparel that performs.



**Select your Shirt & Pant...**Select your required sleeve & collar.

Then select the style, fit & cut of the pant you would like.





PREMIER COMPETITION CRICKET PANT



**PRO-CLUB**CRICKET PANT



Regular Fit

02

**Select your Design...** If time is of the essence then simply select a design from our huge gallery & we will create it in your own colour selection. Alternatively if you have more time we can produce something even more unique.











03

Select your Collar...to match your shirt & design choice.



Standard



Montego

04

Select your fabric...to match your kit & design choice.

#### Fabric key

#### **Sublimated Fabrics**

Elitex Sublimated 280gm.

Diamond Polyester Sublimated 175gm.

Smooth Interlock Sublimated 140gm.

#### **Cut & Sew Fabrics**

Elitex Cut & Sew 280gm.

Diamond Polyester Cut & Sew 175gm.

See pages 212-213 for fabric information.





Select your Team Colours...Select from the Samurai range of core stock fabrics or simply select your own Pantone colour for Sublimation.

#### Samurai Cut & Sew Core Colour Range

	Gain
01	Aussie Gold
02	Black
03	Bottle Green
04	Burgundy
05	Chocolate
06	Cream
07	Emerald Green
08	Grey
09	Hot Pink

u	IL CK	Sew Core Cor
	010	Jade Green
	011	Lime
	012	Maroon
	013	Navy
	014	Orange
	015	Powder Blue
	016	Purple
	017	Red
	018	Royal Blue

3 -	
019	Sky Blue
020	White
021	Amber Yellow
022	Sunflower
023	Dark Grey
Fluorescent Green	
Fluorescent Pink	
Fluorescent Orange	
Fluorescent Yellow	

#### **Sublimation Colours**

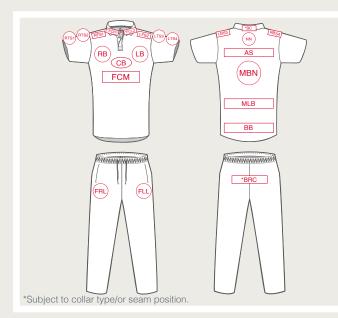


Or select any colour you wish simply by quoting your chosen Pantone reference.

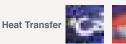
Refer to page 215 for full fabric colour availability



### Select your Logo application method & logo position.

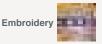


**Logo Positioning & application**: You can see in the illustration (left) that there are numerous places that we can place a logo on your chosen kit. Some positions will be ruled out by the design of certain garments. Below are the application methods available.





Sublimation





Woven Badge

SEE PAGE 216 FOR FULL DECORATION & APPLICATION INFORMATION

When choosing logo positions please consider the design you have chosen & the size/shape of the logo.

Our Sportswear logo will be positioned on RB position as standard on Cricket garments.



**Select your Number & Name Options...**Select the style & colour of your numbers from our standard fonts & colour options.

#### Standard number & name options:

Samurai Sportswear can offer you a selection of number & font options, the standard options are shown (right).
See pages 216-217 for full details.

MORE FONT OPTIONS
AVAILABLE

SEE PAGE 216 - 217

**IMPACT** 

O 1 2 3 4 5 6 7 8 9 JOHNSON ABCDEFGHIJKLMNOPQRSTUVWXYZ

**WARRIOR** 

0123456789 ABCDEFGHIJKLMNOPORSTUUWXYZ

JOHNSON JOHNSON



**Select your Cricket Sweater...**to complete your team kit. Refer to pages 72-73 & 76-77

70 CRICKET

# **TEST CRICKET SHIRTS**

Choose your design, choose your colour

# **CUSTOM MADE TO ORDER**

Our Premium quality Test Cricket shirt is available in Samurai's very own Performex™ moisture management fabric, Diamond Polyester.

Available with a large choice of manufacturing options such as 2 collar choices, 4 sleeve lengths & several Cut & Sew styles to make your own.

Style: A. Premier Competition Shirt

Sizes: BABY-5XL

Fabric: Diamond Polyester.

Desc: Our modern Fashion Fit block in a range of Cut

& Sew panel designs. A choice of collar & sleeve

length options available.

Code: CRI-SHI001







# **CUT & SEW** gallery























FULL CRICKET RANGE AVAILABLE OFF THE SHELF

> SEE PAGE 94

TEST CRICKET 71

### **TEST CRICKET PANTS**



















DERBYSHIRE CCC
WEARING LONG SLEEVE PREMIER COMPETITION
SHIRT, DESIGN 2014 & PREMIER COMPETITION PANTS

Style: B. Pro-Club Cricket Pant

Sizes: BABY-5XL

Fabric: Diamond Polyester.

Desc: Our entry level pant for all levels in a selection of subtle Cut & Sew designs,

with piping or panelling details.

Code: CRI-PAN001

### **Length Options:**

Short (30") Inside leg Regular (32") Inside leg Long (34") Inside leg

# **PREMIER** pant

A fully functional Cricket pant suitable for all climates. Tailored fit with vented air flow panelling. As worn by Kent & Derbyshire County Cricket.

Design shown only.

Developed specifically for Premier Cricket teams

Available in 3 lengths (MOQ 4 per length)

Modern styling & superb durability

back of knee

Performance fabric provides superior moisture management & strength for dynamic range of movement

Contrast side panel in a breathable Diamond Polyester or Waffle Knit fabric





AVAILABLE FROM STOCK IN PLAIN CREAM

Style: C. Premier Competition Cricket Pant

Sizes: BABY-5XL

Fabric: Elitex with Diamond Polyester or Waffle Knit panels.

Desc: Our tailored pants in a stylish Cut & Sew design with elasticated waistband & open pockets. Available with

Sublimated panelling. Code: CRI-PAN003

...

# **TEST CRICKET SWEATERS**

Minimums of 10pcs per style

#### Complete your match kit with one of our Test Cricket Sweaters.

Our traditional look & feel sweater, in a classic Regular fit cut. These sweaters are available with one, two or three colour rib in a wide range of colour options. Available in Long Sleeve or Sleeveless style. Choose from a range of Cut & Sew designs with subtle piping or overlock stitching detailing.



#### **PRO-CLUB** TEST SWEATER



# Fit:

Regular Fit

#### Fabric:

Diamond Polyester Cut & Sew

#### Functionality:







#### Fit Information:



**REGULAR** fit Classic cut sweater with ribbed collar & elasticated hem.

#### **Ribbing Colours & Options:**











One Colour

Two Colour

**Sleeve Option:** Sleeveless

Long Sleeve **Available Sizes:** 

Adult XS-5XL

Boys CHILD-LB

## Three Colour

#### Orders under 50 pcs: 1 colour ribbing only Orders over 50 pcs: 1, 2 or 3 colour ribbing





# **CUT & SEW** gallery



Style: A. Pro-Club Test Sweater

Sizes: CHILD-5XL

Fabric: Diamond Polyester & Micro Fleece lining

Desc: Our classic cut Cricket sweater in Diamond Polyester with a Micro Fleece lining. Elasticated hem with 3

options of ribbing to cuff & collar.

Code: Sleeveless CRI-SWE001 Long Sleeve CRI-SWE006



A. 0414



A. 3414



**A.** 3714



**A.** 3914

Can't find what you're looking for? We also offer a fully bespoke service tailored exclusively for you. Our Graphics Department can work wonders from your thoughts & scribbles. Call our sales team on 01508 531010

TEST CRICKET 73





Our Samurai Premier Competition sweater provides warmth & comfort whilst on the pitch using our thermally bonded Matt Poly Fleece fabric.

Along with combination panelling for ventilation & breathability, this sweater offers you that extra layer whilst not restricting movement.





### Fit:

**Regular** Fit

Sublimation Available



Matt Poly Fleece Cut & Sew





Fabric:



**Fit Information** 



REGULARfit

Dynamic, modern styled sweater. Mitred V-Neck, open hem & cuffs.

Sleeve Option: Sleeveless Long Sleeve

Available Sizes:

Adult XS-5XL Boys CHILD-LB

Developed specifically for Premier Cricket teams

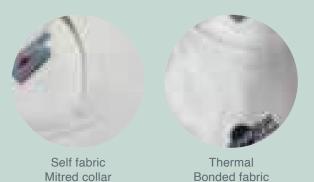
Sleeveless or long sleeve options (MOQ 10 per cuff)

Modern styling

Thermal bonded fabric for maximum warmth in the colder months of the season

# PREMIER competition sweater

Developed in conjunction with Kent County Cricket Club, the concept was to offer a more dynamic modern styled sweater.





ALL CUT & SEW CRICKET DESIGNS AVAILABLE



Style: B. Premier Competition Sweater

Sizes: CHILD-5XL Fabric: Matt Poly Fleece

Desc: Our thermally bonded Regular Fit sweater in modern smooth

face Matt Poly Fleece. All Cut & Sew designs available.

Open hem as standard.
Code: Sleeveless CRI-SWE003
Long Sleeve CRI-SWE005

74 **CRICKET** 

# **COLOURED CRICKET SHIRTS**

Any colour available.. You choose

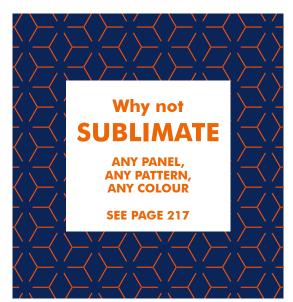


# **CUSTOM MADE** TO ORDER

Samurai's Sublimated coloured Cricket range is the perfect solution when the sky is the limit.

Unleash your full creative potential in bold & eye catching designs to make you truly stand out from the crowd.

The design gallery shows some of our standard designs you can simply change colour combinations to suit your team colours.



# **SUBLIMATION** *gallery*























Style: **A. Sublimated Premier Competition Shirt** 

Sizes:

Fabric: Diamond Polyester or Smooth Interlock. In an athletic modern fit, available in all Sublimated designs. With a choice of collar & sleeve options. Please refer to pages 66-67.

CRI-SHI003 Code: **Short Sleeve** Long Sleeve CRI-SHI004



Can't find what you're looking for? We also offer a fully bespoke service tailored exclusively for you. Our Graphics Department can work wonders from your thoughts & scribbles. Call our sales team on 01508 531010

COLOURED CRICKET 75

# **COLOURED CRICKET PANTS**

























Bot St. Si. Featuring: Kent Cricket Club wearing Premier Competition Shirt design with Montego Collar in Design 3114

Style: B. Sublimated Pro-Club Cricket Pant
Sizes: BABY-5XL
Fabric: Diamond Polyester or Smooth Interlock.
Desc: Our Sublimated pant available in many de

Our Sublimated pant available in many design options. With open pockets & unfinished hem as standard.

Code: CRI-PAN004

Length Options:

Short (30") Inside leg Regular (32") Inside leg Long (34") Inside leg





# **COLOURED CRICKET SWEATERS**

Choose your design, choose your colour

When traditional is not for you, look no further than our coloured Cricket sweaters for truly eye catching & innovative design.

Our Sublimation process allows us to match your specific Pantone so just quote your reference & watch your vision come alive. Also available with one, two or three colour ribbed hem to finish off your bold look.





#### **PRO-CLUB** TEST SWEATER



# Regular Fit

Fabric: **Diamond Polyester Sublimated** 

#### **Functionality:**







# 01 02 03 06 07 08 012

**Ribbing Colours & Options:** 



One Colour

Two Colour Three Colour

#### Fit Information:



**REGULAR** fit Classic cut sweater with ribbed collar & elasticated hem.

**Sleeve Option: Sleeveless Long Sleeve** 

**Available Sizes:** Adult XS-5XL **Boys CHILD-LB** 

Orders under 50 pcs: 1 colour ribbing only Orders over 50 pcs: 1, 2 or 3 colour ribbing

**Sublimation** 



# **SUBLIMATION** *gallery*



A. 2614

Style: A. Sublimated Pro-Club Test Sweater

Sizes: CHILD-5XL

Fabric: Diamond Polyester & Micro Fleece lining

A loose fit sweater to complete your look, traditionally

lined with Micro Fleece, available in any Sublimated

design to suit your demands. Code: Sleeveless CRI-SWE002 Long Sleeve CRI-SWE008



A. 1614







**A.** 4014



A. 5214

Can't find what you're looking for? We also offer a fully bespoke service tailored exclusively for you. Our Graphics Department can work wonders from your thoughts & scribbles. Call our sales team on 01508 531010

COLOURED CRICKET 77





An update to our traditional double layer sweater, the Premier Competition sweater combines thermally bonded fabrics with modern dynamic styling.

Select one of our many Sublimated design options or work alongside our dedicated Graphic Design team for a design exclusive to you. MANUFACTURING BESPOKE TEAMWEAR FOR OVER 20 YEARS

#### **PREMIER COMPETITION SWEATER**



#### Fit:

Regular Fit
Sublimation



#### Fabric:

Matt Poly Fleece Sublimated

#### **Functionality:**





**Fit Information** 



**REGULAR** fit

Dynamic, modern styled sweater. Mitred V-Neck, open hem & cuffs.

Sleeve Option: Sleeveless Long Sleeve

Available Sizes:

Adult XS-5XL Boys CHILD-LB

Developed specifically for Premier Cricket teams

Sleeveless or long sleeve options (MOQ 10 per cuff)

Modern styling

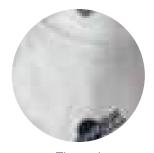
Thermal bonded fabric for maximum warmth in the colder months of the season

# PREMIER competition sweater

Developed in conjunction with Kent County Cricket Club, the concept was to offer a more dynamic modern styled sweater.



Self fabric Mitred collar



Thermal Bonded fabric



**B.** 3114

ALL SUBLIMATED DESIGNS AVAILABLE



**B.** 4814

Style: B. Sublimated Premier Competition Sweater

Sizes: CHILD-5XL Fabric: Matt Poly Fleece

Desc: Regular Fit with Mitred V-neck collar. Choice of any Sublimated design. Sleeveless Sweaters have open hem with one colour rib collar & cuff, Long Sleeve sweaters have

open hem & cuff.

Code: Sleeveless CRI-SWE009 Long Sleeve CRI-SWE010







# PRODUCT SELECTION

Choose your design, choose your colour

# LADIES CRICKET SHIRT

### **SEMI FIT SHIRT**



Our Ladies Pro-Club shirt has been engineered specifically for the Female form during match play, in an easy wear fit offering a great range of movement.

Available in 2 of our Performex<sup>™</sup> fabrics, this shirt provides unbeatable comfort, & can also be fully Sublimated.

#### Fit:

Semi Fit

#### **Fabric Option:**

Diamond Polyester Cut & Sew Diamond Polyester Sublimated Smooth Interlock Sublimated

#### **Functionality:**







### **Collar Options:**





Standard

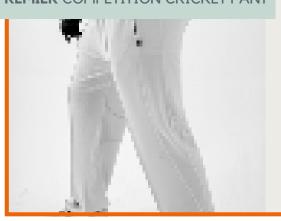
Fly

Sublimation Available



# **CRICKET PANTS**

## **PREMIER** COMPETITION CRICKET PANT



As worn by Kent Cricket Ladies, our Premier Competition Cricket Pant has been engineered specifically for the Female form.

In a tailored fit, this pant features vented air flow panelling which naturally enhances breathability & cooling, 3 leg lengths & an unfinished hem to fit bespoke to you.

#### **Fit Option:**

**Tailored** Fit

#### **Fabric Option:**

Elitex Cut & Sew

#### **Functionality:**







# THE PROFESSIONAL'S CHOICE

AS WORN BY KENT CRICKET LADIES

#### **PRO-CLUB** CRICKET PANT



Our Pro-Club Cricket Pant is the perfect choice for all Clubs & Schools, whatever the level.

In an easy wear, comfort fit, this pant is available in 3 different leg lengths with an unfinished hem for a custom fit specially suited to you.

#### Fit Option:

Semi Fit

#### **Fabric Option:**

Diamond Polyester Cut & Sew Smooth Interlock Cut & Sew Smooth Interlock Sublimated

#### **Functionality:**







Sublimation Available





**SEMI**fit An easy wear fit with a straight

hem. Available with 2 sleeve

options

### **Sleeve Option:**

**Short** Sleeve Long Sleeve

#### **Available Sizes:**

Ladies Size 6-22 Girls XSC-MG



#### **Length Options:**

Short (28") Inside Leg Regular (30") Inside Leg Long (32") Inside Leg

#### **Available Sizes:**

Ladies Size 6-22 Girls CHILD-MG

Please state leg length when ordering.



**PRO-CLUB** cricket pant

A relaxed, easy wear pant with 3 leg length options.

#### **Length Options:**

Short (28") Inside Leg Regular (30") Inside Leg Long (32") Inside Leg

#### **Available Sizes:**

Ladies Size 6-22 Girls CHILD-MG

Please state leg length when ordering.

# PERFORM

Our next generation Performex™ System encompasses a family of top calibre performance fabrics developed exclusively by Samurai.



The fibres in this fabric have been chemically treated to incorporate an anti-bacterial chemical, making the finished garment resistant to the growth of micro-organisms (fungal).



This fabric allows air vapour to circulate around the body, keeping the body cooler for longer when



This garment resists water from absorbing/penetrating into the fabric up to a light rainfall keeping you dry.



The fabrics pores have been closed & therefore will not allow water or air to pass through them making the garment waterproof if used in conjunction with taped seams.



This fabric has been developed to disperse moisture & allow it to pass through to the surface of the fabric, away from the body so that evaporation takes place, keeping the user cool, dry & comfortable.



This garment acts against or opposes the penetration of wind or air, removing the chill factor when worn.



The UPF rating for this garment indicates how effective the fabric is at blocking out solar ultraviolet radiation from reaching the skin. This Samurai garment has a protective rating of 40+

#### **CAN'T FIND WHAT YOU'RE LOOKING FOR?**

WE ALSO OFFER A FULLY BESPOKE SERVICE TAILORED EXCLUSIVELY FOR YOU. OUR GRAPHICS DEPARTMENT CAN WORK WONDERS FROM YOUR THOUGHTS & SCRIBBLES. CALL OUR SALES TEAM ON

01508 531010

# **HOW TO ORDER - LADIES CRICKET KIT**

Our full product range has been engineered to ensure the best possible fit & comfort. These fits have been created to function in tangent with our exclusive Performex range of fabrics providing you with superior technical apparel that performs.



**Select your Shirt & Pant...**Select your required sleeve & collar.

Then select the style, fit & cut of the pant you would like.





PREMIER COMPETITION PANT



**Tailored Fit** 

PRO-CLUB PANT



Semi Fi

02

**Select your Design...** If time is of the essence then simply select a design from our huge gallery & we will create it in your own colour selection. Alternatively if you have more time we can produce something even more unique.











03

Select your Collar...to match your shirt & design choice.



Standard



Fly

04

Select your fabric...to match your kit & design choice.

#### Fabric key

#### **Sublimated Fabrics**

Elitex Sublimated 280gm.

Diamond Polyester Sublimated 175gm.

Smooth Interlock Sublimated 140gm.

#### **Cut & Sew Fabrics**

Elitex Cut & Sew 280gm.

Diamond Polyester Cut & Sew 175gm.

See pages 212-214 for fabric information.





Select your Team Colours... Select from the Samurai range of core stock fabrics or simply select your own Pantone colour for Sublimation.

#### Samurai Cut & Sew Core Colour Range

	Saiii
01	Aussie Gold
02	Black
03	Bottle Green
04	Burgundy
05	Chocolate
06	Cream
07	Emerald Green
80	Grey
09	Hot Pink

u	IL OX .	sew core co
	010	Jade Green
	011	Lime
	012	Maroon
	013	Navy
	014	Orange
	015	Powder Blue
	016	Purple
	017	Red
	018	Royal Blue

90	
019	Sky Blue
020	White
021	Amber Yellow
022	Sunflower
023	Dark Grey
Fluo	rescent Green
Fluo	rescent Pink
Fluo	rescent Orange
Fluo	rescent Yellow

#### **Sublimation Colours**

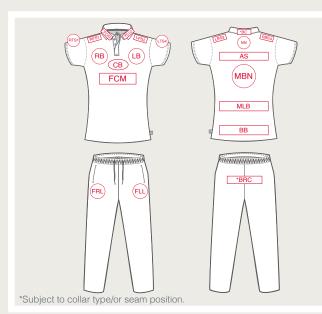


Or select any colour you wish simply by quoting your chosen Pantone reference.

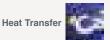
Refer to page 215 for full fabric colour availability



### Select your Logo application method & logo position.

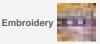


**Logo Positioning & application**: You can see in the illustration (left) that there are numerous places that we can place a logo on your chosen kit. Some positions will be ruled out by the design of certain garments. Below are the application methods available.





Sublimation





Woven Badge

SEE PAGE 216 FOR FULL DECORATION & APPLICATION INFORMATION

When choosing logo positions please consider the design you have chosen & the size/shape of the logo.

Our Sportswear logo will be positioned on RB position as standard on Cricket garments.



**Select your Number & Name Options...**Select the style & colour of your numbers from our standard fonts & colour options.

#### Standard number & name options:

Samurai Sportswear can offer you a selection of number & font options, the standard options are shown (right).
See pages 216-217 for full details.

MORE FONT OPTIONS
AVAILABLE

SEE PAGE 216 - 217

**IMPACT** 

O 1 2 3 4 5 6 7 8 9 JOHNSON JOHNSON JOHNSON

**WARRIOR** 

0123456789
ABCDEFGHIJKLMNOPORSTUUWXYZ

JOHNSON



Select your Cricket Sweater...to complete your team kit. Refer to pages 86-87 & 90-91

LADIES CRICKET

# **MADE TO ORDER GALLERY**

Choose your colours to suit your team

# **CUSTOM MADE TO ORDER**

**Our Female Test Cricket shirts have been** specifically developed for the Female form so you no longer have to compromise on fit for your Ladies squad.

Available with a choice of collars, sleeve lengths & designs, kit out your squad with a feminine touch.







LOW MINIMUM ORDER **QUANTITY** OF 10 PCS

# **CUT & SEW** gallery





















Style: A. Pro-Club Shirt Sizes: XSC-Size 22 Fabric: Diamond Polyester.

Desc: In our easy wear Semi Fit with subtle Cut & Sew panelling with piping or overlock stitching. Choice of collar & sleeves. Please refer to pages 80-81.

Code: CRI-SHI001



TEST CRICKET 85

# **TEST CRICKET PANTS**



# **CUT & SEW** gallery











Style: B. Pro-Club Cricket Pant

Sizes: CHILD-Size 22 Fabric: Diamond Polyester.

Desc: Our entry level pant for all levels in a selection of subtle Cut & Sew designs with

piping or panel details

Code: CRI-PAN001

#### **Length Options:**

Short (28") Inside Leg Regular (30") Inside Leg Long (32") Inside Leg









# **PREMIER** pant

A fully functional Cricket pant suitable for all climates. Tailored fit with vented air flow panelling.
As worn by Kent Cricket Ladies.
Design as shown only.

Developed specifically for Premier Cricket teams

Available in 3 lengths (MOQ 4 per length)

Regular length as standard

Modern styling & superb durability

Performance fabric provides superior moisture management & strength for dynamic range of movement

Contrast side panel in a breathable Diamond Polyester or Waffle Knit fabric





Style: C. Premier Competition Cricket Pant

Sizes: Size 6-22

Fabric: Elitex with Diamond Polyester or Waffle Knit panels.

Desc: Our tailored pants in a stylish Cut & Sew design with elasticated waistband & open pockets. Available with

Sublimated panelling. Code: CRI-PAN002

### **TEST CRICKET SWEATER**

Choose your design, choose your colour

#### Complete your match kit with one of our Test Cricket Sweaters.

Available with Cut & Sew panelling to seamlessly tie in with your main kit, featuring subtle design details such as piping or overlock to inject some colour into your Cricket whites. Finish off your traditional sweater with ribbed hems in one, two or three colour stripes in a range of colour combinations.

#### **PRO-CLUB** TEST SWEATER



#### Fit: Regular Fit

Fabric: Diamond Polyester Cut & Sew

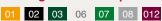
### **Functionality:**







### **Ribbing Colours & Options:**











One Colour

Two Colour

Orders under 50 pcs: 1 colour ribbing only

Three Colour

Orders over 50 pcs:
1, 2 or 3 colour ribbing

#### Fit Information:



Classic cut sweater with ribbed collar & elasticated hem.

**Sleeve Option:** Sleeveless Long Sleeve

**Available Sizes: Unisex Adult XS-5XL** Unisex Child CHILD-LB





# **CUT & SEW** gallery



Style: A. Pro-Club Test Sweater

Sizes: Unisex: CHILD-5XL

Fabric: Diamond Polyester & Micro Fleece lining

Desc: Our classic cut Cricket sweater in Diamond Polyester

with a Micro Fleece lining. Elasticated hem with 3

options of ribbing to cuff & collar. Code: Sleeveless CRI-SWE001 Long Sleeve CRI-SWE006







A. 3414



A. 3714



**A.** 3914

Can't find what you're looking for? We also offer a fully bespoke service tailored exclusively for you. Our Graphics Department can work wonders from your thoughts & scribbles. Call our sales team on 01508 531010

**TEST CRICKET** 87





Our Samurai Premier Competition sweater provides warmth & comfort whilst on the pitch using our thermally bonded Matt Poly Fleece fabric.

Along with combination panelling for ventilation & breathability, this sweater offers you that extra layer whilst not restricting movement.



#### **PREMIER** COMPETITION SWEATER



Regular Fit

**Sublimation** Available



Matt Poly Fleece Cut & Sew

#### **Functionality:**





**Fit Information** 



**REGULAR** fit

Dynamic, modern styled sweater. Mitred V-Neck, open hem & cuffs.

**Sleeve Option:** 

Sleeveless **Long Sleeve** 

#### **Available Sizes:**

**Unisex Adult XS-5XL** Unisex Child CHILD-LB

Developed specifically for Premier Cricket teams

Sleeveless or long sleeve options (MOQ 10 per cuff)

Modern styling

Thermal bonded fabric for maximum warmth in the colder months of the season

# **PREMIER** competition sweater

Developed in conjunction with Kent County Cricket Club, the concept was to offer a more dynamic modern styled sweater.





**ALL CUT & SEW CRICKET DESIGNS AVAILABLE** 



Style: B. Premier Competition Sweater

Sizes: Unisex: CHILD-5XL Fabric: Matt Poly Fleece

Desc: Our thermally bonded Regular Fit sweater in modern smooth face Matt Poly Fleece. All Cut & Sew designs available.

Open hem as standard. Sleeveless CRI-SWE003

Code: CRI-SWE005 Long Sleeve

88 LADIES CRICKET

# **COLOURED CRICKET SHIRTS**

Fully bespoke design service available

# CUSTOM MADE TO ORDER

When a more eye catching design for your tournament is needed look no further than our fully Sublimated coloured Cricket range.

Choose from one of our existing designs, or create your own using our fully bespoke free design service.



# **SUBLIMATION** *gallery*























Sizes: XSC-Size 22

Fabric: Diamond Polyester or Smooth Interlock.

Desc: In our easy wear Semi Fit, available in all
Sublimated designs with a choice of collar & sleeve options. Please refer to page 80-81.

Code: CRI-SHI003/4



Sizes: Size 6-22

Fabric: Diamond Polyester or Smooth Interlock.
Desc: Our Sublimated Cricket pant available in a wide

range of designs. With open pockets &

unfinished hem as standard

Code: CRI-PAN004



Short (28") Inside Leg Regular (30") Inside Leg Long (32") Inside Leg





COLOURED CRICKET 89



















For quick turnaround on custom made orders we offer an 'express' manufacturing service of 3-4 weeks subject to availability.\*

\*An express manufacturing surcharge may appl











Can't find what you're looking for? We also offer a fully bespoke service tailored exclusively for you. Our Graphics Department can work wonders from your thoughts & scribbles. Call our sales team on 01508 531010

For further information regarding Sublimation please refer to page 217.

### **COLOURED CRICKET SWEATER**

Choose your design, choose your colour

When traditional is not for you, look no further than our coloured Cricket sweaters for truly eye catching & innovative design.

Our Sublimation process allows us to match your specific Pantone so just quote your reference & watch your vision come alive.





#### **PRO-CLUB** TEST SWEATER



#### Fit Option:

**Regular** Fit

#### **Fabric Option:**

**Diamond Polyester Sublimated** 

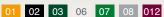
#### **Functionality:**







#### **Ribbing Colours & Options:**















Three Colour Orders under 50 pieces:

Option 1 only

Orders over 50 pieces: Option 1, 2 & 3



**REGULAR** fit

Classic cut sweater with ribbed Unisex Child CHILD-LB collar & elasticated hem.

#### **Fit Information**

**Sleeve Option:** Sleeveless Long Sleeve

**Available Sizes: Unisex Adult XS-5XL** 





# **SUBLIMATION** *gallery*



Style: A. Sublimated Pro-Club Test Sweater

Sizes: Unisex: CHILD-5XL

Fabric: Diamond Polyester & Micro Fleece lining An easy wear sweater to complete your look, traditionally lined with Micro Fleece, available in any

Sublimated design to suit your demands.

Code: Sleeveless CRI-SWE002 Long Sleeve CRI-SWE008



**A.** 1614



**A.** 3814



**A.** 4014



Can't find what you're looking for? We also offer a fully bespoke service tailored exclusively for you. Our Graphics Department can work wonders from your thoughts & scribbles. Call our sales team on 01508 531010

COLOURED CRICKET 91



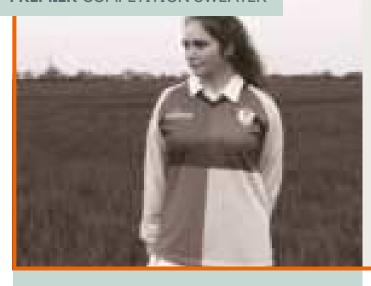


An update to our traditional double layer sweater, the Premier Competition sweater combines thermally bonded fabrics with modern dynamic styling.

Select one of our many Sublimated design options or work alongside our dedicated Graphic Design team for a design exclusive to you.

**MANUFACTURING BESPOKE TEAMWEAR FOR OVER 20 YEARS** 

#### **PREMIER COMPETITION SWEATER**



### Fit Option:

Regular Fit

**Sublimation** Available



#### **Fabric Option:**

Matt Poly Fleece Sublimated

#### **Functionality:**







#### **REGULAR** fit

sweater. Mitred V-Neck, open hem & cuffs

#### **Fit Information**

Sleeve Option: Sleeveless Long Sleeve

#### **Available Sizes:**

**Unisex Adult XS-5XL** Dynamic, modern styled Unisex Child CHILD-LB

Developed specifically for Premier Cricket teams

Sleeveless or long sleeve options (MOQ 10 per cuff)

Modern styling

Thermal bonded fabric for maximum warmth in the colder months of the season

# **PREMIER** competition sweater

Developed in conjunction with Kent County Cricket Club, the concept was to offer a more dynamic modern styled sweater.





