



# RT5



## Specifications

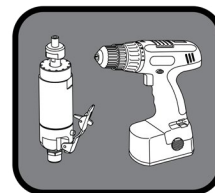
<b>Model Number</b> .....	RT5
<b>Thread Types</b> .....	Inch, Metric, Pipe, SAE, National
<b>Threads</b> .....	Male (Bolt), Female (Nut)
<b>Works With</b> .....	Drill, Die Grinder
<b>Shank Size</b> .....	1/4 inch (6.4 mm)
<b>Head Diameter</b> .....	2 inch (50 mm)
<b>Mandrel Used</b> .....	RTM5
<b>Thickness</b> .....	0.315 inch (4 mm)
<b>Minimum Working ID</b> .....	2-1/8 inch (54 mm)
<b>Maximum Working OD</b> .....	No Limit
<b>Minimum Pitch</b> .....	20 TPI (0.8 metric)
<b>Thread Angle</b> .....	60 degrees
<b>RPM</b> .....	Recommended 12,000 (Max 15,000)
<b>Lube Recommend</b> .....	Dry, Light Oil, or Mineral Spirits
<b>PPE</b> .....	Safety Glasses, Goggles, or Shield

ID = Inner Diameter • OD = Outer Diameter • RPM = Revolutions Per Minute • Metric measurements are the most actual sizes, inch measurements shown are rounded with the exception of arbor diameter • Lube will help flush area and prolong tool life • Non-flammable lubes are recommended. • PPE = Personal Protective Equipment

For safety, usage instructions, tips, videos, demos, and warranty details see additional resources online.

WARNING: This product may including Lead and/or Nickel, which are classed as P65 Warning for the state of California.  
For more information: [www.P65WARNINGS.ca.gov](http://www.P65WARNINGS.ca.gov)

[www.rotarythread.com](http://www.rotarythread.com)  
PAT. US 10,183,372,B2



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