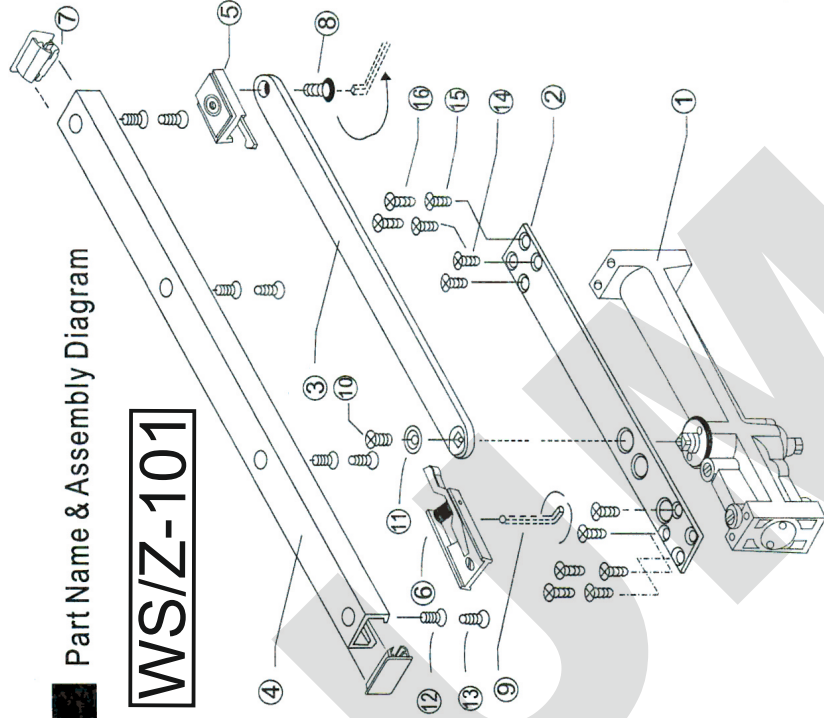
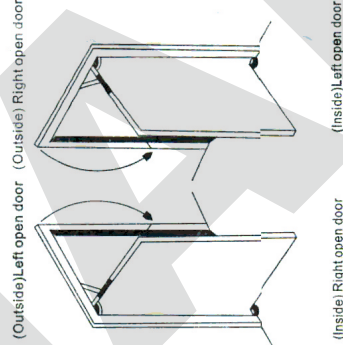


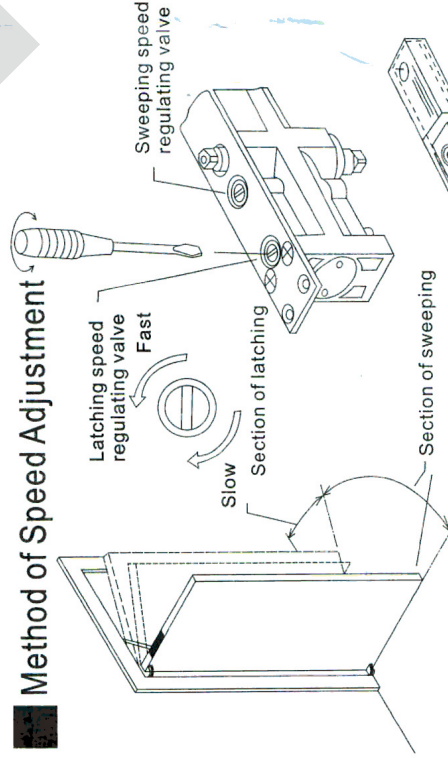
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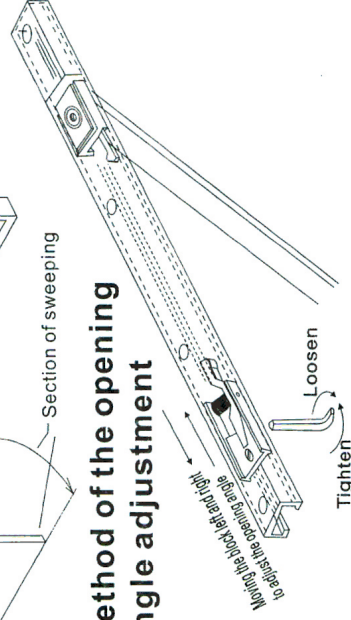
NO	Part Name	Quantity
①	Body Cast	1
②	Fixed Plate	1
③	Main Arm	1
④	Slide Rail	1
⑤	Sliding Block	1
⑥	Stop Block	1
⑦	End Cap	2
⑧	⊙M8 Set Bolt	1
⑨	⊙5mm Hexagon Wrench	1
⑩	⊕M5x15L Low Head CAP Screw	1
⑪	Washer	1
⑫	⊕M5x15L Low Head CAP Screw	4
⑬	⊕3/16"x1"L low Head Iron Tapping Screw	4
⑭	⊕M5x12L Low Head CAP Screw	4
⑮	⊕M5x15L Low Head CAP Screw	4
⑯	⊕3/16"x1"L low Head Iron Tapping Screw	4



