

# 01800000 - STRAIGHT FLUTED EXTRACTOR MASTER SET

## INSTRUCTIONS FOR USE

1. Check size of screw to be removed and select appropriate centre drill to drill pilot hole.
2. Where screw is broken off below surface, use appropriate size drill guide to closely match diameter of screw and ensure hose is dead centre. Use drill guides at every opportunity.
3. Select correct enlarging drill to open out the hole and leave only a thin wall.
4. Drive the appropriate extractor to hole bottom, place the correct sized nut over the extractor and turn out with a spanner.

To Extract Screw Diameter	Use Centre Drill	Use Enlarging Drill	Use Extractor Number
6mm	4mm	4mm	1
8mm	4mm	5mm	2
10mm	5mm	6mm	3
12mm	5mm	7.5mm	4
14mm	6mm	8.5mm	5