Section 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product Identifier
- Product form: Filament
- Trade name: High Temperature Polycarbonate-ABS Alloy, Natural
- Product code: PCAxxx-NAT

1.2 Relevant identified uses of the substance or mixture and uses advised against
- For use in 3D printers at recommended temperatures

1.3 Details of the supplier of the safety data sheet
- Proto Plant
  - 12001 NE 60th Way, B-2
  - Vancouver, WA 98682
  - www.proto-pasta.com

  Emergency telephone number: 503-877-5268

Section 2: Hazards identification

2.1 Classification of the substance or mixture
- No classified

2.2 Label elements
- No labeling applicable

2.3 Other hazards
- No additional information applicable

2.4 Unknown acute toxicity (GHS US)
- Not applicable

Section 3: Composition/Information on ingredients

3.1 Substances/Mixtures

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polycarbonate</td>
<td>103598-77-2</td>
<td>&lt;65</td>
</tr>
<tr>
<td>Polycarbonate resin</td>
<td>25971-63-5</td>
<td>&lt;65</td>
</tr>
<tr>
<td>Acrylonitrile/butadiene/styrene resin</td>
<td>9003-56-9</td>
<td>&gt;30</td>
</tr>
<tr>
<td>Glycidyl methacrylate, ethylene, methyl methacrylate, terpolymer</td>
<td>51541-08-3</td>
<td>&lt;5</td>
</tr>
</tbody>
</table>

Section 4: First-aid measures

4.1 Description of first-aid measures
- First-aid measures after Inhalation: Most to fresh air. If irritation persists, seek medical attention.
Skin contact
Wash with soap and water. For thermal burns, immediately flush with cold water. Do not attempt to remove polymer from skin. Obtain medical attention.

Eye contact
First aid not likely required. Flush with water. Consult physician is symptoms persist.

Ingestion
Obtain immediate medical attention. For poison emergency in the US, call 1-800-222-1222

4.2 Most important symptoms and effects, both acute and delayed
No additional information available

4.3 Indication of any immediate medical attention and special treatment needed
Treat symptomatically

Section 5: Firefighting measures

5.1 Extinguishing media
Suitable extinguishing data
Water spray, dry powder, foam
Unsuitable extinguishing data
None known

5.2 Special hazards arising from the substance or mixture
Burning produces obnoxious and toxic fumes

5.3 Advice for firefighters
As in any fire, wear self-contained breathing apparatus and full protective gear

Section 6: Accidental release measures

6.1 Personal precautions, protective equipment, and emergency procedures

6.1.1 For non-emergency personnel
Sweep up to prevent slipping hazard

6.1.2 For emergency responders
Wear protective gear

6.2 Environmental precautions
Do not flush into surface water or sanitary sewer system. Do not allow material to contaminate ground water systems.

6.3 Methods and material for containment and cleaning up
Clean up promptly with scoop or vacuum. Sweep up and shovel into suitable containers for disposal.

6.4 Reference to other sections
No additional information available

Section 7: Handling and Storage

7.1 Precautions for safe handling

Precautions for safe handling
Ensure good ventilation of the work station. Wear personal protective equipment.

Hygiene measures
Do not eat, drink, or smoke when using this product. Always wash hands after handling the product.
7.2 **Conditions for safe storage, including any incompatibles**
Store in a well-ventilated place. Keep cool.

7.3 **Specific end use(s)**
No additional information available

Section 8: Exposure controls/personal protection

8.1 **Control parameters**
Where reasonably practicable, use local exhaust ventilation and good general extraction. Provide appropriate exhaust ventilation in places where dust is formed.

8.2 **Exposure controls**

- **Appropriate engineering controls**
  Ensure good ventilation of the work station

- **Hand protection**
  Protective gloves

- **Eye protection**
  Safety glasses

- **Skin and body protection**
  Impervious clothing

- **Respiratory protection**
  In case of insufficient ventilation, wear suitable respiratory equipment

- **Environmental exposure controls**
  Avoid release into the environment

Section 9: Physical and chemical properties

9.1 **Information on basic physical and chemical properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Solid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Monofilament plastic, thin strand</td>
</tr>
<tr>
<td>Color</td>
<td>Natural, off white</td>
</tr>
<tr>
<td>Odor</td>
<td>Light, sweet odor during processing; none at room temperature</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not applicable</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting point</td>
<td>270-290°C</td>
</tr>
<tr>
<td>Freezing point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Boiling point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not determined</td>
</tr>
<tr>
<td>Relative evaporation rate</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flammability</td>
<td>Combustible if heated</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>Not determined</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>Not determined</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.13 g/cc</td>
</tr>
<tr>
<td>Relative vapor density at 20°C</td>
<td>Not determined</td>
</tr>
<tr>
<td>Solubility</td>
<td>Insoluble</td>
</tr>
<tr>
<td>Log Pow</td>
<td>Not determined</td>
</tr>
<tr>
<td>Log Kow</td>
<td>Not determined</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No test data available</td>
</tr>
</tbody>
</table>
9.2 Other information
No other information available

Section 10: Stability and reactivity

10.1 Reactivity
Stable when stored as recommended

10.2 Chemical Stability
Stable when stored/used as recommended

10.3 Possibility of hazardous reactions
None known

10.4 Conditions to avoid
Temperatures above 230C

10.5 Incompatible materials
Oxidizing agents, strong acids, strong bases.

10.6 Hazardous decomposition products
Burning produces obnoxious and toxic fumes. Aldehydes, carbon monoxide, carbon dioxide

Section 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity
None known

Skin corrosion/irritation
Contact with molten material may cause thermal burns

Serious eye damage/irritation
Contact with dust/fumes may cause irritation

Respiratory or skin sensitization
None known

Germ cell mutagenicity
Not determined

Carcinogenicity
Suspected of causing cancer

Reproductive toxicity
Suspected of causing birth defects or other reproductive harm

STOT-single exposure
Not determined

STOT-repeated exposure
Not determined

Aspiration hazard
None known

Section 12: Ecological information

12.1 Toxicity
Not determined

12.2 Persistence and degradability
Not determined

12.3 Bioaccumulative potential
Not determined

12.4 Mobility in soil
Not determined

Decomposition temperature: 340C
Viscosity: Not applicable
Viscosity, kinematic: Not applicable
Viscosity, dynamic: Not applicable
12.5 Results of PBT and vPvB assessment
   Not applicable
12.6 Other adverse effects
   No other information available

Section 13: Disposal considerations
13.1 Waste treatment methods
   In accordance with local and national regulations. Do not contaminate ponds, waterways, or ditches with chemical or used container. For recycling, contact local waste disposal centers.

Section 14: Transport information
   Not regulated under the US Department of Transportation

Section 15: Regulatory information
15.1 US Federal regulations
   SARA 313: None
15.2 International regulations
   Components are in compliance and/or are listed
15.3 US State regulations
   Prop 65: This product contains chemicals, Ethylbenzene, Acrylonitrile, and 1,3-Butadiene, which are known to the State of CA to cause cancer. This product contains a chemical, 1,3-Butadiene, which is known to the State of CA to cause birth defects or other reproductive harm.
   Right to Know Hazardous Substance List-New Jersey: None

Section 16: Other information
   Prepared by Protoplant Inc
   Reason for Revision GHS compliance
   Revision Date 10/09/2018

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