Helping you mould your future

Technical Data Sheet



Vision Plastics New Zealand Ltd

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Product Description

VP308 is a butene co-polymer based linear medium density polyethylene with narrow molecular weight distribution displaying excellent processability, toughness and impact strength. VP308 is suitable for applications were low warpage and fast sintering times are required.

VP308 is compliant with the U.S. food & drug Administration regulation 21 CFR 177.1520 entitled "Olefin Polymers" currently in effect.

The base polymer in VP308 has been tested to, and passed the requirements of EU regulation 10/2011, food contact.

VP308 contains a long term UV8 stabilisation package.

VP308 is available in our standard stock colour range.

VP308

LMDPE Rotational Moulding Grade

Melt Flow Index: 6.0
Density. 0.932

Typical Applications
Recreational Equipment
Toys
Agricultural Equipment
Playground Equipment
Mussel Floats
Industrial Bin Llds

Physical Characteristics

* ARM Impact samples cured at PIAT 200°C

Characteristics	Value	Unit	Test Method
Melt Flow Index (MFI)	6.0	g/10 min	ASTM D 1238
Density	0.932	g/cm³	ASTM D 1505
ESCR Condition B F50 (100% IGEPAL)	>500	Hrs	ASTM D 1693
ESCR Condition B F50 (10% IGEPAL)	-	Hrs	ASTM D 1693
Flexural Modulus (1% Secant, 12.7mm/min)	630	MPa	ASTM D 790
Tensile Strength at Yield (50mm/min) ³	15	MPa	ASTM D 638
Elongation at Break (50mm/min) ³	900	%	ASTM D 638
ARM Impact Strength (3.2mm sample at -40 C) ²	94	J	ARM
Shore Hardness	65	Shore D	ASTM D 2240

Data values shown are average values for the base resin and should not be used for specification limits.

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Please be guided by your own tests to determine the suitability of the product for each particular application.