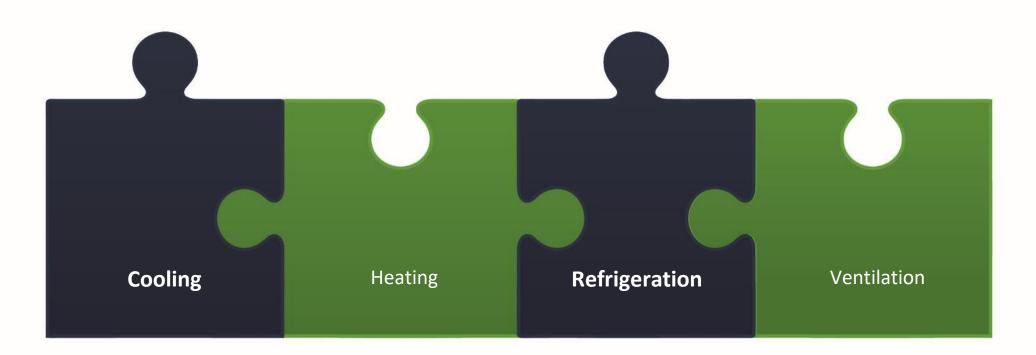
thermaflex

taking care of energy and the environment



Applications: Insulation



thermasmart PRO

an innovative new material, based on thermoplastic elastomeric foams.

Thermaflex developed a thermoplastic elastomeric foam that provides superior product properties

thermasmart PRO

Advantages:

- Suitable for all HVAC applications
- Temperature range: -80°C till +95°C
- Improved flexibility compared to Thermoplastic Foam
- Good insulation properties
- Integral water vapor barrier, vapor cannot penetrate the insulation even when the skin is damaged
- High mu-value
- Closed cell structure; fungi and bacteria resistant.
- High mechanical strength; less damages and necessity for repair.
- Weldable system
- No stress crack corrosion compared to Elastomeric Foam



- Not much smoke development during fire
- No toxic smoke during fire
- High classification into international fire standards
- Wheelmark certification by Veritas; as one of the few insulation products suitable for shipping and off-shore. Including module D (third party control)
- 100% recyclable; in line with sustainable construction LEED/BREEAM.
- RoHS, Reach and VOC compliant; Cradle to Cradle Bronze certified

Disadvantages:

