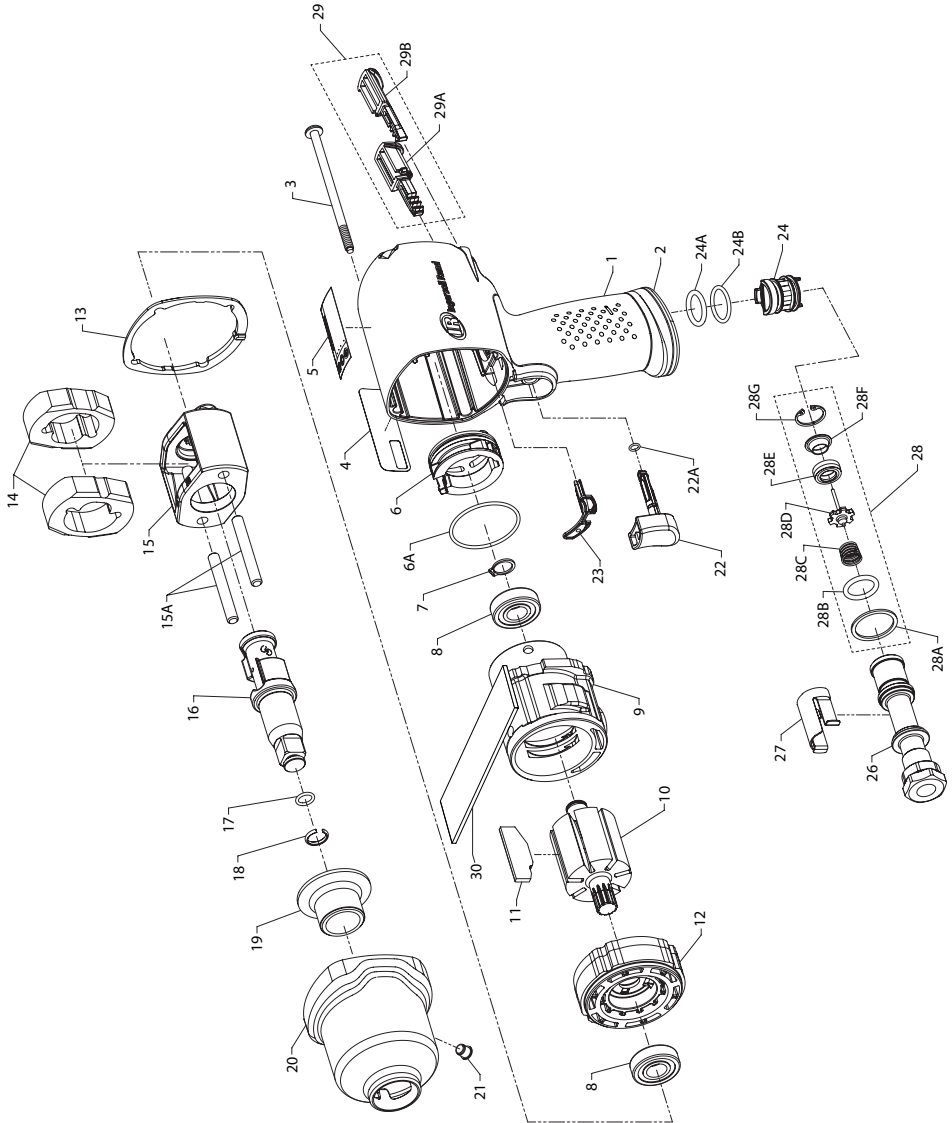


# 2135Qi Air Impact Wrench Exploded Diagram



(Dwg. 45553591)