**B.** 3114

**ALL SUBLIMATE DESIGNS AVAILABLE** 



**B.** 4814

Style: B. Sublimated Premier Competition Sweater

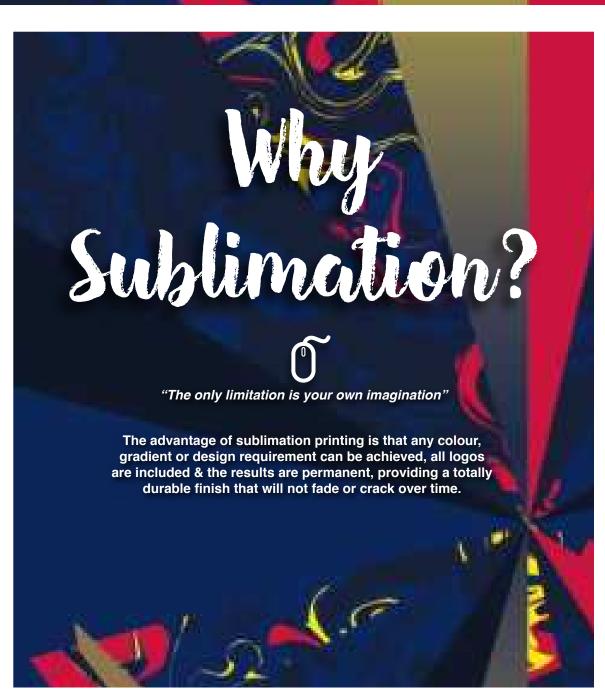
Sizes: Unisex: CHILD-5XL Fabric: Matt Poly Fleece

Desc: Our thermally bonded swearer in Smooth Matt Poly Fleece. This fabric is perfectly suited to defined Sublimation printing.

Open hem as standard. Code: Sleeveless CRI-SWE009 Long Sleeve CRI-SWE010 92 CRICKET





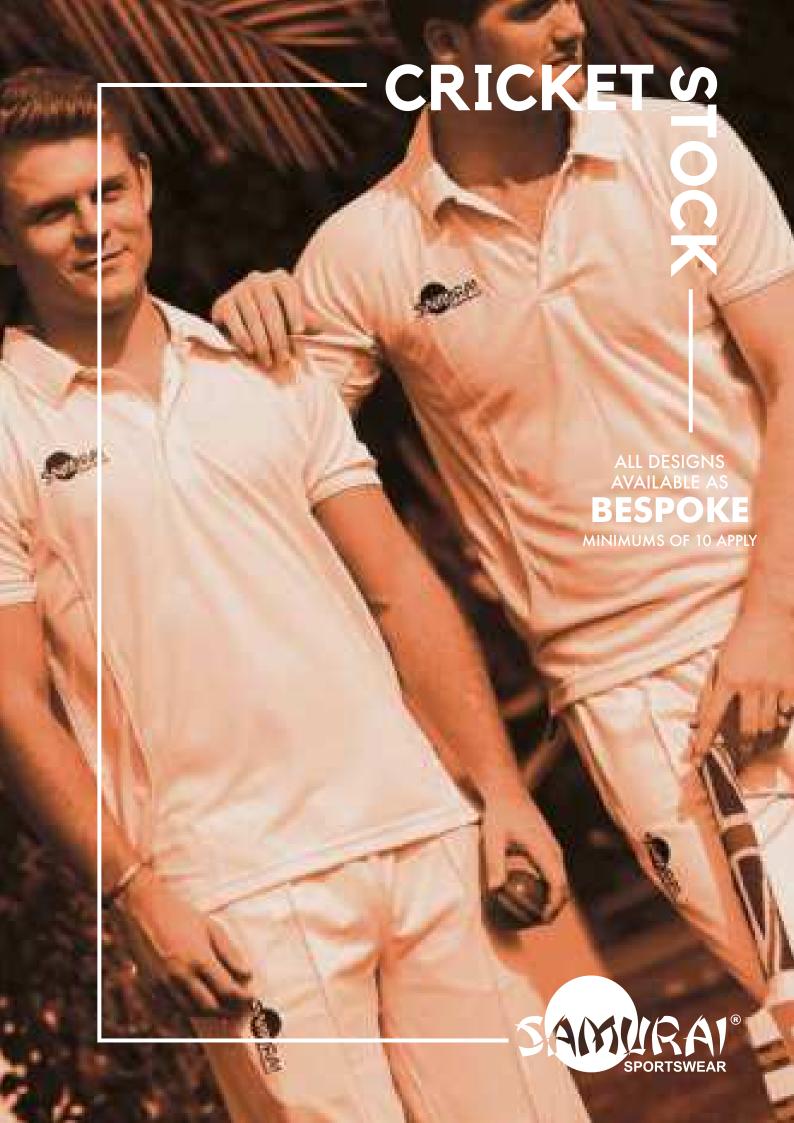


When sublimation inks are heated & reach a temperature of around 200°C they turn into a gaseous state & become more vibrant in colour. These colours then penetrate the polymer content of the fabric's substrate & become part of the substrate itself. The effect is rather like that of tattooing, providing an everlasting design, colour & clarity.

Select a design from our huge gallery of jersey designs & we will personalise them adding your own colours, Geo patterns & logos to make them absolutely unique to you.

If you have a little more time then one of our Creative team will produce something even more unique.

Don't be afraid to express yourself. At Samurai, our goal is for you to reach your full potential.



94 CRICKET STOCK

# **CRICKET STOCK KIT**

When you're up against it for time, we have the perfect solution for you with our Samurai stock Cricket range.

Your can still make it unique to your club by adding your logo & sponsors branding.

Our stock product is subject to availability so order early to avoid disappointment.

WE CAN ADD EMBROIDERED OR PRINTED LOGOS IN OUR IN-HOUSE DECORATION DEPARTMENT





Sizes: Male: SB-2XL Fabric: Diamond Polyester.

Desc: Fashion Fit with Waffle knit panels for enhanced movement. Straight droptail hem & short sleeves.



Colour Cream/Cream

**Code** 9-638002

UNDECORATED STOCK DELIVERED WITHIN 48hrs



Style: Long Sleeve Cricket Shirt

Sizes: Male: S-2XL Fabric: Diamond Polyester

c: Our long sleeved shirt provides your team with another option in the colder months. In our Fashion Fit with a taped

vented hem.

Colour Code Cream/Cream 9-638004







Style: Sleeveless Cricket Sweater

Sizes: Male: SB-2XL Fabric: Matt Poly Fleece.

Desc: Our sleeveless sweater provides the wearer with thermal warmth whilst not

restricting movement. Mitred V-Neck

& open hem. Colour

Colour Code Cream/Cream 9-638001



Style: Premier Competition Cricket Pant

Sizes: Male: S-2XL

Fabric: Elitex with Waffle Knit panelling
Desc: Technical Cricket pant with breathable
panels to the side & back of the knee.
Features include open pockets &
secure tie cord waistband.

Colour Code Cream 9-638003



# **PRODUCT SELECTION**

Need help? Call now on 01508 531010

# **HOCKEY SHIRT**

#### **PREMIER COMPETITION SHIRT**



The Premier Competition Shirt has been engineered specifically for Hockey players, in our athletic Fashion Fit.

Using our exclusive Performex fabric, these shirts are lightweight with high wicking properties, keeping you cool & dry.

#### Fit:

**Fashion** Fit

### **Fabric Options:**

Smooth Interlock Cut & Sew Smooth Interlock Sublimated

#### **Functionality:**





#### **Collar Options:**







Montego

Kingston

Round

**Sublimation** Available



**Sublimation** 

Available

**Sublimation** 

Available

# **HOCKEY SHORTS**

### **CSI** COMPETITION SHORT



Designed with hockey in mind, our CS1 match short gives you flexibility in the fabric ensuring that all the lunging associated with hockey is without restriction.

Available in 2 different length options & 3 fabrics with excellent technical properties to enhance & aid your performance.

CS<sub>1</sub>

#### **Fabric Options:**

Tasion Polyester Cut & Sew Microlight Ripstop Cut & Sew Smooth Interlock Sublimated

#### **Functionality:**











#### **Length Options:**

5" Inside Leg 7" Inside Leg

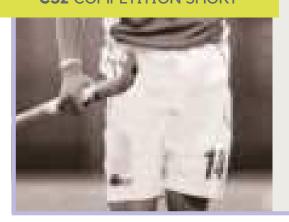
#### **Pocket Options:**





(As standard)

### OMPETITION SHORT



A longer cut short in a more athletic shape that delivers enhanced mobility through eliminating excess fabric.

Available in 2 different leg lengths, with 3 fabrics to choose from, these shorts can be flexible to any level of match play or training.

### Fit:

CS<sub>2</sub>

### **Fabric Options:**

Tasion Polyester Cut & Sew Microlight Ripstop Cut & Sew Smooth Interlock Sublimated

#### **Functionality:**











### **Length Options:**

8" Inside Lea 10" Inside Leg

#### **Pocket Options:**









curved droptail hem.

### **Sleeve Option:**

Short Sleeve **Shaped** Sleeve

#### **Available Sizes:**

Mens XS-5XL **Boys** BABY-LB



### CS1fit

Our most popular multi-sport & leisure block. Standard inside leg length 5", also available with 7" leg.

#### **Available Sizes:**

Men XS-5XL **Boys** XSC-LB

Please state leg length when ordering.



#### CS2fit

Longer, leaner short. Suitable for on-field sporting activities. Standard inside leg length 8", also available with 10" leg length.

#### **Available Sizes:**

Men XS-5XL Boys XSB-LB

Please state leg length when ordering.



Our next generation Performex™ System encompasses a family of top calibre performance fabrics developed exclusively by Samurai.



The fibres in this fabric have been chemically treated to incorporate an anti-bacterial chemical, making the finished garment resistant to the growth of micro-organisms (fungal).



This fabric allows air vapour to circulate around the body, keeping the body cooler for longer when



This garment resists water from absorbing/penetrating into the fabric up to a light rainfall keeping you dry.



The fabrics pores have been closed & therefore will not allow water or air to pass through them making the garment waterproof if used in conjunction with taped seams.



This fabric has been developed to disperse moisture & allow it to pass through to the surface of the fabric, away from the body so that evaporation takes place, keeping the user cool, dry & comfortable.



This garment acts against or opposes the penetration of wind or air, removing the chill factor when worn.



The UPF rating for this garment indicates how effective the fabric is at blocking out solar ultraviolet radiation from reaching the skin. This Samurai garment has a protective rating of 40+



# **HOW TO ORDER - MEN'S HOCKEY KIT**

Every effort is made to ensure Samurai's Hockey kit is ergonomically designed for an athletic fit.

Please be aware that the Premier Competition Shirt has been engineered for a streamlined fit.



**Select your Shirt & Short...**Select your required sleeve & collar.

Then select the style, fit & cut of the short you would like.





CS1 COMPETITION SHORT



CS1 Fit

CS2
COMPETITION SHORT



CS2 Fit

02

**Select your Design...**If time is of the essence then simply select a design from our huge gallery & we will create it in your own colour selection. Alternatively if you have more time we can produce something even more unique.











03

Select your Collar...to match your shirt & design choice.



Montego



Kingston



Round

04

Select your fabric...to match your kit & design choice.

#### Fabric key

#### **Sublimated Fabrics**

Smooth Interlock Sublimated 140gm.

#### **Cut & Sew Fabrics**

Smooth Interlock Cut & Sew 140gm.

Taslon Polyester Cut & Sew 110gm.

See pages 212-213 for fabric information.







Select your Team Colours... Select from the Samurai range of core stock fabrics or simply select your own Pantone colour for Sublimation.

#### Samurai Cut & Sew Core Colour Range

	Gain
01	Aussie Gold
02	Black
03	Bottle Green
04	Burgundy
05	Chocolate
06	Cream
07	Emerald Green
08	Grey
ng	Hot Pink

ч	LOL	JCW OOIC OOI
Ī	010	Jade Green
	011	Lime
	012	Maroon
	013	Navy
Ì	014	Orange
İ	015	Powder Blue
	016	Purple
	017	Red
	018	Royal Blue

019	Sky Blue
020	White
021	Amber Yellow
022	Sunflower
023	Dark Grey
Fluo	rescent Green
Fluo	rescent Pink
Fluo	rescent Orange
Fluo	rescent Yellow

#### **Sublimation Colours**

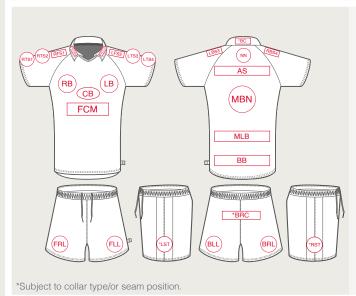


Or select any colour you wish simply by quoting your chosen Pantone reference.

Refer to page 215 for full fabric colour availability



### Select your Logo application method & logo position.



Logo Positioning & application: You can see in the illustration (left) that there are numerous places that we can place a logo on your chosen kit. Some positions will be ruled out by the design of certain garments. Below are the application methods available.

**Heat Transfer** 



Sublimation

Embroidery



Woven Badge

**SEE PAGE 216 FOR FULL DECORATION &** APPLICATION INFORMATION

When choosing logo positions please consider the design you have chosen & the size/shape of the logo.

Our Sportswear logo will be positioned on RB position as standard on Hockey garments.



Select your Number & Name Options... Select the style & colour of your numbers from our standard fonts & colour options.

#### Standard number & name options:

Samurai Sportswear can offer you a selection of number & font options, the standard options are shown (right). See pages 216-217 for full details.

> **MORE FONT OPTIONS** AVAILABLE

> > SEE PAGE 216 - 217

**IMPACT** 

10HNSON

**WARRIOR** 

**ABCDEFGHIJKLMNOPORSTUUWXYZ** 

JOHNSON JOHNSON



Select your shorts & socks...to complete your match kit bundle. Refer to pages 101,103 & 109

100 HOCKEY

# SUBLIMATED HOCKEY KIT GALLERY

Choose your design, choose your colour

# **CUSTOM MADE TO ORDER**

Looking & feeling great can help boost your on-field performance. Our modern range of sublimated Hockey match kit blends our creative styling with practicality, comfort & breathability.

At Samurai, we ensure you are well fashioned for hockey training & match play whilst standing out from the crowd.

# **SHIRT** gallery

Engineered specifically for Hockey players

Lightweight & fully breathable Smooth Interlock

Modern & sleek styling

An extensive range of sublimation design options

3 collar options

2 sleeve lengths to choose from









































# **SHORT** gallery

Developed specifically for Hockey

CS1 available in 5" or 7" leg length (MOQ 4 per length)

CS2 available in 8" or 10" leg length (MOQ 4 per length)

Compliment your shirt with a matching short

Comfort elasticated drawcord waistband

Modern styling & superb durability

Open pockets available on all styles











**B.** 3814



**B.** 4014



**B.** 4214







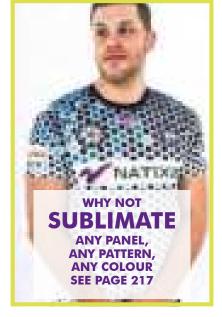
**B.** 4714



**B.** 4814 **B.** 5214









Developed in a durable mesh fabric with nylon elbow patches for protection. Sublimated designs only, minimums of 1pc per design.

Style: A. Sublimated Premier Competition Shirt

BABY-5XL Sizes: Male: Fabric: Smooth Interlock

Trend led fit with curved droptail hem. Choice of 3 collar options. Available in any sublimated design or create your own.

Code: HOC-SHI003

Style: B. Sublimated Premier Competition Short

BABY-5XL Sizes: Male: Fabric: Smooth Interlock

Available in CS1 or CS2 block with 4 leg lengths. Eye catching sublimation designs available. Pockets can be added on request.

Code: HOC-SHO003

Style: C. Sublimated Goalkeeper Shirt

Sizes: Unisex: JNR-3XL Fabric: Durable Mesh

Loose fitting shirt with V-Neck collar. Unisex fit with long sleeves & Nylon elbow patches. Any Sublimated design of your choice.

Code: HOC-SHI002

Can't find what you're looking for? We also offer a fully bespoke service tailored exclusively for you. Our Graphics Department can work wonders from your thoughts & scribbles. Call our Sales Team on 01508 531010

102 HOCKEY

# **CUT & SEW HOCKEY KIT GALLERY**

Minimums of 10pcs per style

# **SHIRT** gallery















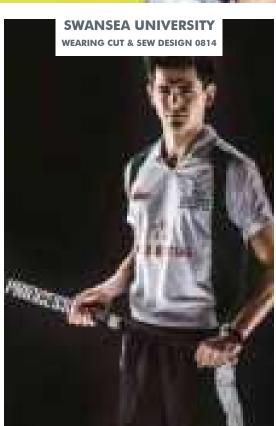








**VISIT US AT** samurai-sports.com/kit-designer















Style: D. Premier Competition Shirt

Sizes: Male: BABY-5XL Fabric: Smooth Interlock

Desc: Our athletic fit shirt with curved droptail hem.
Available in a wide range of Cut & Sew designs,
with panelling, piping or overlock detailing.

Code: HOC-SHI001





Developed specifically for Hockey

CS1 available in 5" or 7" leg length (MOQ 4 per

CS2 available in 8" or 10" leg length (MOQ 4 per length)

Compliment your shirt with a matching short

Comfort elasticated drawcord waistband

Modern styling & superb durability

Open pockets available on all styles





# **SHORT** gallery





**E**. 0214



E. 0314



**E**. 0414



**E.** 0514



**E.** 0614



**E.** 0714



**E.** 0814



**E.** 0914





**E**. 1214



**E.** 1314





**E**. 1414



**E.** 1514

#### **BEST SELLER!**



# **CLIPPER** short

Developed in our highly durable Taslon Polyester fabric with breathable, Waffle Knit ventilation panelling.

> **ALSO AVAILABLE** FROM STOCK

Style: **E. Premier Competition Short** 

Sizes: Male: XSC-5XL

Taslon Polyester or Microlight Ripstop Fabric: Desc: Our Cut & Sew match shirt in two different blocks. Stretch elasticated waistband as standard. A huge range of Cut & Sew designs

to choose from. HOC-SHO001

Code: Style: F. Clipper Short Sizes: XSC-5XL

Taslon Polyester Fabric: Desc:

Our Clipper short in CS1 block short in 5" or 7" leg length. Featuring ventilation side panelling in Waffle Knit. Make your own with coloured

overlock stitching.

HOC-SHO002 Code:

# **PRODUCT SELECTION**

Call our Sales Team on **01508 531010** 

# **HOCKEY TOP**

#### **PRO-CLUB MATCH TOP**



Popular with Hockey, our Pro-Club Match top offers a looser, body skimming silhouette. Developed in conjunction with the Irish Hockey Association.

This top has a choice of two Performex fabrics, both available fully sublimated to create a unique look for your team. Add combination panelling to enhance functionality further.

#### Fit:

**Pro** Fit

#### **Fabric Options:**

- Diamond Polyester Cut & Sew
- **Diamond Polyester** Sublimated
- Smooth Interlock Cut & Sew
- Smooth Interlock Sublimated

## **Collar Options:**







Swansea Collar

Ca

Cardiff

Skyflex Collar

#### **Functionality:**







**Fit Information:** 



PROfit
Fitted body skimming top with straight cut hem.

**Sleeve Option:** 

Capped Sleeve Short Sleeve

# Available Sizes:

Ladies Size 6-22 Girls XSC-MG

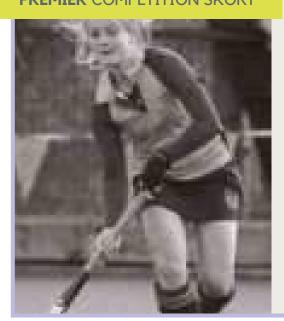
# Available



**Sublimation** 

# **HOCKEY SKORT**

#### **PREMIER COMPETITION SKORT**



Samurai's best selling skort is the perfect accompaniment to complete your hockey match kit.

Available in a choice of two Performex fabrics, this skort has been engineered with built in integral support shorts, providing additional comfort & modesty. A wide range of design options available in both cut & sew & sublimated.

#### Fit:

Semi Fit

#### **Fabric Options:**

- **Kusaro Pro** Cut & Sew
- **Kusaro Pro** Sublimated
- **Diamond Polyester** Cut & Sew
- **Diamond Polyester** Sublimated

#### **Functionality:**







Sublimation Available



### Fit Information:



### **SEMI**fit

A modern & stylish skort with integral support short.

#### **Available Sizes:**

Ladies Size 6-22 Girls XSC-MG

## **HOW TO ORDER GUIDE - LADIES HOCKEY**



**Select your Design...**If time is of the essence then simply select a design from our huge gallery & we will create it in your own colour selection. Alternatively if you have more time we can produce something even more unique.











02

**Select your Collar & Sleeve...** *Select from options shown on the left.* 



Select your Team Colours...Select from the Samurai range of core stock fabrics or simply select your own Pantone colour for Sublimation.

### Samurai Cut & Sew Core Colour Range

	Saiii
01	Aussie Gold
02	Black
03	Bottle Green
04	Burgundy
05	Chocolate
06	Cream
07	Emerald Green
08	Grey
na	Hot Dink

at Gt (	Sew Core Co
010	Jade Green
011	Lime
012	Maroon
013	Navy
014	Orange
015	Powder Blue
016	Purple
017	Red
018	Royal Blue



#### **Sublimation Colours**



Or select any colour you wish simply by quoting your chosen Pantone reference.

Refer to page 215 for full fabric colour availability

04

### Select your Logo application method & logo position.



please consider the design you

have chosen & the size/shape

of the logo.



Our Sportswear logo will be positioned on RB position as standard on Hockey garments.

**Logo Positioning & application**: You can see in the illustration (left) that there are numerous places that we can place a logo on your chosen kit. Some positions will be ruled out by the design of certain garments. Below are the application methods available.











Woven Badge

SEE PAGE 216 FOR FULL DECORATION & APPLICATION INFORMATION

106 LADIES HOCKEY

# **SUBLIMATED HOCKEY KITS**

Choose your colours to suit your team



# CUSTOM MADE TO ORDER

When you want your team to have a distinctive image on the pitch, our Sublimated hockey match kit is the right choice for you.

Choose from our extensive archives or create a design totally bespoke to you along side our in house creative design team. When it comes to your kit, the only limitation is your imagination.



# **OWN FACTORY**

COMPLETE CONTROL OVER QUALITY, PRODUCTION & DELIVERY

"Trust us to deliver"

# **MATCH TOP**gallery



































In a range of sublimated designs, our hockey skort has been developed to compliment your sublimated match top.

Our skorts have an integral undershort as standard so you can feel both confident & comfortable when your team needs you the most. Skorts are also available as a skirt, without undershorts, just ask when placing your order.



# **SKORT** gallery









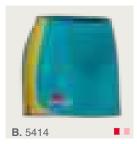












# **KURO**short





#### **KURO**short

Developed as an alternative match play option with the same integral undershort for added security.

C.



Style: A. Sublimated Pro-Club Match Top

Sizes: Female: XSC-Size 22

Fabric: Smooth Interlock or Diamond Polyester Our body skimming Pro fit top with

short or capped sleeve. A choice of 3 collar options & an extensive design library to choose from.

Code: HOC-TOP004

Style: **B. Sublimated Premier Competition Skort** 

Sizes: Female: XSC-Size 22

Kusaro Pro or Diamond Polyester Fabric: Desc: Our versatile skort with integral

undershort as standard. Choose from a variety of design options.

Code: Kusaro Pro HOC-SKO003 Diamond Polyester HOC-SKO004 Style: C. Kuro Short

Sizes: Female: Child-Size 22

Fabric: Taslon Polyester

Desc: Our ladies hockey short option with 3" inside leg, integral undershort & breathable, soft feel

Waffle Knit panelling to the side & hem.

Code: HOC-SHO004

108 LADIES HOCKEY

# **CUT & SEW HOCKEY KITS**

Choose your design, choose your colour

# **CUT & SEW PRODUCT** *gallery*













































Style: D. Pro-Club Match Top Sizes: Female: XSC-Size 22

Fabric: Smooth Interlock or Diamond Polyester Our Ladies Cut & Sew Pro fit top available in Desc: a range of designs. Enhance functionality with

combination panelling.

Code: HOC-TOP003

Style: **E. Premier Competition Skort** 

Sizes: Female: XSC-Size 22

Kusaro Pro or Diamond Polyester Fabric:

Modern skort with integral undershort. Available Desc:

in a range of stylish Cut & Sew designs.

Code: HOC-SKO001/2 LADIES HOCKEY 109

# **HOCKEY SOCKS**



# **SOCK** gallery

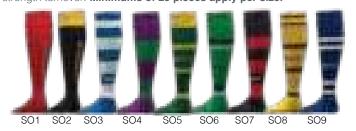


#### **BESPOKE DESIGNS**

MORE DESIGNS & COLOURS AVAILABLE

#### **Bespoke Club Sock**

Our Club Pro Sock is available in 9 designs which you can customise with your club colours. All socks have a self colour padded sole & a 1 x 1 extra strength turnover. Minimums of 25 pieces apply per size.



#### **BESPOKE SOCKS**

95% Nylon, 5% Elastane Fabric:

- Choose from 9 designs. · 3-4 week lead time.
- · Self colour padded sole. • 1x1 extra strength turnover.
- · Minimum quantity of 25 pairs per size.
- Small lettering approximately 16mm
- Both sides horizontal Maximum of 4 letters per line. • Front or back horizontal - Maximum 6 letter per line.
- · Both sides vertical Maximum 12 letters.
- Front or back vertical Maximum 12 letters.
- · Large lettering approximately 23mm.
- Both sides horizontal Maximum of 3 letters per line.
- Front or back horizontal Maximum 5 letters per line.
- Both sides vertical Maximum 8 letters.
- Front or back vertical Maximum 8 letters. 3-6.5 (Medium), 7-11 (Large), 12-14 (XL Men)

#### **Premier Stock Sock**



Fabric: 75% Nylon, 25% Cotton. 3 in 1 elasticated stay up turnover. Extra comfort Samurai cushion foot.

Desc:

Knee high. Samurai branding to calf.

Sizes: Medium, Large, XL

#### STOCK SOCKS

Colour Code: 8-620020 Red Maroon 8-620023 Sky 8-620024 Royal 8-620022 8-620021 Navy Bottle 8-620025 Black 8-620019

#### **Tri-Nation Stock Sock**



Fabric: 75% Nylon, 25% Cotton. Built in elastic hold up. Ecru Desc:

cushion foot. Knee high. Extremely soft feel.

Sizes: Medium, Large, XL

#### **STOCK SOCKS**

Colour Code: Red/White 8-620028 Navy/Red 8-620033 Navy/Sky 8-620029 Black/Red 8-620030 Navy/White 8-620031 Black/White 8-620032 110 **HOCKEY** 

#### **HOCKEY ACCESSORIES**

Call our Sales Team on 01508 531010

Make sure you have the right kit to take on the opposition with our range of Hockey accessories. We also have a huge range of training equipment including Cones, Bibs & Whistles ensuring you & your team are trained & ready for your next match.



A. Match Hockey Ball



B. Practice Hockey Ball



C. Hybrid Gumshield



D. Collapsible Water Carrier

FOR OUR FULL RANGE OF **EQUIPMENT & ACCESSORIES SEE PAGE 196 - 201** 

#### **HYBRID**bottle

With the increased emphasis on adequate fluid replacement to improve performance & prevent overheating. Safe & efficient water bottles are now an integral part of any teams sporting equipment.

The Hybrid sports bottle has been designed to safely position the users mouth away from the outlet nozzle, reducing the risk of infection & offering <mark>greater hygiene</mark> for athletes. Holds 800ml.





ALL BAGS CAN BE PERSONALISED



Style: A. Match Hockey Ball

Fabric: PVC & Cork

Desc: PVC dimpled surface & cork core. Ideal

for top level use on artificial pitches.

Code: 1-640049BFS

Style: **B. Practice Hockey Ball** 

Fabric: Smooth PVC

2 colours available (yellow & orange). Desc:

Seamless, for training & practice.

Code: 1-640048BES

Style: C. Hybrid Gumshield

Custom fit technology & protection. Desc: Impact absorbing. Can be worn with

braces.

Code: 3-621105

D. Collapsible Water Bottle Carrier

Holds up to 8 bottles. Folds down flat Desc:

for easy storage.

Code: 3-621103



E. 800ml Hybrid Water-bottle Style:

Reduces the risk of infection & offers Desc:

greater hygiene for athletes, 800ml

capacity. 3-621108

Code:

Style: F. Back Pack Size: 48 x 34 x 20cm H/W 600D Polyester Fabric:

Heavy duty handle & mp3 pockets. Desc: 4-6518308 Code: Black/Grey Navy/Grey 4-6518208

Style: **G. Tourist Bag** 

Size: 70 x 37 x 36cm

Fabric: H/W 1680D Polyester

Travel tourist bag with pull handle & removable wet compartment. Decoration

available.

4-65180118 Code: Black

Navy 4-65180218

Desc:





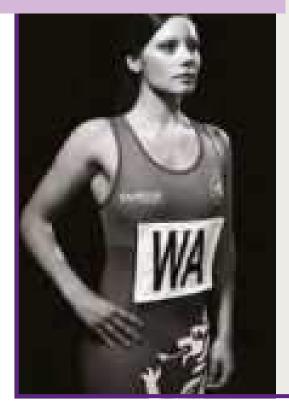


112 **NETBALL** 

#### PRODUCT SELECTION

## **DRESSES**

#### **PREMIER COMPETITION DRESS**



The Dress of choice for our Elite teams, developed in partnership with Welsh Netball, it offers ultimate comfort, performance & style.

This dress is manufactured using a combination of our Performex<sup>™</sup> elastane fabrics providing full flexibility & breathability. Available in any of our Cut & Sew designs or fully sublimated in your own design.

#### Fit:

Elite Fit

#### **Sublimation** Available



#### **Back Options:**





Standard

**Collar Options:** 



Scoop

**Fabric Options:** 

Elitex Cut & Sew

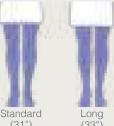
**Elitex** Sublimated

#### **Functionality:**





#### **Length Options:**







#### **PORTLAND PRO-CLUB DRESS**



Our Portland Dress is a timeless reliable outfit for all Clubs & Schools. This classic dress has an A-line fit, available with a Standard or Racer style back & 2 different dress lengths making it suitable for all age groups.

Manufactured in our durable Performex™ Diamond Polyester, allowing you to choose from a Cut & Sew or sublimated design of your choice.

#### Fit:

Semi Fit

#### **Sublimation** Available



#### **Back Options:**



Standard

Racer

#### **Fabric Options:**

Diamond Polyester Cut & Sew **Diamond Polyester Sublimated** 

#### **Functionality:**



#### **Collar Options:**





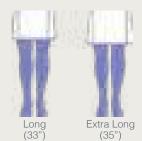


Scoop Standard or Racer back

Skyflex back only

High Crew back only

#### **Lenath Options:**



www.samurai-sports.com

#### FIT





# **ELITE** *fit*

Figure hugging dress with Princess cut bust curve.

