

## INSTRUCTIONS FOR WIC698 RAIL HEAD WEAR GAGE

## 112RE,115RE,119RE,132RE,133RE,136RE and 141RE

- Determine rail size to be measured.
- If 112, 115, or 119 loosen and slide tab down to accommodate the 5-1/2" rail base, all others slide tab up. # 1 below.
- Loosen both knobs for vertical and horizontal scales. #2 and #3 below.
- Position gage on rail with all four contact points contacting rail.
- Tighten both knobs for vertical and horizontal scales.
- Remove gage from rail and read wear, 1/32 "increments using the appropriate rail size line for vertical and horizontal scales. 6" base rail sizes defined as 0 on horizontal scale.





