



# GLADIATOR SLIDING MOLLE PANEL

MOUNTING INSTRUCTIONS



# PARTS REFERENCE GUIDE



**BACK BRACKET**



**FRONT BRACKET**



**BED LOCK PLATE**



## STEP 1.

Locate mounting hardware included in packaging. Remove the bracket side( larger side) of slides from the panel by extending the bottom slide (smaller slide) fully while holding the blue latch down. For the upper slide (bigger slide) extend the slide fully and pull up with your finger on the black tab located on the inside of the slide on the smallest track of the slide.

## STEP 2.

Using 2 of the supplied ¼-20 countersunk bolts, locknuts, and washers, bolt the lower slide to the front bracket on the short side of the flange in the lower slot. Be sure to put the bolt through the second hole on the slide. Bolt the other end of the slide to the lower slot on the back bracket using the last hole in the slide. The bolts should be snug but not tight.

## STEP 3.

Using 2 of the supplied ¼-20 countersunk bolts, locknuts, and washers, bolt the upper slide to the front bracket on the upper slot. Be sure to go through the second hole on the upper slide. Bolt the other end of the slide to the upper slot on the back bracket using the 5th hole in the slide. Again, the bolts should be snug, but not tight.

## STEP 4.

Take the assembly and put it in the truck bed with the front bracket facing towards the tailgate. It is recommended to have either another person to help or a few clamps and tape measure for the next steps. The assembly should be placed as shown below.



## STEP 5.

If you have factory T-tracks, slide the supplied T-Nuts into the tracks and bolt down the back bracket to the bedside through the 2 vertical slots using the 5/16 button head bolts. The bolts should be hand tight at this point.

### STEP 5A.

If you do not have the factory T-Tracks, place the back bracket on the outside of the bed rail and the Bed Lock Plate on the inside. Use the supplied 5/16 button head bolts, lock nuts and washers to bolt the assembly together.

## STEP 6.

Using a tape measure, measure the distance from the lower slide to the floor of the truck. Adjust the front bracket until the distance between the lower slide and floor of the bed is the same at the front and back brackets.

## STEP 7.

Mark the location of the two slots on the front bracket on the long side of the bracket. (bolt locations shown in FIG 1) Mark the location of the one slot on the back bracket on the foot of the bracket. (bolt location shown in FIG 2)



FIG 1



FIG 2

## STEP 8.

Remove the assembly from the vehicle and drill the three marked spots in the bed using a 7/16 drill bit. We recommend using a step bit to help for the tightest fit on the rivnut.

## STEP 9.

Install the rivnuts using a rivnut tool. The rivnuts supplied are a screw to install style, but we still recommend using a rivnut tool.



## STEP 10.

Reinstall the mounting assembly using the supplied ¼ -20 button head screws and adjust all of the mounts as needed. Fully tighten all hardware.

## STEP 11.

Take the panel and slide the panel side of the slides into the bracket side of the assembly. You will need to adjust the lower slide out on the panel side to lock in. The sweet spot is generally with the blue part just sticking out past the edge of the panel.