Method of Speed Adjustment

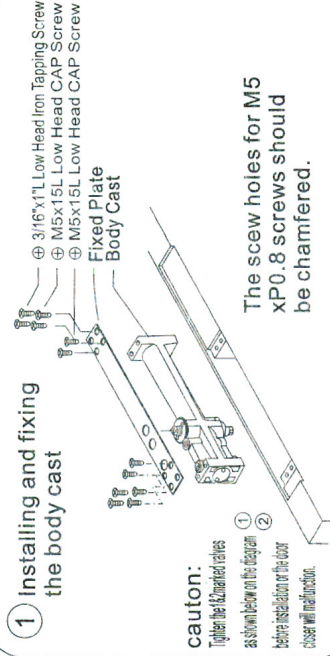


Method of the opening angle adjustment



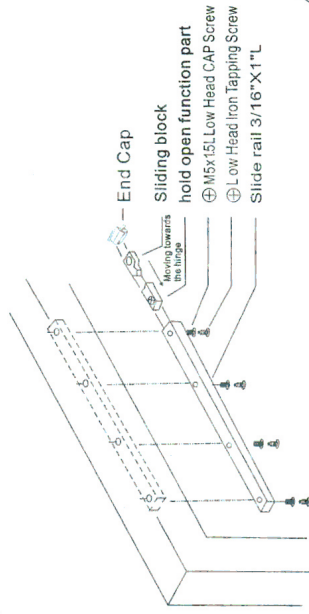
1. Moving the tightening block left and right can adjust the opening angle.
2. The stop block is used to determine the opening angle. Once the stop block is fixed, the door should not be opened to an angle which is larger than the angle between the stop block and the frame or the door will be damaged.

The door closer is suitable for the left and right open door. Method of Installation

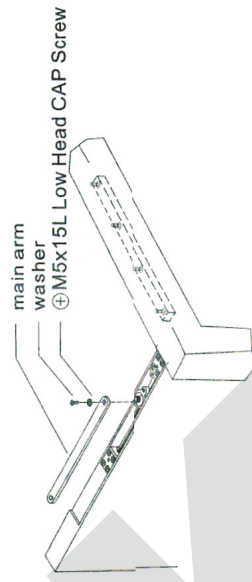


The screw holes for M5 xP0.8 screws should be chamfered.

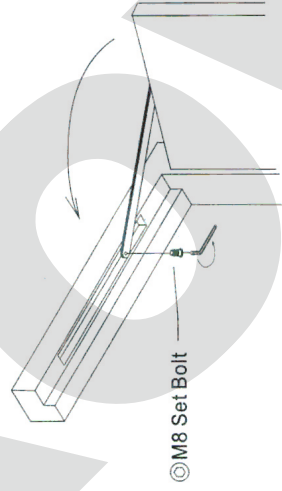
② Installing and fixing the slide rail



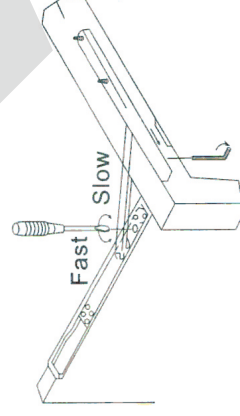
③ Connecting the main arm and the body cast



