



KNIT | SKILL LEVEL: EASY

## ABBREVIATIONS

**Alt** = Alternate(ing)  
**Approx** = Approximately  
**Beg** = Beginning  
**Cont** = Continue  
**Dec** = Decreas(e)(ing)  
**Inc** = Increas(e)(ing)  
**K** = Knit  
**K2tog** = Knit next 2 stitches together  
**P** = Purl  
**Pat** = Pattern  
**Rep** = Repeat

**Rnd(s)** = Round(s)  
**RS** = Right side  
**Sl1** = Slip next stitch knitwise  
**Sl1P** = Slip next stitch purlwise  
**Ssk** = Slip next 2 stitches knitwise one at a time. Pass them back onto left-hand needle, then knit through back loops together  
**St(s)** = Stitch(es)  
**Tog** = Together  
**WS** = Wrong side

## SIZES

### To fit bust measurement

**XS/S** 28-34" [71-86.5 cm]  
**M** 36-38" [91.5-96.5 cm]  
**L** 40-42" [101.5-106.5 cm]  
**XL** 44-46" [112-117 cm]  
**2/3XL** 48-54" [122-137 cm]  
**4/5XL** 56-62" [142-157.5 cm]

### Finished bust

**XS/S** 36" [91.5 cm]  
**M** 40" [101.5 cm]  
**L** 44" [112 cm]  
**XL** 48" [122 cm]  
**2/3XL** 57" [145 cm]  
**4/5XL** 65" [165 cm]

## GAUGE

15 sts and 20 rows = 4" [10 cm] in stocking stitch with larger needles.

## INSTRUCTIONS

The instructions are written for smallest size. If changes are necessary for larger size(s) the instructions will be written thus (.). Numbers for each size are shown in the same color throughout the pattern. When only one number is given in black, it applies to all sizes.

## MATERIALS

**Sugar Bush® Canoe™** (1.75 oz/50 g; 95 yds/87 m)

Sizes	XS/S	M	L	XL	2/3XL	4/5XL	
Color Name (xxxxx)	7	8	8	9	10	11	balls

Sizes U.S. 9 (5.5 mm) and U.S. 10 (6 mm) circular knitting needles 24" [60 cm] long. Set of 4 size U.S. 10 (6 mm) double-pointed knitting needles **or size needed to obtain gauge**. Stitch holders. Stitch markers. Yarn needle.

## BODY

With MC and smaller circular needle, cast on **136 (148-164-180-212-244)** sts. Join in rnd, placing marker on first st.

**1st rnd:** \*K2. P2. Rep from \* around.

Rep this rnd of (K2. P2) ribbing until work from beg measures 4" [10 cm], inc **0 (2-2-0-2-0)** sts evenly across last rnd. **136 (150-166-180-214-244)** sts.

Change to larger circular needle and knit in rnds until work from beg measures **9 (9-10-12-14-15)"** [**23 (23-25.5-30.5-35.5-38)** cm].

**Shape Front: Next row:** (RS). **K85 (96-106-117-142-164)**. Sl1P. Turn.

**Next row:** Sl1P. **P102 (117-129-144-177-206)**. Sl1. Turn.

**Next row:** Sl1. **K97 (111-122-136-167-194)**. Sl1P. Turn.

**Next row:** Sl1. **P92 (105-115-128-157-182)**. Sl1. Turn.

**Next row:** Sl1. **K87 (99-108-120-147-170)**. Sl1P. Turn.

**Next row:** Sl1. **P82 (93-101-112-137-158)**. Sl1. Turn.

**Next row:** Sl1. **K7 (9-9-11-15-18)** (you are at marked st).

**Note:** To avoid a hole when knitting a slipped st, pick up the st below the slipped st and place it on left-hand needle. Knit this st tog with slipped st above.

