

| MATERIALS |  |  |  |  |  |  |  |
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| Caron ${ }^{\text {® }}$ Marble Cakes ${ }^{\text {™ }}$ ( $8.5 \mathrm{oz} / 240 \mathrm{~g} ; 404 \mathrm{yds} / 369 \mathrm{~m}$ ) |  |  |  |  |  |  |  |
| Sizes | XS/S | M | L | XL | 2/3XL | 4/5XL |  |
| Blue Velvet (21002) | 4 | 4 | 5 | 5 | 6 | 7 | balls |

Size U.S. H/8 (5 mm) Susan Bates ${ }^{\circledR}$ Silvalume ${ }^{\text {TM }}$ crochet hook or size needed to obtain gauge. Susan Bates ${ }^{\circledR}$ Split-Lock Stitch Count Markers.


## ABBREVIATIONS

| Beg = Beginning | Sc2togtbl = Draw up a loop in |
| :--- | :--- |
| Ch = Chain(s) | each of next 2 sc through back |
| Dc = Double crochet | loops. Yoh and draw through all 3 |
| Hdc = Half double crochet | loops on hook |
| Pat = Pattern | Scbl = Single crochet in back |
| PM = Place marker | loop only |
| Rem = Remain(ing) | SI St = Slip stitch |
| Rep = Repeat | St(s) = Stitch(es) |
| Rs = Right side | Tog = Together |
|  | WS = Wrong side |
|  | Yoh = Yarn over hook |

## SIZES

| To | nt |
| :---: | :---: |
| XS/S | 28"-34" [71-86.5 cm] |
| M | 36"-38" [91.5-96.5 cm] |
| L | 40"-42" [101.5-106.5 cm] |
| XL | 44"-46" [112-117 cm] |
| 2/3XL | 48"-54" [122-137 cm] |
| 4/5XL | 56"-62" [142-157.5 cm] |

## Finished bust

| XS/S | $38^{\prime \prime}[96.5 \mathrm{~cm}]$ |
| :--- | :--- |
| M | $42^{\prime \prime}[122 \mathrm{~cm}]$ |
| L | $48^{\prime \prime}[132 \mathrm{~cm}]$ |
| XL | $52^{\prime \prime}[132 \mathrm{~cm}]$ |

2/3XL 57 " $[144.5 \mathrm{~cm}]$
4/5XL 62 " $[157.5 \mathrm{~cm}]$

## GAUGES

13 hdc and 10 rows $=4$ " $[10 \mathrm{~cm}$ ] in hdc pat.
13 sctbl and 12 rows $=4$ " $[10 \mathrm{~cm}$ ] in sc pat.

## INSTRUCTIONS

The instructions are written for smallest size. If changes are necessary for larger sizes the instructions will be written thus ().

## Notes:

- Body is worked lengthwise in 2 pieces: Left Side and Right Side.
- Sides are worked from front edge to center of Back with armhole openings.
- Center Back seam is crocheted tog.
- Ch 2 at beg of row does not count as st.


## BODY

Left Side: Beg at left front edge, ch 105 (106-111-112-117-120).
**1st row: (RS). 1 hdc in 3 rd ch from hook and each ch to end of chain. Turn. 103 (104-109-110-115-117) hdc.
2nd row: Ch 2. Work in horizontal bar only at front of work, created by hdc (see diagram), 1 hdc in each st to end of row. Turn.**


Rep last row until work from beg measures 4 ( $5-51 / 2-6-61 / 2-61 / 2)^{\prime \prime}$ [10 (12.5-14-15-16.5-16.5) cm], ending on a WS row.

Shape V-neck: 1st row: (RS). Ch 1. 1 scbl in each of next 65 hdc. Turn. Leave rem sts unworked.
2nd row: Ch 1.1 scbl in each sc to end of row. Turn.
***Work in short-turn row technique over unworked hdc row as follows:
3rd row: (RS). Ch 1.1 scbl in each sc to end of sc-row. Sc2togbl over unworked hdc. 1 scbl in each of next 3 hdc of unworked hdc. Turn. Leave rem sts unworked. 69 sts.
4th row: Ch 1.1 scbl in each sc to end of row. Turn.
Rep last 2 rows 1 (2-3-8-9-8) time(s) more. 73 (77-81-101-105101) sts.