• Not (yet) as flexible as Elastomeric Foam

Applications: Insulation

Refrigeration

- Tanks (ammoniac, expansion, glycol etc.)
- Cold Storage

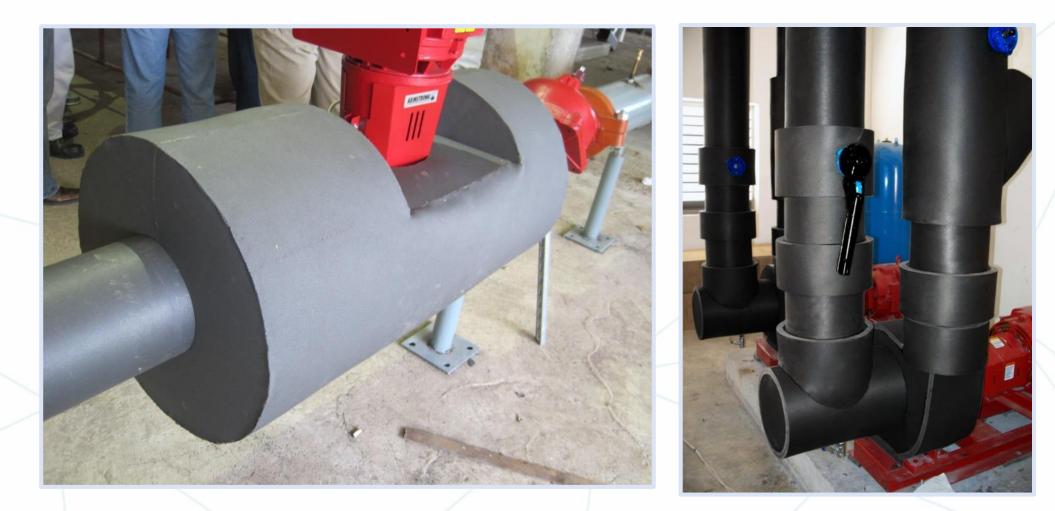
Chilled Water

- Drippans Fan & Coil
- Chillers
- Airhandlers
- Drainage
- Airducts

Hot Water

- Heat exchangers
- Condensation water

Insulation in pumps



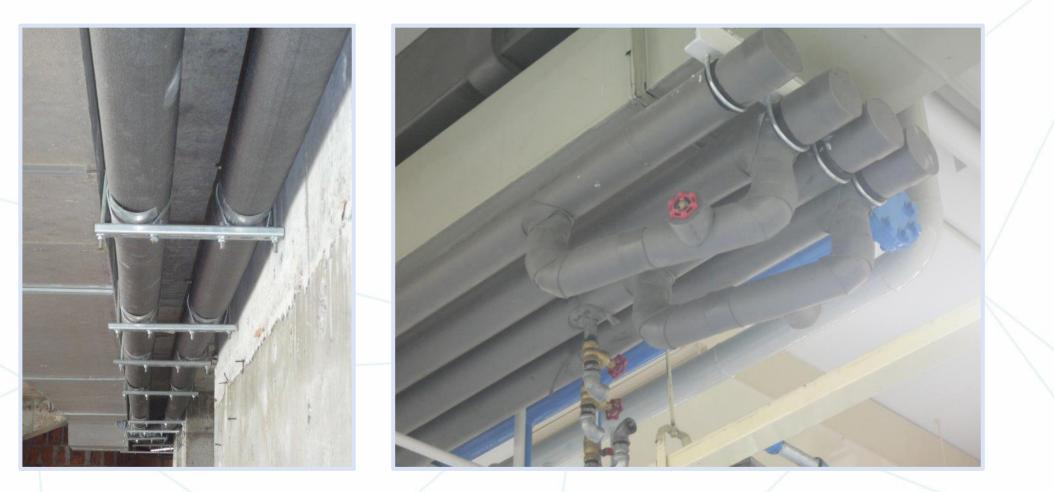
Insulation in Valves



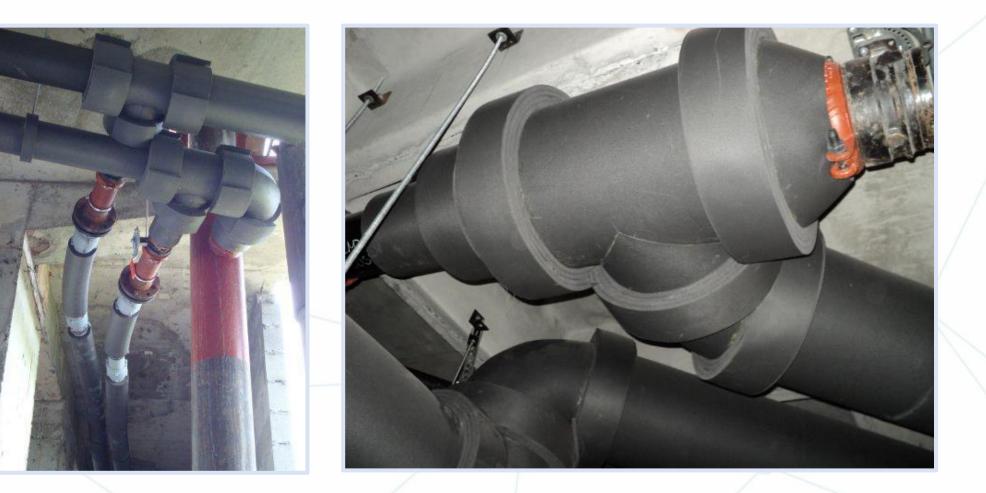
Insulation on chillers



Insulation in supports



Insulation on steel pipes



Insulation with aluminium foil / paint





Insulation on tanks



Insulation for different accessories



Insulation in machine rooms



Insulation on Ducts



Insulation for hot water



Insulation value

Influenced by: 1)

- Convection Conduction (solid) 2) 3) Conduction (gas) \rightarrow Type of gas Radiation 4) \rightarrow
- \rightarrow Cell size
 - Density

 \rightarrow

- **Reflective additives**



Important for:

Energy savings Prevention against condensation Dimensions of product

Value:

0°C = 0,0341 W/mK ThermaSmartPRO: 40°C = 0,0380 W/mk

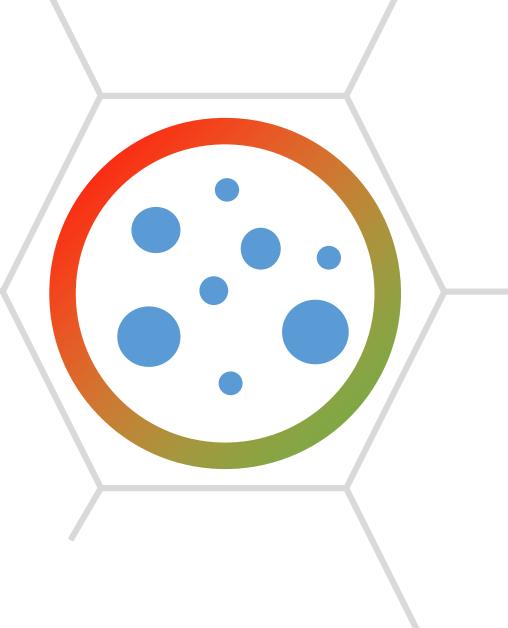
Tested according EU norms which means completely blowing agent free material.

λ convection

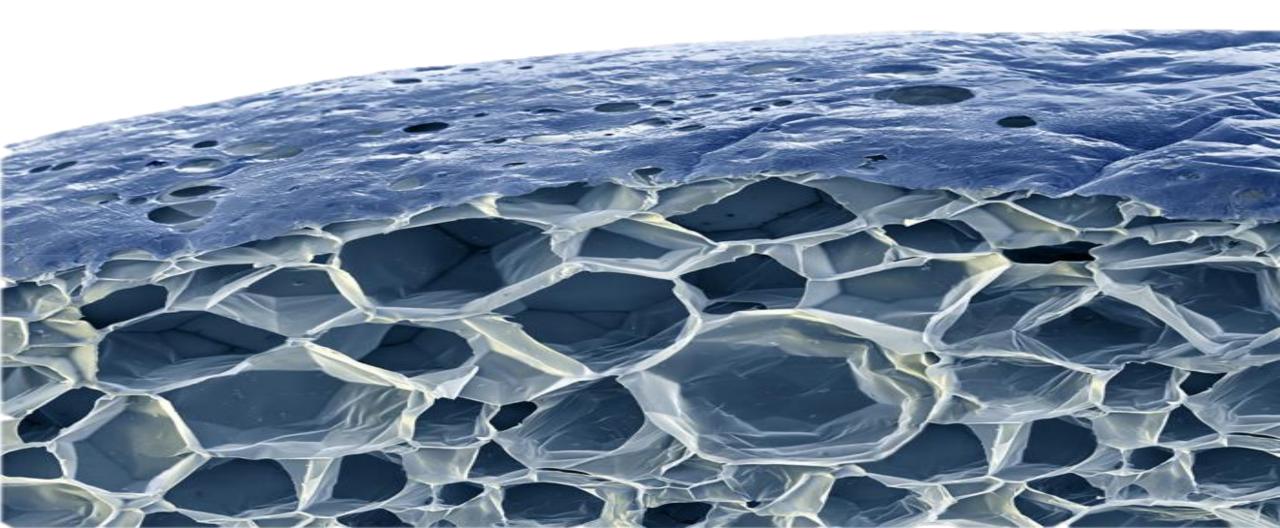
 Convection is negligible with cells < 4mm Temperature difference between cell walls is minimal so convection can be neglected.