Racer or Standard back options.

#### **Length Options:**

Standard 31" Long 33" Extra Long 35"

#### **Available Sizes:**

Ladies Size 6-22 Girls CHILD-MG

Please state dress length when ordering.

Standard length from highest point of shoulder = 31"



#### **SEMI***fit*

Looser fitting, A line body shape & larger body coverage.

#### **Length Options:**

Long 33" Extra Long 35"

#### **Available Sizes:**

Ladies Size 6-22 Girls CHILD-MG

Please state dress length when ordering.

Standard length from highest point of shoulder = 33"



Our next generation Performex™ System encompasses a family of top calibre performance fabrics developed exclusively by Samurai.



The fibres in this fabric have been chemically treated to incorporate an anti-bacterial chemical, making the finished garment resistant to the growth of micro-organisms (fungal).



This fabric allows air vapour to circulate around the body, keeping the body cooler for longer when worn.



This garment resists water from absorbing/penetrating into the fabric up to a light rainfall keeping you dry.



The fabrics pores have been closed & therefore will not allow water or air to pass through them making the garment waterproof if used in conjunction with taped seams.



This fabric has been developed to disperse moisture & allow it to pass through to the surface of the fabric, away from the body so that evaporation takes place, keeping the user cool, dry & comfortable.



This garment acts against or opposes the penetration of wind or air, removing the chill factor when worn.



The UPF rating for this garment indicates how effective the fabric is at blocking out solar ultraviolet radiation from reaching the skin. This Samurai garment has a protective rating of 40+



#### **HOW TO ORDER - NETBALL DRESS**

Every effort is made to ensure Samurai Netball dresses are a perfect fit.

Please be aware that Samurai's fitted dresses are specifically engineered & cut smaller to ensure a skin tight body hugging fit.



**Select your Dress...**Select the style, fit & cut of the dress you would like.

Then select the required back & length.

#### **PREMIER COMPETITION DRESS**









**PORTLAND PRO-CLUB DRESS** 



Elite Fit Standard Back

Semi Fit

**Standard Back** 

Racer Back

02

**Select your Design...**If time is of the essence then simply select a design from our huge gallery & we will create it in your own colour selection. Alternatively if you have more time we can produce something even more unique.















03

Select your Collar...to match your dress & design choice.



**Scoop Neckline** 



Skyflex



High Neck

04

Select your fabric...to match your dress & design choice.

#### Fabric key

#### **Sublimated Fabrics**

Elitex Sublimated 280gm.

Diamond Polyester Sublimated 175gm.

#### Cut & Sew Fabrics

Elitex Cut & Sew 280gm.

Diamond Polyester Cut & Sew 175gm.

See pages 212-213 for fabric information.





Select your Team Colours...Select from the Samurai range of core stock fabrics or simply select your own Pantone colour for Sublimation.

#### Samurai Cut & Sew Core Colour Range

	Saiii
01	Aussie Gold
02	Black
03	Bottle Green
04	Burgundy
05	Chocolate
06	Cream
07	Emerald Green
08	Grey
09	Hot Pink

u	IL OX	Sew Core Cor
	010	Jade Green
	011	Lime
	012	Maroon
	013	Navy
	014	Orange
	015	Powder Blue
	016	Purple
	017	Red
	018	Royal Blue

019	Sky Blue		
020	White		
021	Amber Yellow		
022	Sunflower		
023	Dark Grey		
Fluo	rescent Green		
Fluo	Fluorescent Pink		
Fluo	rescent Orange		
Fluo	rescent Yellow		

#### **Sublimation Colours**

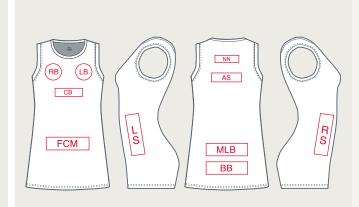


Or select any colour you wish simply by quoting your chosen Pantone reference.

Refer to page 215 for full fabric colour availability

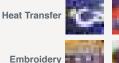


#### Select your Logo application method & logo position.



When choosing logo positions please consider the design you have chosen & the size/shape of the logo.

Our Sportswear logo will be positioned on RB position as standard on Netball garments. Logo Positioning & application: You can see in the illustration (left) that there are numerous places that we can place a logo on your chosen kit. Some positions will be ruled out by the design of certain garments. Below are the application methods available.





Sublimation





Woven Badge

**SEE PAGE 216 FOR FULL DECORATION & APPLICATION INFORMATION** 



Select your Name & Patch Options...Select the style & colour of your names & patches from our standard fonts & colour options.

Standard name & patch options: Samurai Sportswear can offer you a selection of font options, the standard options are shown (right). See page 216-217 for full details.

> **MORE FONT OPTIONS** AVAILABLE SEE PAGE 216 - 217

**IMPACT** 

**JOHNSON** JOHNSON

WARRIOR

JOHNSON TOHNSON PATCH AS SHOWN



NB: Patches sold separately



Select your Under Garments & Socks...to complete your match kit bundle. Refer to pages 116 & 128

#### **SUBLIMATED DRESSES**

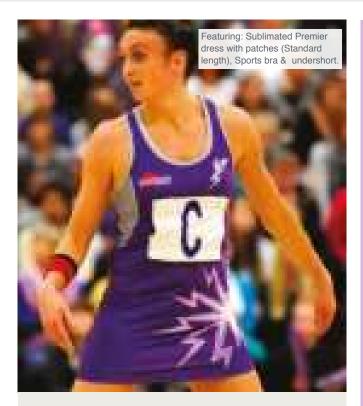
Minimum of 10pcs

# **CUSTOM MADE TO ORDER**

The Dress of choice for our Elite teams, developed in partnership with Welsh Netball, it offers ultimate comfort, performance & style.

This dress is manufactured using a combination of our Performex<sup>™</sup> elastane fabrics providing full flexibility & breathability. Available in any of our Cut & Sew designs or fully sublimated in your own design.

Samurai Netball dresses are made to order in minimums of 10pcs & are available within 3-4 week delivery.





#### Developed specifically for Elite Professional Netball teams

Body contouring fit with a demure curved neck & racer back for added comfort & performance

Performance fabric provides superior moisture management & strength for dynamic range of movement

Available in 3 dress lengths (MOQ 4 per length) Short length as standard (31")

Modern styling & superb durability

Velcro strips supplied as standard to attach Samurai patches

# **PREMIER** dress

The PROFESSIONAL'S choice.
Providing superior moisture management
& dynamic range of movement for Elite players



Moisture managed



Racer back



Contour fit



MATCH DRESSES 117





# **SUBLIMATION** gallery

Both our Premier & Pro-Club dresses are available in any design on pages 117 or 118. If you do not see something you like, let us design a dress unique to your club.

YOUR ONLY LIMITATION IS YOUR OWN IMAGINATION































Style: A. Sports Bra

Sizes: Female: Size 6-22

Fabric: Elitex.

Cut & Sew with self fabric binding. Desc: This garment can be sublimated.

Code: NET-TOP005

**B.** Undershort Style:

Sizes: Female: XSC-Size 22

Fabric: Kusaro Pro.

Cut & Sew with overlock stitch Desc: detail. This garment can be

sublimated. Code: NET-SHO001 Style: C. Sublimated Netball Dress

Sizes: Female: CHILD-Size 22

Fabric: Diamond Polyester or Elitex. Desc: Fully sublimated designs. Premier Competition fit also

available with breathable panel under arm on request. Refer to Pages 112-113 to select your fit & style details.

Portland NET-DRE004 Premier NET-DRE002

#### MADE TO ORDER GALLERY

# **CUT & SEW** gallery

#### The following designs are available in our Premier or Pro-Club dresses













# **PREMIER** dress

Available in the Premier dress only with contrast underarm panels for additional maneuverability & breathability.

Style: **D. Pro-Club Netball Dress**Sizes: Female: CHILD-Size 22
Fabric: Diamond Polyester or Elitex.

Desc: Modern Cut & Sew panel designs with piping or overlock stitch detail depending on design. All designs can also be sublimated. Refer to Pages 112-113 to select your fit & style details.

Code: NET-DRE003

Style: **E. Premier Netball Dress**Sizes: Female: CHILD-Size 22

Fabric: Elitex with Diamond Polyester or Waffle Knit panels.

Desc: Available in Premier Competition Fit.

Sublimation/Cut & Sew combination available.

Code: NET-DRE001

Style: F. Netball Patches

Sizes: One Size

Fabric: 100% Diamond Polyester or 100% Smooth Interlock Desc: Cut & Sew or Sublimated patches with Velcro

backing. Set of 14 with printed positions included.

Code: Sublimated NET-VEL001
Cut & Sew NET-VEL002

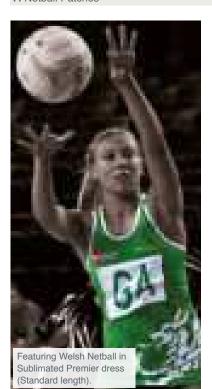
#### **NETBALL** patches

All our Netball tops & dresses are available with or without Velcro patches. Dresses & tops are provided with Velcro strips as standard at no additional cost.

If you do not require Velcro strips, please advise your Samurai Sales Representative.



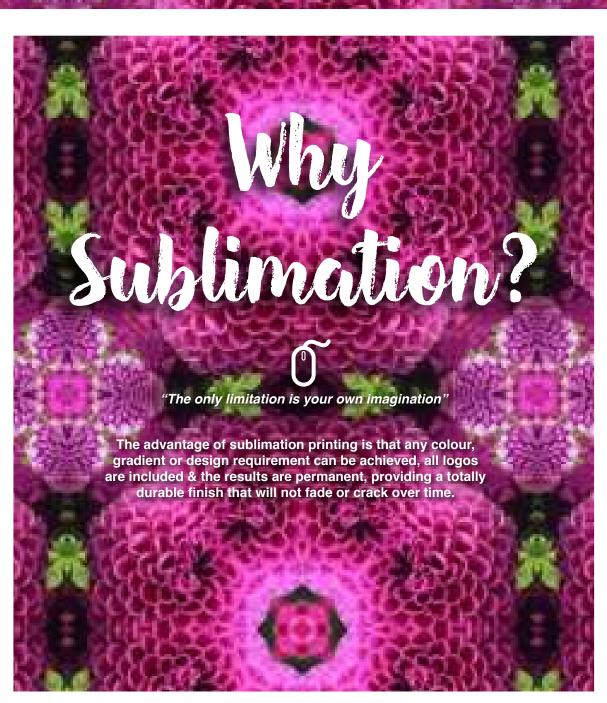
F. Netball Patches











When sublimation inks are heated & reach a temperature of around 200°C they turn into a gaseous state & become more vibrant in colour. These colours then penetrate the polymer content of the fabric's substrate & become part of the substrate itself. The effect is rather like that of tattooing, providing an everlasting design, colour & clarity.

Select a design from our huge gallery of jersey designs & we will personalise them adding your own colours, Geo patterns & logos to make them absolutely unique to you.

If you have a little more time then one of our Creative team will produce something even more unique.

Don't be afraid to express yourself. At Samurai, our goal is for you to reach your full potential.

120 NETBALL

#### PRODUCT SELECTION

Call our Sales Team on 01508 531010

# **NETBALL TOPS**

#### **PREMIER COMPETITION TOP**



The Premier Competition top is the professional's choice & has been engineered to hug the female form.

Working in unison with our Performex Kusaro Pro (stretch Lycra) fabric this top provides great comfort, increased breathability, & can also be fully sublimated. Minimum of 10pcs apply.

#### Fit:

Elite Fit

#### **Fabric Options:**

Kusaro Pro Cut & Sew Kusaro Pro Sublimated

**Diamond Polyester** Cut & Sew **Diamond Polyester** Sublimated

Smooth Interlock or Waffle Knit combination panelling available.

## **Collar Options:**







Swansea

Cardiff Collar

Skyflex Collar



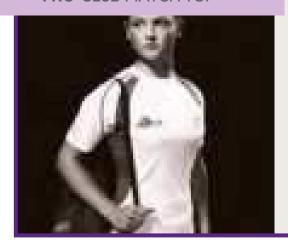
# Functionality:







#### **PRO-CLUB** MATCH TOP



#### This popular match top offers a slightly looser, body skimming fit.

The garment hem is straight cut & has a choice of 2 Performex fabrics which can both be fully sublimated to complete a unique look for your team. Add combination panelling to enhance the functionality further.

#### Fit:

**Pro** Fit

#### **Fabric Options:**

**Diamond Polyester** Cut & Sew **Diamond Polyester** Sublimated

Smooth Interlock Cut & Sew Smooth Interlock Sublimated Combination panelling available.

#### **Collar Options:**







Swansea Collar

Cardiff

Skyflex

Sublimation Available



#### **Functionality:**







# **NETBALL SKORTS**

#### **PREMIER** COMPETITION SKORT



Available in 2 of our Performex fabrics, Samurai's bestselling skort can be matched with either the Premier Competition or Pro-Club Match Tops.

Engineered with built in integral support shorts provides additional comfort & modesty. Several design options available.

#### Fit:

Semi Fit

#### **Fabric Options:**

Kusaro Pro Cut & Sew Kusaro Pro Sublimated

**Diamond Polyester** Cut & Sew **Diamond Polyester** Sublimated

#### **Functionality:**







Sublimation Available



#### FIT





**Sleeve Option: Capped** Sleeve

**Available Sizes:** Ladies Size 6-22 Girls CHILD-MG



A modern figure hugging fit

with curved droptail hem.

**PRO**fit Fitted body skimming top with straight cut hem.

#### **Sleeve Option:**

**Capped** Sleeve **Short** Sleeve

#### **Available Sizes:** Ladies Size 6-22 Girls XSC-MG



**SEMI**fit

Modern stylish Skort with internal support short.

**Available Sizes:** Ladies Size 6-22 Girls XSC-MG



Our next generation Performex™ System encompasses a family of top calibre performance fabrics developed exclusively by Samurai.



The fibres in this fabric have been chemically treated to incorporate an anti-bacterial chemical, making the finished garment resistant to the growth of micro-organisms (fungal).



This fabric allows air vapour to circulate around the body, keeping the body cooler for longer when worn.



This garment resists water from absorbing/penetrating into the fabric up to a light rainfall keeping you dry.



The fabrics pores have been closed & therefore will not allow water or air to pass through them making the garment waterproof if used in conjunction with taped seams.



This fabric has been developed to disperse moisture & allow it to pass through to the surface of the fabric, away from the body so that evaporation takes place, keeping the user cool, dry & comfortable.



This garment acts against or opposes the penetration of wind or air, removing the chill factor when worn.



The UPF rating for this garment indicates how effective the fabric is at blocking out solar ultraviolet radiation from reaching the skin. This Samurai garment has a protective rating of 40+

#### CAN'T FIND WHAT YOU'RE LOOKING FOR?

WE ALSO OFFER A FULLY BESPOKE SERVICE TAILORED EXCLUSIVELY FOR YOU. OUR GRAPHICS DEPARTMENT CAN WORK WONDERS FROM YOUR THOUGHTS & SCRIBBLES. CALL OUR SALES TEAM ON

01508 531010

#### **HOW TO ORDER - NETBALL KIT**

Every effort is made to ensure Samurai Netball kits are a perfect fit.

Please be aware that Samurai's fitted tops are specifically engineered & cut smaller to ensure a skin tight body hugging fit.



**Select your Top & Skort...** Select the style, fit & cut of the top you would like together with the available sleeve options.

# **PREMIER**COMPETITION TOP



#### **PRO-CLUB** TOP



**Pro Fit** 

# **PREMIER**COMPETITION SKORT



Semi Fit

02

**Select your Design...**If time is of the essence then simply select a design from our huge gallery & we will create it in your own colour selection. Alternatively if you have more time we can produce something even more unique.













03

**Select your Collar...**to match your top & design choice.



**Swansea Collar** 



Cardiff Collar



**Skyflex Collar** 

04

Select your fabric...to match your kit & design choice.

#### Fabric key

#### **Sublimated Fabrics**

Kusaro Pro Sublimated 208gm.

Smooth Interlock Sublimated 140gm.

Diamond Polyester Sublimated 175gm.

#### **Cut & Sew Fabrics**

Kusaro Pro Cut & Sew 208gm.

Smooth Interlock Cut & Sew 140gm.

Diamond Polyester Cut & Sew 175gm.

See pages 212-213 for fabric information.





**Select your Team Colours...**Select from the Samurai range of core stock fabrics or simply select your own Pantone colour for Sublimation.

#### Samurai Cut & Sew Core Colour Range

	Jaiii
01	Aussie Gold
02	Black
03	Bottle Green
04	Burgundy
05	Chocolate
06	Cream
07	Emerald Green
08	Grey
09	Hot Pink

u	ια	Sew Core Co
	010	Jade Green
	011	Lime
	012	Maroon
	013	Navy
	014	Orange
	015	Powder Blue
	016	Purple
	017	Red
	018	Royal Blue

iige				
Sky Blue				
White				
Amber Yellow				
Sunflower				
Dark Grey				
rescent Green				
Fluorescent Pink				
rescent Orange				
rescent Yellow				

#### **Sublimation Colours**

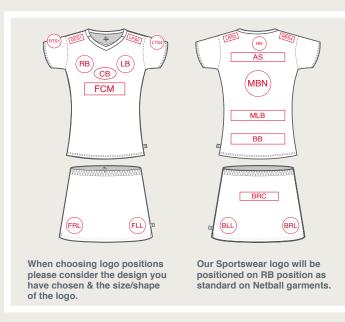


Or select any colour you wish simply by quoting your chosen Pantone reference.

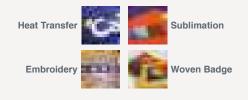
Refer to page 215 for full fabric colour availability



# Select your Logo application method & logo position.



**Logo Positioning & application**: You can see in the illustration (left) that there are numerous places that we can place a logo on your chosen kit. Some positions will be ruled out by the design of certain garments. Below are the application methods available.



SEE PAGE 216 FOR FULL DECORATION & APPLICATION INFORMATION



**Select your Name & Patch Options...**Select the style & colour of your names & patches from our standard fonts & colour options.

**Standard name & patch options**: Samurai Sportswear can offer you a selection of font options, the standard options are shown (right). See page 216-217 for full details.

MORE FONT OPTIONS AVAILABLE SEE PAGE 216 - 217 JOHNSON JOHNSON WARRIOR

JOHNSON

PATCH AS SHOWN



NB: Patches sold separately



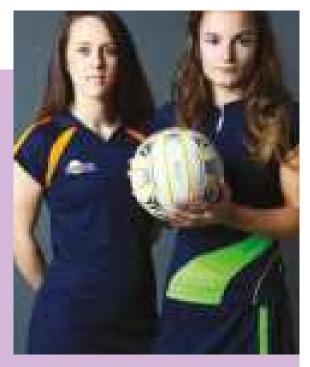
**Select your Under Garments & Socks...**to complete your match kit bundle.

Refer to pages 116 & 128

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# SUBLIMATED NETBALL KIT GALLERY

Performance Teamwear



# CUSTOM MADE TO ORDER

Samurai's Match top & skorts are available in a choice of Performex™ fabrics specifically developed to fit the female form & designed to accommodate all players.

All garments are available in minimums of 10pcs & can be fully Sublimated in 1000's of design & colour options.

# **TOP***gallery*























COMPLETE CONTROL OVER QUALITY, PRODUCTION & DELIVERY

"Trust us to deliver"











MATCH KIT 125





# **SKORT** gallery





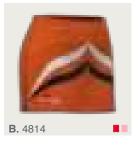


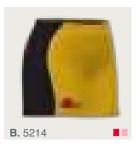


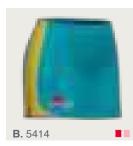












Style: **C. Sublimated Netball Top** Sizes: Female: XSC-Size 22

Fabric: Kusaro Pro, Smooth Interlock or Diamond Polyester

Desc: Ladies Pro-Club or Premier Competition fit top. Any Sublimated design of your choice. Refer to Pages

120-121 to select your fit style details.

Code: NET-TOP002/4

Style: B. Sublimated Premier Competition Skort

Sizes: Female: XSC-Size 22

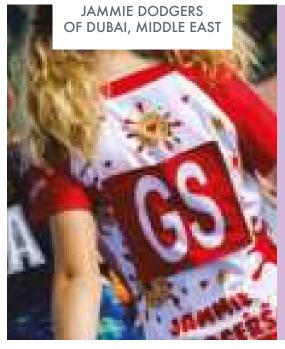
Fabric: Kusaro Pro or Diamond Polyester

Desc: Modern stylish fit with integral under short. Any

Sublimated design of your choice.

Code: NET-SKO001/2





# **NETBALL** patches

All Samurai Netball tops are available with or without Velcro patches. Tops are provided with Velcro strips as standard at no additional cost.

If you do not require Velcro strips, please advise your Samurai Sales Representative.



NET-VEL002



Style: Netball Patches

Sizes: One Size

Fabric: 100% Diamond Polyester or 100% Smooth Interlock
Desc: Cut & Sew or Sublimated patches with Velcro
backing. Set of 14 with printed positions included.
Code: Sublimated NET-VEL001

Code: Sublimated
Cut & Sew



DESIGN IT ORDER IT WEAR IT

126 **NETBALL** 

#### **CUT & SEW NETBALL KIT GALLERY**

Choose your design, choose your colour

# **TOP**gallery

All Netball Match tops are available in a choice of 2 fabrics, combination panelling, sleeve & collar options so you can create you own style.















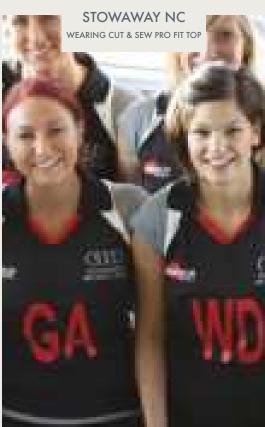








COMPLETE CONTROL OVER QUALITY, **PRODUCTION** & DELIVERY

















Style: A. Netball Top

Sizes: Female: XSC-Size 22

Fabric: Kusaro Pro, Smooth Interlock or Diamond Polyester Ladies Pro-Club or Premier Competition fit top. Any Cut & Sew design of your choice. Refer to Pages 120-121 to select your fit & style details.

Code: NET-TOP001/3

**MATCH KIT** 127

#### **NETBALL SKORTS**



Accompany your 'Match Shirt' with our Netball Skort. Our Skorts have a practical integral undershort made from stretch fabric so you can feel both confident & comfortable when your team needs you most.

Choose from the designs below & select the colours to match your shirt. Our Skorts are also available as a Skirt without undershorts.

For options see pages 120-121.

# **SKORT** *gallery*













E. Premier Competition Skort Style:

Female: XSC-Size 22 Fabric: Kusaro Pro or Diamond Polyester

Modern stylish fit with integral under-short. Desc: Any Cut & Sew design of your choice.

Code: NET-SKO001/2

#### CAN'T FIND WHAT YOU'RE LOOKING FOR?

WE ALSO OFFER A FULLY BESPOKE SERVICE TAILORED **EXCLUSIVELY FOR YOU. OUR GRAPHICS DEPARTMENT CAN WORK WONDERS FROM YOUR THOUGHTS & SCRIBBLES.** 

> **CALL OUR SALE TEAM TODAY ON** 01508 531010



#### **TRAINING & ACCESSORIES**

Choose your design, choose your colour

**NEW THIS YEAR** is our Ladies training range developed with the specific need of today's modern athlete & committed trainers in mind.

Every garment in our range has been designed to utilise our professional Performex<sup>™</sup> range of technical, functional fabrics.

#### Choose any design or any colour















Style: A. Elite Vest

Sizes: Female: Size 6-22

Fabric: Elitex with Waffle Knit panels.

Desc: Scoop neck with Racer back. Available in all 14 leisure themes. Why not Sublimate

panels in a pattern of your choice.

Code: NET-VES001

Style: B. Sport Bra

Sizes: Female: Size 6-22

Fabric: Elitex.

Desc: Scoop neck with Racer back. Available with Cut & Sew/Sublimated panelling or fully Sublimated. Any pattern, any colour.

Code: NET-TOP005

Style: C. Leggings

Sizes: Female: Size 6-22

Fabric: Stretch Lycra.

Desc: Full leg legging available with Cut & Sew/ Sublimated panelling or fully Sublimated.

Any pattern, any colour.

Code: NET-LEG001/2

Style: **D. Kuro Short** 

Sizes: Female: Size 6-22
Fabric: Taslon Polyester or Elitex.
Desc: 3" inside leg with internal shorts &

Waffle Knit panels. Zipped back pocket.

Code: NET-SHO002

Style: **E. Netball Bibs**Sizes: JUNIOR / SENIOR

Fabric: 100% Polyester

Desc: Set of 7 bibs with Velcro side adjusters.
Printed front & back. Available in Red,
Maroon, Bottle Green or Royal Blue.

Code: 10-7113821

Style: F. Ankle Sock

Sizes: 3-6 / 7-11 / 12-14

Fabric: 75% Nylon, 25% Cotton

Desc: Functional training sock with comfort-

able padded sole.

Code: 2-620027

Style: G. Trainer Sock

Sizes: 3-6 / 7-11 / 12-14 Fabric: 75% Nylon, 25% Cotton

Desc: Functional fashion length training sock with comfortable padded sole.

Code: 2-620026

Style: H. AET Netball

Sizes: 4/5

Fabric: Synthetic Rubber

Desc: Value for money practice ball. Add your club logo for no additional

charge. Code: 1-640004/5

Style: I. Club Match Netball

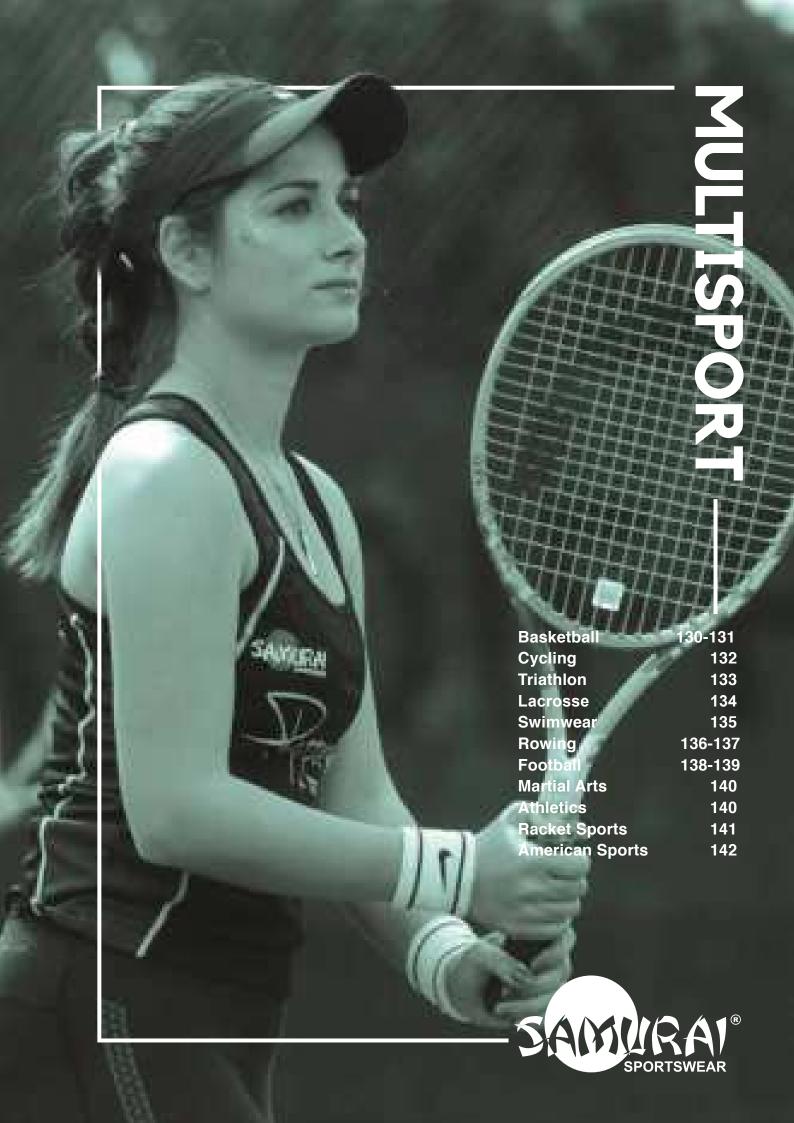
Sizes: 4/5

Fabric: Synthetic Rubber

sc: Club standard match ball. Add your

club logo for no additional charge.

Code: 1-640006/7

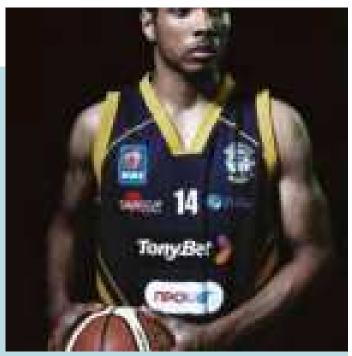


130 MULTISPORT

#### **BASKETBALL**

Minimums of 10pcs

**CUT & SEW** gallery







B. Men's Melrose Short

#### **CUSTOM MADE TO ORDER**

Our Basketball kit has been developed for all levels, in our relaxed regular fit to allow for maximum movement & gives that classic loose easy wearing silhouette.

Using our Performex<sup>™</sup> technology, keep your cool court-side & during game play.

# C. Ladies Melrose Singlet

D. Ladies Melrose Short

REVERSIBLEgallery





F. Reversible Short



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Style: A. Men's Melrose Singlet

Sizes: Male: CHILD-5XL
Fabric: Diamond Polyester or Smooth Interlock
Desc: Cut & Sew Loose fitting vest with

Ribbed V-Neck collar & cuff. Mesh side panels & piping detail.

Code: BAS-SIN001

Style: B. Men's Melrose Short

Sizes: Male: JNR-5XL

Fabric: Diamond Polyester or Smooth Interlock Desc: Cut & Sew Loose fitting short with 11"

leg length & elasticated waistband.

Code: BAS-SHO001

Style: C. Ladies Melrose Singlet

Sizes: Female: CHILD-Size 22 Fabric: Diamond Polyester or Smooth Interlock

Desc: Cut & Sew Semi fitting vest with V-Neck collar & turned cuff. Piping

detail to hem.

Code: BAS-SIN001

Style: D. Ladies Melrose Short

Sizes: Female: CHILD-Size 22

Fabric: Diamond Polyester or Smooth Interlock Desc: Cut & Sew Loose fitting short with 10"

leg length & elasticated waistband.

Code: BAS-SHO001

Style: E. Reversible Singlet

Sizes: Male: CHILD-5XL

Fabric: Diamond Polyester or Smooth Interlock
Desc: Loose fitting vest with Ribbed V-Neck
collar & cuff. Double layer fabric.
Available as Cut & Sew or Sublimated.