④ Connecting the main arm and the sliding block

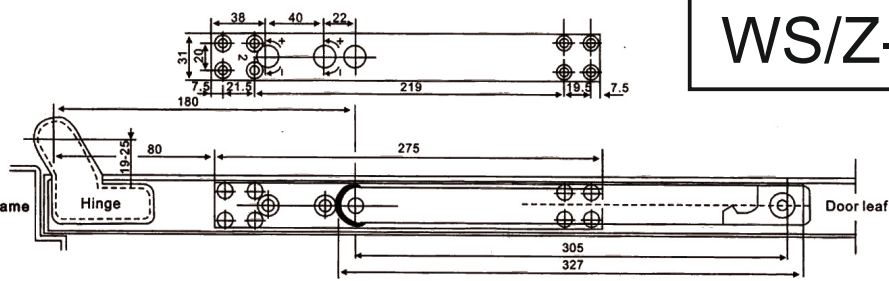


⑤ Adjusting the opening angle and sweeping and latching speed



Concealed Round Door Closer Installation Diagram

● Diagram for left open door



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● Diagram for right open door

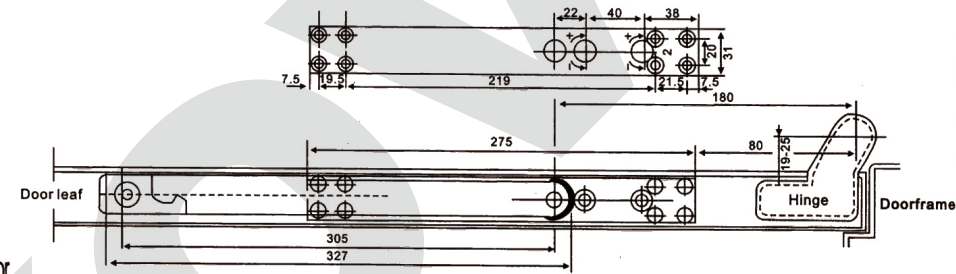
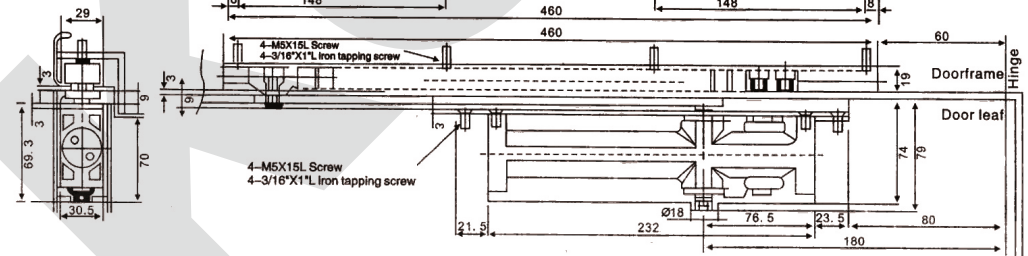
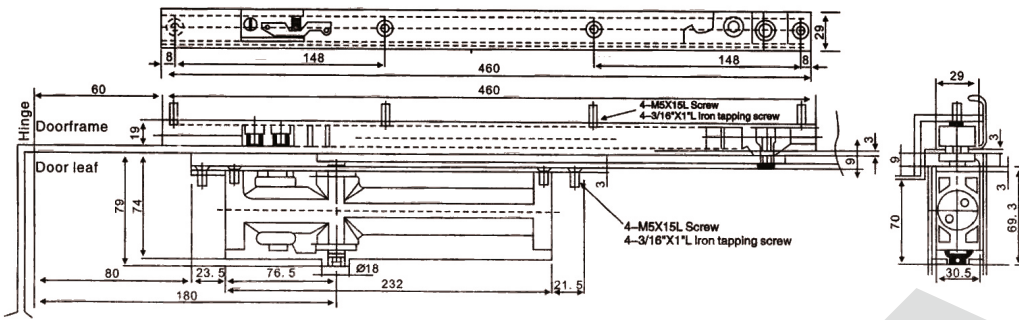
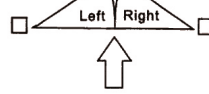
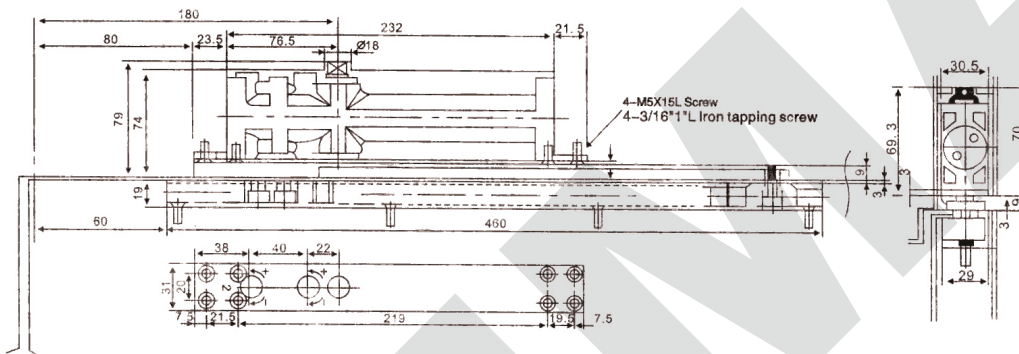