Cell size indication TSPRO: 0,4 mm

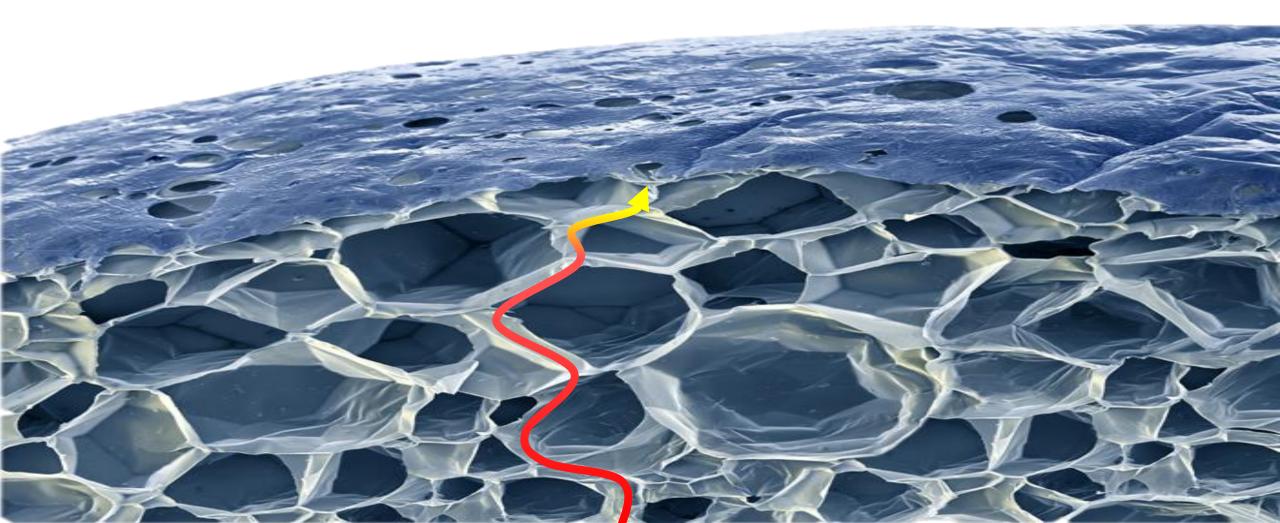
 $\lambda_{totaal} = \lambda_{gas} + \lambda_{solid} + \lambda_{rad} + \frac{\lambda_{convection}}{\lambda_{convection}}$



λ solid

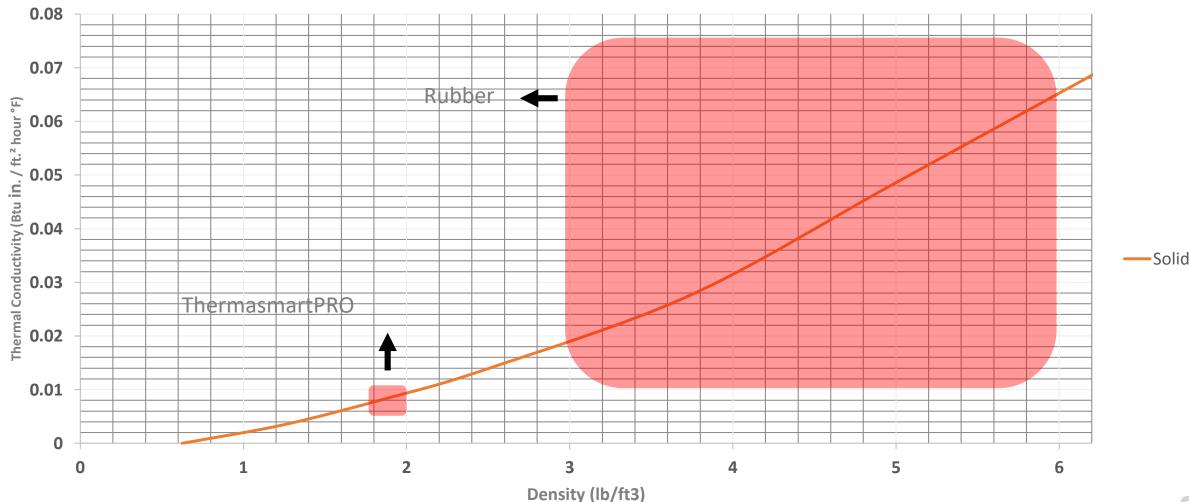


Thermal Conduction through cell walls

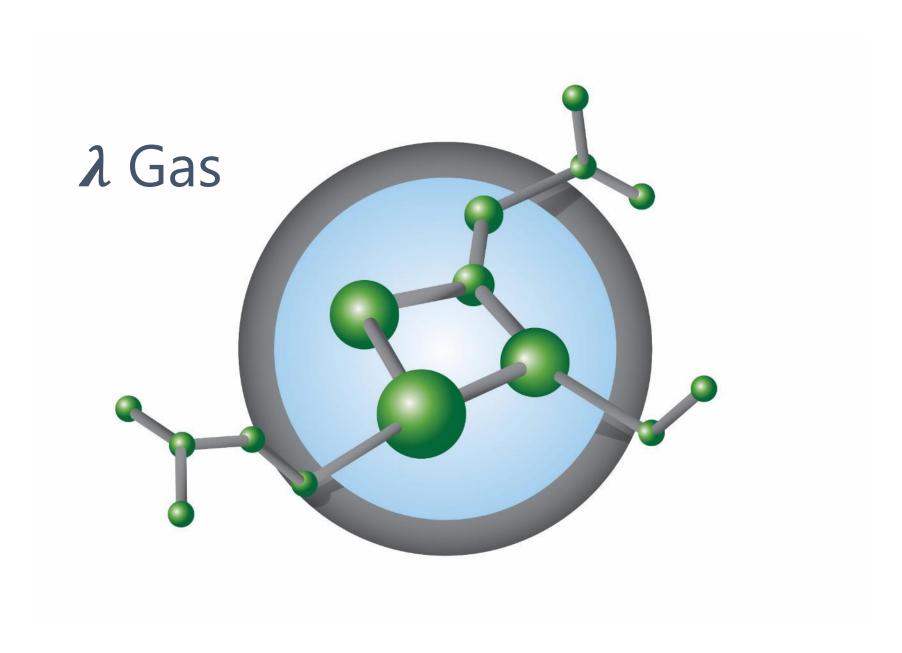


Less Material = Less Thermal Conductivity

104°F

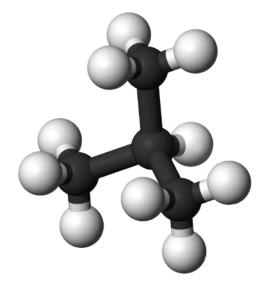


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Influence Gas on Thermal Conductivity

