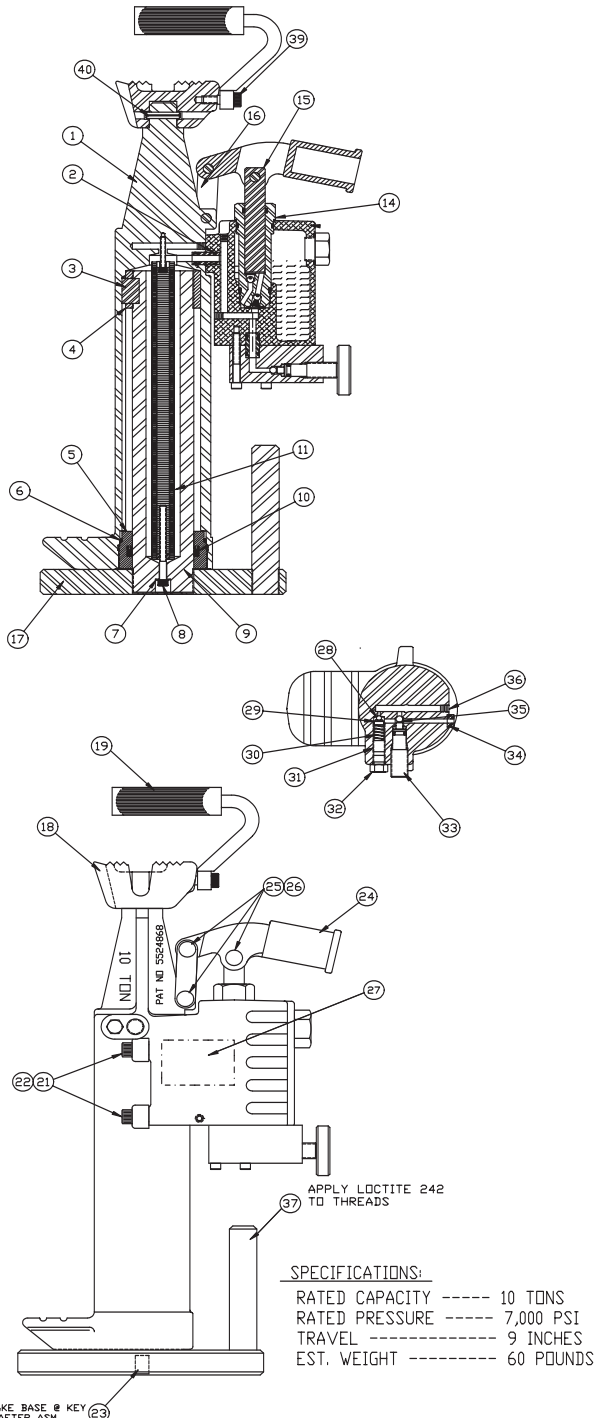


To Protect Your Warranty, Use Only ENERPAC Hydraulic Oil.

Enerpac recommends that all kit components be installed to insure optimum performance of the repaired product.