Sizes XS/S, M, L and 4/5XL only: Next row: (RS). Ch 1.1 scbl in each sc to end of sc-row. Sc2togbl. 1 scbl in each of next 5 (4-4-2) hdc. Turn. Leave rem sts unworked.
Next row: Ch 1.1 scbl in each sc to end of row. Turn.
Rep last 2 rows 3 (3-3-1) time(s) more. 97 (97-101-107) sts.

All sizes: 97 (97-101-101-105107) sts. PM at end of last row.

Shape armhole: 1 st row: (RS). Ch 2. Working in back loops only, 1 hdc in each of next 66 sc . Turn. Leave rem sts unworked.
2nd row: Ch 2 . Work in horizontal bar only at front of work, created by hdc (see diagram), 1 hdc in each st to end of row. Turn.

Rep last row until work from marked row measures 2 (3-3-4-4-5)" [5 (7.5-7.5-10-10-12.5) cm], ending on a RS row.

Shape Back: 1 st row: (WS). Ch 33 (33-37-37-41-43). 1 hdc in 3rd ch from hook and each of next 30 (30-34-34-38-40) ch. Work in horizontal bar only at front of work, created by hdc, 1 hdc in each st to end of row. Turn. 97 (97-101-101-105-107) hdc. PM at end of row.
2nd row: Ch 2. Work in horizontal bar only at front of work, created by hdc, 1 hdc in each st to end of row. Turn.
Rep last row until work from marked row measures 8 (9-91/2-10-11-11½)" [20.5 (23-24-25.5-28-29) cm], ending on a RS row. Fasten off.***

Right Side: Beg at right front edge, ch 105 (106-111-112-117-120).
Work from ** to ** as given for Left Side.
Rep last row until work from beg measures 4 ( $5-51 / 2-6-61 / 2-61 / 2$ )" [10 (12.5-14-15-16.5-16.5) cm], ending on a RS row.

Shape V-neck: 1 st row: (WS). Ch 1. 1 scbl in each of next 66 hdc . Turn. Leave rem sts unworked.
2nd row: Ch 1.1 scbl in each sc to end of row. Turn.

Work from ${ }^{* * *}$ to ${ }^{* * *}$ as given for Left Side noting RS and WS rows will be reversed.

Join back seam: With WS of both pieces tog. Join yarn with sl st to first st at bottom of seam. Ch 1. Working through both thicknesses, 1 sc in each st to end of row. Fasten off.

SLEEVES (worked lengthwise) Ch 14 (15-8-10-12-11).
Shape side: 1 st row: (RS). 1 sc in 2nd ch from hook and each ch to end of chain. Turn. 13 (14-7-9-1110) sc.

2nd row: Ch 8 (8-8-8-7-7). 1 sc in 2nd ch from hook and each of next 6 (6-6-6-5-5) ch. 1 scbl in each sc to end of row. Turn.
3rd row: Ch 1.1 scbl in each st to end of row. Turn.
Rep last 2 rows 5 (5-6-6-7-8) times more, then 2nd row once. 62 (63-63-64-64-65) sc. PM at end of last row.

Next row: (RS). Ch 2. Working in back loops only, 1 hdc in each sc to end of row. Turn.
Next row: Ch 2. Work in horizontal bar only at front of work, created by hdc, 1 hdc in each st to end of row. Turn.

Rep last row until work from marked row measures 10 (10-11-11-12-13)" [25.5 (25.5-28-28-$30.5-33) \mathrm{cm}$ ], ending on a WS row.

Shape side: 1st row: (RS). Ch 1. 1 scbl in each st to last 7 (7-7-7-6-6) sts. Turn. Leave rem sts unworked. 2nd row: Ch 1.1 scbl in each st to end of row. Turn.
Rep last 2 rows 5 (5-6-6-7-8) times more, then 1st row once. 13 (14-7-9-11-10) sc. Fasten off.

## FINISHING

Join back seam of Body: With WS of both sides tog, join yarn with sl st to first st at bottom of seam. Ch 1 . Working through both thicknesses,
1 sc in each st to end of row. Fasten off.
Sew shoulder seams. Sew in Sleeves placing sts above markers along short turn rows of Front and Back to form square armholes. Sew sleeve seams.


Front edging: 1 st row: (RS). Join yarn with sl st to right bottom corner. Work in hdc up Right Front, across neck edge and down Left Front. Turn.
2nd row: Ch 2. Work in horizontal bar only at front of work, created by hdc, 1 hdc in each st to end of row. Turn.
Rep last row for 2" [5cm], ending on a WS row. Fasten off.