Code: BAS-VES002/1

Style: F. Reversible Short

Sizes: Male: JNR-5XL

Fabric: Diamond Polyester or Smooth Interlock
Desc: Loose fitting short with 11" leg length
& elasticated waistband. Double layer

fabric. Available as Cut & Sew or Sublimated.

Code: BAS-SHO004/3





# **SUBLIMATION** *gallery*

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G. Sublimated Singlet



G. Sublimated Singlet



**G**. Sublimated Singlet

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G. Sublimated Singlet

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H. Sublimated Short



H. Sublimated Short



H. Sublimated Short



H. Sublimated Short





I. Sublimated Singlet



I. Sublimated Singlet



I. Sublimated Singlet



I. Sublimated Singlet





J. Sublimated Short



 ${\bf J}.$  Sublimated Short



J. Sublimated Short



J. Sublimated Short







LOOK OUT FOR MALE & FEMALE OPTIONS Style: G. Men's Sublimated Singlet

Sizes: Male: CHILD-5XL

Fabric: Diamond Polyester or Smooth Interlock
Desc: Loose fitting vest with Ribbed V-Neck
collar & cuff. Any Sublimated design

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available.

Code: BAS-SIN002

Style: H. Men's Sublimated Short

Sizes: Male: JNR-5XL

Fabric: Diamond Polyester or Smooth Interlock
Desc: Loose fitting short with 11" leg length &
elasticated waistband. Any Sublimated

design available.

Code: BAS-SHO002

Style: I. Ladies Sublimated Singlet

Sizes: Female: CHILD-Size 22

Fabric: Diamond Polyester or Smooth Interlock
Desc: Semi fitting vest with V-Neck collar &
turned cuff. Piping detail to hem. Any

Sublimated design available.

Code: BAS-SIN002

Style: J. Ladies Sublimated Short

Sizes: Female: CHILD-Size 22

Fabric: Diamond Polyester or Smooth Interlock
Desc: Loose fitting short with 10" leg length &
elasticated waistband. Any Sublimated

design available. Code: BAS-SHO002

#### **CYCLING**

Market leaders in custom made kit

# **CUSTOM MADE TO ORDER**

Our extensive Cycling range has been specially developed alongside athletes from the track & road.

Using our technical fabrics which are engineered to offer the rider the highest performing technical garments, allowing mobility & breathability during the most strenuous & demanding conditions.

Style: A. Men's Club Cycle Jersey

Sizes: Male: MB-5XL

Fabric: Elitex, Kusaro Pro or Smooth Interlock Desc: Cut & Sew garment in Fashion fit with droptail hem. Elasticated cuff & hem with elasticated back stash pockets. 3/4 or full zip option. Many Cut & Sew designs available.

Code: CYC-TOP001

B. Men's Club Cycle Short Style:

Sizes: Male: MB-5XL Fabric: Kusaro Pro

Desc: Fitted short with gripper leg hem & seat

padding. Overlock stitch detail in a choice of 22 colours. Sublimation available.

Code: CYC-SHO005

Style: C. Unisex Premier Cycle Jersey

Sizes: Unisex: S-Youth - 5XL

Fabric: Kusaro Pro

Desc: Fitted jersey with droptail hem.

Elasticated cuff & hem with elasticated back stash pocket. Full zip. Sublimation only. Any

design, any colour. Code: CYC-TOP003

Style: D. Ladies Club Cycle Short

Sizes: Female: Size 6-22

Fabric: Kusaro Pro

Fitted short with overlock stitch detail in Desc:

choice of 22 colours. Sublimation available.

CYC-SHO005 Code:

Style: E. Unisex Premier Cycling Bib Shorts

Sizes: Unisex: S-Youth - 5XL

Fabric: Kusaro Pro

Ultra low scoop neck with Waffle Knit panels. Desc: Fitted Kusaro Pro shorts with seat padding. Cut & Sew or Sublimation in any design,

any colour.

CÝC-SHO003 Code:

Style: F. Unisex Premier Racesuit

Sizes: Unisex: S-Youth - 5XL

Fabric: Kusaro Pro

Fitted suit with full length body zip. Desc: Gripper to elasticated hem & cuffs. Sublimation only. Any design, any colour.

Code: CYC-SUI

Style: G. Men's Sublimated Club Cycling Jersey

Sizes: Male: MB-5XL

Fabric: Elitex. Kusaro Pro or Smooth Interlock Sublimated garment in Fashion fit with Desc: droptail hem. Elasticated cuff & hem with elasticated back stash pocket.

3/4 or full zip. Code: CYC-TOP002







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B. Club Cycle Short



D. Ladies Club Cycle Short



E. Unisex Premier Cycling Bib Shorts



F. Unisex Premier Racesuit



G. Men's Sublimated Club Cycle Jersey



#### **TRIATHLON**



# **TRIATHLON***gallery*



A. Cut & Sew Unisex Triathlon Suit



B. Sublimated Unisex Triathlon Suit



C. Men's Triathlon Vest



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D. Ladies Triathlon Vest



E. Men's Triathlon Short



F. Ladies Triathlon Short

Style: **A. Unisex Triathlon Suit** Sizes: Unisex: S-Youth - 5XL

Fabric: Elitex

Desc: Cut & Sew fitted garment with round neck collar. Padded seat area & overlock stitch detail available in 22

colours. Code: CYC-TRI

Style: B. Sublimated Unisex Triathlon

Suit

Sizes: Unisex: S-Youth - 5XL

Fabric: Elitex

Desc: Cut & Sew fitted garment with round neck collar. Padded seat area & overlock stitch detail available in 22 colours. Sublimation only.

Any design, any colour.

Code: TRI-SUI001

Style: C. Men's Triathlon Vest

Sizes: Male: LB-5XL

Fabric: Kusaro Pro

Desc: Fitted garment with round neck collar

& 3/4 zip to front. Cut & Sew or Sublimation available.

Code: TRI-VES002/01

Style: **D. Ladies Triathlon Vest** 

Sizes: Female: XSG-Size 22

Fabric: Kusaro Pro

Desc: Fitted garment with scoop neckline. Cut & Sew or Sublimation available.

Code: TRI-VES002/1

Style: E. Men's Triathlon Short

Sizes: Male: LB-5XL

Fabric: Kusaro Pro

Desc: Fitted short with overlock stitch detail

available in 22 colours. Cut & Sew

or Sublimation available.

Code: TRI-SHO002/1

Style: F. Ladies Triathlon Short

Sizes: Female: XSG-Size 22

Fabric: Elitex

Desc: Fitted short with overlock stitch detail available in 22 colours. Cut & Sew or

available in 22 colours. Cut & Sew of Sublimation available.

Code: TRI-SHO002/1



**MULTISPORT** 134

#### **LACROSSE**

Choose your design, choose your colour

#### **CUSTOM MADE TO ORDER**

Our custom made Lacrosse Kit is manufactured using either Diamond Polyester or Smooth Interlock fabrics, both with exceptional breathability & wicking properties.

The full range has been engineered specifically for Lacrosse in the traditional loose fit.













Style: A. Men's Lacrosse Jersey

Sizes: Male: XS-5XL

Fabric: Diamond Polyester with Smooth Interlock panels Desc: Loose fitting garment V-Neck collar. Cut & Sew side panels. Sublimation available, any design, any colour.

Code: LAC-SHI001/2

Style: B. Men's Lacrosse Short

Sizes: Male: XS-5XL Fabric: Diamond Polyester with Smooth Interlock panels

Short with elasticated waistband. Cut & Sew as shown. Desc:

Sublimation available, any design, any colour.

Code: LAC-SHO001/2

Style: C. Ladies Lacrosse Top

Sizes: Female: XSC-Size 22

Fabric: Diamond Polyester or Smooth Interlock

Desc: Ladies Pro Fit top with choice of collar & sleeves. Any Cut

& Sew design available as shown on page 108. Sublimation also available, any colour, any design.

Code: LAC-SHI003

Style: D. Lacrosse Skort

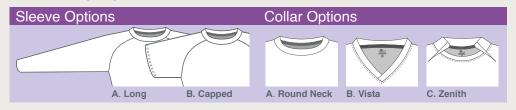
Sizes: Female: XSC-Size 22

Fabric: Kusaro Pro

Premier Skort with undershorts. Any Cut & Sew design available as shown on page 108. Or Sublimate, any colour,

anv design. Code: LAC-SKO001/2

#### **Female Top Options**



OWN FACTORY **COMPLETE CONTROL OVER QUALITY, PRODUCTION** & DELIVERY

#### **SWIMWEAR**



#### **CUSTOM MADE TO ORDER**

From competition & training to fitness & leisure, Samurai's swimwear collection for Men, Women & Children combines our true technical innovation with unique design & flare.

Available in Cut & Sew solid colour with chlorine durable prints or fully Sublimated for a truly eye catching design to stand out at the pool.





















Style: All in one Swimming Suit Sizes: Female: XSC-Size 22

Fabric: Kusaro Pro

Fitted body suit with 1/4 zip to front. Available with short or long sleeves.

Code: SWI-ONE

Style: A. Club Swimsuit

Sizes: Female: XSC-Size 22

Code: SWI-CLUB002/1

Fabric: Kusaro Pro Fully front lined with elastic turned hems. Cut & Sew or Sublimated.

Style: D. Swimming Trunks

XSC-5XL Sizes: Male: Fabric: Kusaro Pro

Desc: Fully front lined with internal flat drawcord. Cut & Sew or Sublimation

available. Code: SWI-TRU002/1 Style: **B. Premier Swimsuit** Sizes: Female: XSC-Size 22

Fabric: Kusaro Pro

Desc: Fully front lined with elastic turned hems & cut out back detail. Cut &

Sew or Sublimated. Code: SWI-PRO002/1

Style: E. Swimming Jammers XSC-5XL

Fabric: Kusaro Pro

Sizes: Male:

Fully front lined with internal flat drawcord. Cut & Sew or Sublimation

available.

Code: SWI-JAM002/1

Style: C. Endurance Swimming Cap

Sizes: Unisex: JNR / SNR Fabric: PU or Kusaro Pro Desc: PU available with print.

Kusaro Pro available in Cut & Sew or

Sublimation. Code: SWI-CAP-BES1/2/3

Style: F. Rash Vest Sizes: Male: XSC-5XL Fabric: Kusaro Pro

Desc: Turtle neck with overlock stitch detail available in 22 colours. Cut & Sew or

Sublimation.

Code: SWI-VES

#### **ROWING**

Choose your design, choose your colour

# **CUSTOM MADE TO ORDER**

Samurai offer a full range of Rowing apparel, previously developed in conjunction with the Australian Institute of Sport.

Engineered for the perfect fit & comfort during any rowing event whether on or off the water.

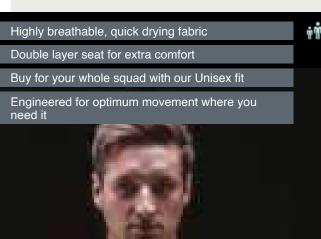
















Engineered using flat seams & our Performex™ fabrics that allow for sweat absorption & quick drying whilst maintaining comfort throughout activity. Available in Cut & Sew or Sublimated to make the suit your own.



B. Cut & Sew Zootie





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D. Men's Rowing Jacket



Style: A. Sublimated Zootie Suit

Sizes: Male: SB-5XL

Fabric: Kusaro Pro with Elitex panels

Desc: Fitted suit with scoop neckline. With contrast stitch detail in 22

colours & double layer fabric to rear. Any design, any colour.

Code: ROW-ZOO002

Style: C. Men's Rowing Gilet

Sizes: Male: XS-5XL

Fabric: Smooth Nylon or Bonded Soft Shell

Desc: Regular Fit with droptail. 1/2 length zip with mesh lining.

Code: JAC-GIL-BES

Style: B. Cut & Sew Zootie Suit

Sizes: Male: SB-5XL

Fabric: Kusaro Pro with Elitex panels

Fitted suit with scoop neckline. With contrast stitch detail in 22 Desc:

colours & double layer fabric to rear.

Code: ROW-ZOO001

Style: D. Men's Rowing Jacket

Sizes: Male: MB-5XL

Fabric: Smooth Nylon with Mesh or Micro Fleece Lining 1/4 zip with fleece lined collar for warmth. Elitex stretch

panelling to allow for unrestricted movement. Curved droptail for full coverage when seated.

Code: JAC-ROW-BES001/2















F. Ladies Protective Legging



H. Men's Protective Legging



#### MEN'S UNDERSKINZ AVAILABLE **OFF THE SHELF**

NO MINIMUMS APPLY

Style: E. Ladies Shaped Tee Sizes: Female: CHILD-Size 22

Fabric: Kusaro Pro

Desc: Round neck comfort fit collar, overlock stitch detail available in

22 colours. Also available with short sleeves. Code: Long Sleeve TOP-UND-BES001 **Short Sleeve** TOP-UND-BES002

Style: F. Ladies Protective legging Sizes: Female: CHILD-Size 22

Fabric: Kusaro Pro.

Desc: Flat seam overlock stitching available in 22 colours. Comfort fit.

Code: LEG-UND-BES

# **UNDERSKINZ**tee

Our Performex™ Underskinz 142 range has been specifically designed to warm & cool different areas of the body precisely where needed. Underskinz cools, warms & dries where it should, not just where it can.

Power stretch fabric

Air channelling system

Skin fit with flat lock comfort seams

Thermal insulation

Moisture sensing fabric that adapts to changing



Style: G. Men's Shaped Tee

Sizes: Male: CHILD-5XL

Fabric: Kusaro Pro.

Desc: High neck comfort fit collar with Samurai prints. Overlock stitch detail available in 22 colours. Optional crew neck

collar.

TOP-UND-BES001 Code: Long Sleeve TOP-UND-BES002 **Short Sleeve** 

Style: H. Men's Protective legging

STOCK ITEM

STOCK ITEM

Sizes: Male: CHILD-5XL

Fabric: Kusaro Pro. Desc: Branded elasticated waistband. Foot straps for extra comfort. Flat seam overlock stitching available in 22

colours. Code: LEG-UND-BES

#### **MEN'S FOOTBALL**

Fully Bespoke design service available



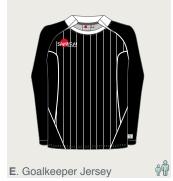
#### WHY BUY OFF THE SHELF...













# **CUSTOM MADE** TO ORDER

Samurai Sportswear have applied our extensive expertise in the field of Bespoke teamwear manufacturing to produce both a Male & Female specific Football range.

Elevate your team, not only in appearance but also in the dynamic function of the kit.

#### Style: A. Men's Football Jersey

Sizes: Male: XSC-5XL

Fabric: Diamond Polyester, Waffle Knit or

Smooth Interlock

Desc: Fashion Fit with curved droptail hem. Choice of collar & sleeves. Any Cut &

Sew design available as shown on

page 102

FOT-SHI-CUT001 Code:

#### B. Men's Sublimated Football Jersey Style:

Sizes: Male: XSC-5XI

Fabric: Diamond Polyester, Waffle Knit or Smooth Interlock

Desc: Fashion Fit with curved droptail hem. Choice of collar & sleeves. Any design,

any colour.

Code: FOT-SHI-SUB002

#### Style: C. Men's Football Short

Sizes: Male: XSC-5XL

Fabric: Diamond Polyester or Smooth Interlock CS1 block with 5" or 7" leg length. Elasticated waistband & no pockets. Any

Cut & Sew design available as shown on page 103.

Code: FOT-SHO

#### Style: D. Men's Sublimated Football Short

XSC-5XL Sizes: Male:

Fabric: Diamond Polyester or Smooth Interlock CS1 block with 5" or 7" leg length.

Elasticated waistband & no pockets. Any design, any colour.

Code: FOT-SHO002

#### Style: E. Men's Goalkeeper Jersey

Sizes: Male: XSC-5XL

Fabric: Diamond Polyester or Smooth

Interlock

Fashion Fit with straight droptail hem. Long sleeves with choice of collar. Cut & Sew as shown or Sublimated in

any design, any colour. Code: FOT-SHI-GK001/2

#### F. Men's Goalkeeper Short Style:

Sizes: Male: XSC-5XL

Fabric: Diamond Polyester or Smooth Interlock Desc: CS1 block with 5" or 7" leg length with padding. Elasticated waistband & no pockets. Cut & Sew as shown or

Sublimated in any design, any colour.

Code: FOT-SHO-GK001/2

#### **Male Top Options** OWN FACTORY

**COMPLETE CONTROL** OVER QUALITY. **PRODUCTION** & DELIVERY

#### Sleeve Options **Collar Options** A. Long B. Shaped C. Short A. Round Neck B. Vee-Neck C. Zenith

#### **LADIES FOOTBALL**



# ...WHEN YOU CAN BE TOTALLY UNIQUE?

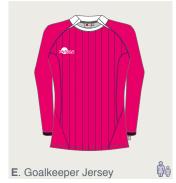














Style: A. Ladies Cut & Sew Football Jersey

Sizes: Female: XSC-Size 22

Fabric: Diamond Polyester or Smooth Interlock
Desc: Pro Fit with straight hem. Choice of
collar & sleeves. Any Cut & Sew design
available as shown on page 108.

Code: FOT-SHI-CUT001

Style: C. Ladies Cut & Sew Football Short

Sizes: Female: XSC-Size 22

Fabric: Diamond Polyester or Smooth Interlock
Desc: CS2 block with 5" or 7" leg length.
Elasticated waistband & no pockets. Any
Cut & Sew design available as shown on

page 103.

Code: FOT-SHO

Style: E. Ladies Goalkeeper Jersey

Sizes: Female: XSC-Size 22

Fabric: Diamond Polyester or Smooth Interlock
Desc: Pro Fit with straight hem. Long sleeves
with choice of collar. Cut & Sew as

shown or Sublimated in any design, any colour.

Code: FOT-SHI-GK001/2

Style: B. Ladies Sublimated Football Jersey

Sizes: Female: XSC-Size 22

Fabric: Diamond Polyester or Smooth Interlock
Desc: Pro Fit with straight hem. Choice of
collar & sleeves. Any design, any colour.

Code: FOT-SHI-SUB002

Style: **D. Ladies Sublimated Football Short** 

Sizes: Female: XSC-Size 22

Fabric: Diamond Polyester or Smooth Interlock
Desc: CS2 block with 5" or 7" leg length.
Elasticated waistband & no pockets. Any

design, any colour.

Code: FOT-SHO002

Style: F. Ladies Goalkeeper Short

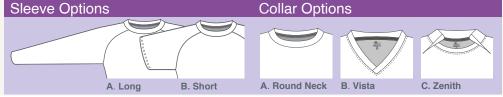
Sizes: Female: XSC-Size 22

Fabric: Diamond Polyester or Smooth Interlock
Desc: CS2 block with 5" or 7" leg length with
padding. Elasticated waistband & no

pockets. Cut & Sew as shown or Sublimated in any design, any colour.

Code: FOT-SHO-GK001/2

# Female Top Options





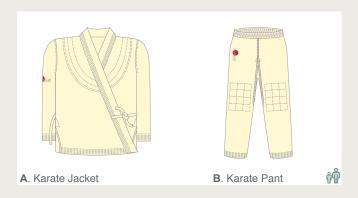
#### **MARTIAL ARTS & ATHLETICS**

Choose your design, choose your colour

#### **MARTIAL ARTS**

Our Martial Arts uniforms are manufactured to the highest standards to ensure you feel comfortable & move easily when you are in a bout or training hard.

Suitable for many different applications, we have the right suit for your team.



Style: **A. Karate Jacket**Sizes: Male: LB-5XL
Fabric: 100% Cotton Canvas

Desc: Regular Fit jacket with side vents. Fully reinforced with

double layer fabric to shoulders.

Code: KAR-JAC

Style: **B. Karate Pant**Sizes: Male: LB-5XL
Fabric: 100% Cotton Canvas

Desc: Regular Fit with open hems & elasticated waistband.

Fully reinforced with double layer fabric to knees.

Code: KAR-PAN

# **ATHLETICS**

Samurai Sportswear provides athletes with performance level apparel solutions developed specifically for track, training & gym uses.

Using clever details such as secret support, internal modesty shorts & short, cut away leg for easy movement, we have applied our knowledge to your training & track kit.



A. Men's Athletics Vest



B. Men's Athletics Short



C. Ladies Athletics Vest



D. Ladies Athletics Short

Style: A. Men's Athletics Vest

Sizes: Male: XSC-5XL

Fabric: Diamond Polyester, Smooth Interlock or Waffle Knit
Desc: Fashion fit vest with scoop neck. Available with standard
or Racer back options. Any Cut & Sew design available
as shown on page 102. Sublimation also available, any

colour, any design.

Code: ATH-VES

Style: B. Men's Athletics Short

Sizes: Male: XS-5XL

Fabric: Peach Microfibre or Taslon Polyester

Desc: Short leg length for easy movement. Piping detail available

in 22 colours & pockets.

Code: ATH-SHO

Style: C. Ladies Athletics Vest

Sizes: Female: XSC-Size 22

Fabric: Diamond Polyester, Smooth Interlock or Waffle Knit
Desc: Ladies Pro fit vest with scoop neck. Available with
standard or Racer back options. Any Cut & Sew design
available as shown on page 108. Sublimation also

available, any colour, any design.

Code: ATH-VES-LAD

Style: D. Ladies Athletics Short

Sizes: Female: Size 6-22

Fabric: Peach Microfibre or Taslon Polyester

Desc: Short leg length for easy movement. Contrast taped edging detail available in 22 colours & pockets.

Code: ATH-SHO-LAD



VISIT US AT samurai-sports.com/kit-designer

#### **RACKET SPORTS**



# **RACKET**sports

No matter what kind of sport you're playing, if you have a racket in your hand, Samurai have you covered. With our range of extremely versatile products, we're sure to have the right product for you.

It doesn't matter what level you play, with Samurai, your kit will always be the highest quality.

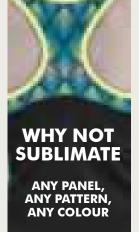














Style: E. Portland Dress Sizes: Female: CHILD-Size 22 Fabric: Elitex Desc: Figure hugging dress with scoop neckline & racer back as standard. Cut & Sew

designs available as shown on page 118. Sublimation also available, any colour, any design. Also available in Premier Competition dress.

Code: NET-DRE001/2

B. Clipper Short Style: A. Men's Polo Shirt

Sizes: BABY-5XI Male: Fabric: Diamond Polyester, Waffle Knit or Smooth Interlock Regular or Fashion Fit with choice of collar & sleeves. Desc:

Any Cut & Sew design available as shown on page 102. Sublimation also available, any colour, any design.

D. Tennis Skort

POL-CLUB-BES/POL-SUB-BES Code:

Style: B. Men's Clipper Short

XSC-5XL Sizes: Male: Taslon Polyester & Waffle Knit panels. Fabric:

Desc: CS1 5" inside leg with pockets & ventilation panelling.

SHO-CLI-BES Code:

Style: C. Ladies Polo Shirt

Female: BABY-Size 22 Sizes: Fabric: Diamond Polyester, Waffle Knit or Smooth Interlock Pro Fit with choice of collar & sleeves. Any Cut & Sew Desc:

design available as shown on page 108. Sublimation

also available, any colour, any design. POL-CLUB-BES/POL-SUB-BES

Code:

**D. Ladies Tennis Skort** Style: Female: XSC-Size 22 Sizes: Kusaro Pro or Waffle Knit Fabric:

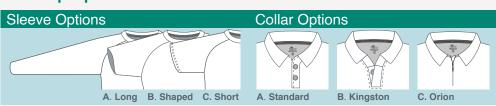
Underskort with concealed pocket to secure spare tennis balls during match play. Cut & Sew design

available as shown on page 108. Sublimation also available, any colour, any design.

Code: TFN-SK0001/2

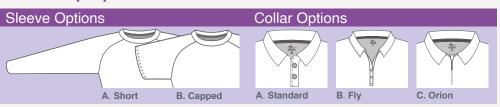
Desc:

#### **Male Top Options**



STOCK ITEM

#### **Female Top Options**





#### **AMERICAN SPORTS**

Choose your design, choose your colour

#### **CUSTOM MADE TO ORDER**

Samurai proudly welcome International Sports into our product range & we are excited to present our range of garments for these sports.

Our garments have been constructed to allow for excess padding & protection.



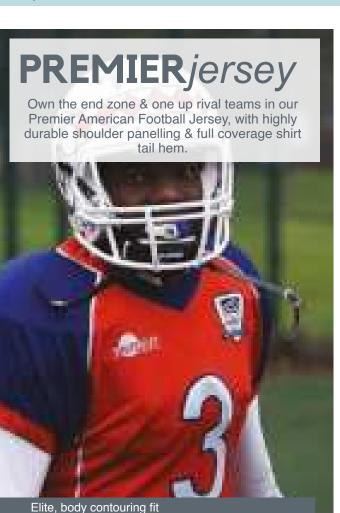






















Style: A. American Football Premier Jersey

Reinforced, maximum impact shoulder area

Traditional applique numbers available for an

Strategic ventilation for breathability

Shirt tail hem for full coverage

Sizes: Male: XS-5XL Fabric: Elitex with Ikoma panels

additional surcharge

Desc: Close fitting & body contouring with sport specific droptail. Seamless underarm & waist panelling. Cut & Sew design as shown. Sublimation available.

Code: AME-JER001/3

Style: D. Baseball Jersey

Sizes: Male: XS-5XL
Fabric: Ikoma Smooth or Eyelet Stretch Mesh
Desc: Droptail detail with button through shirt

styling & neck detail. Cut & Sew or Sublimated.

Code: BAB-JER002/1

Style: B. American Football Pro-Club Jersey

Sizes: Male: XS-5XL Fabric: Ikoma or Eyelet Stretch Mesh

esc: Oversized sleeve & body fit. Double layer shoulder panels fur durability & elasticated cuffs. Individual player labelling available. Cut & Sew design as shown. Sublimation available.

Code: AME-JER004

Style: **E. Baseball Pant**Sizes: Male: XS-5XL
Fabric: Elitex with Ikoma panels
Desc: Elasticated hems & wais

Desc: Elasticated hems & waistband with

popper buttons & belt loops.

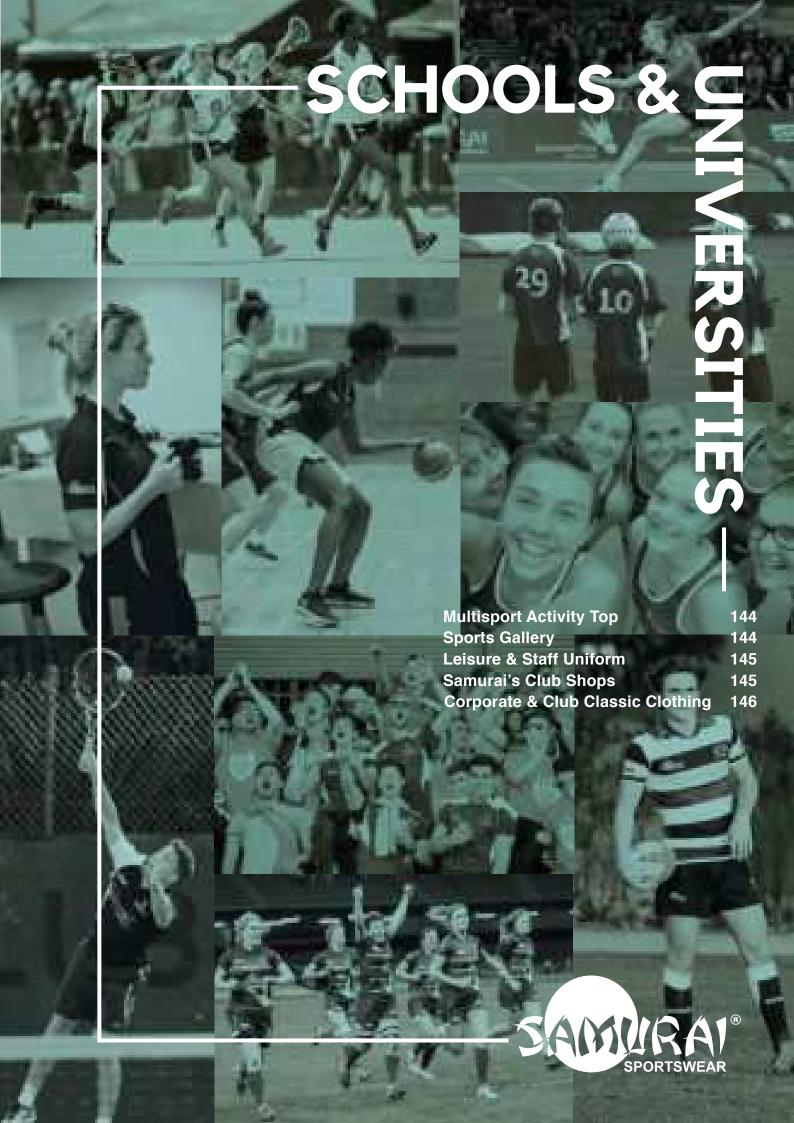
Code: BAB-PAN002/1

Style: C. American Football Premier Pant

Sizes: Male: XS-5XL Fabric: Elitex with Ikoma panels

 Close fitting & body contouring. Durable & accommodating for all padding. Cut & Sew design as shown. Sublimation available.

Code: AME-PAN001/2



## **SCHOOLS & UNIVERSITIES**

Choose your design, choose your colour

## **CUSTOM MADE TO ORDER**

We are a fully bespoke manufacturer. Our stylish ranges can be tailored & personalised in so many ways, to create a distinct, coordinated look that students will be proud to wear.

For more information, contact our Sales team on 01508 531010, we would be happy to arrange a meeting.

CUSTOM MADE KIT AVAILABLE IN YOUR OWN COLOURS AND CHOICE OF FABRICS

## **MULTISPORT ACTIVITY** top

### NEW THIS SEASON!

Our newly developed multi-purpose activity top is fully sublimated & extremely versatile.

Specifically designed & engineered for use across a range of Student Sports such as Handball, Lacrosse, Ultimate Frisbee, Rounders, Football & more. Choose from 8 modern sublimated designs choosing your Team Colours. Available in Fashion fit or Ladies Semi Fit with round neck collar and drop tail.

Style: **Multisport Activity Top**Sizes: Male: BABY-5XL

Female: XSC-Size 22 Fabric: Eyelet Polyester. Code: MUL-TOP-BES





## **SPORTS** gallery















STAFF UNIFORM 145





### LEISUREWEAR & STAFF UNIFORM

With our huge range of leisurewear theme options, we can create that unique pupil & staff identity making sure you look good & feel great. Minimums of 10 pcs per style.

For our full range, please refer to our sports & leisurewear sections.