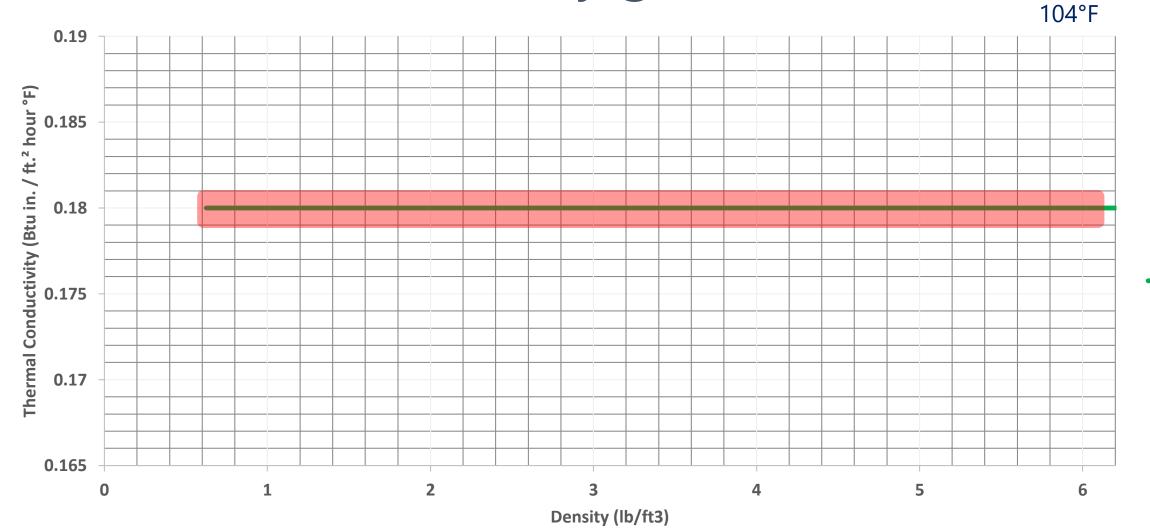
Gas	Thermal Conductivity [mW/(m·K)] (27°C)	Molar weight (g/mol)
Air	26,2	29
Oxygen (O2)	26,3	16
Nitrogen (N2)	26,0	28
Argon (Ar)	17,9	40
Carbon dioxide(CO2)	16,8	44
Iso-butane (CH3)2CH-	16,4	58
CH3		
Pentane (C5H12)	14,4	72
R-11 (CFCl3)	7,5	137



 $\lambda_{totaal} = \lambda_{gas} + \lambda_{solid} + \lambda_{rad}$

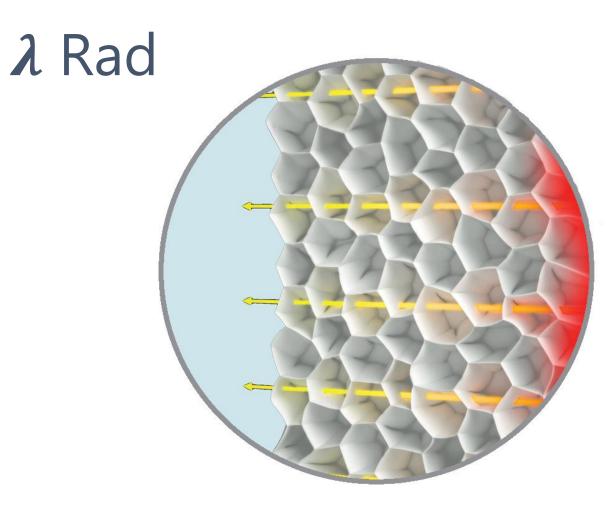
Tested according EU norms which means completely blowing agent free material.

