



SPECCRETE® SPECCOPLUG

1 MINUTE SET HYDRAULIC CEMENT

PRODUCT DESCRIPTION: *Speccrete® Speccoplug* is a quick setting hydraulic cement compound used to instantly stop running water or seepage leaks in concrete and masonry. It is non-shrinking, non-metallic and requires only potable water for mixing. Common uses are above or below grade, interior or exterior to stop leaks and seepage in concrete and masonry walls and floors. The fast initial 1 minute set, high strength and controlled expansion make *Speccrete® Speccoplug* the ideal material for use in swimming pools, cisterns, reservoirs, water tanks, manholes, concrete pipe and foundations.

BENEFITS:

- Very rapid setting
- Controlled expansion
- Non-shrink
- High strength
- May be used effectively in cold weather

COMPOSITION: Hydraulic cements and selected aggregates

LEED CREDIT CONSIDERATIONS: Materials and Resources: **MR Credits 5.2:** Regional materials- Greater than 20% extracted, processed & manufactured regionally at production location: Lemont, IL 60439. 90% Content- Harvested within 500 miles.

TECHNICAL DATA:

| WORKING & PERFORMANCE PROPERTIES @ 70° F (21° C) (APPROXIMATE): | |
|--|-------------------------------------|
| Initial Set per CRD-C 621: | 25-30 seconds |
| Final Set per CRD C-621: | 1 minute |
| Yield per 3 lb. can: | 46 cubic inches / 0.026 cubic feet |
| Yield per 10 lb. Pail: | 154 cubic inches / 0.077 cubic feet |
| Yield per 50 lb. Pail: | 770 cubic inches / 0.445 cubic feet |

| Compressive Strength per ASTM C-109: | Results: |
|---|-------------------------|
| 3 hours: | 2550 p.s.i. (31.3 Mpa) |
| 1 day: | 4170 p.s.i. (51.2 Mpa) |
| 7 days: | 7380 p.s.i. (90.7 Mpa) |
| 28 days: | 8330 p.s.i. (102.4 Mpa) |

*All tests above run at 20.8% water / powder ratio = 10.4 lbs. water / 50.0 lbs Speccrete® Speccoplug

DIRECTIONS FOR USE: Undercut the concrete or masonry surrounding the hole or crack to be repaired to a minimum depth and width of 3/4". Remove all loose particles, dirt and other foreign materials from the area to be patched. Pre-wet the substrate with potable water prior to installing the material.

Mix *Speccrete® Speccoplug* in a clean container using approximately five parts powder to one part water by weight (each 5# of powder will require approximately 1 pint of water). Hot water will accelerate the set time. Mix thoroughly for 5 seconds and then apply within 20 seconds. Hold material in place by hand for one minute. Mix only small amounts that can be used within one minute.

CAUTIONS: Do not re-temper mix. Adding additional water over what is recommended will delay set times and reduce overall strength gain. Do not apply to frozen or frost filled surfaces. If slower set material is desired, use *Speccrete® W-10 Water Stopper Cement*.



601 NORTH 5TH AVE • KANKAKEE, IL • 60901
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GHS HAZARD RATINGS: DANGER:



Irritant-Respiratory Tract Irritation.



Health Hazard: Known carcinogen



Health Hazard: Corrosive Material

WARNINGS: HEALTH HAZARD & IRRITANT: This product contains both Portland cement & crystalline silica (a known carcinogen). It is established that prolonged breathing of crystalline silica dust over time will increase the risk of serious lung disease (Silicosis). Refer to product S.D.S. (SAFETY DATA SHEET) for FIRST AID INFORMATION, or any related health and safety information before using this product. For medical emergencies only, call INFOTRAC @ 800-535-5053.

FOR INDUSTRIAL USE ONLY. KEEP OUT OF REACH OF CHILDREN. Avoid Inhalation of these dusts and any prolonged, direct contact with skin. Wear chemical resistant gloves, safety goggles, and O.S.H.A. /N.I.O.S.H. approved respirator during mixing and placement. Keep away from food and drink. Wash hands thoroughly after use and before eating. Do not take internally.

NPCS HMIS SAFETY RATINGS: HEALTH = 2, FLAMMABILITY = 0, REACTIVITY = 0, PROTECTION = E

PACKAGING: 10 lb. (4.5 kg) pails (4/ case), , 50 lb. (22.70 kg) pails @ 36 / pallet

STORAGE: 40°F to 90°F in a dry, climate protected warehouse.

SHELF LIFE: 1 year properly stored

FREIGHT CLASS: Item #42130, Sub 0, Freight Class 50 -Cement based patching material in bags

WARRANTY: Specco Industries Inc (Specco) solely and expressly warrants that its products shall be free from defects in materials and workmanship for one (1) year from the date of purchase. Unless authorized in writing by an officer of Specco, no other representations or statements made by Specco or its representatives, in writing or orally, shall alter this warranty. **SPECCO MAKES NO WARRANTIES, IMPLIED OR OTHERWISE, AS TO THE MERCHANTABILITY OR FITNESS FOR ORDINARY OR PARTICULAR PURPOSES OF ITS PRODUCTS AND EXCLUDES THE SAME.** If any Specco product fails to conform with this warranty, Specco will replace the product at no cost to Buyer. **Replacement of any product shall be the sole and exclusive remedy available and buyer shall have no claim for incidental or consequential damages.** Specco does not authorize anyone on its behalf to make any written or oral statements which in any way alter Specco's installation information or instructions in its product literature or on its packaging labels. **Specco explicitly excludes any written or oral statements or implied warranty on the performance of an applied/installed product manufactured or sold by or through Specco. Specco has no control over Specco application standards adherence, site conditions, atmospheric variations, installer/applicator skill level or the determination of the suitability of any Specco products for a specific intended purpose. Buyer shall be solely responsible for determining the suitability of Specco's products for the Buyer's intended purposes.** Product demonstrations, if any, are done for illustrative purposes only and do not constitute a warranty or warranty alteration of any kind.

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