A. Polo Shirt



B. Hoodie



C. Vest



D. Tracktop



E. Technical Bonded Jacket



Style: A. Polo Shirt Sizes: Male: BABY-5XL Female: XSC-Size 22 Code: POL-CLUB-BES

Style: E. Technical Bonded Jacket Style: F. T. Shirt

Sizes: Male: SB-5XL Code: JAC-TEC-BES



Style: B. Hoodie Sizes: Male: BABY-5XL Female: BABY-Size 22 Code: HOD-CLUB-BES

Sizes: Male: BABY-5XL Female: XSC-Size 22 Code: TEE-CLUB-BES



G. Clipper Short

Style: C. Vest Sizes: Male: XSC-5XL Female: XSC-Size 22

Style: G. Clipper Short

Code: VES-CLUB-BES

Sizes: Male: XSC-5XL Female: XSC-Size 22 Code: SHO-CLI-BES



Style: D. Tracktop

Sizes: Male: BABY-5XL Female: BABY-Size 22 Code: TRA-CLUB-BES

Style: H. Trackpant

Sizes: Male: BABY-5XL Female: BABY-Size 22 Code: PAN-CLUB-BES

## **SAMURAI'S CLUB**shops

We believe that every sports club, school or university should have the opportunity to raise valuable funds without the need to have a shop on-site. We can set up your own club shop so you can sell online\*.

## WANT A CLUB SHOP FOR YOUR TEAM?...LOOK NO FURTHER

Add a club shop for your team & allow your members, parents & supporters to order securely direct with a free & easy online ordering experience

- **Free Service**
- Easy to navigate
- No Minimum Orders
- Club is not required to hold stock
- Simply share your club link with members & supporters
- Marketing pack provided to your club from Samurai Sportswear
- Personalise your chosen products with individual names & numbers printed on your kit



Contact your local Representative or our Sales team now on 01508 531010 or email sales@samurai-sports.com!

146 MULTISPORT

## **CORPORATE & CLUB CLASSICS**

Choose your design, choose your colour

Hosting a special event or hitting up a festival? Our designs extend further than your match kit.

Samurai's merchandise collection consists of an endless range of promotional and memorabilia products, including caps, phone cases and stylish embossed wristbands.

How about designing your very own sweatshirt or t-shirt to mark the occasion? Create your own unique screen print design, choose your garments, and we'll make sure you have something special to celebrate and remember your day with.

## **LIFESTYLE** gallery



Army Rugby Union Lifestyle Range



Sale Sharks Lifestyle Range

## **PRINT** examples













**BESPOKE CAPS** 



**WRISTBANDS** 



**KEYRINGS** 



**PHONE CASES** 



FOR MORE INFORMATION CALL OUR SALES TEAM NOW ON 01508 531010



## MADE TO ORDER LEISUREWEAR

We offer a wide range of MALE & FEMALE made to order Leisurewear in a choice of styles, fabrics & colour options. Give your team a unique personality! We have created 14 different leisurewear themes for you to choose from or we can create a design exclusively for you\*.

We have a theme to suit every budget.



#### Select a custom made theme for your team

# Red Range









**Fabric options:** 

- 185gm & 220gm Cotton \*
- Smooth Interlock
- Diamond Polyester
- Waffle Knit
- Matt Poly Fleece
- Brush-Back Fleece
- Microfibre
- Taslon Poly
- Smooth Nylon
- Microlight Ripstop
- Taslan Nylon
- Pineapple Ripstop.

See page 215 for Samurai colour & fabric options.

## Club Range



Europa



Wildfire



Extreme



Stratum



Urban



Oceana





**Blaze** 

#### **Fabric options:**

- 185gm & 220gm Cotton \*
- Smooth Interlock
- Diamond Polyester
- Waffle Knit
- Matt Poly Fleece
- Brush-Back Fleece
- Microfibre
- Smooth Nylon
- Taslon Poly
- Microlight Ripstop
- Taslan Nylon
- Pineapple Ripstop.

See page 215 for Samurai colour & fabric options.

DON'T FORGET TO REFER TO YOUR COLOUR CHART. THIS DISPLAYS THE HUGE VARIETY OF FABRICS & COLOURS YOU HAVE TO **CHOOSE FROM WHEN CREATING YOUR SAMURAL KIT & TEAMWEAR** 



#### Select your Gender...Look out for child sizing too

#### MALE SIZE RANGES

Mens sizes ranging from XS-5XL

Boys sizes ranging from **BABY-LB** 





## FEMALE SIZE RANGES

Ladies sizes ranging from **Size 6-22** 

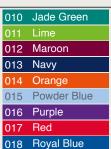
Girls sizes ranging from **BABY-MG** 

03

Select your team colours... Check our colour availability on page 215.

#### Samurai Cut & Sew Core Colour Range

01	Aussie Gold
02	Black
03	Bottle Green
04	Burgundy
05	Chocolate
06	Cream
07	Emerald Green
08	Grey
09	Hot Pink





#### **Sublimation Colours**



Or select any colour you wish simply by quoting your chosen Pantone reference.

Refer to page 215 for full fabric colour availability



Select your garment fabrics...Check our fabric options on pages 212-214.



High quality, functional, technical apparel that performs. Our Performex<sup>™</sup> fabric range has been developed by Samurai specifically for Elite teams. These performance fabrics have the ability to wick moisture away from the body & then dissipate the moisture efficiently. Keeping an athlete cool & dry is not only about comfort, it also improves the performance. As technology evolves so has Samurai's fabric range & we now also offer a selection of fabrics with thermal stability, anti-bacterial functions, compression stretch & UV protection















#### ALL OUR FABRICS ARE HARD-WEARING COLOUR-FAST & DURABLE







**LEISUREWEAR** 150

T. SHIRTS

Male & Female fits available

## **CUSTOM MADE TO ORDER**

With a wide range of themes to choose from, our leisure T. Shirts provide your team with a professional look whether at training or in leisure. Choose from our extensive range of yarn dyed or Sublimated Performex™ fabrics to personalise to your Club, School or University kit colours.

Style: A. Red Range T. Shirt

Sizes: BABY-5XL Male: XSC-Size 22 Female:

Cotton Jersey 185gm, Smooth Interlock, Diamond Poly or Waffle Knit. Fabric: Desc:

With a round collar & short sleeves as standard, our Red Range T. Shirt is available in four themes featuring simple panelling or

stitching details. Additional fit & styling options below. TEE-RED-BES

Code:

Style: B. Club Range T. Shirt

BABY-5XL Sizes: Female: XSC-Size 22

Fabric:

Cotton Jersey 185gm, Smooth Interlock, Diamond Poly or Waffle Knit. Desc: Our Club Range T. Shirt comes in a number of themes with design details such as complex panelling, piping & stitching which allow you

to add your club colours making the design your own. Additional fit & styling options below.

TEE-CLUB-BES











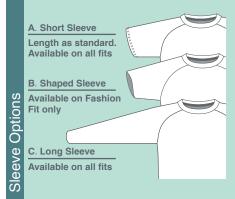


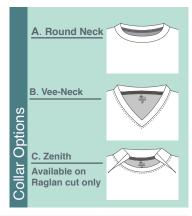




**Male Options** 







T. SHIRTS 151























D. Sublimated T. Shirt Male: BABY-5XL Female: XSC-Size 22 Smooth Interlock or Diamond Poly. With a round collar & short sleeves as standard, our Sublimated T. Shirt is available in any design of your choice. Additional fit & styling options below.

TEE-SUB-BES



AVAILABLE FROM STOCK

STOCK ITEM

C. Performance T. Shirt

Style: C. Performance T. Shirt

Multi-use T. Shirt, Regular Fit with V-Neck collar. Design as



## OWN FACTORY

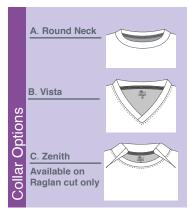
**COMPLETE CONTROL OVER** QUALITY, PRODUCTION & DELIVERY

"Trust us to deliver"

#### **Female Options**







## **POLO SHIRTS**

Select a theme for your team

## **CUSTOM MADE TO ORDER**

When team image is important, our Polo Shirt is the perfect look for presentation or unwinding in the clubhouse. Designed to work in conjunction with any of our other leisurewear products, our Polo Shirts provide a smart & classic look for your team.

All Polos are also available fully sublimated.

: A. Red Range Polo Shirt

Sizes: Male: BABY-5XL Female: XSC-Size 22

Fabric: Cotton Jersey 220gm, Smooth Interlock, Diamond Poly or Waffle knit.

Desc: Our entry level Polo with subtle panelling or stitching details. With our Standard Polo collar & short sleeve for a traditional look, there are also

additional fit & styling options shown below.

Code: POL-RED-BES

Style: B. Club Range Polo Shirt

Sizes: Male: BABY-5XL Female: XSC-Size 22

Fabric: Cotton Jersey 220gm, Smooth Interlock, Diamond Poly or Waffle knit.

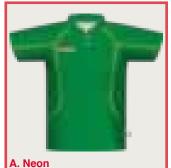
Desc: Our Club Range Polo comes in 10 inspiring themes featuring panelling, piping, stitching or taping to personalise your theme to your club.

Several fit & styling options available to choose from.

Code: POL-CLUB-BES







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SUBLIMATED
LEISUREWEAR
INFINITE
AMOUNT OF
DESIGN OPTIONS
AVAILABLE



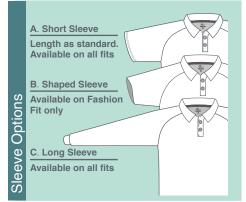


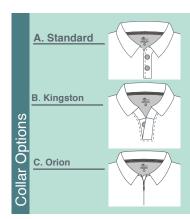




#### **Male Options**







POLO SHIRTS





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CALL OUR DEDICATED
SALES TEAM ON 01508 531010
FOR A QUOTE TODAY







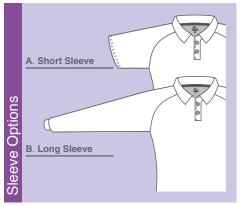


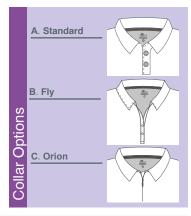




**Female Options** 







## **CUSTOM MADE TO ORDER**

Our Teamwear vests are great for wearing down the gym or during summer training. We have a great range of Cut & Sew themes as well as infinite amount of Sublimated designs available.

You can select Male & Female, Fashion Fit or Pro-Fit, racer back or standard back with 3 different fabrics. How about that for truly bespoke vest options?

†† P

Style: A. Red Range Vest

Sizes: \*XSC-5XL Female: \*XSC-Size 22

Fabric: Smooth Interlock, Diamond Poly or Waffle knit.

With simple panel or piping details, our Red Range Vest comes in Fashion Fit as standard with scoop neck for easy wear. Desc:

**VES-RED-BES** Code:

Style: **B. Club Range Vest** 

Sizes: \*XSC-5XL Male: Female: \*XSC-Size 22

Fabric: Smooth Interlock, Diamond Poly or Waffle knit.

Desc: With 10 themes to choose from, there is something for everyone.

Fashion Fit as standard with scoop neck & back style options. Moisture wicking properties on all fabrics to keep you fresher for longer. VES-CLUB-BES











PP PP





















#### **Male Options**





**Back Options** 





**FOR FABRIC** & COLOUR **AVAILABILITY REFER TO PAGE 215** 



Our Voyager & Revolution vests are functional additions to our technical vest range. These specialized vests are available in 100s of Cut & Sew colour options or can be fully Sublimated in a bespoke design

of your choice.





Style: C. Voyager Vest

XSC-5XL Male: Sizes: Female: XSC-Size 22

Fabric: Diamond Poly, Waffle Knit or

Smooth Interlock.

Desc: Technical moisture wicking Fashion Fit vest with scoop neck.

Standard or Racer back option.

Mesh panels. Code: VES-VOY-BES



Style: D. Revolution Vest

Sizes: Male: XS-5XL Female: Size 6-22

Fabric: Diamond Poly, Waffle Knit or

Smooth Interlock.

Desc: Technical moisture wicking Pro Fit

vest with Vee shaped neckline. Standard back only.

Code: VES-REV-BES

## **SUBLIMATION***gallery*







Sizes: Male: \*XSC-5XL Female: \*XSC-Size 22

Fabric: Smooth Interlock, Diamond Poly or Waffle knit.

Sublimated vest in any colour, any design. Choose your Fit,

collar & back option. Code: **VES-SUB-BES** 





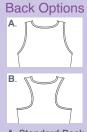
#### **Female Options**



A. Pro Fit

Body skimming fit. Scoop Neck. Optional Racer back.

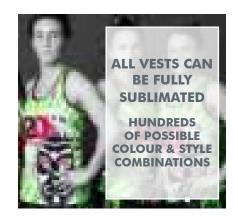
Sizes: XSC-Size 22



A. Standard Back B. Racer Back







\*Sizing dependent on fit.

Our Themed Shorts are available in 4 different leg lengths as shown at the bottom of this page, covering all areas of sporting & leisure activities from the gym, to training to match.

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A. Red Range Short Style:

\*BABY-5XL Sizes: Male: \*XSC-Size 22 Female:

Fabric: Smooth Interlock, Diamond Poly, Taslon Polyester or

Microlight Ripstop.

Desc: Clean panelling or cover stitching details, our Red Range Short comes in 4 theme options. Select fit & styling options.

SHO-RED-BES Code:

**B. Club Range Short** Style:

\*BABY-5XL Sizes: Male: Female:

\*XSC-Size 22 Fabric: Smooth Interlock, Diamond Poly, Taslon Polyester or

Microlight Ripstop.

CS1 5" / LS2 5" inside leg & no side pockets as standard. Desc: Elasticated waist with drawcord. Select fit & styling options.

Code: SHO-CLUB-BES









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activities. 11" leg

Sizes: SB-5XL

lenath.













7" leg length.

Sizes: XSC-5XL

also available with 10"

leg length.

Sizes: XSC-5XL



Sizes: BABY-5XL





## **ALTERNATIVE**shorts











F. Mito Boardshort



G. Swim Short



H. Kuro Short

Style: C. Vision Short XS-5XL Sizes: Male: Female: SG-Size 22

Fabric: Brush-Back Fleece. Desc: Our relaxed fit, long length Vision Short is made in Brushed Back Fleece for ultimate comfort for off the pitch relaxing or travelling. With side pockets & elasticated

waist as standard. Code: SHO-VIS-BES

Style: D. Cargo Short Sizes: Male: SB-5XL

Fabric: Heavy weight Brushed Cotton. Desc: Our smart look Cargo Short is the perfect

short for the clubhouse. In our CS3 11" long length, with large Velcro pockets &

zip down fly. Code: SHO-CAR-BES

XSC-5XL Style: E. Clipper Short

Sizes: Male: XSC-Size 22 Female:

åΫ

Fabric: Taslon Polyester & Waffle Knit panels. Desc: In our durable Taslon Polyester, our Clipper Short features ventilation side panelling with a 5" inside leg &

pockets. Code: SHO-CLI-BES

Style: F. Mito Boardshort

SB-5XL Sizes: Male: Fabric: Ottoman or Peach Microfibre. Our relaxed long length Board style

short is perfectly suited to all leisure or beach activities. With side pockets & mesh brief lining as standard.

Code: SHO-BOA-BES

Style: G. Swim Short

\*BABY-5XL Sizes: Male: \*XSC-Size 22 Female:

Fabric: Taslon Polyester or Microlight Ripstop. RS1 4 / LS1 3" inside leg & no side pockets as standard. Elasticated

waist with drawcord. Code: SHO-SWI-BES

Style: H. Kuro Short

Sizes: Female: Size 6-22 Fabric: Taslon Polyester or Elitex. Desc: Our Ladies specific short with Waffle Knit side panelling detail. With an internal short for comfort & security, this short features a

concealed zip back pocket. Code: NET-SHO002

#### **Female Options**

#### WWW.WWW.AAABAAAAWWWW Fit Options Ωů A. LS1 **B. LS2** Our most popular multisport & leisure block. Inside leg length Traditional multisport short block. Short Female length block. Inside leg length 3' 5", also avaleg length. also available with 7

Sizes: XSC-Size 22

## **Trim Options**



C. Zipped Pockets Surcharge applies

## OWN **FACTORY**

**COMPLETE CONTROL OVER** QUALITY, PRODUCTION & DELIVERY

"Trust us to deliver"

158 LEISUREWEAR

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AP 00

**HOODIES** 

Select a theme for your team

## **CUSTOM MADE TO ORDER**

For unbeatable warmth & comfort, Samurai's Hoodies are the perfect solution for those colder days at training & in leisure. With interchangeable style options such as pockets, hem styles & zips, you can make this hoodie fully bespoke to suit the exact needs of the team or player.

Style: A. Red Range Hoodie

BABY-5XL Sizes: Male: BABY-Size 22

Brush-back fleece, Matt poly fleece or Elitex.

Desc: Our Red Range Hoodie is available in 4 themes with 3 fabric options

for your choosing. Hem & cuffs dependent on fabric selection. See

below for all options. Code: HOD-RED-BES

Style: **B. Club Range Hoodie** 

Sizes: Male: \*BABY-5XL \*BABY-Size 22

Fabric: Brush-back fleece, Matt poly fleece or Elitex

Our Club Range Hoodie comes with many different styling options, Desc:

with 10 themes, 2 fits, 3 fabrics, 3 hems & 3 pocket styles to choose

from, you'll find the right choice for you. HOD-CLUB-BES

Code:

















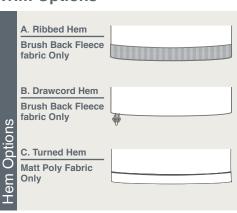
Male Fit







**Trim Options** 



HOODIES 159









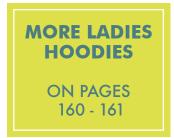






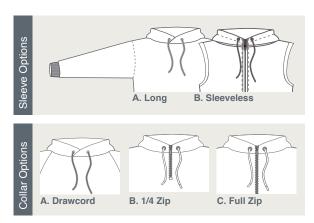


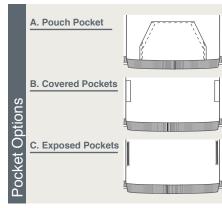


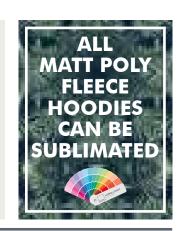


## **TECTONIC** hoodie









## **HOODIES / PULLOVERS**

Along with our standard theme hoodies, Samurai can also offer an extensive range of hoodies & pullovers to suit any occasion. Choose our Matt Poly Pullover for presentation wear, or for a more relaxed, trend led look, try out our New Hybrid hoodie.





**AVAILABLE FROM STOCK** MORE INFO ON PAGE 186

AVAILABLE IN RED OR

**CLUB RANGE DESIGNS** 

AVAILABLE IN RED OR

**CLUB RANGE DESIGNS** 

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Classic Stock Hoodie

Style: A. Ladies Elite Hoodie Sizes: Female: CHILD-Size 22

Our Ladies specific hoodie style in body skimming Elite fit with thumb hole detailing & sports hood. Available in all 14 design

themes

Code: LAD-GYM-HOD

Style: B. Sweatshirt

BABY-5XL Female: BABY-Size 22

Fabric: Brush-back fleece.

Desc: Available in Men's Regular or Ladies Semi Fit for a comfortable off duty look, with ribbed hem & cuff as standard. Available in all

14 design themes.

Code: SWE-RED-BES or SWE-CLUB-BES

Style: C. Fleece

Sizes: Male: BABY-5XL

Female: CHILD-Size 22

Fabric: Anti-Pill Fleece.

Desc: Available in Men's Regular & Ladies Semi Fit, our traditional fleece comes with a 1/4 zip as standard with single turned cuff &

Code: FLE-RED-BES or FLE-CLUB-BES



B. Sweatshirt



AP DO



C. Fleece





D. Padded Gilet



E. Lightweight Gilet





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Leinster Stock Hoodie

**AVAILABLE** FROM STOCK MORE INFO ON PAGE 187

Style: D. Technical Padded Gilet

BABY-5XL Sizes: Male: Female: Size 6-22 Fabric: Smooth Nylon or Microfibre.

Exceptional warmth & comfort with a modern aesthetic, our Padded Gilet comes with 4oz quilting as standard with

1/4 or full zip options. Available in all 14 design themes.

Code: GIL-PAD-BES

Style: E. Lightweight Gilet Sizes: Male: BABY-5XL

Female: XSG-Size 22 Fabric: Bonded Shell Mesh.

Lightweight but still extremely warm thanks to the thermally bonded mesh & polyester fabric. With 1/4 or full

zip options available. Code: JAC-GIL-BES-A

AP DO











**SELLER!** 

**BEST** 

## **MATT**Poly Pullover

One of our best sellers, our Matt Poly Fleece pullover is perfect for presentations or around the Clubhouse.

Available in all 14 design themes to suit your team.

H. Full Zip Matt Poly Pullover

I. 1/4 Zip Matt Poly Pullover

#LookGoodFeelGood

Style: F. Sub Combo Hoodie Sizes: Male: LB-5XL Fabric: Female: CHILD-Size 22 Matt Poly Fleece.

Combining our popular Matt Poly, Fashion Fit or Ladies Semi Fit Hoodie with sublimated panelling in any design. Concealed

hood toggles & zipped pockets as standard.

Code: HOD-COM-BES

Style: G. Hybrid Hoodie LB-5XL Sizes: Male: Female: CHILD-Size 22 Fabric: Matt Poly Fleece.

Desc: New & extremely fashionable, our Hybrid Hoodie combines the thermally bonded warmth of Matt Poly Fleece with a

standard. Code: HOD-HYB-BES

light padding for ultimate comfort with zipped pockets as

Style: H. Full Zip Matt Poly Pullover

BABY-5XL Sizes: Male: Female: CHILD-Size 22

Fabric: Matt Poly Fleece.

Desc: Another one of our Best Sellers, our full zip Pullover is produced in our Matt Poly thermal Fleece fabric, Available with or without a hood. Available in 14 themes. As worn by Exeter Chiefs.

Code: PULF-CLUB-BES

Style: I. 1/4 Zip Matt Poly Pullover

Sizes: Male: BABY-5XL Female: BABY-Size 22

Fabric: Matt Poly Fleece.

Desc: One of our Best Sellers, our 1/4 zip Pullover is in our fashion forward smooth face Matt Poly Fleece. Perfect for the clubhouse or presentations. Available with or without a hood. Available in 14 themes. A firm favourite with our Rugby &

Hockey Clubs. Code: PULQ-CLUB-BES

#### ESTABLISHED 1996



#### **FULLY BESPOKE**

- Traditional fitting Tracksuit
- Open hem top with Internal Drawcord
- Elasticated Cuffs
- Zipped side pockets
- Available in Microfibre, Smooth Nylon, Taslon Poly, Microlight Ripstop or Pineapple Ripstop
- Full Zip top as standard
- Elasticated waistband with tie cord
- Full Elasticated hem with 12" zip as standard
- Mesh Lining as standard
- See hem & length options below
- Available in all 14 designs
- Sizes BABY-5XL





For a consistent look to & from games or events, our Men's Tracksuits work in line with all of our leisurewear themes. With two different fit styles, we have tracksuits to suit every need, partnered with multiple styling options to make the kit truly unique.





















MEN'S TRACKSUITS 163







**B.** Velocity





## **FULLY BESPOKE**

- Trend led fitting Tracktop
- Open hem with Internal Drawcord Curved hem drop tail
- Elasticated Binded Cuffs
- Zipped side pockets with storm flap
- Available in Microfibre, Smooth Nylon, Taslon Poly or Microlight Ripstop
- Full Zip with guard as standard
- Vented back optional
- Full Elasticated hem with 12" zip as standard
- Mesh Lining as standard
- See hem & length options below
- Available in all 14 designs
- Sizes SB-5XL

## **SUBLIMATED TRACKSUITS AVAILABLE** STAND OUT FROM THE CROWD





**REVOLUTION TRACKSUIT NOW AVAILABLE FROM STOCK** SEE PAGE 186



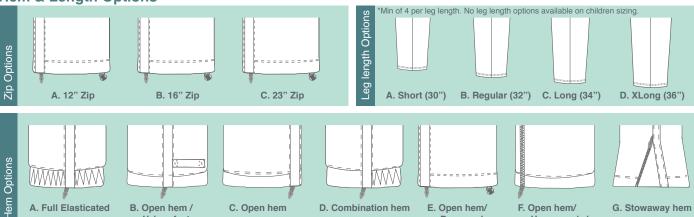
**Hem & Length Options** 

A. Full Elasticated

B. Open hem /

Velcro fastener

C. Open hem



D. Combination hem

E. Open hem/

Drawcord

F. Open hem/

Uncovered zip

G. Stowaway hem



## **FULLY BESPOKE**

- Traditional fitting Tracksuit
- · Open hem top with Internal Drawcord
- Elasticated Cuffs
- Zipped side pockets
- Available in Microfibre, Smooth Nylon, Taslon Poly, Microlight Ripstop or Pineapple Ripstop
- Full Zip top as standard
- Elasticated waistband with tie cord
- Full Elasticated hem with 12" zip as standard
- Mesh Lining as standard
- See hem & length options below
- Available in all 14 designs
- Sizes BABY-Size 22





Developed specifically for Ladies at the top of their game, our Ladies Tracksuits provide a sleek & professional aesthetic to any team. With two fits to choose from; Semi fit for a more relaxed feel or Elite fit for a trend led, body skimming fit, these tracksuits have been designed to flatter the female form.





















LADIES TRACKSUITS 165









#### **FULLY BESPOKE**

- Trend led fitting Tracktop
- Open hem with Internal Drawcord Curved hem drop tail
- Elasticated Binded Cuffs
- Zipped side pockets with storm flap Available in Taslon Poly or
- Microlight Ripstop
- Full Zip with guard as standard
- Vented Back
- Full Elasticated hem with 12" zip as standard
- Mesh Lining as standard
- See hem & length options below
- Available in all 14 designs Sizes CHILD-Size 22





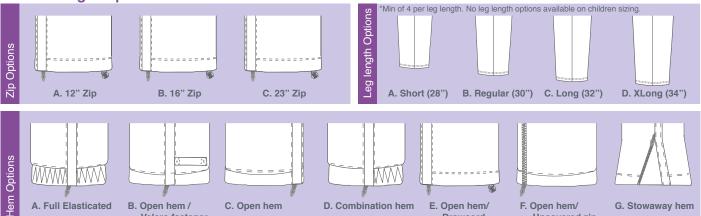


Velcro fastener



Drawcord

**Hem & Length Options** 



Uncovered zip

## TRACKPANTS & TROUSERS

Select a theme for your team

If you need something other than a standard trackpant, we have a number of versatile options, for both men & ladies, to ensure you're ready for anything. Training, wet weather or after the game, there is something for everyone.





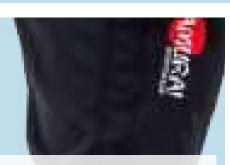












# **TAPERED** *Training Pant*

The latest trend in training pant as worn by the Exeter Chiefs & Kent Cricket, this pant is in our soft comfort Matt Poly Fleece with stretch rib to the calf & side for increased movement. Stay ahead of the crowd.



Style: **A. Tapered Training pant**Sizes: Male: CHILD-5XL
Fabric: Matt Poly Fleece.

Desc: Tapered fit training pant with stretch rib to calf & side for

increased movement. Design as shown.

Code: PAN-SKI-BES

Style: B. Southland Elite Trackpant

Sizes: Male: BABY-8XL Female: BABY-Size 22 Fabric: Taslon Polyester.

Desc: Fully lined with soft feel cotton jersey for added comfort, this trackpant also benefits from full length side zip for quick access. Fully elasticated hems & tie fastening waistband,

ensuring a comfort fit.

Code: PAN-SOU-BES



B. Southland Elite Trackpant





E. Vision Sweat Pant

Style: **C. Synergy Trackpant**Sizes: Male: XS-5XL

Fabric: Taslon Polyester or Microlight Ripstop.

Desc: Our 2 in 1 Trackpant which zips off into our CS2 length leisure short. The bottom section of the pant zips off when worn, making it an ideal training item that can be quickly adapted.

Code: PAN-SYN-BES

Style: D. Wet Pant

Sizes: Male: BABY-5XL Female: BABY-Size 22 Fabric: Taslan Nylon or Smooth Nylon.

sc: Samurai's Wet Pant is manufactured in our water repellent Taslan Nylon fabric. With a waffle effect comfort waistband & full length outside leg zip, this product is ideal to be paired with

our Azura Jacket for a full wet suit.

Code: PAN-WAT-BES

STOCK ITEM

Style: **E. Vision Sweat Pant**Sizes: Male: CHILD-5XL
Fabric: Female: CHILD-Size 22
Desc: Brush-Back Fleece.

Our relaxed fit, Vision Pant is made in Brushed Back Fleece for ultimate comfort for off the pitch relaxing or travelling. With side pockets & elasticated waist as standard. Open hem or

elasticated hem available.

Code: PAN-VIS-BES







## **LADIES**trackpants



## CAN'T FIND WHAT YOU'RE LOOKING FOR?

WE ALSO OFFER A FULLY BESPOKE SERVICE TAILORED EXCLUSIVELY FOR YOU. OUR GRAPHICS DEPARTMENT CAN WORK WONDERS FROM YOUR THOUGHTS & SCRIBBLES. CALL OUR SALES TEAM ON

01508 531010



H. Semi Fit Trackpant



FASHION FITpant

Our Fashion Fit Trackpant is now a firm favourite across our wide customer base, providing a professional look on presentation days. Available in a our soft feel Taslon Polyester or Microlight Ripstop.



Style: F. Regular Fit Trackpant

Sizes: Male: BABY-5XL

Fabric: Microfibre, Smooth Nylon, Taslon Polyester, Microlight Ripstop

or Pineapple Ripstop

Desc: Traditional fitting trackpant with elasticated waistband. For

design & hem options see Pages 162-163.

Code: PAN-RED-BES or PAN-CLUB-BES

Style: G. Fashion Fit Trackpant

Sizes: Male: SB-5XL

Fabric: Taslon Polyester or Microlight Ripstop

Desc: Trend led trackpant in Fashion Fit, Elasticated waistband with

choice of hem. For design & hem options see Pages 162-163.

Code: PAN-RED-BES or PAN-CLUB-BES

Style: **H. Semi Fit Trackpant**Sizes: Female: BABY-Size 22

Fabric: Microfibre, Smooth Nylon, Taslon Polyester, Microlight Ripstop

or Pineapple Ripstop

Desc: Traditional fitting trackpant with elasticated waistband. For

design & hem options see Pages 164-165.

Code: PAN-RED-BES or PAN-CLUB-BES

Style: I. Elite Fit Trackpant

Sizes: Female: CHILD-Size 22

Fabric: Taslon Polyester or Microlight Ripstop

esc: Styled trackpant in Elite Fit, Elasticated waistband with choice of

hem. For design & hem options see Pages 164-165.