Thermal Conductivity gas

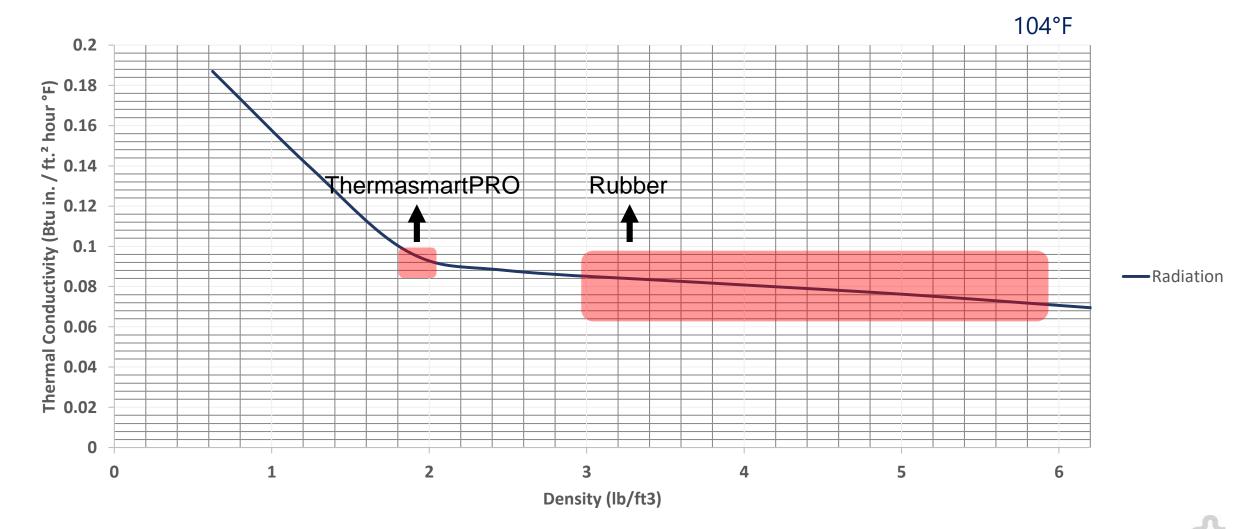


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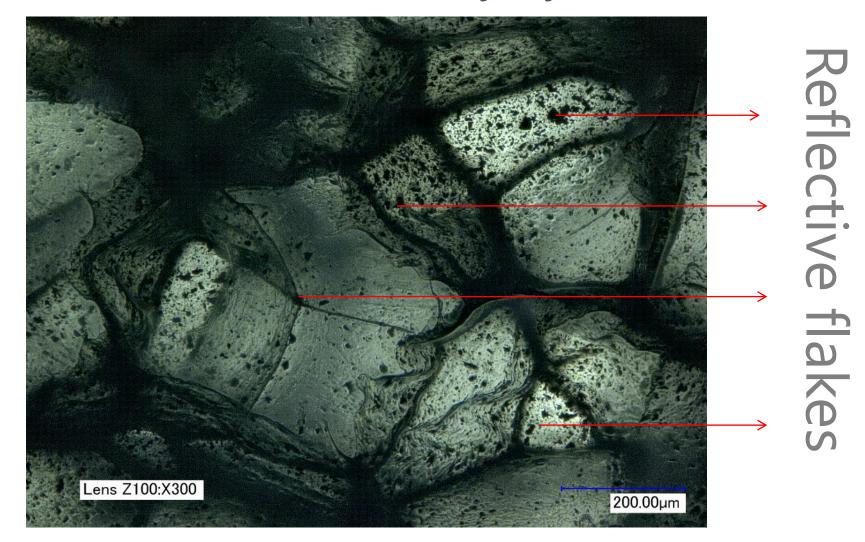
Gas



Radiation and Low Density



Reduce Thermal Conductivity by Reflection

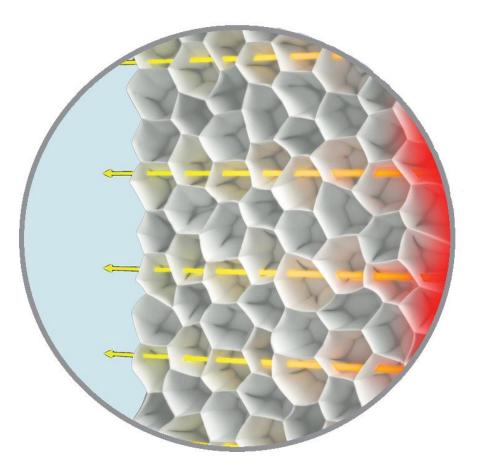


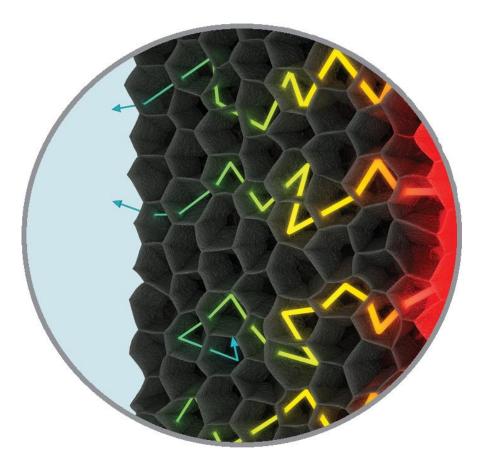
ThermasmartPRO Cell walls

Reflection of Thermal Radiation

No reflection in cells

Reflection by the Flakes



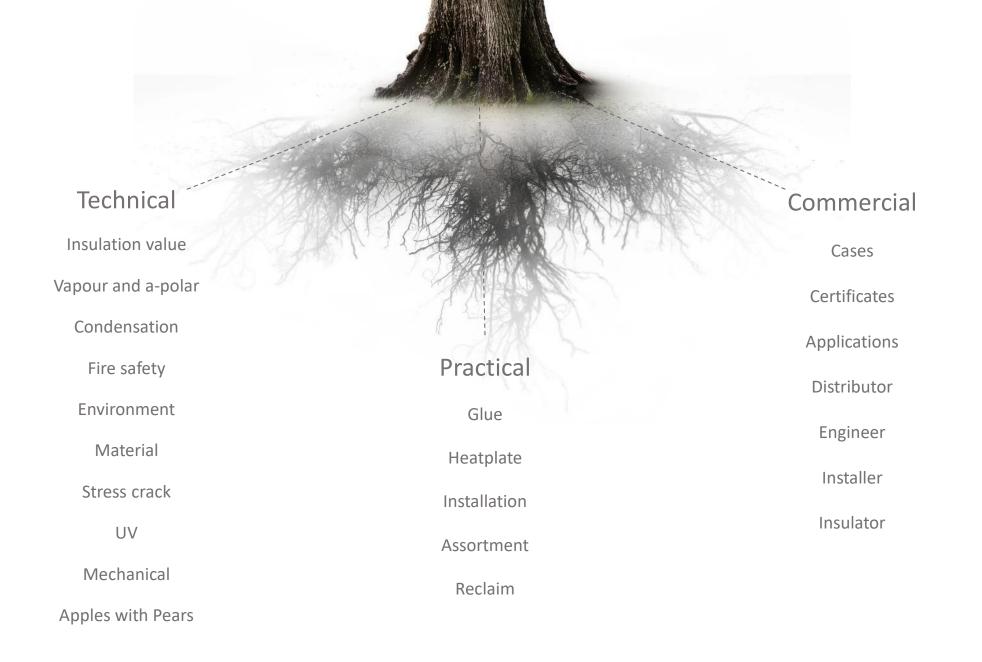


Influence Reflective Additives on Thermal Conductivity

0.4 **—**Total — Total Old ThermasmartPRO Gas -Radiation Old Radiation -Solid 0 0 2 3 4 5 6 1

Density (lb/ft3)