Diagram to differentiate the left and right open door



● Diagram for left open door (top jamb installation)



● Diagram for right open door (top jamb installation)

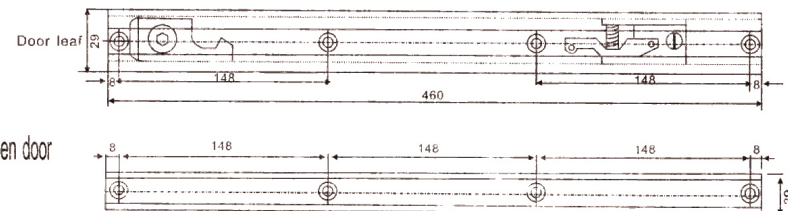
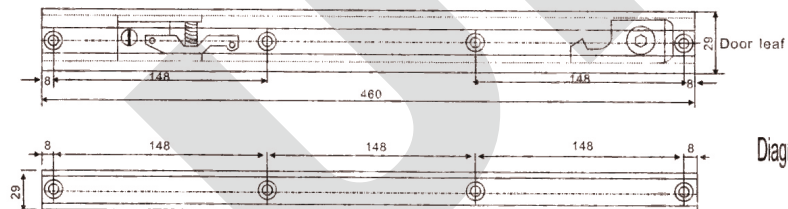
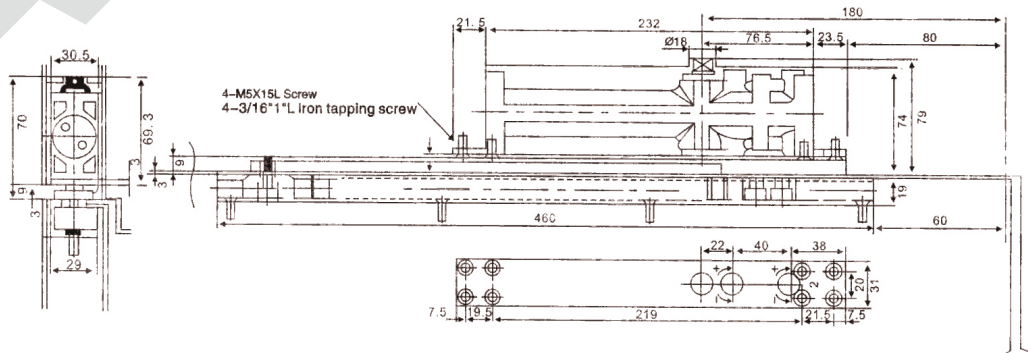


Diagram to differentiate the left and right open door