Code: PAN-RED-BES or PAN-CLUB-BES

## **CUSTOM MADE TO ORDER**

Game-play stops for nothing, so when your team needs protection against the elements, look no further than our themed Jackets. To work seamlessly alongside our entire leisurewear range, our Jackets provide your team with warmth & security when you need it the most.



Style: A. Red Range Jacket

Sizes: Male: JNR-5XL

Female: CHILD-Size 22

Fabric: Smooth Nylon, Taslan Nylon or Pineapple Ripstop.

Desc: With 4 theme options to choose from, our Red Range Jacket is available in 3 fabric options.

Mesh lined with 1/4 zip & fleece lined comfort collar & Velcro side pockets.

Code: JAC-RED-BES

Style: B. Club Range Jacket

Sizes: Male: JNR-5XL

Female: CHILD-Size 22 Fabric: Smooth Nylon, Taslan Nylon or Pineapple Ripstop.

Desc: With aesthetic details such as contrast panelling, piping or cover stitching, our Club Range Jacket

provides you with a number of design options to suit your team. Mesh lined with 1/4 zip & fleece

lined comfort collar & Velcro side pockets.

Code: JAC-CLUB-BES

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WANT SOMETHING A LITTLE DIFFERENT?

**JUST ASK...** 

MANY DIFFERENT FABRIC & ACCESSORY OPTIONS AVAILABLE

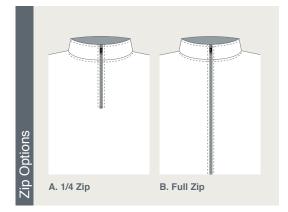
JACKETS

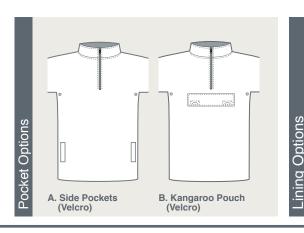


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**Male & Female Options** 





A. Mesh Lining

Grey soft feel mesh as standard

B. Cotton Lining

White soft cotton Surcharge applies

C. Fleece Lining

Grey micro-fleece Surcharge applies

LEISUREWEAR 170

## **ALL WEATHER**

Fully Bespoke Jackets

Searching for the perfect jacket to suit your requirements, we have a huge selection to choose from. We are confident we have a style that is right for you whatever the weather. Whether you need a heavyweight jacket for the sideline or just an extra layer, we have one of the biggest ranges in teamwear.

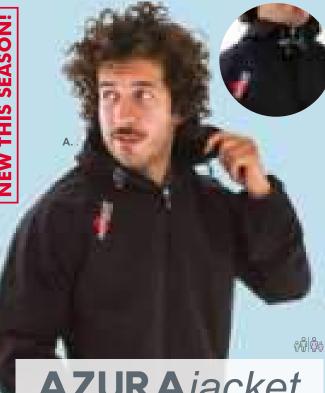


Showerproof against the elements

Breathable underarm panelling

Droptail hem for extra coverage

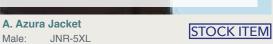
Full, soft lined hood for comfort in wet weather



# **AZURA**jacket

Popular with clubs worldwide, our Azura Jacket slips easily over layers & benefits from many comfort features. This jacket offers both function & comfort when you need it the most.

Also Available from Stock - No Minimums apply.



Female: CHILD-Size 22 Fabric:

Smooth Nylon or Taslan Nylon. Samurai's Azura Jacket slips easily over layers & benefits from many comfort features such as breathable underarm panelling, Desc: drop tail hem for extra coverage & full, soft lined hood. Also

available from stock.

Code: JAC-AZU-BES

Style:

Sizes:

Style: B. Full Zip Georgia Jacket

Male: JNR-5XL Sizes:

CHILD-Size 22 Female: Fabric: Pineapple Ripstop, Smooth Nylon or Taslan Nylon.

With a full zip as standard, this showerproof, hooded jacket comes Desc:

with a mesh lining for added comfort & zipped side pockets. Upgrade to full waterproof with taped seams for an additional

surcharge.
Code: JAC-GEOF-BES



B. Full Zip Georgia Jacket



ôP Pô



C. 1/4 Zip Georgia Jacket





D. Storm Jacket



E. Leinster Jacket



**OUT FOR** MALE & **FEMALE OPTIONS** 



Style: C. 1/4 Zip Georgia Jacket Sizes: Male: JNR-5XL

CHILD-Size 22 Pineapple Ripstop, Smooth Nylon or Taslan Nylon

With a 1/4 zip as standard, this showerproof, hooded jacket comes with a mesh lining for added comfort & zipped side pockets. Upgrade to full waterproof with taped seams for an additional surcharge.

Code: JAC-GEOQ-BES

Desc:

Style: D. Storm Jacket Male: JNR-5XL Sizes: CHILD-Size 22 Female:

Fabric: Taslan Nylon.

Desc: With a 1/4 zip as standard & front pouch pocket, this jacket is showerproof in our Taslan Nylon fabric as standard. Soft feel mesh lining for added comfort. Add a Full Zip or Concealed Hood if

requires. Pouch pocket as standard.

Code: JAC-STO-BES

ALL WEATHER 171













STOCK ITEM

I. Lightweight Gilet

J. Stormlite Jacket



Perfect for layering up on those colder match days, this jacket features a concealed full hood & fleece lined collar for extra warmth & comfort.



Style: E. Leinster Jacket

JNR-5XL Male: Sizes:

CHILD-Size 22 Female: Fabric: Taslan Nylon or Smooth Nylon.

Our Leinster Jacket benefits from features such as drop tail hem for extra coverage, secure elasticated cuffs & full, mesh lined hood, this product

can complete your off-field look.
JAC-LEN-BES

Code:

F. Blizzard Jacket Style: Sizes: Male: I B-5XI

Taslan Nylon Fabric:

Regular fit with light padded lining for extra warmth, this jacket features a Desc:

popper fastened kangaroo pocket, 1/4 zip & full hood.

Code:

Style: G. Padded Gilet

JNR-5XL Sizes: Male: JNR-Size22 Female:

Fabric: Smooth Nylon or Peach Microfibre. Exceptional warmth & comfort with a modern aesthetic, our Padded Gilet

comes with 4oz quilting as standard with 1/4 or full zip options. Available in

all 14 design themes

Code: GIL-PAD-BES



Our technically advanced fashion fit jacket with features such as concealed hood & taped seams.

Keeping you dry when the weather turns.

Style: H. Marauder Jacket

JNR-5XL

Fabric: Smooth Nylon or Taslan Nylon.

In our Regular fit featuring bold panelling detail across the

shoulder, this showerproof jacket protects against the elements with a full hood & Velcro adjuster cuffs.

JAC-MAR-BES

Style: I. Lightweight Gilet Male: JNR-5XL Sizes:

.INR-Size22 Female: Fabric: Bonded Shell Mesh.

Lightweight but still extremely warm thanks to the thermally

bonded mesh & polyester fabric. With 1/4 or full zip options

Code: JAC-GIL-BES

Style: J. Stormlite Jacket

XSB-5XL Male: Sizes:

Smooth Nylon. Fabric:

Our trend led jacket with complex panel details. With numerous design features such as Ikoma lining for light thermal warmth, 2

internal pockets & zipped side pockets as standard. Concealed

hood available for additional surcharge.

**JAC-LIT-BES** 

Style: K. Mercury Jacket

Sizes: Male: JNR-5XL Fabric: Bonded Shell Mesh.

Fashion Fit. Hood with 1/4 zip. Shirt tail hem with internal tunnel stopper & elasticated cuff with Velcro fastener. Full zip

available. Design as shown.

JAC-MER-BES

Style: L. Technical Bonded Jacket

Sizes: Male:

Fabric: Pineapple Ripstop.

Our technically advanced fashion fit jacket, made from thermal bonded shell mesh, the soft woven-face fabric delivers gentle comfort & lofty warmth. With concealed hood, full zip & side

pockets as standard.

Code: JAC-TEC-BES

## **ALL WEATHER**

## **TRAINING** jackets





C. Hamilton Top

Style: A. Narita Smock Top STOCK ITEM

Sizes: Male: JNR-5XL Female: CHILD-Size 22 Fabric: Pineapple Ripstop.

Desc: The perfect accompaniment to your rugby training kit, manufactured in our water repellent fabric with Samoan style collar & stretch underarm panelling for maximum

mobility.
Code: JAC-NAR-BES

CONTACTtop

Our Contact Training Top was originally developed for rugby but has now been adopted for many other sports.

Developed in an 'easy on, easy off' style, with Bonded Soft Shell

Developed in an 'easy on, easy off' style, with Bonded Soft Shell fabric being ideal for the rigours of contact Rugby training. Regular fit as standard with round collar for ultimate comfort & practicality.



Style: B. Contact Training Top

Sizes: Male: XSC-5XL Fabric: Bonded Soft Shell.

Desc: Regular fit, all weather training top with thermal bonded fabric for additional warmth for winter training. With round neck collar as standard. Available with

taped seams to make it fully waterproof. Code: JAC-CON-BES

Style: C. Hamilton Top

Sizes: Male: JNR-5XL Fabric: Ripstop Nylon, Taslan Nylon or

Pineapple Ripstop.

:: Lightweight training top with soft feel mesh lining. This top is showerproof for wet weather training or as an extra layer pitch side. Secure elasticated cuff & open hem with internal stopper.

Code: JAC-HAM-BES

## **WET** weather



Style: D. Monsoon Rain Suit

Sizes: Male: LB-5XL Fabric: Smooth Nylon.

Desc: Our full wet weather tracksuit for those rainy training days. The jacket features a removal hood, secure storm flap & zipped side pocket. Both items come with taped seams as standard making it fully waterproof.

Code: JAC-MON-BES-SUI



Style: **E. Sub Suit**Sizes: Unisex: JNR-5XL

Fabric: Smooth Nylon.

Desc: Fully waterproof, full body suit with 6oz padded lining. With full length

side zips & taped seams as standard in our smooth finish Smooth Nylon.

Code: JAC-SUB-BES-A



Style: F. Poncho

Sizes: Unisex: S, L, 2XL Fabric: Smooth Nylon & Micro-fleece.

Desc: In long length to stabilise core body temperature, this poncho is available with Velcro fastening as standard for easy removal. Fully fleece lined for thermal warmth & taped seams

making it fully waterproof.

Code: JAC-PON-BES-A

**ALL WEATHER** 173



## **MANAGERS** jackets

### **LOW MINIMUM ORDER QUANTITY OF 6**









G. Thermal Contour Jacket

H. Touchline Jacket

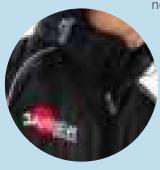
I. Crusader Jacket

J. Challenger Manager Jacket 🖁

## **FULLY BESPOKE JACKETS WITH A CHOICE OF FABRICS & LININGS TO FIT YOUR EVERY NEED**

# **NAVIGATOR** jacket

Our popular warm & incredibly team coat, perfect for the side line. In our water repellent Smooth Nylon fabric with 4oz wadding, it's extremely warm for the coldest of conditions. With a removable hood & drop tail hem, this product gives you all the coverage you







Style: **G. Thermal Contour Jacket** Sizes: XSB-2XL (Dual sized) Male:

Fabric: 105g Polyester.

Desc: Our warm team coat in water repellent polyester with power stretch cuffs, internal pockets & gathered internal lining to

enhance fit. JAC-THE-BES Code:

Style: H. Touchline Jacket

STOCK ITEM Sizes: XSB-2XL (Dual sized) Male:

Fabric: 105g Polyester.

Desc: Our mid calf length sub coat with concealed press stud

fastening & high loft thermal wadding for the coldest weather.

Code: JAC-TOU-BES

Style: I. Crusader Jacket Sizes: JNR-5XL Male: Fabric: Taslan Nylon.

A fully waterproof jacket with concealed hood, pouch pocket & taped seams as standard. With a microfleece lining for

additional warmth & comfort.

Code: JAC-CRU-BES

Style: J. Challenger Manager Jacket

LB-5XL Sizes: Male: Fabric: Taslan Nylon.

Our full zip, bench style jacket in ¾, calf length. Fleece

lined for unbeatable warmth with taped seams as standard,

making it perfectly suited for pitch side wear in any

condition. Code: JAC-CHA-BES

K. Navigator Manager Jacket Style:

STOCK ITEM

Sizes: Male: LB-5XL

Smooth Nylon or Pineapple Ripstop.

Super warm, mid length jacket with 4oz padded lining. With a removable hood, drop tail hem & taped seams as

standard, making it fully waterproof.

Code: JAC-NAV-BES

## Underskin7

The full Underskinz range is available made to order in 5 different fabric colours & decorated with 22 contrast colours as stitch detail. For large quantity bulk orders our branding can be reduced &/or repositioned.

Unlike other manufacturers Samurai have developed their Underskinz to undertake 2 functions. Instead of needing to purchase 1 garment for winter use & 1 for summer you can purchase just 1 garment to effectively do 2 jobs. Underskinz 142 warms & cools different areas of the body precisely where needed. The fabric is moisture managed using PerformeX<sup>TM</sup>, which allows the sweat & moisture to move from the body to the outside of the garment. It has compression qualities to improve blood circulation by applying varying degrees of pressure, which improves circulation, & helps to supply muscles with optimal levels of oxygen & nutrients. These qualities provide the conditions required for peak performance & recovery. Our Underskinz 142 Baselayers are designed to hug the body tightly providing you with both comfort & performance. Whatever your sport, indoors or out, Underskinz provides the serious sports enthusiast with a quality baselayer at an affordable price...

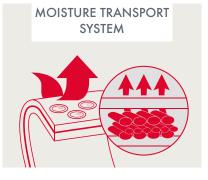




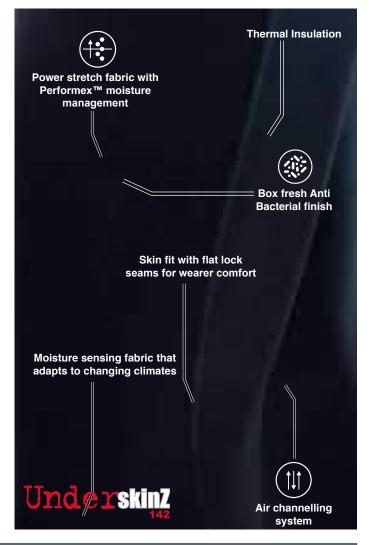
#### Personalise your Underskinz











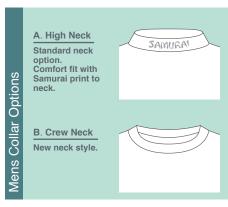
UNDERSKINZ 175























Style: A. Men's Short Sleeve Shaped Tee

Sizes: Male: MB-5XL Kusaro Pro. Fabric:

Desc: Short sleeve with high neck as standard, with the option of a crew neck. Second skin comfort fit with overlock stretch stitching detail. Design as shown only.

TOP-UND-BES002 Code:

Style: D. Men's Support Short

Sizes: Male: JNR-5XL Fabric: Kusaro Pro.

Add another thermal comfort layer during match play with our support short. With flat seam overlock stitch

detail to minimise chaffing

Code: SHO-UND-BES STOCK ITEM

Style: G. Ladies Protective legging

Sizes: Female: CHILD-Size 22 Fabric: Kusaro Pro.

Our full length legging base layer provides you with that extra layer on the

pitch or in training for those colder winter months.

Code: LEG-UND-BES

Style: B. Men's Long Sleeve Shaped Tee

Sizes: Male: CHILD-5XL

Fabric: Kusaro Pro.

Desc: Long sleeve with high neck as standard, with the option of a crew neck. Second skin comfort fit with overlock stretch stitching detail. Design

as shown only. Code: TOP-UND-BÉS001

STOCK ITEM

Style: E. Ladies Short Sleeve Shaped Tee

Sizes: Female: CHILD-Size 22

Fabric: Kusaro Pro.

Female specific, short sleeved tee with Desc: high neck as standard, with the option of a crew neck. Second skin comfort fit with overlock stretch stitching detail.

Design as shown only. Code: TOP-UND-BES002

Style: H. Ladies Support Short Sizes: Female: JNR-Size 22

Fabric: Kusaro Pro.

Add another thermal comfort layer Desc: during match play with our support short.

With flat seam overlock stitch detail to minimise chaffing.

Code: SHO-UND-BES

Style: C. Men's Protective legging

Sizes: Male: CHILD-5XL

Fabric: Kusaro Pro.

Our full length legging base layer with Desc: secure stirrup foot strap, ensuring minimal garment movement in match

Code: LEG-UND-BES

Style: F. Ladies Long Sleeve Shaped Tee

Sizes: Female: CHILD-Size 22

Fabric: Kusaro Pro.

Desc: Female specific, long sleeved tee with high neck as standard, with the option of a crew neck. Second skin comfort fit with overlock stretch stitching detail.

Design as shown only.

Code: TOP-UND-BES001

MEN'S **AVAILABLE** FROM STOCK **SEE PAGE 183**  176 LEISUREWEAR

## LADIES SPECIFIC

# Developed Exclusively for Women

**NEW THIS YEAR** Introducing the collection that's designed for every woman and every workout, regardless of age, shape, size or fitness level.





In timeless styles, our innovative designs are the building blocks for your athleisure wardrobe. Comfortable, supportive and flattering.







Samurai's Sublimated Leggings are made with smooth, super stretchy fabric that hugs your figure from hip to hem, for long lasting comfort & support whilst providing optimum mobility.



E. Sport Bra



F. Clipper Short







Style: A. Sport T. Shirt

Sizes: Female: XSC-Size 22 Fabric: Smooth Interlock.

Desc: Pro Fit with Swansea collar & short sleeves. Sublimated panels.

Code: LAD-GYM-TEE

Style: B. Sport Vest

Sizes: Female: XSC-Size 22 Fabric: Diamond Polyester, Smooth

Interlock or Waffle Knit. Desc: Pro Fit with scoop neck. Standard or racer back with contrast sublimated panels.

Code: LAD-GYM-VES

Style: C. Elite Vest

Sizes: Female: Size 6-22 Fabric: Elitex & Waffle knit panels.

Desc: Elite fit with racer back & internal support bra. Sublimated panels.

Code: LAD-GYM-VES

Style: D. Fully Sublimated Legging

Sizes: Female: CHILD-Size 22

Fabric: Stretch Lycra.

Desc: Full leg, comfort fit legging with fully sublimated designs

available.

Code: LAD-GYM-LEGF

Style: E. Sport Bra

Sizes: Female: JNR-Size 22

Fabric: Stretch Lycra.

Scoop neck with Racer back. Desc: Sublimated back panel.

Code: LAD-GYM-BRA

Style: F. Clipper Short

Sizes: Female: XSC-Size 22

Fabric: Taslon Polyester with Waffle Knit

5" leg length with side pockets & Desc:

contrast sublimated panels.

Code: LAD-GYM-CLI

LADIES WEAR 177











Style: G. Kuro Short

Sizes: Female: Size 6-22

Fabric: Taslon Polyester with Waffle Knit

panels.

3" leg length with internal short. Desc: Contrast sublimated panels.

Code: LAD-GYM-KUR

Style: H. Fully Sublimated Capri Pant

Sizes: Female: CHILD-Size 22

Fabric: Stretch Lycra.

Desc: Body contouring fit with fully

sublimated designs available.

Code: LAD-GYM-CAP

Style: I. Panelled Legging

Sizes: Female: CHILD-Size 22

Fabric: Stretch Lycra.

Desc: Full leg comfort fit legging with

sublimated panels. Code: LAD-GYM-LEGP

Style: J. Elite Hoodie

Sizes: Female: CHILD-Size 22 Fabric: Elitex.

Desc: Body skimming Elite fit with

thumb hole detailing & sports

hood. Sublimated panels.

Code: LAD-GYM-HOD

Style: K. Full Zip Tech Hoodie

Sizes: Female: CHILD-Size 22

Fabric: Matt Poly Fleece.

Desc: Semi Fit hoodie with sublimated panels & hood lining.

Code: LAD-GYM-HOODF

**LOW ORDER QUANTITIES OF 10** 

## LADIES SPECIFIC

# Developed Exclusively for Women.

#### **CAN'T FIND WHAT YOU'RE LOOKING FOR?**

WE ALSO OFFER A FULLY BESPOKE SERVICE TAILORED EXCLUSIVELY FOR YOU. OUR GRAPHICS DEPARTMENT CAN WORK WONDERS FROM YOUR THOUGHTS & SCRIBBLES. CALL OUR SALES TEAM ON 01508 531010

Style: A. Excel Vest Sizes: Female: Size 6-22 Fabric: Elitex & Waffle knit panels.

Elite fit with racer back & internal support Desc:

bra. Available in all 14 theme designs.

Code: **EXC-VES** 

Style: **B.** Trend Vest Sizes: Female: Size 6-22 Waffle Knit or Diamond Poly. Fabric:

Desc: Elite fit with trend led neckline & curved hem. Available with Kusaro panels for a full

range of movement.

Code: TRE-VES

Style: C. Excel Long Sleeve Top Female: CHILD-Size 22 Sizes: Elitex & Waffle Knit panels. Fabric:

Semi Fit with 1/4 zip collar. Open hem Desc: & thumb holes. Available in all 14 theme

designs. EXC-TOP Code:

D. Gym Short Style:

Female: XSG-Size 22 Sizes: Kusaro Pro or Elitex. Fabric:

Comfort fit gym short with 4" inside leg & Desc:

overlock stitch detailing.

Code: LAD-GYM-SHO

Style: E. Kuro Short Sizes: Female: Size 6-22 Taslon Poly or Elitex. Fabric:

Desc: Our Ladies specific short with Waffle Knit side panelling detail. With an internal short for comfort & security, this short features as zipped back pocket.

NFT-SHO002 Code:

Style: F. Elite Tracksuit Female: CHILD-Size 22 Sizes:

Fabric: Taslon Polyester or Microlight Ripstop. Fitted suit. Available in all 14 theme Desc: designs. Can be purchased as full suit or

single items.

Tracktop: 1/4 or full zip with zipped side pockets.

Trackpant:

Open hem, 12" uncovered zip as standard.

TRA-CLUB-BES Tracktop: Code: PAN-CLUB-BES **Trackpant:** 

G. Yoga Pant Style: Female: Size 6-22 Sizes:

Fabric: Elitex.

Relaxed fit yoga pant with wrap over Desc: waistband detail. Loose, flared leg with

simple open hem. Code: YOG-PAN



A. Excel Vest





B. Trend Vest



C. Excel Long Sleeve Top



D. Gym Short



E. Kuro Short



G. Yoga Pant

## OWN FACTORY

COMPLETE CONTROL OVER QUALITY, PRODUCTION & DELIVERY "Trust us to deliver"



## STOCK RUGBY JERSEYS

Independently owned company

If time is tight, why not make a kit from our stock range? You can still make it unique by branding it with your club & sponsors' logos. Our stock product is subject to demand so order early to avoid disappointment.

Add your Club logo, Sponsors' logo, Name & Squad Numbers for a small additional charge.

All designs shown below are available in Men's (Unisex) fit.



In our Performex™ Ikoma fabric, our Signature hooped Rugby Jersey is built to last. Perfect for training & match play, this Jersey features our Euro collar with durable mesh side panels for added breathability.



Style: Stock Jersey C Sizes: Unisex: LB-4XL Fabric: Ikoma 220gm

Pro Fit with modern Euro collar. Contrast colour mesh panel & piping. Colour Code

Black/Red/White 6-111135 Sky/Navy/White 6-111136 Black/White 6-111137



In our Performex™ Ikoma fabric, our Signature Rugby Jersey is built to last. Perfect for training & match play, this Jersey features our Euro collar & contrast colour flash panelling to tie in with team colours.



Style: Stock Jersey B Sizes: Unisex: LB-4XL Fabric: Ikoma 220gm

Desc: Pro Fit with Euro collar. Contrast colour panelling detail.

Colour

Royal/White 6-111138 Navy/Red 6-111139 Bottle/White 6-111140

Code



In our Performex™ Ikoma fabric with Elitex stretch side panelling, our Signature Rugby Jersey is built to last. Perfect for training & match play, this Jersey features our durable Veemax collar & bound drop tail hem for added security.



Style: Stock Jersey E Sizes: Unisex: XS-4XL Fabric: Ikoma 220gm

Pro Fit with Veemax collar. Contrast Desc: colour Elitex stretch panels.



Black/Amber Black/White Maroon/White 6-111143 CORE STOCK 181

## STOCK RUGBY SHORTS





#### **BEST SELLER!**

# **PREMIER** short

Our Premier Short is the professional's choice, making it Samurai's best-selling match short.

Our technically developed rugby short is manufactured in our high tensile strength poly drill fabric for guaranteed durability in match play with added stretch side & gusset panels for maximum movement. It also benefits from an internal gum shield pocket & elasticated gripper waistband with internal draw cord.



Style: Premier Test Match Short

Sizes: Unisex: SB-4XL

Fabric: Polyester Drill & Kusaro Pro panels
Desc: Match quality short with gripper
waistband & elastane speed vents.
Internal gumshield pocket.

Colour Code

Black 8-6167 Navy 8-6168 White 8-6169







# **PROFESSIONAL**short

Our traditional rugby short is made in our heavy weight cotton drill fabric, making it durable for match play conditions.

With taped side pockets as standard, this product is ideal for schools & minis & junior teams who need a short that lasts the distance.

Style: **Professional Rugby Short** 

Sizes: Unisex: XSB-6XL

Fabric: Cotton Drill

Desc: Traditional match quality Rugby short with elasticated waistband & internal drawcord. Taped side pockets.

Colour Code

Black 8-613580 Navy 8-613581 White 8-613582



## STOCK SOCKS

Quick kit solutions for your team

#### **Premier Sock**



#### Finish off your kit in style with Samurai's Premier Sock.

Feel secure with our 3 in 1 elasticated stay up turnover, while the extra comfort cushion foot absorbs impact for comfortable performance.

Style: A. Premier Sock

Medium (3-6), Large (7-11), XL (12-14) 75% Nylon, 25% Cotton. Sizes:

Fabric:

Desc: 3 in 1 elasticated hold up turnover. Extra comfort foot.

Samurai branding to calf.

Colour	Code	Colour	Code
Red	8-620020	Bottle	8-620025
Navy	8-620021	Black	8-620019
Sky	8-620024	Royal	8-620022
Maroon	8-620023		



#### **Tri-Nation Sock**



Our Tri Nation Sock features a cushioned design with reinforced toe & heel area for enhanced durability.

Other details include built in elasticated hold up, contrast colour details & Samurai branding to the shin.

Style: **B. Tri-Nation Sock** 

Medium (3-6), Large (7-11), XL (12-14) 75% Nylon, 25% Cotton. Sizes:

Fabric:

Desc: Built-in elastic hold up. Ecru cushion foot.

Knee high. Extremely soft feel.

Colour	Code
Black/Red	8-620030
Black/White	8-620032
Navy/Sky	8-620029
Red/White	8-620028
Navv/White	8-620031



Style: C. Ankle Sock Sizes: 3-6 / 7-11 / 12-14 Fabric: 75% Nylon, 25% Cotton

Functional training sock with comfortable padded sole. Desc:

Code: 2-620027



Style: D. Trainer Sock Sizes: 3-6 / 7-11 / 12-14 75% Nylon, 25% Cotton Fabric:

Functional fashion length training sock with comfortable Desc:

padded sole.

Code: 2-620026 CORE STOCK 183

## STOCK UNDERSKINZ



Cools, warms & dries exactly where it should, not just where it can. Underskinz 142 incorporates Samurai's very own Performex™ moisture management system.

Unlike other manufacturers, Samurai have developed our Underskinz to undertake 2 functions. Instead of needing to purchase 1 garment for winter use & 1 for summer, you can purchase just 1 garment to effectively do two jobs. Underskinz 142 warms & cools different areas of the body precisely where needed. Whatever your sport, indoors or out, Underskinz provides the best quality baselayer at an affordable price.



# Underskin

Our Performex<sup>™</sup> Underskinz 142 Top is designed to warm & cool different areas of the body precisely where needed.

The energy your body would normally expend to regulate its optimal temperature of 37C is thus available as an energy reserve for increased performance.

Underskinz cools, warms & dries where it should, not just where it can.



Style: A. Long Sleeve Shaped Tee

Sizes: Male: SB-3XL Fabric: Kusaro Pro.

Second skin comfort fit with overlock stretch stitching detail.

Colour Code

Navy 9-637012 White 9-637010 Black 9-637009

Equipped with our Performex™ moisture management technology, Samurai's Thermapant is engineered with the wearer's comfort in mind.

With performance fabric that wicks sweat away from the skin, you can stay cool, even when you are pushing yourself to the limit.



MOISTURE TRANSPORT



Style: **B. Thermapant** 

Sizes: Male: SB-2XL Fabric: Kusaro Pro.

Desc: Comfort fit with overlock stitch detail. Elasticated waistband &

Samurai branding.

Colour Code Navy 8-6140

Navy 8-61403 Black 8-61402

## STOCK LEISUREWEAR

Personalise your kit with logos & initials



# **PERFORMANCE**tee

Made from our smooth interlock polyester fabric, this performance t-shirt offers the wearer our Performex™ moisture management system.

Also includes added benefit of maximum breathability through contrast fabric underarms, keeping you dry & comfortable throughout your training.

\*Children's sizes XSB-LB will have a round neck collar as standard



Style: A. Performance T. Shirt

Sizes: XSB-3XL\*

Smooth Interlock & Waffle Knit Fabric: Desc: Regular Fit with V-Neck collar. Multi-use generic T. Shirt.

Colour Code

0-1200034 Navy White 0-1200038 0-1200035 Black



# **PERFORMANCE** polo

Created from our Performex™ waffle effect polyester fabric, this performance polo is in our easy to wear regular fit.

Lightweight & breathable, the moisture management system wicks moisture away from the skin keeping you cool & dry whatever the situation.

Style: **B. Performance Polo Shirt** 

Sizes: LB-3XL

Fabric: Waffle Knit & Smooth Interlock Regular Fit with standard Polo Desc: collar. Versatile product with many uses.

Colour Code

0-1200033 Navy White 0-1200037 Black 0-1200032 Red 0-1200040



**LEISUREWEAR** 185





#### **NEW** THIS SEASON!



Our fashion fit pique polo shirt featuring a subtle grey monotone Samurai logo on the chest, self-colour ribbed collar & cuffs with sleek three button placket.

This product is perfect for around the clubhouse & leisurewear.

C. Lifestyle Polo Shirt Style:

Sizes: XS-3XL

Fabric: Pique Cotton Poly

Fashion Fit with straight droptail hem Desc:

& standard Polo collar.

Colour Code Grey Marl 0-120054 Navy 0-120051 0-120049 Black White 0-120047

















From the gym to the pitch, Samurai's Classic Vest is engineered in our easy to wear regular fit, with scoop neck & low armholes. Breathable & lightweight, our Performex™ moisture management system helps wick sweat away from the body to keep you cool.