**Next rnd:** Knit all sts.

**Next rnd:** **K4 (4-5-5-6-7)**. Slip these **4 (4-5-5-6-7)** sts onto a st holder for right armhole. **68 (75-83-90-107-122)** sts. Slip last **8 (8-10-10-12-14)** sts onto a st holder for left armhole. Knit to end of rnd. Slip last **4 (4-5-5-6-7)** sts onto first st holder for right armhole. Break yarn.

## SLEEVES

Using set of 4 double-pointed needles, cast on **40 (40-44-44-48-48)** sts. Join in rnd and divide sts onto 3 needles, placing a marker on first st.

Proceed in (K2. P2) ribbing as given for Body for 2 rnds.

Knit in rnds until work from beg measures 7" [18 cm].

Knit 3 rnds.

Inc 1 st at beg and end of next and every following **10th (8th-8th-6th-4th-2nd)** rnd to **48 (50-54-54-62-64)** sts, then every

following **12th (10th-10th-8th-6th-4th)** rnd to **50 (52-56-60-68-76)** sts.

Cont even until work from beg measures **17½ (18-18-18½-17½-16½)"** [**44.5 (45.5-45.5-47-44.5-42)** cm].

**Next rnd:** **K4 (4-5-5-6-7)**. Slip these **4 (4-5-5-6-7)** sts and last **4 (4-5-5-6-7)** sts onto a st holder for armhole. **K42 (44-46-50-56-62)**. Break yarn leaving an end 12" [30.5 cm] long for grafting at underarm. Leave sts on a spare needle.

## YOKE

\***K42 (44-46-50-56-62)** of Sleeve. Place marker after last st. **K60 (67-73-80-95-108)** of Body. Place marker after last st. Rep from \* once more. **204 (222-238-260-302-340)** sts.

**K42 (44-46-50-56-62)**. Mark last st as end of rnd.

**Sizes XS/S, M, L and XL only:**

**Next rnd:** Place marker after last st. K1. K2tog. \*Knit to 3 sts before marker. ssk. K2. K2tog. Rep from \* twice more. Knit to last 3 sts. ssk. K1.

Knit 2 rnds.

Rep last 3 rnds **3 (3-3-1)** time(s) more. **172 (190-206-244)** sts.

**All sizes: Next rnd:** Place marker after last st. K1. K2tog. \*Knit to 3 sts before marker. ssk. K2. K2tog. Rep from \* twice more. Knit to last 3 sts. ssk. K1.

Knit 1 rnd.

Rep last 2 rnds **0 (2-3-7-12-12)** times more. **164 (166-174-180-198-236)** sts.

Knit 1 rnd.

**Next rnd:** \***K80 (164-56-58-64-45)**. K2tog. Rep from \* **1 (0-3-3-2-4)** time(s). **K0 (0-0-0-0-1)**. **162 (165-171-177-195-231)** sts.

Knit 1 rnd.

**Sizes XS/S, M, L and 2/3XL only:**

**Next rnd:** With A, **K2 (5-3-3)**. \***K18 (18-19-22)**. K2tog. Rep from \* around.

Knit 2 rnds.

**Next rnd:** **K2 (5-3-3)**. \***K17 (17-18-21)**. K2tog. Rep from \* around.

Knit 2 rnds. **146 (149-155-179)** sts.

**All sizes: Next rnd: K2 (5-3-1-3-7).**  
**\*K16 (16-17-20-20-26)** sts. K2tog.  
 Rep from \* around.  
 Knit 1 rnd.

**Next rnd: K2 (5-3-1-3-7).** \*K15  
 (15-16-19-19-25). K2tog. Rep  
 from \* around.  
 Knit 1 rnd.

Cont in same manner, dec 8 sts  
 as before around next and every  
 following alt rnd to **66 (69-75-  
 121-91-95)** sts.

**All sizes: Next rnd: Knit, dec  
 2 (dec1-inc1-dec1-inc1-inc1)** st(s)  
 evenly around. **64 (68-76-80-92-  
 96)** sts.

Work in (K2, P2) ribbing as given  
 for Body for 7" [18 cm]. Cast off in  
 ribbing. Graft underarms.