104°F

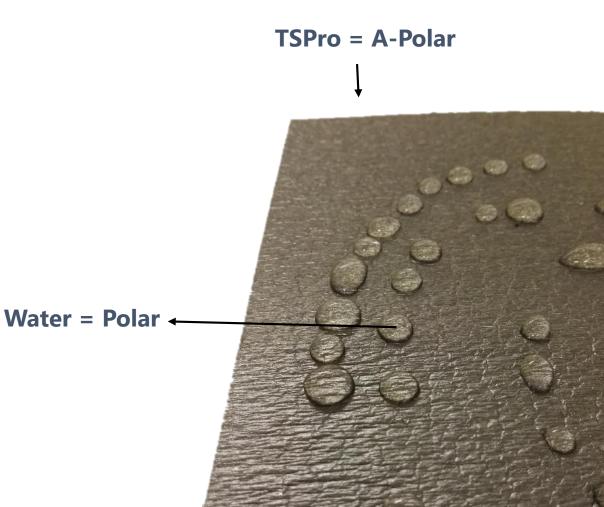


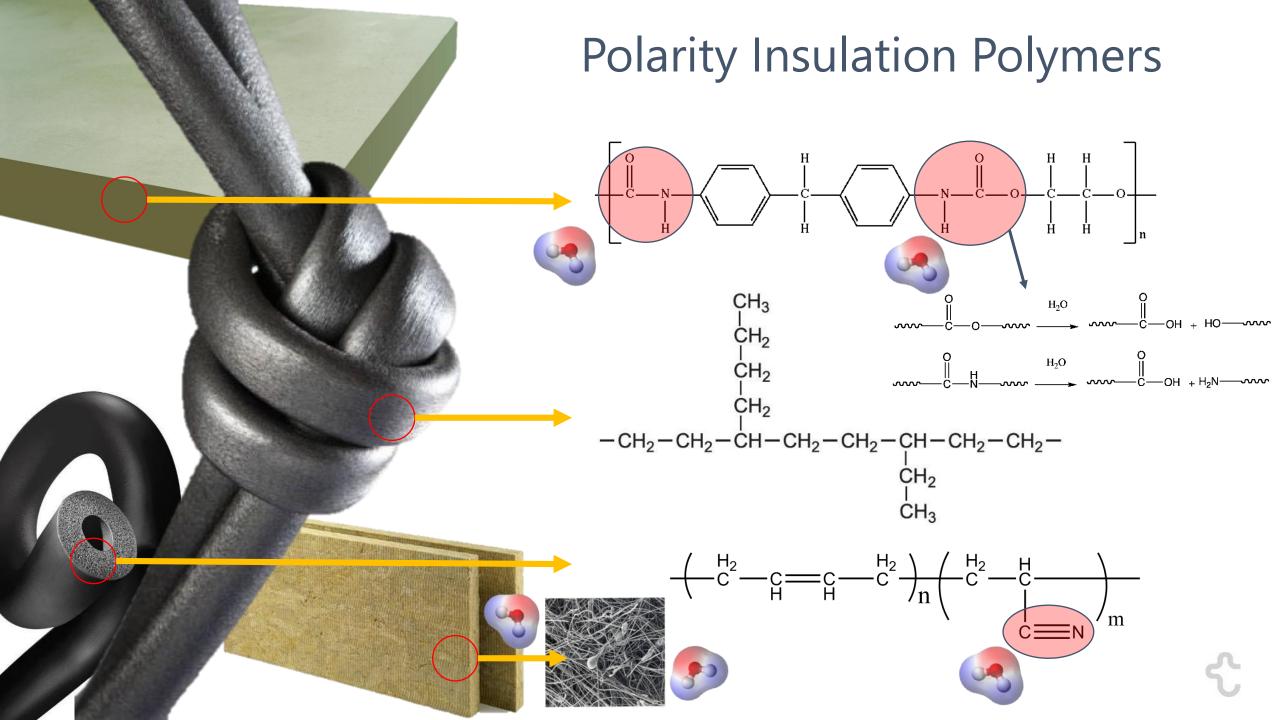
Water vapour and a-polarity

Influenced by:	Polymer <u>and</u> additives (- ThermasmartPRO: A-l - Rubber (NBR): Po - Water Po Skin structure Density of material Temperature Availability of water in g Type of adhesive and p	Polar lar lar gas phase (!)	оe	TSPro = A-Polar ↓
Important for:	Energy saving Long term behavior of material Condensation on pipes Corrosion			di d
Value:	ThermaSmartPRO:		Water = Polar -	
	Tube: 10.000 μ Sheet: 5300 μ Rubber: >7.000 μ (wh	ien not damaged)		
	Same recipe, different t	est method		

Water vapour and a-polarity

Isolatiewaarde over tijd sterk beinvloed door mu-waarde

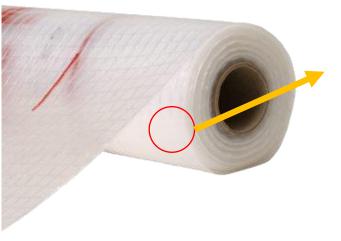




Resistance to water vapour diffusion

μ

It indicates how many times greater the resistance to water vapour transmission of a layer of insulation material is compared to a static layer of air of the same thickness.



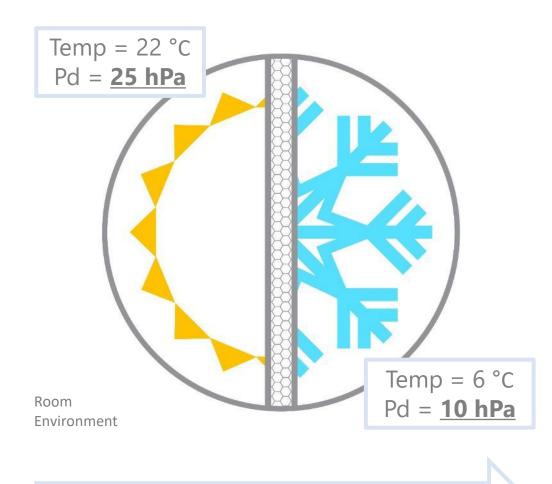
The chemical structure of a polymer mainly determines the actual permeability for water vapor as well as for other gases.