Made from our popular Taslon polyester, these unisex shorts come in a relaxed fit that is easy to wear for both training & leisure. Finished with a soft, comfort waistband & stretch side panelling, these shorts are extremely popular for our professional sports teams.

Style:

D. Classic Vest Style:

Sizes: XSB-2XL Diamond Polyester Fabric:

Desc: Scoop neck multi-use vest with

standard back. Cut & Sew

panelling.

Colour Code

0-120055 Navy White/Grey 0-1200028 Black/Grey 0-1200030 E. Clipper Short

Sizes: XSB-2XL

Taslon Polyester Fabric: Desc:

Multi-use leisure short with comfort elasticated waistband & breathable, stretch panelling.

Code Colour

8-614044 Navy White 8-614045 Black 8-614043

**CORE STOCK** 186

## STOCK LEISUREWEAR

Off the shelf, when you need kit quick



Style: A. Revolution Tracktop Sizes: SB-3XL Fabric: Microlight Ripstop Fashion Fit with full zip

collar & side pockets. Colour Code

Navy 7-642049 Black 7-642048

**B.** Revolution Style: **Trackpant** 

SB-3XL Sizes: Microlight Ripstop Fabric: 14" leg length zip with Desc:

open hem & stowaway cord.

Colour Code

Navy 7-642051 Black 7-642050

# **REVOLUTION**tracksuit

On trend, fitted tracksuit the perfect accompaniment to our leisure & training ranges.

Benefiting from a soft feel mesh lining, Performex™ breathable microlight ripstop fabric & zipped pockets. With an elasticated soft feel waistband & stretch back knee panels to pant, for enhanced mobility & wearer comfort. Ideal product for pitch-side & leisurewear.



# **CLASSIC** hoodie

For your off-duty look, when you still want to look the part, our relaxed fit Classic Hoodie is manufactured in our soft brushed fleece for optimum comfort.

In a sleek single colour, this hoodie features a cosy, cotton lined hood, ribbed cuffs & hem plus a kangaroo pocket for snug comfort.

Style: C. Classic Hoodie

Sizes: JNR-3XL Brush-Back Fleece 330gm Fabric: Desc:

Ribbed panel detail & cuffs. Black & Navy hoodies come with ribbed hem, Grey Marl comes with an open hem & drawcord.

Navv Black

Colour Code Grey Marl 0-120041 0-120045 0-120043 Soft feel cotton jersey lining for added comfort, this trackpant also benefits from full length side zips for quick access. Performex™ moisture management technology, with fully elasticated hems & tie fastening waistband, ensuring a comfort fit.







Style: **D. Southland Trackpant** 

Sizes: JNR-3XL Fabric: Taslon Polyester Desc:

Soft cotton jersey lining with full length zip & elasticated hems.

Colour Code

Black 7-642045 Navy 7-642044

Samurai's Blade Trackpant is manufactured in our water repellent Taslan nylon fabric. With a waffle effect comfort waistband & 18" outside leg zip, this product is ideal to be paired with our Azura Jacket for a full showerproof suit.

#### SHOWERPROOF!



Style: E. Blade Trackpant

Sizes: XS-2XL Taslan Nylon Fabric: Desc:

Showerproof trackpant with open hem & Velcro fastener.



Open hem &

Colour Code

Navy 7-642053 7-642052 Black

**LEISUREWEAR** 187





# **LEINSTER** range





Style: A. Leinster T. Shirt

Sizes: SB-3XL

Cotton Jersey 185gm Short sleeve cotton tee featuring eye catching Samurai branding. Fabric: Desc:

In a relaxed Regular fit, this is a wardrobe staple for any team

or individual.

Colour Code 0-664312

Navy Grey Marl Black 0-664318 0-664314





Style: **B.** Leinster Hoodie

Sizes: SB-3XL

Fabric: Brush-Back Fleece 330gm Regular Fit hoodie with 1/4 zip. Desc: Front Kangaroo pouch pocket &

ribbed hem. Unbeatable comfort.

Colour Code

Navy Grey Marl 0-664324 0-664323 0-664322 Black







Style: C. Leinster Jacket

Sizes: LB-3XL Smooth Nylon Fabric:

Desc: Featuring a drop tail hem for extra

element protection, secure elasticated cuffs & bold Samurai

print.

## **STOCK JACKETS**

In Stock Product



Style: A. Azura Jacket
Sizes: MB-3XL

Taslan Nylon

Fabric:

Desc: Fashion Fit with 1/4 zip. Drop tail hem with

internal tunnel stopper.

Colour Code
Black 7-113011
Navy 7-113012





# **AZURA**jacket

Popular with clubs worldwide, our Azura Jacket slips easily over layers & benefits from many functional features such as breathable underarm panelling, drop tail hem for extra coverage & full, soft lined hood.

This product offers both function & comfort when you need it the most.







Style: B. Navigator Jacket

Sizes: XS-3XL Fabric: Smooth Nylon

Desc: Regular fit team coat with 6oz wadding &

removable hood.

Colour Code
Black 7-113009
Navy 7-113010





# **NAVIGATOR** *jacket*

Our popular warm as toast team coat, perfect for the side lines. In our water repellent smooth nylon fabric with 6oz wadding, it's extremely warm for the coldest of conditions.

With a removable hood & drop tail hem, this is the perfect multi-purpose jacket.









# **NARITA**smock

Our Narita Smock Top is the perfect outer garment for training.

In our water repellent pineapple ripstop, the product features our Samoan style collar, stretch under-arm panels for maximum mobility & bound cuffs as standard.





# IN HOUSE PRINT & EMBROIDERY SERVICE

Style: C. Narita Smock Top

Sizes: XSB-3XL

Fabric: Pineapple Ripstop

Desc: Regular Fit with Samoan style collar & piping detail & stretch underarm panels. Ideal for

general training

Colour Code

Black/Grey 7-113007 Navy/Grey 7-113008



#### **NEW!**



Style: D. Touchline Thermal Coat

Sizes: XSB-2XL\*
Fabric: Polyester 105gm
Desc: In 3/4 length, with tail split for ease of movement. Designed

ease of movement. Designed to keep you snug & protect you from the elements.

Colour

our Code

Black Z-GAR-0827-35 Navy Z-GAR-0827-39

\*This product is dual sized

## **LUGGAGE**

#### Travel in style with Samurai Luggage





Style: A. Tourist Bag 017
Sizes: 70 x 37 x 36cm
Fabric: 1680D Polyester

Desc:

Tourist bag with end pull, side pockets & removable wet compartment. Decoration available.

 Colour
 Code

 Black / Grey
 4-65180118

 Navy / Grey
 4-65180218



Style: B. Match Day Bag
Sizes: 66 x 36 x 30cm
Fabric: H/W 600D Polyester
Desc: Personal kit bag with

sc: Personal kit bag with 4 external pockets & internal pocket. Comfort padded handle & optional shoulder

straps.

Colour Code

Black / Grey 4-65180508 Navy / Grey 4-65180808



Style: C. Backpack
Sizes: 48 x 34 x 20cm
Fabric: H/W 600D Polyester
Desc: Backpack with function

Backpack with functional heavy duty handle & air flow section on the back, Internal, external pockets.

Colour Black / Grey Navy / Grey

Code 4-65180308 4-65180208



Style: D. Wheeled Weekender Bag

Sizes: 53 x 20 x 33.5cm Fabric: H/W 600D Polyester Desc: Our Wheeled Weeke

Our Wheeled Weekender Bag has a retractable handle, two inset wheels & one external pocket with monotone Samurai branding.

**Colour Code**Black / Grey 4-65180138



Style: **E. Team Holdall**Sizes: 83 x 42 x 42cm

Fabric: H/W 600D Polyester Team bag with Desc: breathable mesh panels, external zipped pockets & wheels. Perfect

for all your team's kit.

ColourCodeBlack4-65180708



F. Red Range Back Pack

Sizes: 52 x 40 x 20cm
Fabric: H/W 600D Polyester
Desc: Backpack with internal trinket pocket & lower wet compartment.

Colour Code
Black / Grey 4-651817



Style: **G. Gym Sack**Sizes: 36.5 x 50cm
Fabric: 420D Polyester

Desc: Fashionable multi-purpose shoulder bag with adjustable drawstring & toggles.

Colour Code
Black / White 4-651791
Orange / Black 4-651890



Style: H. Boot Bag
Sizes: 36 x 17 x 21cm
Fabric: H/W 600D Polyester
Holds boots, studs & socks.
External zip pocket & breath

External zip pocket & breathable mesh inserts to keep your bag

fresh.

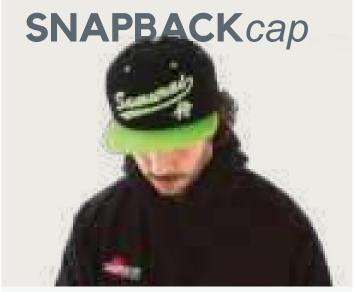
Colour Code
Black / Grey 4-65180108

Style:

HEADWEAR 191

## STOCK BESPOKE HEADWEAR





Style: **A. Snapback Cap**Sizes: One Size

Desc: Made to Order available with unlimited design options.

Delivered within 4 weeks.

Colour Bespoke Code BES-HAT Style: B. Winter Bronx



Navy 3-651025



Black 3-651023

Sizes: One Size Fabric: 100% Acrylic

Desc: Knitted fabric. Fully fleeced lined. Fold up cuff.

Embroidered logo.

#### **Made to Order**



# MADE TO ORDER Customised HEADWEAR

All our caps can be fully customised with an infinite amount of design and logo options.

Normally delivered to your door within **4 weeks** with an MOQ of only 100 pieces.



Style: C. Visor Sizes: One Size

Desc: Made to Order available with unlimited

**BES-HAT** 

design options.

Bespoke

Delivered within 4 weeks.

Colour Code



Style: D. Baseball Cap

Sizes: One Size

Desc: Made to Order available with unlimited

design options.

Delivered within 4 weeks.

Colour

Code

Bespoke

BES-HAT



#### Made to Order

Style: E. Trucker Cap

Sizes: One Size

Desc: Made to Order available with unlimited

design options.

Delivered within 4 weeks.

Colour Code

Bespoke BES-HAT

## STOCK RUGBY BALLS

In Stock Now - Delivery in 48 hours

Developed using next generation technology to give excellent performance in all weather conditions, whilst conforming to the full IRB specification, making the Elitex Match Ball another one of our best sellers.

#### **BEST SELLER!**



#### A. Elitex Match Ball, Size 5

#### **Elitex Match Ball**

- Air retention guarantee
- Shape guarantee
- Multi laminate construction (4 layers of specifically engineered polyester/cotton)
- Hand stitched (using 9 ply polyester thread)
- High impact outer skin (using exclusive virgin grade rubber)
- Cylindrical spin 4 ply bladder
- Silica reinforced technology
- Built to perform
- Built to last
- Elitex balls can also be customised, see page 193

Size Code

Size 5: 1-6400125

# OFFICIAL MATCH BALL

FOR

KENYA RUGBY UNION, SINGAPORE RUGBY, MAURITIUS 10S, AMSTERDAM 7S & THE SUPER SEVENS SERIES





#### **Club Match Ball**

- Synthetic Rubber & leather
- A-Grade natural hi-grip outer
- Shape guarantee
- Triple lamination lining
- Fully balanced Latex Rubber
- True flight technology
- Built to perform
- Built to last
- Club match balls can also be customised, see page 193

Size Code

Size 3: 1-640013 Size 4: 1-640014 Size 5: 1-640015

#### **BEST SELLER!**



Style: C. All Element Trainer

Sizes: 3, 4 & 5

Fabric: Synthetic Rubber & Leather.

Desc: • Combination rubber hi-grip outer

- · 3 ply combo lamination
- · Enkay latex bladder
- Stitched with polyester thread
- Can be printed with your club/ sponsor name.

Code: Size 3 6-640019 Size 4 1-640017 Size 5 1-640018



Style: D. Pass Developer

Sizes:

Fabric: Synthetic Rubber & Leather.

Desc: • Heavyweight ball

Used to develop wrist strength

Aiding in passing ability & distance

Code: Size 5 1-640018



Style: E. Night Flight AET

Sizes: 4 & 5

Fabric: Synthetic Rubber & Leather.

Desc: • Fluorescent yellow for improved visibility

- Combination rubber hi-grip outer
- · 3 ply combo lamination
- Enkay latex bladderStitched with polyester thread

Code: Size 4: 1-6400234

Size 4: 1-6400234 Size 5: 1-6400235 RUGBY BALLS 193

## STOCK RUGBY BALLS





Style: F. Apollo Touch Ball

Sizes: 5

Fabric: Synthetic Rubber & Leather.

Desc: • Combination rubber maxi grip

Combo laminationLatex bladder

Stitched with polyester thread

· Pro quality touch ball available

**Code:** Size 5: 1-640047



Style: G. Rugby League Club Match Ball

Sizes: 5

Fabric: Synthetic Rubber & Leather

Desc: • A grade natural hi-grip outer

· Triple lamination lining

· Fully balanced latex bladder

· Lasting shape retention

• True flight technology Code: Size 5: 1-640046

MARIN

Style: H. Rugby League AET Ball

Sizes: 5

Fabric: Synthetic Rubber & Leather

Desc: • Combination rubber hi-grip outer

· 3 ply combo lamination

Enkay latex bladder

Stitched with polyester thread

**Code:** Size 5: 1-640045



Style: I. Quest Ball

Sizes: 3, 4 & 5

Fabric: Synthetic Rubber & Leather. Desc: • 2 ply combo lamination

Latex bladder

Excellent for promo use

· Available in bespoke with

overprinting

Code: Size 3: 1-6400365

Size 4: 1-6400365 Size 5: 1-6400365



Style: J. Mini Quest Ball

Sizes: 6 Inch

Fabric: Synthetic Rubber & Leather Desc: • 2 ply combo lamination

Latex bladder

Excellent for promo use

Bespoke overprint option available

Code: 6 Inch: 1-640009



Style: K. Midi & Maxi Quest Ball

Sizes: 9 Inch & 23 inch (Size 10)
Fabric: Synthetic Rubber & Leather
Desc: • 2 ply combo lamination

Latex bladder

• Excellent for promo use

· Can be overprinted with club &

Sponsor name

Code: 9 Inch: 1-640010
23 Inch: 1-640024

# Customised RUGBY BALLS

Why not customise your club balls? It's easy to arrange & has maximum effect! Use them at your annual fundraiser or Rugby tournament with a minimum order quantity of only 30 balls.

The prints are incredible quality, even with complex logos. Add value to your sponsorship deals by having the names & logos of your sponsors on balls.

We will customise your balls with club colour trims on all 4 panels & logos/crest on 2. The Samurai logo will appear on the other 2 panels.

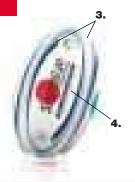
EPS or high resolution JPEG or TIFF format artwork required.



## **LOGO** positions







- 1. Option for Sponsors logo/Club badge
- 2. Option for Sponsors logo/Club badge
- 3. Option to change the colour trims to match your clubs/sponsors colours
- A 3rd panel is available for additional branding upon removal of our Samurai logo

## **BALL ACCESSORIES**

Can't see what you're looking for? Just ask!



Style: A. Quick Tee

Popular basic kicking tee for Desc: general purposes. As used by

Andy Goode. Colour Code White 3-625100



Style: B. Marksman Elite Tee Desc:

Lightweight kicking tee, fully adjustable with no obstruction.

Code Yellow 3-65101



Style: **C. Mighty Compressor** 

Inflates Hundreds of balls per hour, Runs off mains. No oil required & Adaptors included.

Code 3-421001

Desc:

# ONE STOP SHOP!

WE CAN'T FIT EVERY PRODUCT WE SUPPLY INTO OUR BROCHURE

IF YOU CAN'T SEE WHAT YOU'RE LOOKING FOR, JUST ASK!

> CALL 01508 531010 **TO ENQUIRE TODAY**



Style: **D. Electric Pump** 

Desc: Runs off mains

Ideal for speedy inflations

Up to 10 balls at a time

## Code

3-421003



Style: E. Manual Pump

Desc:

· Ideal for pitch side

· Fast inflation in an emergency

#### Code

3-421001



Style:

#### F. Stirrup Pump

Desc: · Pressure gauge

· Hand foot pump

· Suitable for multi-sports

3-4210040



Style: Desc:

#### G. Mesh Ball Sack

· Lightweight Mesh

Drawstring fastening

· 8 Ball or 12 Ball Capacity

#### Size

## Code

4-652184 8 Ball capacity 12 Ball capacity 4-651282



Desc:

H. Breathable Ball Sack

Heavy Duty Nylon.

Mesh panels

Webbing shoulder strap

· Capacity 12 x Size 5 balls

· Samurai Branding

#### Code

4-651280

**EQUIPMENT** 195

## RUGBY CONTACT EQUIPMENT





Style: A. Tackle Bag

- Desc: High density foam Durable PVC covering
  - · Reinforced straps for

versatility

Weight

Code

Senior 22kg 2-611011 Intermediate 16kg 2-611012 Junior 10kg 2-611013



Style: B. Dynamo Cubes 28' x 9'

Desc: Sand/Foam filled cubes that are perfect for power training & so versatile used by many of the pro

teams.

Weight Code

10kg 9-625008JUN 15kg 9-625008INT 20kg 9-625008SEN 25kg 9-6250008SEN



Style: C. Pro Contact Pad

Desc: • Shaped for perfect

- technique
  - High density foam
  - Durable PVC coating

Weight Code

3/2.5kg 2-611310



Style: D. Contact Pad

- Desc: High density foam
  - Durable PVC covering
    - · Shields for serious training

Weight Code

Senior 2.5kg 2-611015 Junior 2kg 2-611014

## FOR ALL OTHER RUGBY STOCK ITEMS & EQUIPMENT **PLEASE SEE PAGES 56 - 64**



Style: E. Ruck & Roll Training Pad

Desc: • Enables teaching of correct body positioning when hitting rucks

 Made from high quality heavy duty PVC outer with reinforced stitching.

Weight Code

Senior 5kg 2-611308 Junior 4kg 2-611309



Style: F. Tackle Tube Roller

Desc: • High density foam

- Durable PVC covering
- · Enables teaching of correct techniques

Weight Code

Senior-13+ yrs 33173 Junior - 6-13yrs 47903

**CAN'T FIND WHAT YOU'RE LOOKING FOR? CALL OUR SALES TEAM TODAY ON** 01508 531010



Style: G. Contact Suit

Desc: All the top teams now use contact suits. These ergonomically designed suits allow almost full mobility & reduce risk of injury. Lightweight & stud

proof.

Size Code Senior

9-625003 9-625005 Junior

196 CORE STOCK

## **WATER BOTTLES & ACCESSORIES**

Call our Sales Team on 01508 531010





Style: A. Hybrid Water Bottle

Size: 800m

Desc: The hybrid bottle has been designed to safely position the users mouth away from the nozzle,

offering great hygiene for athletes.

**Colour Code** Fluro Orange 3-621108



Stand out from the crowd with the Fluro Water Bottle.

A multi-use product for both match play & training.



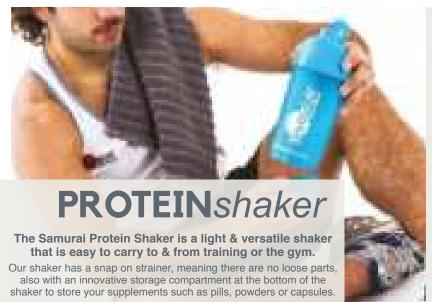
Style: B. Fluro Water Bottle

Size: 1 Litre

Desc: A multi-use product for both match play &

training. Holds up to 1 litre.

**Colour Code** Fluro Yellow 3-621106





Style: C. 600ml Protein Shaker

Size: 600m

Desc: Our Samurai duo protein shaker comes with

a removable compartment at the base of the bottle for powders or pills.

**Colour Code** Blue 3-621109







**D. Pro Water Bottle** Style:

Size: 800ml

Desc: This bottle has been a real hit with schools & clubs, due to the stylish finish, measuring tool & rubber

stop cap.

Colour Code Clear 3-621101



Style: E. 700ml Standard Protein Shaker Bottle

Desc: Our Samurai standard protein shaker is perfect for before & after training. With a

secure flip top lid.

Colour Code Clear/Red 3-621107

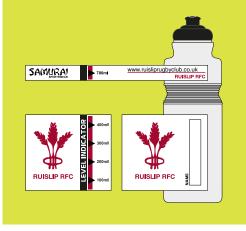


Why not customise your club water bottles? It's easy to arrange & has maximum effect!

Soft low density polyethylene bottle available in various colours with your sponsor, club or section details printed on in a single colour. One off print set up charge with a MOQ of only 150 bottles.

- Low minimums
- Great for schools & clubs
- Perfect for eventsQuick turn around
- High quality

Price & artwork information requirements on request.



## **WATER BOTTLE** accessories





Style: F. Water Bottle Carrier Sizes: Holds up to 8 bottles

Fabric: This water bottle Desc: carrier can hold up to 8 bottles. Made from durable plastic.

> Colour Code Black 3-621103



Style: G. Collapsible Carrier

Sizes: Holds up to 8 bottles Fabric: This plastic collapsible

water bottle carrier can hold up to 8 bottles. An easy storage product that folds down flat.

Colour Code

Black 3-6211014

**CORE STOCK** 

# TRAINING EQUIPMENT

As used by the professionals



Style: A. Agility Hurdles

10 x 30cm cones & 5 x 100cm posts creating a plymetric activity that can be height adjusted to suit. Desc:

3-240068



Style: **B. Evasion Poles** 

Desc: 12 flexible evasion poles with metal foot spikes, come

with a handy holdall.

Code 3-240064



D. Power Speed Resistor Style:

Desc: An effective harness system to improve explosive speed in

match play. Code

3-240049



C. Balance Dome Sizes: 40cm diameter

Desc: Mainly used for balance & rehabilitation board.

> Code 2-620063



EQUIPMENT 199

## TRAINING EQUIPMENT





Style: E. Hurdles

Desc: Step training micro hurdles for quick knee life & quick

stepping.

HeightCode6"3-24003112"3-240029



Style: F. Leg Speed Conditioner

Desc: Flexi cord that can be attached to another athlete or fixed

position. Ideal for training kickers & sprinters alike.

**Code** 3-240047



Style: G. Foot Speed Ladders

Desc: Round rung (with bag & instruction manual)

 Length
 Code

 4m
 3-240028

 8m
 3-240036



Style: H. Slingshot Overspeed Trainer

Desc: 3m or 6m flexi-cord & 2 adjustable belts. Lateral

resistance training drills can be practiced using 2 cord on

1 player.

Length Code

3m 3-2400691 (with flexi cord 3-240069) 6m 3-240102 (with flexi cord 3-2401021)





Style: I. Gymfit & Active Balls

Desc: Anti burst 65cm gym ball with load capacity of 300kg.

**Code** 3-240064

Desc: Gel filled active balls, perfect for dynamic training needs

 Weight
 Code

 3kg
 3-240008

 6kg
 3-240009

## **MULTISPORT EQUIPMENT**

Call **01508 531010** to place your order

# **ICE**bath An ice bath is used for promoting natural recovery. Promotes cardiovascular system recovery. Clears waste metabolites from muscles. Reduces pain around joints & muscles. Helps in regeneration of muscle fibre. Invigorating & relaxing

Style: A. Inflatable Ice Bath

Desc:

The inflatable ice baths has been designed for sports teams & clubs to aid recovery after moderate to intense training competition. Ice bath is easy to inflate, fill, deflate& transport, so it is ideal for different training venues & away fixtures.

Colour Code White 3-612109

**CAN'T FIND WHAT YOU'RE LOOKING FOR? WE CAN'T FIT EVERY PRODUCT WE SUPPLY INTO OUR BROCHURE** - IF YOU DON'T SEE WHAT YOU **NEED, JUST ASK! CALL OUR SALES TEAM** ON 01508 531010



**B. Touch Judge Flags** Style:

Fluorescent orange & yellow Desc: quartered flags. Very comfortable

handle. Set of 2.

Colour Code

Fluro Orange/Yellow 3-200022



Style: C. Line Marker

Desc: Designed for Professional groundsmen. 10033 (4") marking wheel & heavy duty rubber tyres. 2 1/2 pitch capacity.

> **Product** Code

Line Marker 3-210051 20 It Marking additive 3-210052



D. Pro Pole System Style:

Desc: Spring back corner pole system designed to prevent accidents. As used includes pole, socket & rubber connector.

> **Product** Code

Pole 2-891123 Socket & Cap 2-891124 Rubber Insert 2-891125 Complete Set 2-89112300



Style: E. Flags & Poles

Desc: Corner flags come in nylon & can be halved diagonally or horizontally. Available in cotton drill for printing on both sides.

> Colour 1 Colour 2-892110 2 Colour 2-892120

Always flying flags x4 padded plain colour PVC flags that always stay upright & show off your sponsor. Easy to print.

Colour Code 2-892210 1 Colour

Desc: PVC Flags. Easy to print.

Colour Code Plain Colour 2-892310









Style: F. Corner Pole Protector

Desc: Designs shown as examples only.

Customise your own.

**Product** Standard 1.8m flexi Pole

2-89112200 2-89112400 Spring Loaded Corner Pole Protectors 2-891126

ACCESSORIES 201

## **ACCESORIES**





Style: A. Pro Training Vest

Sizes: MB-2XL

Fabric: H/W Eyelet Polyester

Desc: Professional reversible training

bib with small Samurai branding

on lower front hem.

ColourCodeRed/Royal3-67213Emerald/Yellow3-67214



#### **Made to Order**

Style: B. Fluro Training Vest

Sizes: Junior / Senior

Fabric: H/W Eyelet Polyester

Desc: Durable reversible bib. Ideal for the tough Rugby regime. Made

to order.

Colour Code

Fluro Yellow/ REV-BIB-BES

Fluro Orange



Style: C. Tag Belts

Desc: One size fits all. H/W Nylon

Velcro Tag Belt

Colour Cod

Red 3-612111R Blue 3-612111B Green 3-612111G Yellow 3-612111Y



Style: D. Aluminium Studs

Desc: Kite marked & fully approved. Available in packs of 100 or

500.

Size Code

21mm 3-627501XL 18mm 3-627501L 15mm 3-627501S



E. Marker Cones

Style:

Desc: Set of 50 marker cones, appropriate for multi uses.

**Colour** Code Multi-coloured 3-240001M





Style: F. Gumshield

Desc: Box of 12 LDPE mouth guards with container. Self mould to fit each individual. Mixed colours.

 Size
 Code

 Junior
 3-855202

 Senior
 3-855205



Style: G. Hybrid Gumshield

Desc: Custom fit, boil & bite technology & protection. Can be worn with

braces.

Colour Code

Fang 3-855207F Maori 3-855207M Orange 3-855207



Style: H. Whistles

Desc: Set of 6 with lanyard included.

Product Code
Pack of 6 3-627503

**CORE STOCK** 202

## **MEDICAL**

We have a vast selection of medical products available, if you don't see what you're looking for please call our Sales team on 01508 531010.



#### A. First Aid kit Contents

- 1 x Crepe bandage 7.5cm x 4.5cm.
- 1 x Zinc Oxide Tape 2.5cm x 10cm
- 10 x Waterproof Dressings
- 2 x Sterile dressings (12cm x 12cm)
- 1 x Finger dressing
- 4 x Big plasters (10cm x 10cm)
- 5 x Double sided non adherent dressing (5cm x 5cm)
- 6 x Wound cleansing wipes (Alcohol free)
- 2 x Vulkan ice packs
- 2 x Vinyl gloves, powder free (medium)

- 10 x Cotton buds
- 1 x Swabs sterile (10cm x 10cm)
- 2 x Triangular bandage
- 1 x Skin closure 3mm x 75mm
- 1 x EAB 5cm x 4.5cm
- 1 x Pet jelly
- 1 x Resuscitation shield
- 1 x Foil blanket
- 1 x Trigger spray bottle
- 1 x Water bottle
- 1 x Guest toggie.

Code 017753



Style: **B. Medical Bag** Size: 29 x 37 x 19cm

Fabric: H/W 600D Polyester Desc:

Functional medical bag with or without contents. Adjustable internal sectioning & external water bottle

pocket.

**Contents** Code

Without Contents 4-651277 With Contents 3-911011



C. Zinc Oxide Tape Size

Code

003049 1.25cm x 10m 2.5cm x 10m 002861 4cm x 10m 002885 5cm x 10m 003047



D. Club EAB Tape

Size Code

000373 2.5cm x 4.5m 5cm x 4.5m 000374 7.5cm x 4.5m 000375



Style: E. Mueller Kinesiology Tape

Size: 5cm x 5m

> Colour Code Pink 09 123 2577 Black 09 123 2585 09 123 2593 Beige Blue 09 123 2601



Style: F. Insulation Tape Size:

2cm x 33cm

Colour Code Black 011251 Blue 011312 White 011345



For an Appointment Call 01508 531010

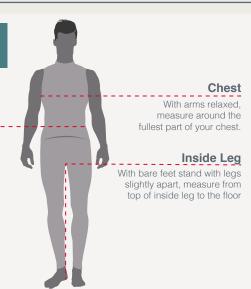
Athletes come in all shapes & sizes & so should your kit. Not only can you create your own unique design, you also have a choice of garment fits, collars, sleeve & leg lengths & fabrics. The image shows where fit measurements should be taken from.

The size guide is a general guide only - sizes do vary depending on the cut & style of the garment. If you find you measure in between the measurements shown, we recommend that you order the next size up.

#### Where to Measure Men's & Boy's

#### Waist

Measure around your natural waist, at the narrowest part of your torso.



# MEN'S / BOY'S / UNISEX SIZE CHART

Label Size	XS	S	М	L	XL	2XL	3XL	4XL	5XL
To Fit Actual Chest (inch)	38"	40"	42"	44"	46"	48"	50"	52"	54"
To Fit Actual Chest (cm)	97	102	107	112	117	122	127	132	137
To Fit Actual Waist (inch)	30"	32"	34"	36"	38"	40"	42"	44"	46"
To Fit Actual Waist (cm)	76	81	86	91	97	102	107	112	117

$\tilde{\mathbb{R}}$	Leg Length	XS	S	М	L	XL	2XL	3XL	4XL	5XL
SIN	Short (inch/cm)			30"	/ 76				31" / 79	
)   	Regular (inch/cm)			32"	/ 81				33" / 84	
EN'S	Long (inch/cm)			34"	/ 86				35" / 89	
Ĭ	Extra Long (inch/cm)			36"	/ 91				37" / 94	

	Label Size	BABY	INFANT	XSC	CHILD	JNR	XSB	SB	MB	LB
	To Fit Actual Chest (inch)	19"	21"	23"	25"	27"	29"	31"	33"	35"
	To Fit Actual Chest (cm)	48	53	58	63.5	69	74	79	84	89
	To Fit Actual Waist (inch)	14.5"	15.5"	16"	18"	20"	22"	24"	26"	28"
	To Fit Actual Waist (cm)	37	39	41	46	51	56	61	66	71
	Leg Length	BABY	INFANT	XSC	CHILD	JNR	XSB	SB	MB	LB
OY'S	Regular (inch)	11"	14"	17"	20"	22"	25"	27"	29"	30"
BC	Regular (cm)	28	35.5	43	51	56	63.5	69	73.5	76

# **UNISEX SOCK CHART**

Label Size	UK FOOT SIZE	EUROPEAN FOOT SIZE	US FOOT SIZE
S	12-2	30-34	12.5-3
M	3-6.5	35-40	4-7.5
L	7-11	40-46	7.5-11.5
XL	12-14	46-48	12.5-14

MALE FITTING GUIDE 205

## FITTING GUIDE - MATCH PLAY



This fitting guide is to assist you in choosing the correct matchplay jersey & shorts fit for your team.

