

Size U.S. E/4 [3.5 mm] Susan Bates ${ }^{\circledR}$ Silvalume ${ }^{\text {TM }}$ crochet hook or size needed to obtain gauge. Susan Bates ${ }^{\circledR}$ yarn needle.


## ABBREVIATIONS

| Approx = | Hdc2(3)tog = Yoh | RS = Right side |
| :--- | :--- | :--- |
| Approximately | and draw up a loop | Sc = Single crochet <br> Beg = Beginning <br> in each of next 2 (3) |
| Scbl = Single crochet |  |  |
| Ch = Chain(s) | stitches. Yoh and | in back loop only of |
| Cont = Continue(ity) | draw through all | next stitch |
| Hdc = Half double | loops on hook | SI st = Slip stitch |
| crochet | Rem = Remain(ing) | St(s) = Stitch(es) |
|  | Rep = Repeat | WS = Wrong side |
|  | Rnd(s) = Round(s) | Yoh = Yarn over hook |


| SIZES |  |
| :--- | :--- |
| To fit chest measurement |  |
| XS/S | $28-34 "[71-86.5 \mathrm{~cm}]$ |
| M | $36-38^{\prime \prime}[91.5-96.5 \mathrm{~cm}]$ |
| L | $40-42^{\prime \prime}[101.5-106.5 \mathrm{~cm}]$ |
| XL | $44-46^{\prime \prime}[112-117 \mathrm{~cm}]$ |
| 2/3XL | $48-54 "[122-137 \mathrm{~cm}]$ |
| $4 / 5 X L$ | $56-62^{\prime \prime}[142-157.5 \mathrm{~cm}]$ |

## Finished chest

| XS/S | $36^{\prime \prime}[91.5 \mathrm{~cm}]$ |
| :--- | :--- |
| M | $40^{\prime \prime}[101.5 \mathrm{~cm}]$ |
| L | $43^{1 / 2 " 2}[110.5 \mathrm{~cm}]$ |
| XL | $48^{\prime \prime}[122 \mathrm{~cm}]$ |
| $2 / 3 X L$ | $55^{\prime \prime}[140 \mathrm{~cm}]$ |
| $4 / 5$ XL | $621 / 2^{\prime \prime}[157.5 \mathrm{~cm}]$ |

## GAUGE

17 hdc and 12 rows $=4$ " $[10 \mathrm{~cm}$ ].

## INSTRUCTIONS

The instructions are written for smallest size. If changes are necessary for larger sizes the instructions will be written thus (). Numbers for each size are shown in the same color throughout the pattern. When only one number is given in black, it applies to all sizes.

## Notes:

- When working from chart use intarsia technique. Wind small balls of the colors to be used, one for each separate area of color in the design.
- When changing yarn colors, work hdc to last 3 loops on hook of first color. Draw new color through last 3 loops and proceed in new color, leaving old color at WS of work.
- Ch 2 at beg of rows counts as hdc throughout.


## FRONT

**Ribbing: With A, ch 13.
1st row: 1 sc in 2nd ch from hook.
1 sc in each ch to end of chain. Turn. 12 sc .
2nd row: Ch 1.1 scbl in each sc to end of row. Turn.
Rep 2nd row until work from beg measures approx 18 (20-22-24-27½-311⁄4)" [45.5 (51-56-61-70$79.5) \mathrm{cm}]$.

Work across long side of ribbing as follows:
1st row: (RS). Ch 2 (counts as first hdc. Work 76 (84-92-102-116132) hdc evenly across. Turn. Total 77 (85-93-103-117-133) hdc.

See Chart I (||-||-|-|I-|||) on page 4 (4-4-4-5-5).
1st row: (RS). Ch 2. Work 1st row of Chart I (||-|-|-|II-II) in hdc. Turn.
First row of Chart I $(\|-\|-\|-\||-|| |)$ is complete.

Keeping cont of Chart I (||-||-|||-|||), rep last row until 40 (40-40-42-4646) rows of Chart I (||-I-|-III-II) are complete, reading $\mathbf{R S}$ rows from right to left and WS rows from left to right.