Vapor barrier foil ThermaSmartPRO (modified)

=	LDPE
=	LDPE

Polymer	Abbreviation	H ₂ O Permeability
		[Barrer]
Polyethylene	(PE)	12
Polyvinylalcohol	(PVA)	19
Polypropylene	(PP)	68
Polyamide 6 (Nylon 6)(PA-6)	275
Polyvinylchloride	(PVC)	275
Polyacrylonitril	(PAN)	300
Polyimide (Kapton)	(PI)	640
Polystyrene	(PS)	970
Polycarbonate	(PC)	1,400
Polysulfone	(PSF)	2,000
Natural rubber	(NR)	2,600
Polyethersulfone	(PES)	2,620
Polyphenyleneoxide	(PPO)	4,060
Cellulose acetate	(CA)	6,000
Sulfonated polyethersulofon	(SPES)	15,000
Ethyl cellulose	(EC)	20,000
Polydimethylsiloxane	(PDMS)	40,000
Sulfonated polyetheretherketon	(SPEEK)	61,000

Water-Vapour Transmission



Pressure difference = Driving Force

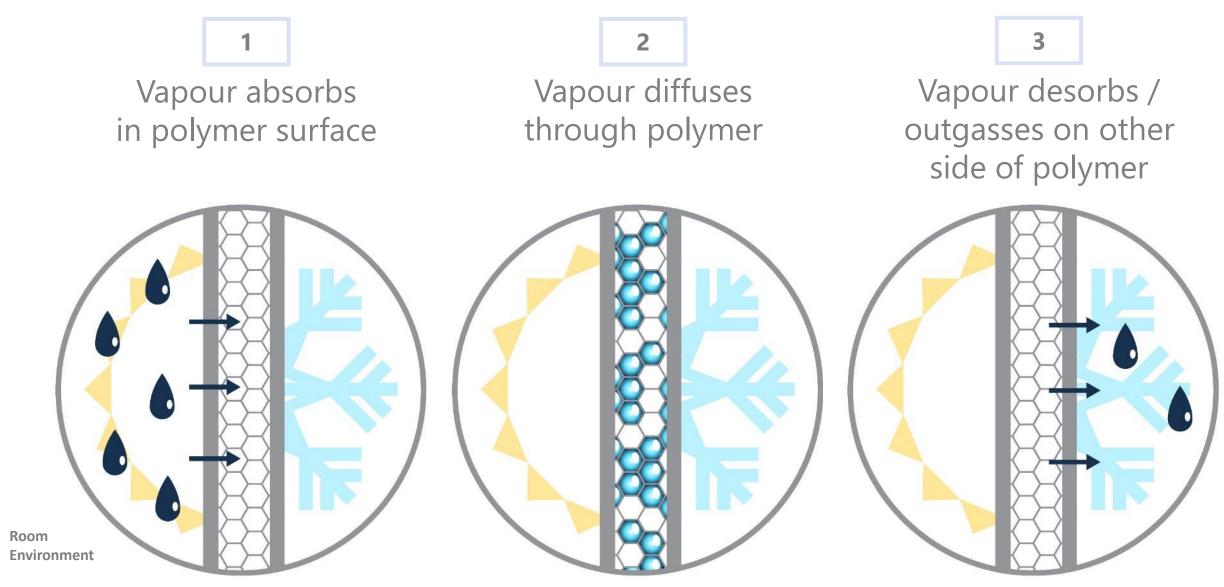
Vapour Pressure

- Depending on the temperature air can only absorb a certain, limited amount of water vapour.
- Depending on the temperature, the partial pressure of the water vapour can also only have a certain maximum value (saturated water vapour pressure Ps.)

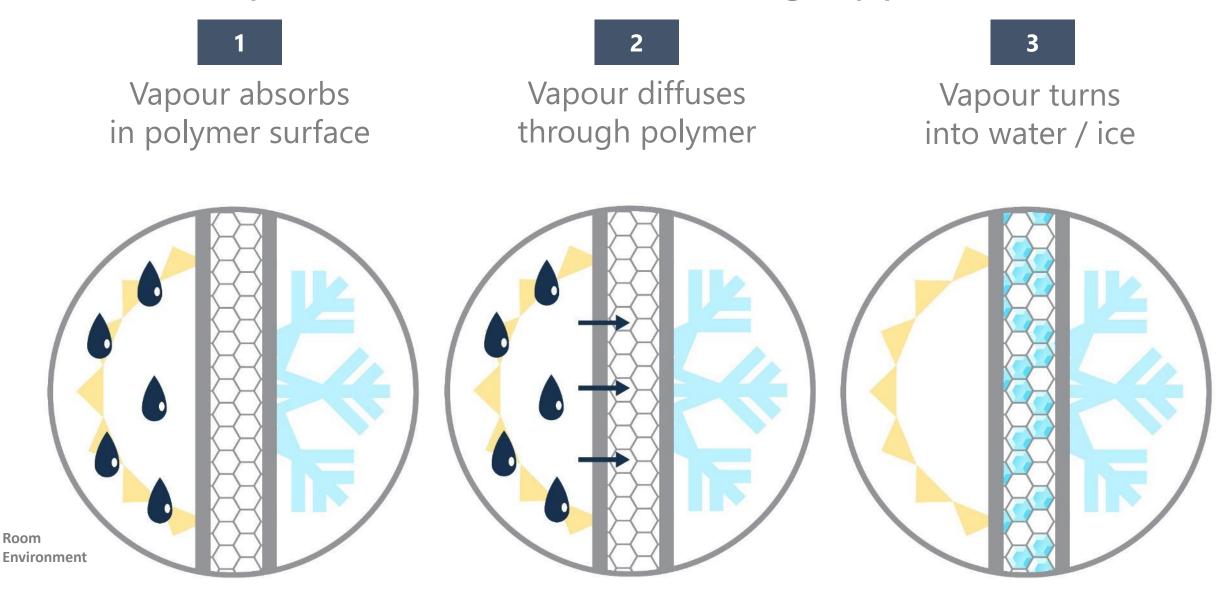
Driving Force

- Different temperatures and humidities on the two sides of the insulation, result in a vapour pressure difference.
- <u>Because pressures naturally tries to achieve a</u> <u>balance</u>, the difference in pressure is the driving force behind water vapour transmission.