We recommend that once you have selected your fit, get in touch with your local Sales Representative who will be happy to arrange a sizing session for you & your team at a time & location of your choice.

# **RUGBY JERSEY OPTIONS**



COMPETITION fit

A full body contouring jersey with curved droptail hem.
Sculpted sleeves.
Sizes: LB-5XL



PROfit
Close fitting shaped
jersey with straight hem.
Sizes: LB-5XL



FASHION fit
A modern athletic fit with straight droptail hem.
Sizes: XSC-5XL



REGULAR fit
A loose fitting jersey with straight hem & fuller sleeves.
Sizes: BABY-5XL

# **MATCHPLAY TOPS & SHORT OPTIONS**

The following fits are recommended for Cricket, Hockey, Football, Racket Sports & other multisport uses.



**FASHION** fit

A modern athletic fit with curved droptail hem.

Sizes: BABY-5XL



REGULAR vest
A loose fitting vest with Vee
neckline. Recommended for
Touch Rugby.
Sizes: XSC-5XL



CSIshort
Standard inside leg length 5",
also available with 7" leg.
Sizes: XSC-5XL



CS2short
Longer, leaner short. Suitable for on-field sporting activities. Inside leg length 8", available with 10" leg length.
Sizes: XSC-5XL

## **FITTING GUIDE - LEISUREWEAR**

For an Appointment Call 01508 531010

The following page is a guide to assist you in choosing the correct leisurewear fit for your team.

The size guide is a general guide only - sizes do vary depending on the cut & style of the garment. If you find you measure in between the measurements shown, we recommend that you order the next size up.

## T. SHIRTS & POLOS



REGULAR fit
Traditional loose fitting
garment. Short or long sleeve
recommended.
Sizes: BABY-5XL



FASHION fit
A modern athletic fit with
straight droptail hem. Shaped
sleeve recommended.
Sizes: BABY-5XL



## **VESTS**



FASHION fit
Athletic fit with scoop neck.
Ideal for training,
athletics & gymwear.
Sizes: XSC-5XL



PROfit
Fully tailored fit with Vee
neckline. Ideal for training
Sizes: XSC-5XL

# **HOODIES & PULLOVERS**



REGULAR fit
Traditional loose fitting garment
in Brush-back Fleece with
ribbed cuffs & choice of hem.
Sizes: BABY-5XL



FASHION fit
A modern, streamlined fit in
Matt Poly Fleece. Ideal for
presentations or around the
Clubhouse.
Sizes: LB-5XL

## **SHORTS**



**RS1fit**Traditional multisport short block also used in Rugby. Short & wide fitting leg. Inside leg length 4".

Sizes: BABY-5XL



CS1fit

Multi-sport & leisure short.

Inside leg length 5", also
available with 7" leg length.

Sizes: XSC-5XL



CS2 fit
Longer, leaner short. Suitable
for on-field sporting activities.
Inside leg length 8", available
with 10" leg length.
Sizes: XSC-5XL



CS3 fit

Neater around the hips, wide & long in the leg. Suitable for all leisure activities. 11" leg length.

Sizes: SB-5XL

FITTING GUIDE 207

## **FITTING GUIDE - LEISUREWEAR**



We recommend that once you have selected your fit, get in touch with your local Sales Representative who will be happy to arrange a sizing session for you & your team at a time & location of your choice.

# **TRACKTOPS**



**REGULAR** *fit*Traditional, loose fitting tracktop with full sleeves.
Sizes: BABY-5XL



FASHION fit

Trend led fit, with a curved droptail hem. Slightly tapered fit with narrower sleeves than the traditional tracktop.

Sizes: BABY-5XL

# **JACKETS**



**REGULAR** *fit*A traditional, loose fit.
Sizes: BABY-5XL



**FASHION** *fit*Available on certain designs only, this is a more fitted jacket.
Sizes: BABY-5XL

# **TRACKPANTS**



REGULAR fit
A loose fitting pant.
Sizes: BABY-5XL

Regular (cm)

28

35.5



FASHION fit
A modern athletic fit narrowed
at the ankle.
Sizes: SB-5XL



TAPERED fit
A modern skinny fit, cinched in at
the ankle with stretch rib panelling
for increased movement.
Sizes: CHILD-5XL

73.5

	Men's/Unisex Leg L	ength.	XS	S M	M L	XL	2XL	3XL	4XL	5XL		
	Short (inch/cm)			30'	' / 76				31" / 79			
S	Regular (inch/cm)			32'	' / 81				33" / 84	ļ		
	Long (inch/cm)			34'	' / 86				35" / 89	)		
ENGT	Extra Long (inch/cm)		36" / 91					37" / 94				
Ш												
	Boy's Leg Length	BABY	INFANT	XSC	CHILD	JNR	XSB	SB	MB	LB		
EG.	Regular (inch)	11"	14"	17"	20"	22"	25"	27"	29"	30"		

43

51

56

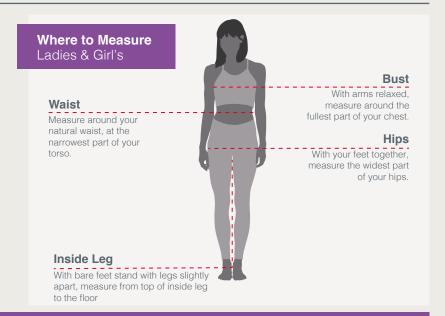
63.5

## **FEMALE SIZE CHART**

Choose your design, choose your colour

Athletes come in all shapes & sizes & so should your kit. Not only can you create your own unique design, you also have a choice of garment fits, collars, sleeve & leg lengths & fabrics. The image shows where fit measurements should be taken from.

The size guide is a general guide only - sizes do vary depending on the cut & style of the garment. If you find you measure in between the measurements shown, we recommend that you order the next size up.



# **LADIES / GIRL'S SIZE CHART**

	Label Size	6	8	10	12	14	16	18	20	22
	To Fit Actual Chest (inch)	30"	32"	34"	36"	38"	40"	42"	44"	46"
	To Fit Actual Chest (cm)	76	81	86	92	97	102	107	112	117
	To Fit Actual Waist (inch)	24"	25"	26"	28"	30"	32"	34"	36"	38"
	To Fit Actual Waist (cm)	61	63.5	66	71	76	81	86	92	97
	To Fit Actual Hip (inch)	32"	34"	35"	37"	39"	41"	43"	46"	48"
	To Fit Actual Hip (cm)	81	86	92	97	102	107	112	117	122
	Leg Length	6	8	10	12	14	16	18	20	22
	Short (inch)	27"/69		28" / 71		30	).5" / 77.	.5	31.5"	/ 80
ES	Regular (inch)	29"/74		30" / 76	;	31	" / 79		33" /	84
	Long (inch)	31"/79		32" / 81		32	2.5" / 82.	.5	33.5"	/ 85
۲	Extra Long (inch)	33"/84		34" / 86	;	34	.5" / 88		35.5"	/ 85

	Label Size	BABY	INFANT	XSC	CHILD G	JNR G	XSG	SG	MG
	To Fit Actual Chest (inch)	19"	21"	23"	25.5"	27.5"	29.5"	31.5"	33.5"
	To Fit Actual Chest (cm)	48	53.5	58.5	65	70	75	80	85
	To Fit Actual Waist (inch)	14.5"	15.5"	16"	18"	20"	22"	24"	26"
	To Fit Actual Waist (inch)	37	39.5	41	46	51	56	61	66
(D	Leg Length	BABY	INFANT	XSC	CHILD G	JNR G	XSG	SG	MG
IRL'S	Regular (inch)	11"	14"	17"	20"	22"	25"	27"	29"
<u></u>	Regular (cm)	28	35.5	43	51	56	63.5	69	74

# **UNISEX SOCK CHART**

Label Size	UK FOOT SIZE	EUROPEAN FOOT SIZE	US FOOT SIZE
S	12-2	30-34	12.5-3
M	3-6.5	35-40	4-7.5
L	7-11	40-46	7.5-11.5
XL	12-14	46-48	12.5-14

## FITTING GUIDE - MATCH PLAY



This fitting guide is to assist you in choosing the correct matchplay jersey & shorts fit for your team.

All of our Ladies products have been developed specifically to fit the female form.

Don't settle for unisex fitting garments. Look & feel great in Samurai's Ladies Range!

# RUGBY JERSEY OPTIONS



COMPETITION fit
A full female body contouring jersey with curved droptail hem.
Sculpted sleeves.
Sizes: Size 6-Size 22



PROfit
Close fitting shaped
jersey with straight hem.
Sizes: Size JNR-Size 22



**SEMI** *fit*A loose fitting jersey with straight hem & fuller sleeves.

Sizes: \*BABY-Size 22

\*Note Infant shorts use Diamond Polyester or Smooth Interlock fabric.

# **MATCHPLAY TOPS & SHORT OPTIONS**

The following fits are recommended for Cricket, Hockey, Football, Racket Sports & other multisport uses.



SEMI FIT vest
A loose fitting vest
recommended for Touch
Rugby.
Sizes: XSC-Size 22



ELITE FITvest

A body hugging vest with scoop neck & racer back.

Recommended for multisport use.

Sizes: CHILD-Size 22



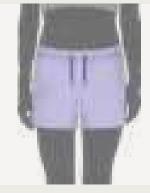
PRO FITtop
Fitted body skimming top with straight cut hem.
Sizes: XSC-Size 22



ELITE FITtop
A modern figure hugging fit
with curved droptail hem.
Sizes: CHILD-Size 22



SKORT
Figure hugging skort with internal support short.
Sizes: XSC-Size 22



LS1short
Traditional multisport short with
3" inside leg length.
Sizes: CHILD-Size 22



LS2short
Longer fitting short with the option of 5" or 7" inside leg length.
Sizes: XSC-Size 22

## FITTING GUIDE - LEISUREWEAR

For an Appointment Call 01508 531010

The following page is a guide to assist you in choosing the correct leisurewear fit for your team.

The size guide is a general guide only - sizes do vary depending on the cut & style of the garment. If you find you measure in between the measurements shown, we recommend that you order the next size up.

# T. SHIRTS & POLOS



**SEMI**fit Traditional loose fitting garment with straight hem. Sizes: XSC-Size 22



**PRO**fit Tailored fitting garment with straight hem. Sizes: XSC-Size 22



## **VESTS**



**PRO**fit Body skimming fit with scoop neck. Ideal for athletics, multisport & leisure activities. Sizes: XSC-Size 22



**ACTIVE** fit Fully tailored fit with Vee neckline. Ideal for training, multisport & leisure activities. Sizes: XSC-Size 22

# **HOODIES & PULLOVERS**



**SEMI**fit Traditional loose fitting garment in Brush-back Fleece with ribbed cuffs & choice of hem. Sizes: BABY-Size 22



**SEMI**fit A modern, streamlined fit in Matt Poly Fleece. Ideal for presentations or around the Clubhouse. Sizes: Size 6-Size 22

## **SHORTS**



Traditional multisport short with 3" inside leg length. Sizes: CHILD-Size 22



Longer fitting short with the option of 5" or 7" inside leg length Sizes: XSC-Size 22

# **JACKET**



**SEMI**fit A traditional relaxed fit jacket. Sizes: CHILD-SIZE 22

FITTING GUIDE 211

## **FITTING GUIDE - LEISUREWEAR**



We recommend that once you have selected your fit, get in touch with your local Sales Representative who will be happy to arrange a sizing session for you & your team at a time & location of your choice.

# **TRACKTOPS**



**SEMI** fit

Traditional fitting tracktop.

Sizes: BABY-Size 22



Trend led fitting tracktop with curved droptail hem.
Sizes: CHILD-Size 22

# **TRACKPANTS & LEGGINGS**



**SEMI** *fit*A traditional loose fitting trackpant.
Sizes: BABY-Size 22



Drainpipe leg trousers for a modern, fitted look.
Sizes: CHILD-Size 22



**LEGGING**Body contouring garment.
Sizes: Size 6-Size 22

	Ladies Leg Length	6	8	10	12	14	16	18	20	22
	Short (inch)	27"/69		28" / 71		30	).5" / 77.	5	31.5"	/ 80
(n	Regular (inch)	29"/74		30" / 76		31	" / 79		33" /	84
THS	Long (inch)	31"/79		32" / 81		32	2.5" / 82.	5	33.5"	/ 85
ENGT	Extra Long (inch)	33"/84		34" / 86		34	.5" / 88		35.5"	/ 85
Ш										_
	Girl's Lea Lenath	RARY	INFANT	XSC	CHII D (	3 LINIR (	a xsg	SG	MG	

Girl's Leg Length	BABY	INFANT	XSC	CHILD G	JNR G	XSG	SG	MG
Regular (inch)	11"	14"	17"	20"	22"	25"	27"	29"
Regular (cm)	28	35.5	43	51	56	63.5	69	74

## **FABRICS**

For an Appointment Call 01508 531010

This area allows you to explore the many fabric options that we have to offer. Simply browse the fabrics below to discover the many beneficial & practical functions of each of our fabrics.

You can decide which fabric is right for you using our recommendations, uses & colour options guide on page 215, making a fit for you.

## **PERFORMEX**™*knits*

#### Waffle Knit 140gm

100% Polyester





This super light-weight knit has a soft & light feel. With Samurai's exclusive Performex™ functionality; being quick drying, it offers the greatest of comfort.

#### **Diamond Polyester** 175gm

100% Polyester





The ideal choice for training & leisurewear usage, this easy care textured sports finish fabric includes Performex<sup>™</sup> moisture management system & has the added benefit of a box fresh antibacterial finish whilst providing the ultimate comfort.

## **Smooth Interlock** 140gm

100% Polyester







It's lightweight easy care & sports finish properties makes this smooth faced fabric popular across Multisport Teamwear & Leisurewear ranges, with the added benefit of our Performex™ moisture management system.

#### Kohino 4DX 290gm

90% Polyester/ 10% Elastane









Our top of the range 'super sub' fabric has been specifically developed for teams playing at the highest level of the game. A new breed of technical stretch fabric that features high modulus 4D extension which works in harmony with the body during periods of exertion, offering no restriction to your movements. Developed & recommended for professional match quality team wear in our premium garment ranges.

#### **Kusaro Pro** 208gm

85% Polyester/ 15% Elastane









This fabric has been specifically developed for use in countries with high temperature & humidity. As a high stretch fabric, it is suitable for tailored or tight fitting garments. Using our Performex<sup>™</sup> moisture management system it channels moisture away from the body, rapidly evaporating the moisture on the outside of the fabric, which, in turn, stops the body from overheating. A multisport fabric which is highly recommended for Netball & Hockey, as well as our all-weather base layers.

#### **Elitex** 280gm

95% Polyester/ 5% Elastane









With a knit structure that has a soft & light hand feel, along with excellent wicking & breathability capabilities, this fabric is suited to both multisport match play & comfortable leisurewear apparel. Primarily a sublimation fabric, it offers endless possibilities in terms of colour & design to truly individualise your kit. Also available in a range of cut & sew colour options, this functional & easy to wear fabric is perfect for any climate.

#### Ikoma **220gm**

100% Polyester







professionals & amateurs alike, this 100% polyester fabric boasts Performex<sup>™</sup> qualities such as moisture wicking, breathability & UV Protection of 40+, making it most suited to match play. The fabric structure ensures a high tensile strength which means garments can withstand the rigors of tough match play. This versatile fabric can be sublimated or is available in Samurai's standard solid colours to

produce modern cut & sew designs.

## **Matt Poly Fleece** 280gm

100% Polyester







A trend led fabric offering a semi-sheen clean face, with a brushed fleece anti-pill backing. The look aesthetically updates a traditional hoodie, yet provides all the thermal warmth associated with a traditional fleece fabric.

#### **Durable Eyelet Mesh** 300gm

100% Polyester







This premium eyelet is a robust knit, with stable holes in the fabric, allowing for full air flow & a lightweight feel. Also, the tensile strength of the fabric can withstand many of the rigors of touch match play. The fabric lends itself to many different apparel uses, most notably our American sports ranges.

Visit Our Website samurai-sports.com







Our next generation Performex™ System encompasses a family of top calibre performance fabrics developed exclusively by Samurai. As technology evolves so has Samurai's fabric range & we now also offer a selection of fabrics with thermal stability, anti-bacterial functions, compression stretch & UV protection.

## **PERFORMEX**™wovens

#### **Microlight Ripstop** 105qm

100% Polyester







A fashionable multi use light weight fabric popular for Leisurewear use, which is both durable, hard-wearing & showerproof. Soft & light to touch, functional & comfortable.



100% Polyester











A multi-use medium weight fabric, which is both durable & hard wearing. It has a soft hand feel & matt finish. It is fully waterproof (if used in conjunction with taped seams) & also has the benefit of a breathable membrane.

#### **Four Way Stretch** 166qm

89% Polyester/ 11% Elastane









This premium elastomeric woven fabric uses a combination of elastane yarn & woven construction to provide a fabric that can stretch in each direction. This provides comfort & an excellent range of movement which is ideal for functional sportswear.

#### **Tasion Polyester** 110am

100% Polyester









Micro Poplin breathable fabric, with a semi-matt sports finish. This durable fabric was developed specifically for Multisport Trackpants & Leisure Shorts.

**Polyester Drill** 197am 100% Polyester







This durable, lightweight fabric is used for our premier match Rugby shorts & has Multisport match play uses. Soft & light to touch, functional & comfortable. It has high tensile tear strength, along with great abrasion resistance providing a robust, hard wearing fabric. It is fade resistant, easy to wash & quick drying.



100% Nylon









A modern, high-tech, woven fabric. It is a strong, durable fabric, ideal for outerwear garments you may want to train in every day due to the showerproof & windproof fabric.

#### **Smooth Nylon** 120gm

100% Polyester









A hard-wearing fabric that is fully waterproof (if used in conjunction with taped seams) with a semi-breathable membrane. It is soft & smooth to the touch with a semi-matt finish.

#### **Bonded Shell Mesh** 230gm

Outer: 94% Polyester/ 6% Elastane Inner: 100% Polyester









New generation fabric that thermally bonds together two fabrics. The Combining a stretch woven fabric & a light-weight jersey mesh, providing durability & stretch aspects. A shower-proof membrane makes it fully waterproof if used in conjunction with taped seams.

#### **Bonded Soft Shell** 266gm

Outer: 96% Polyester/ 4% Elastane Inner: 100% Polyester

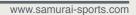








This fashion-led fabric thermally bonds together two fabrics presenting a clean & smooth face fabric. A knitted jersey with a light-weight Polar Fleece inner with all the thermal aspects this can provide.



We also have a number of traditional fabrics available for Leisurewear & Training. These fabrics offer durability, comfort & a timeless aesthetic.

## **TRADITIONAL** fabrics

#### **Cotton Jersey** 185gm/220gm

100% Cotton

Our soft feel cotton Jersey fabric is of a superior staple cotton quality which offers a durable & clean faced fabric.

#### Ikeda 360qm

65% Polyester/35% Cotton

Our traditional Poly Cotton Jersey fabric offers comfort & robustness in either medium or heavy weight; suitable for match play & certain off field garments.

#### **Cotton Drill** 290gm

100% Cotton

Cotton Drill is a durable cotton fabric with a strong diagonal weave, making it perfectly suitable for the rigors of match

#### **Peach Microfibre** 145gm

100% Polyester

A durable, traditional woven fabric with its soft peach hand-feel & matt appearance. Light & comfortable to wear in most climates.

#### **Brushed Back-Fleece** 330gm

65% Polyester/35% Cotton

Traditional Hoodie fabric, available in an excellent quality & weight. It offers a high level of warmth to the wearer.

#### Micro Fleece 220gm

100% Polyester

A lightweight polar fleece used for Jackets & Windbreaker linings. Soft & light to touch & provides that extra layer of warmth in cold conditions.

#### Polar Anti Pill Fleece 330am

100% Polyester

Polar fleece, with its anti-pill qualities is a soft, medium weight, warm & comfortable fabric with great thermal insulation.

IF YOU CAN'T FIND WHAT YOU'RE LOOKING FOR WE CAN ARRANGE A MEETING WITH YOUR LOCAL AREA REPRESENTATIVE OR ALTERNATIVELY YOU CAN CALL US ON 01508 531010

# **SAMURAI'S SUPER 6** 12 MONTH PRODUCT GUARANTEE

Buy wise, Buy once, Buy Samurai



We're confident that the following engineered garments will not only exceed your expectations but will also empower you in match play.

qualify for our extended 12 month warranty.













/lonths **GUARANTEE** 

Samural constantly put products through their paces, subjecting them to rigorous strength testing to ensure that they go above & beyond industry requirements. This 12 month guarantee reflects the complete confidence & trust we have in the products we manufacture in our very own factory.

All other Samurai products are still valid on our standard 6 month warranty.

To find out more, visit samurai-sports.com/product-guarantee

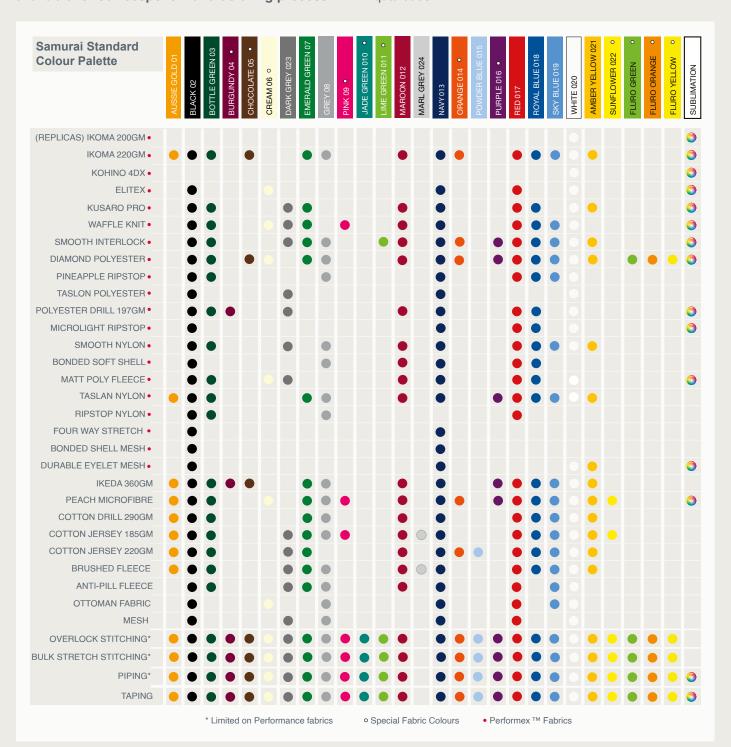
FABRICS 215

## COLOUR CHART



We are unable to stock all colours in all available fabrics and therefore have a defined standard colours range & in addition, a range that is identified as our special colour range. Special colour fabrics often have longer lead times & are also price & quantity sensitive, please take a note of this when ordering. Our standard colour fabrics are normally readily available for our bespoke manufacturing process.

Fabrics not shown as being stocked in the colour of your choice can be sourced, however minimum order quantities will apply. Many Samurai garments are enhanced with the use of piping or textile tape. Piping & textile tape are available in 23 colours. Both are excellent ways of incorporating special colours into your bespoke garments without having to meet high minimum order quantities.



Sublimated garments can be any colour imaginable. Choose a colour from our standard range above or simply select & quote your chosen Pantone or CMYK reference.

You can search the Pantone Colour Finder online, select your chosen Pantone colour & provide us with the colour name or number ending in C (Solid Coated).



<sup>\*</sup>Please note colours shown may vary due to computer screen calibrations

# **LOGO APPLICATION** options

We offer 4 forms of decoration; Heat Transfer, Embroidery, Sublimation or Woven Badge\*. All you need to do is supply us with your club logo, crest & sponsors details in the correct format. Screen printing is also available\*.

\*Subject to MOQ of 100pcs per garment.

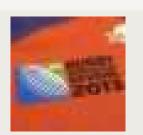
**HEAT TRANSFER** 



**EMBROIDERY** 



**SUBLIMATION** 



WOVEN BADGE



## **ARTWORK**

Logos should be provided in one of the following formats:

Vectorised File: .ai or .eps. The artwork must have been created in Adobe Illustrator

**Not Vectorised Example** 



**Vectorised Example** 



**High Resolution PDF:** 

.pdf this format is fine for all decoration as long as the original file was produced in Adobe Illustrator

Fonts:

Provide font names where applicable, or outline the font if providing & ai. or .eps file

Colours:

PMS, Pantone or Maderia code numbers must be provided if you require an exact

colour match, otherwise standard Samurai colours will be used.

We cannot be held responsible for reproduction from artwork which doesn't reach the standards outlined.

# **STANDARD NAME & NUMBER** options

Names can be a maximum of 12 letters up to 25cm wide. Name & numbers are available in the following standard fonts;

Impact, Outline & Warrior typeface. Names are available as straight or arched text (subject to panel size & shirt designs.)

Standard numbers on Rugby Jerseys are 22cm high as standard, these may be reduced subject to garment & design.

YOUR NAME

Arched Text

YOUR NAME

Straight Text

ABC

Impact

ABC

7

ABC

7

utline

Visit Our Website samurai-sports.com



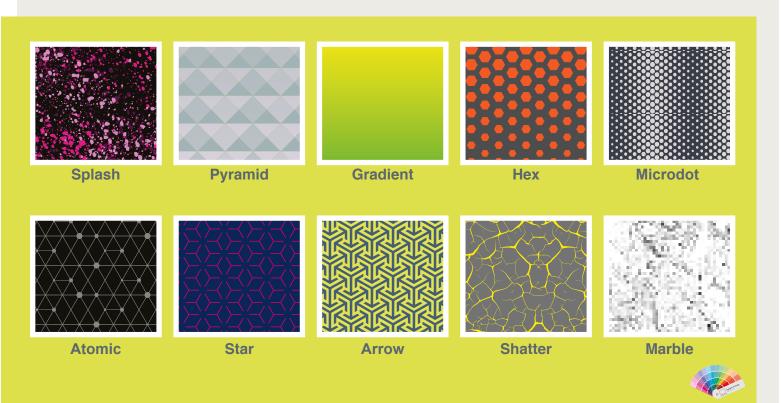
# **SUBLIMATION** process

The design is placed onto special ink jet paper & fed through our sublimation machine with the fabric where the transfer process takes place. The ink/design becomes part of the fabric & not just fixed to the surface. This prevents fading, peeling or cracking.

# **SUBLIMATED NUMBER** options

ROSEWOOD	STENCIL	MARKER	BANK
123	123	123	123
ROCKWELL	BRUSH	GOTHAM	COOPER
123	123	123	123

# **GEO SUBLIMATED** prints



## **GARMENT CARE**

## **LEISURE** garments

#### Washing

Always look for the garment care label & follow the washing instructions. Washing machines, powders & fabrics are specially manufactured to ensure that when washed at the right temperature your clothes will come out looking their best time after time.



- Before washing, close all zips, undo all buttons & flatten out collars & cuffs.
- Check pockets & linings for loose or sharp objects.
- Turn garments inside out to reduce abrasion so avoiding contamination from other garments.
- Always read the label for individual garment instructions, such as washing temperature.
- Garments of similar colours can be washed together where stated on the care label.
- Do not overload the washing machine.
- Always use the correct amount of detergent depending on how soiled the garments are.
- Check garments regularly for stains & remove as soon as possible. (Pre soak may be necessary.)

#### **Drying (Do not Tumble Dry)**

Always check the care label to see whether a garment can be tumble dried.



We recommend natural drying with most Samurai garments. For best results pull garment into shape whilst damp.

#### Ironing

The iron symbols advise the optimum temperature at which to iron. The dots represent the recommended iron temperature; the more dots the hotter the iron.



Up to 110°C - Cool

Up to 150°C - Warm

Up to 200°C - Hot

Do Not Iron Symbol

- Iron each garment on recommended setting.
- Do not iron directly on to a printed garment. Always iron on the reverse side.
- When ironing dark garments avoid 'iron shine' by either pressing on the inside of the fabric or through a damp cloth. Not applicable if using a steam iron.

#### Sock Care

- For the first wash we always advise that socks should be washed separately from other garments.
- Always rinse before washing to remove excess dirt.
- Soak light colours prior to washing.
- Do not wash above recommended temperature of 40°C.
- Do not use bleach or any product that includes chlorine, peroxide or perorate.
- Do not tumble dry.
- Never leave damp socks together for a long length of time as this may cause dye transfer

# **MATCH** garments

Wash match play garments promptly. Do not allow mud or stains to set. Do not leave wet or dirty jerseys in kit or gym bags where smells & permanent stains will develop. The sooner you pre-treat & launder the muddy or stained clothes, the better the results will be.

If a stain is not removed in washing we would suggest:

- 1. Do not let garments dry out as this will stain.
- Soak the stain in a pre-wash. In the case of severe staining it may be necessary to apply a stain remover directly to the affected area.
- 3. Do not dry garments until the stain is removed. Once the stain is removed launder as per usual.

#### **Care Definitions:**

- Pre-treat heavily soiled spots.
- Apply undiluted laundry detergent.
- Sensitive stains should be soaked in cold water, & then washed with a non-chlorine product.
- Pre-soak garments with heavy stains. Soak stained garments in a plastic bucket or laundry tub with the warmest water safe for the fabric & a good laundry detergent for 1-3 hours.

#### **Returns Policy**

Samurai International Sportswear Ltd will always aim to deliver your vision. As part of the bespoke ordering process Samurai require customers to check both the sales order acknowledgements & graphics thoroughly before confirming a bespoke order.

However much we would like to help, once a customer has confirmed an order as correct there is nothing that can be done to amend the situation. In terms of stock deliveries we do not offer sale or return but if an incorrect product has been dispatched to you, please notify us within 24 hours of delivery & the correct goods will be dispatched. We do not accept & cannot process any returns efficiently without a returns number & accompanying documentation.

The above procedure must be met in order for a customer to receive a credit or replacement.





#### **SAMURAI SPORTSWEAR**

House of Samurai Salamanca Road Long Stratton Norfolk, NR15 2PF

T: +44(0)1508 531010 F: +44(0)1508 530660 E: sales@samurai-sports.com W: www.samurai-sports.com