Figure 1 - Main Assembly

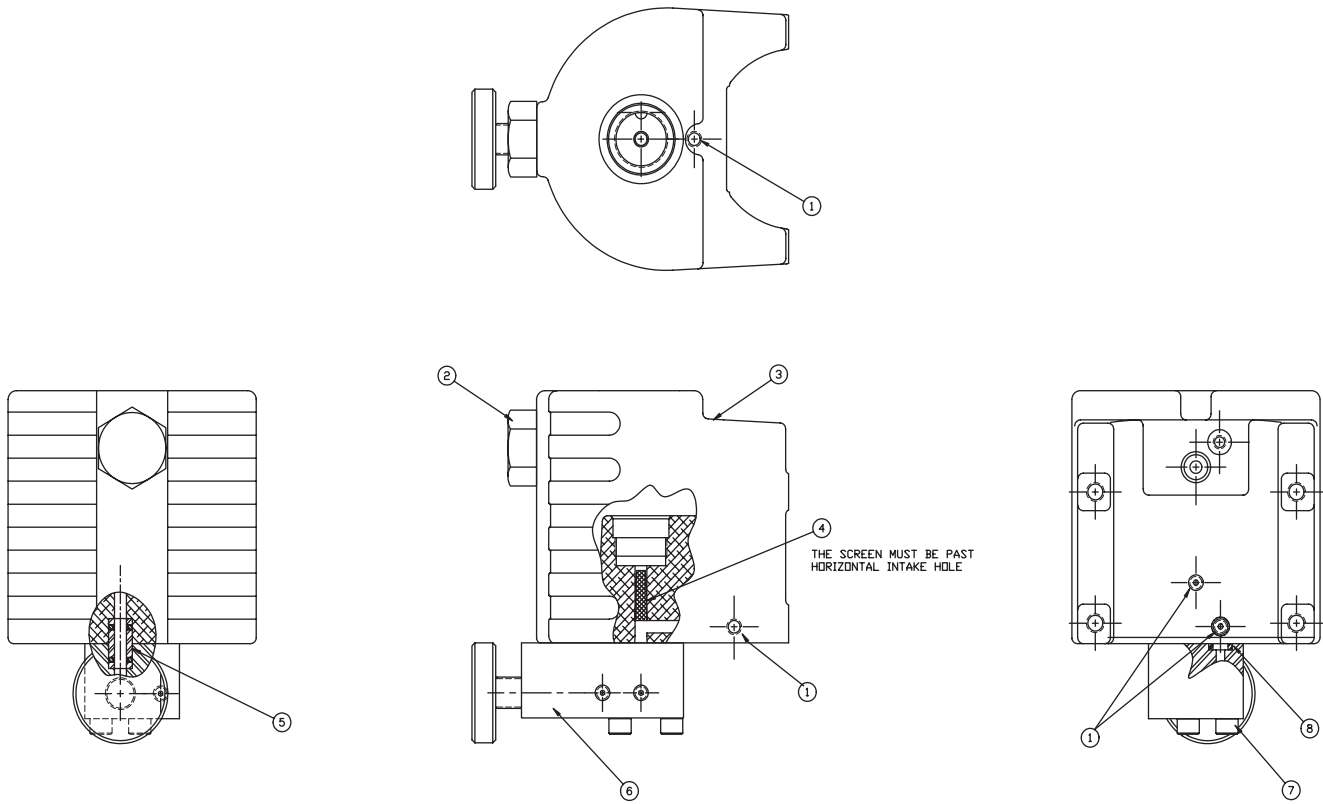


Repair Parts List (Refer to figure 1)

Item	Part Number	Qty.	Description
0	18851SR	1	Lever Bar
1	---	1	Toe Housing
2	40410SR	1	Valve Adapter
3	---	1	Key
4	---	1	Upper Bearing
5	---	1	Lower Bearing
6	★	1	O-Ring
7	★	1	Gasket
8	---	1	Screw
9	---	1	Piston
10	★	1	U-Cup
11	40047E	1	EXT. Spring Assembly
12	42415SR	1	Pump Body Assembly
14	40051SR	1	Piston Housing
15	89964E	1	Piston
16	89968E	1	Pump Link
17	42403E	1	Base
18	90571E	1	Cap Bridge Jack
19	42598E	1	Handle Assembly
21	B1069028X	4	SHCS 0.375-16 1" Lg. Zinc
22	C432108	4	Lock Washer
23	---	1	Key
24	40053E	1	Lever Pump
25	40054E	3	Clevis Pin
26	92540E	3	Pin Clip
27	89181E	1	Warning Decal
28	B1005016	1	Ball, 3/16"
29	88497E	1	Spring Cap
30	66085E	1	Sprg. Rel. Valve
31	66083E	1	Screw Adjustment
32	B1018006	1	Plug
33	42278SR	1	Rel Screw Assembly
34	★	1	Gasket
35	B1007016	1	Ball, 1/4"
36	A1006245	1	1/16 Pipe Plug
37	42407E	1	Handle
39	42422E	1	Shoulder Bolt
40	93806E	1	Pin Drv Lok

★ Item included in Packing Kit, part number 54200K.

Figure 2 - 42415SR Pump Body Assembly



Repair Parts List (Refer to figure 2)			
Item	Part Number	Qty.	Description
1	A1006245	4	1/16" Pipe Plug - Flush
2	40056SR	1	Fill Plug
3	42072E	1	Pump Body
4	40566E	1	Intake Screen
5	40410SR	1	Valve Adapter
6	42414SR	1	Valve ADA Assembly
7	B1020028	3	Screw
8	★	1	Gasket
★ Item included in Packing Kit, part number 54200K.			

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