

Size U.S. H/8 ( 5 mm ) Susan Bates ${ }^{\ominus}$ Silvalume ${ }^{\circledR}$ crochet hook or size needed to obtain gauge. Susan Bates ${ }^{\circledR}$ yarn needle.


ABBREVIATIONS

| Approx = Approximately | RS = Right side |
| :--- | :--- |
| Beg = Beginning | Sc = Single crochet |
| Ch = Chain(s) | SI st = Slip stitch(es) |
| Hdc = Half double crochet | Sp(s) = Space(s) |
| Rem = Remaining | St(s) = Stitch(es) |
| Rep $=$ Repeat | WS = Wrong side |

## SIZES

To fit chest measurement
XS/S 28-34" [71-86.5 cm ]
M $\quad 36-38^{\prime \prime}[91.5-96.5 \mathrm{~cm}]$
L $\quad 40-42^{\prime \prime}[101.5-106.5 \mathrm{~cm}]$
XL $\quad 44-46$ " [112-117cm]
2/3XL 48-54" [122-137cm]
4/5XL 56-62" [142-157.5 cm]

## Finished chest

XS/S 38 " $[96.5 \mathrm{~cm}$ ]
M $\quad 42$ " $[106.5 \mathrm{~cm}]$
L 47 " $[119.5 \mathrm{~cm}]$
XL $\quad 52$ " $[132 \mathrm{~cm}]$
2/3XL 58 " $[147.5 \mathrm{~cm}]$
4/5XL 61 $1 / 2$ " $[157 \mathrm{~cm}$ ]

## GAUGE

13 single crochet (sc) and 14 rows $=4 "[10 \mathrm{~cm}]$

## INSTRUCTIONS

The instructions are written for XS/S. If changes are necessary for larger sizes the instructions will be written XS/S (M-L-XL-2/3XL-4/5XL). Numbers for each size are shown in the same color throughout the pattern. When only one number is given in black, it applies to all sizes.

Notes: Chain (ch) 2 at beginning (beg) of row does not count as half double crochet (hdc).

## Yarnspirations <br> spark your inspiration!

FRONT \& BACK (make 2 pieces alike)
Chain (ch) 64 (70-79-87-96-102).
1st row: [Right side (RS)]. 1 hdc in 3rd ch from hook. 1 hdc in each of next 8 (11-9-13-11-14) ch. Ch 5. Skip next 5 ch . ${ }^{*}$ hdc in each of next 8 ch . Ch 5 . Skip next 5 ch . Repeat (rep) from * to last 9 (12-10-14-12-15) ch. 1 hdc in each of last 9 (12-10-14-12-15) ch. Turn. 42 (48-52-60-64-70) hdc and 4 (4-5-5-6-6) ch-5 spaces (sps).
2nd row: Ch 2.1 hdc in each of first 9 (12-10-14-12-15) hdc. Ch 5 . Skip next $5 \mathrm{ch} .{ }^{*} 1 \mathrm{hdc}$ in each of next 8 hdc. Ch 5. Skip next 5 ch. Rep from * to last 9 (12-10-14-12-15) hdc. 1 hdc in each of last 9 (12-10-14-12-15) Turn.
Rep 2nd row until work from beg measures approximately (approx) $113 / 4(113 / 4-113 / 4-121 / 2-13-$ 14)" [30 (30-30-32-33-35.5) cm], ending on a Wrong Side (WS) row.
STITCH KEY
$0=$ chain (ch)
• $=$ slip stitch (sl st)
$T=$ half double crochet (hdc)

Armhole Shaping: 1st row: (RS). Slip stitch (sl st) in each of first 4 hdc. Ch 2.1 hdc in each of next 5 (8-6-10-8-1 1) hdc. *Ch 5. Skip next 5 ch. 1 hdc in each of next 8 hdc . Rep from * to last 14 (17-15-19-17-20) sts. Ch 5 . Skip next 5 ch. 1 hdc in each of next 5 (8-6-10-811) hdc. Turn. Leave remaining (rem) 4 stitches (sts) unworked. 34 (40-44-52-56-62) hdc and 4 (4-5-5-6-6) ch-5 sps.
2nd row: Ch 2.1 hdc in each of first 5 (8-6-10-8-1 1) hdc. Ch 5. Skip next $5 \mathrm{ch} .{ }^{*} 1 \mathrm{hdc}$ in each of next 8 hdc . Ch 5. Skip next 5 ch . Rep from * to last 5 (8-6-10-8-11) hdc. 1 hdc in each of last 5 (8-6-10-8-11) hdc. Turn.
Rep 2nd row until Armholes measure approx 7 (71/2-8-81/2-991/2)" [18 (19-20.5-21.5-23-24) cm], ending on a WS row.

Neck Shaping: 1st row: (RS). Ch 2. 1 hdc in each of first 5 (8-6-10-811) hdc. Ch 9 (9-12-12-16-16). Skip next 5 ch .1 hdc in each of next 8 hdc. *Ch 5. Skip next 5 ch. 1 hdc in each of next 8 hdc . Rep from * to last ch-5. Ch 9 (9-12-12-16-16). Skip next 5 ch .1 hdc in each of last 5 (8-6-10-8-11) hdc. Turn.
2nd row: Ch 2.1 hdc in each of first 5 (8-6-10-8-11) hdc and 4 (4-7-7-11-11) ch, skipping 5 ch . Ch 2. Loosely sl st in each st and ch to last ch-9 (9-12-12-16-16). Loosely sl st in each of next 5 ch . Ch 2.1 hdc in each st and ch to end of row. Fasten off.

## FINISHING

Pin all pieces to measurements. Cover with a damp cloth leaving cloth to dry. Sew shoulder and side seams.