## 2135Qi Air Impact Wrench Parts List

Item	Part Description	Part Number	Item	Part Description	Part Number
* 1	Housing Assy	2135Qi-A40	† *	Trigger Assy	2135-D93B
1	Housing	---	22	Trigger	---
2	Exhaust Deflector	---	22A	O-Ring, Trigger	---
4	Information Label	---	† 23	Gasket	2131-283
5	Warning Label	---	*	Reverse Valve Assy	2131-A329
23	Gasket	---	24	Reverse Valve Assy	---
24	Reverse Valve Assy	---	24A	O-Ring, Reverse Valve (top)	---
29	Button Kit	---	24B	O-Ring, Reverse Valve (bottom)	---
3	Screw, Hammer Case (4 required)	2135-638	26	Inlet Bushing Assy (includes 27, 28)	2135-D565A
4	Information Label	2135Qi-300	27	Inlet Clip	2131-57
5	Warning Label	WARNING-2-99	28	Inlet Parts Kit	2135-K303
* 6	Power Regulator Assy	2135-D249A	28A	Washer	---
6	Power Regulator	---	28B	O-Ring, Seal	---
6A	O-Ring, Power Regulator	---	28C	Throttle Spring	---
7	Retaining Ring	2131-6	28D	Throttle Valve	---
8	Ball Bearing (2 required)	2131-97	28E	Valve Seat	---
9	Cylinder	2135-3	28F	Seat Support	---
10	Rotor	2135-53	28G	Retainer	---
† 11	Vane Pack (set of 7)	2135-42A-7	29	Button Kit	2135-K75
12	End Plate	2131-11	29A	Forward Button	---
† 13	Hammer Case Gasket	2135-36	29B	Reverse Button	---
* 13	Hammer Kit	2135-THK1	30	Exhaust Silencer	2131QT-311
13	Hammer Case Gasket	---	*	Tune-Up Kit	2135-TK2
14	Hammer (2)	---	6A	O-Ring, Power Regulator	---
15A	Hammer Pin (2)	---	7	Retaining Ring	---
16	Anvil Assy	---	8	Ball Bearing (2)	---
* 16	Kit Grease	---	11	Vane Pack (set of 7)	---
* 16	Hammer Frame Assy Kit	2135-K703	13	Hammer Case Gasket	---
15	Hammer Frame	---	17	O-Ring	---
15A	Hammer Pin (2)	---	18	Retaining Clip	---
* 16	Kit Grease	---	22A	O-Ring, Trigger	---
* 16	Anvil Assy	231B-A626	23	Gasket	---
16	Anvil	---	24A	O-Ring, Reverse Valve (top)	---
17	O-Ring or Socket Retainer Spring	---	24B	O-Ring, Reverse Valve (bottom)	---
18	Socket Retainer	---	28	Inlet Parts Kit	---
† 17	O-Ring, Anvil	R1A-159	*	Inlet Clip Removal Tool	2131-322
† 18	Socket Retainer	2135-425	† *	Air Care Kit (grease gun, grease, oil)	115-LBK1
19	Bushing, Hammer Case	2135-941	*	Grease (replacement tube for - LBK1)	115-4T
* 19	Hammer Case Assy	2135Qi-D727A	*	Air Tool Oil (4 oz. Bottle)	1024
19	Bushing, Hammer Case	---	*	Grease (1 lb can)	105-1LB
20	Hammer Case	---	*	Grease (8 lb can)	105-8LB
21	Grease Fitting	---	*	Grease Gun	R000A2-228
21	Grease Fitting	1305R-188			

\* Not illustrated.

† To keep downtime to a minimum, it is desirable to have certain repair parts on hand. We recommend that you stock one (pair or set) of each part indicated by a (†) for every four tools in service.

## Parts and Maintenance

When the life of the tool has expired, it is recommended that the tool be disassembled, degreased and parts be separated by material so that they can be recycled.

Tool repair and maintenance should only be carried out by an authorized Service Center.

Refer all communications to the nearest **Ingersoll Rand** Office or Distributor.

## Related Documentation

For additional information refer to:

Air Impact Wrench Product Safety Information Manual 04580916.

Air Impact Wrench Product Information Manual 45553518.

Manuals can be downloaded from [www.irtools.com](http://www.irtools.com).