Shape armholes: Next row: (RS). SI st in each of first 4 (6-7-9-10-11) sts. Ch 2. Keeping cont of Chart, *1 hdc in each st to last 4 (6-7-9-10-11) sts. Turn. Leave rem sts unworked. 69 (73-79-85-97-111) sts rem.**

Sizes XS/S, M, L, and XL only: Next row: (WS). Ch 2. Keeping cont of Chart, Hdc2tog. 1 hdc in each st to last 3 sts. Hdc2tog. 1 hdc in last st. Turn. 67 (71-77-83) sts.

Rep last row 14 (16-17-19) times more. 39 (39-43-45) sts rem. Fasten off.

Sizes $2 / 3 X L$ and $4 / 5 X L$ only: Next row: (WS). Ch 2. Keeping cont of Chart, Hdc3tog. 1 hdc in each st to last 4 sts. Hdc3tog. 1 hdc in last st. Turn. 93 (107) sts.
Next row: Ch 2. Hdc2tog. 1 hdc in each st to last 3 sts. Hdc2tog. 1 hdc in last st. Turn. 91 (105) sts.
Rep last 2 rows 5 (10) times more. 61 (45) sts rem. Fasten off.

Size $2 / 3 X L$ only: Next row: (WS). Ch 2. Hdc2tog. 1 hdc in each st to last 3 sts. Hdc2tog. 1 hdc in last st. Turn. 59 sts.

Rep last row 7 times more. 45 sts rem. Fasten off.

## BACK

With A only, work from ** to ** as for Front, omitting all references to Chart. 69 (73-79-85-97-111) sts rem.

## Shape armholes:

Sizes XL, 2/3XL and 4/5XL only: Next row: (WS). Ch 2. Hdc3tog. 1 hdc in each st to last 4 sts. Hdc3tog. 1 hdc in last st. Turn. (81-93-107) sts.

Next row: Ch 2. Hdc2tog. 1 hdc in each st to last 3 sts. Hdc2tog. 1 hdc in last st. Turn. (79-91-105) sts.
Rep last 2 rows (1-3-6) time(s) more. (73-73-69) sts.

All sizes: Next row: (WS). Ch 2. 1 hdc in next st. Hdc2tog. 1 hdc in each hdc to last 3 sts. Hdc2tog. 1 hdc in last st. Turn. 67 (71-77-71-71-67) sts.

Rep last row 6 (8-10-6-4-4) times more. 55 (55-57-59-63-59) sts.

Proceed as follows:
Next row: (RS). Ch 2.1 hdc in next st. Hdc2tog. 1 hdc in each hdc to last 3 sts. Hdc2tog. 1 hdc in last st. Turn.
Next row: Ch 2.1 hdc in each st to end of row. Turn.
Rep last 2 rows 3 (3-2-3-3-1) time(s) more. 47 (47-51-51-5555) sts.

Next 6 rows: (RS). Ch 2.1 hdc in each st to end of row. Turn. Fasten off.

## FINISHING

Pin all pieces to measurements. Cover with a damp cloth leaving cloth to dry. Sew side seams.

Edging and Straps: 1 st rnd: (RS). Join A with sl st to center st of Back. Ch 1 . Work 1 sc in each hdc to last st of row of Back. Ch 76. 1 sc in 2 nd ch from hook. 1 sc in each ch to end of chain - 1st Strap made. Skip next sc. Work sc evenly around armhole to top of Left Front (marked with red x in schematic.) Ch 86. 1 sc in 2nd ch from hook. 1 sc in each ch to end of chain - 2nd Strap made. Skip first st of Front. 1 sc in each st to last st of row of Front. Ch 86.1 sc in 2nd ch from hook. 1 sc in each ch to end of chain - 3rd Strap made. Skip last st of Front. Work sc evenly around armhole to top of Right Back Top (marked with red $x$ in schematic.) Ch 76.1 sc in 2nd ch from hook. 1 sc in each ch to end of chain - 4th Strap made. Skip first st of Back. 1 sc in each hdc to end of rnd. Join with sl st to first sc. Fasten off.

$18-20-21 \frac{3}{4}-24-27 \frac{1}{2}-31 \frac{1}{4}$


$18-20-213 / 4-24-27 \frac{1}{2}-31 \frac{1}{4}$



Note: Chart is asymmetrical to account for natural lean of hdc sts; final result should be symmetrical placement shown in photo.

# '̌arnspirations" <br> spark your inspiration! 

## Chart II

2/3XL - 4/5XL


Note: Chart is asymmetrical to account for natural lean of hdc sts; final result should be symmetrical placement shown in photo.

