

☐ ☐ Number: (General) 5/73
Subject: Countershaft
Sealing
Models: All

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SERVICE BULLETIN

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COUNTERSHAFT SEALING

MAINSHAFT HIGH GEAR AND COUNTERSHAFT SPLINES: Due to tolerance variations, oil sometimes passes through the main shaft high gear and countershaft splines.

COUNTERSHAFT SEALING: To eliminate the passage of oil through the countershaft splines, follow steps 1 through 5.

1. Clean all parts prior to assembly.
2. Install countershaft sprocket.
3. Apply ring of silicone seal around base of countershaft sprocket.
4. Install lock washer, forcing silicone seal into splines. Do not use an excessive amount of seal e r.
5. Install nut and bend locking washer to lock nut.

SPROCKET

G. E. SILICONE SEAL No. GE2562-010
OR DOW CORNING "SILASTIC" No. 732

LOCK WASHER



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