Water-Vapour Transmission



Water-Vapour Transmission Cooling Application



Water Absorption

Influenced by:

Polymer <u>and</u> additives (polarity) Cell structure (*for ThermasmartPRO the properties do not depend on a surface skin in contrast to most rubber products*)

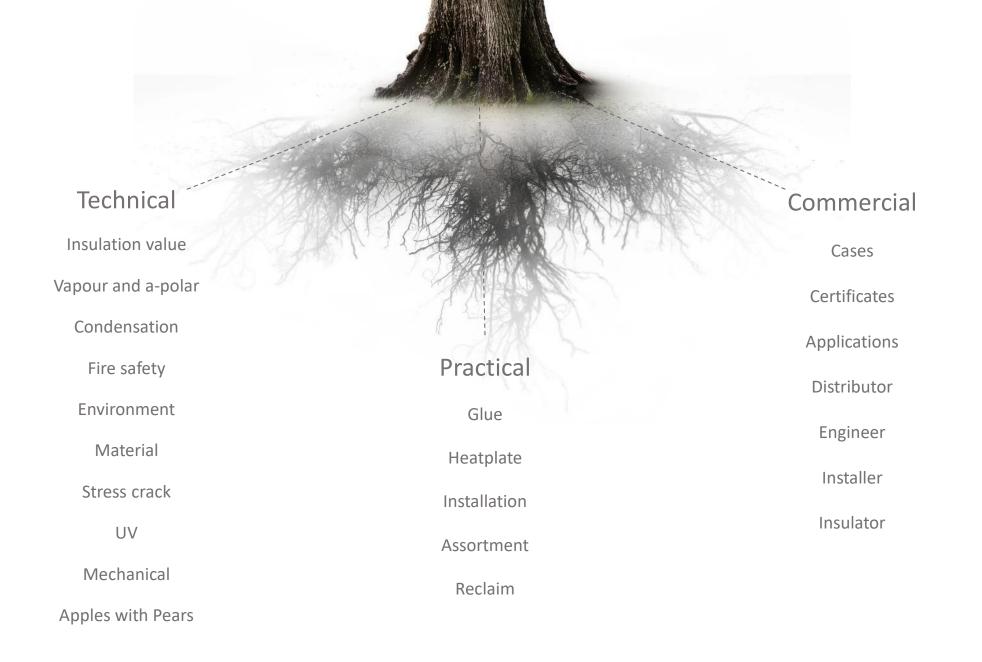
Important for:

Energy saving Long term behavior of material

Value: ThermaSmartPRO: < 0,05 kg/m³

Closed Cell Structure ThermasmartPRO





Condensation

Influenced by:

What happens:

Important for:

Value:

Thermal conductivity insulation Medium Temperature Ambient Temperature Relative humidity Air ventilation

Because of condensation → Energy loss Damage to buildings and furniture Humidity smell

Energy saving Damage to Surrounding

ThermaSmartPRO 0°C = 0,0341 W/mK Calulation software



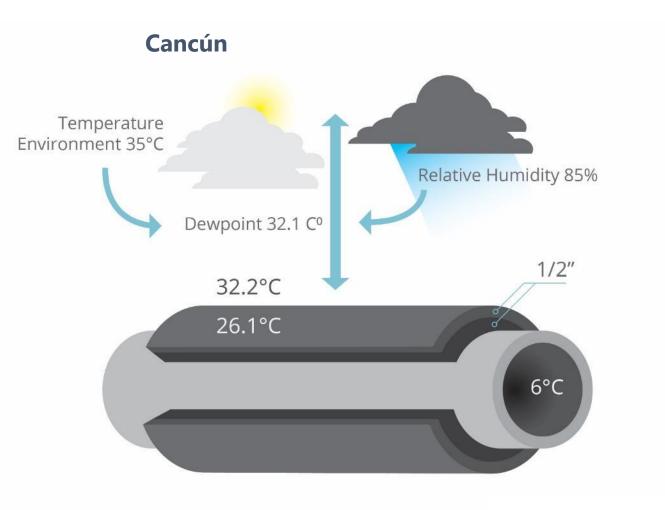


Condensation

To prevent condensation the surface temperature on the insulation should always be at least as high as, or preferably higher than, the dew point temperature of the ambient air.

ThermaSmartPRO 0°C = 0,0341 W/mK

Air Temperature Relative Humidity Dew Point

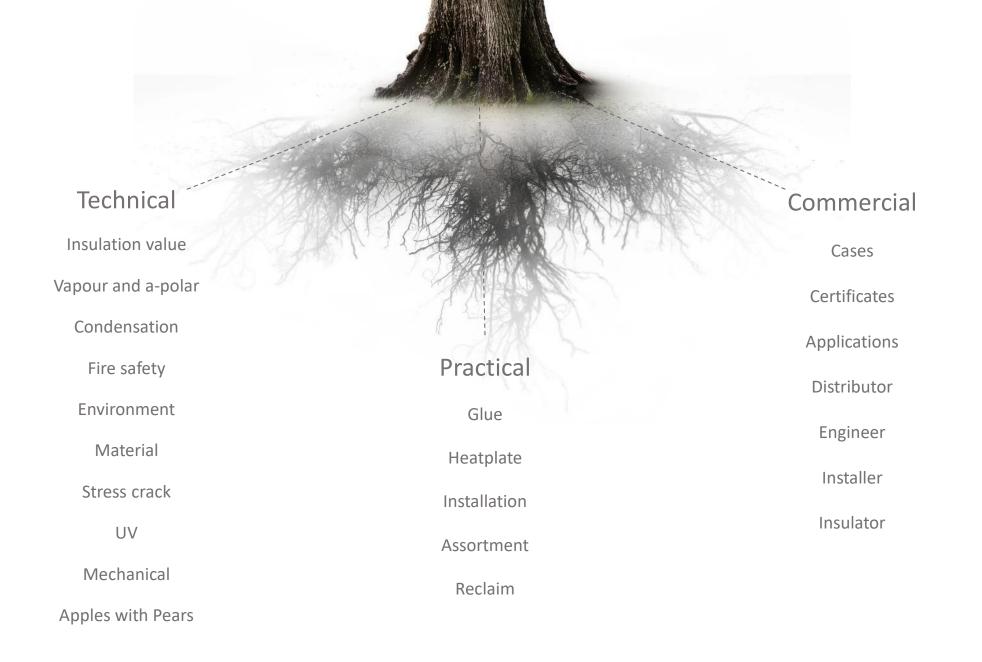


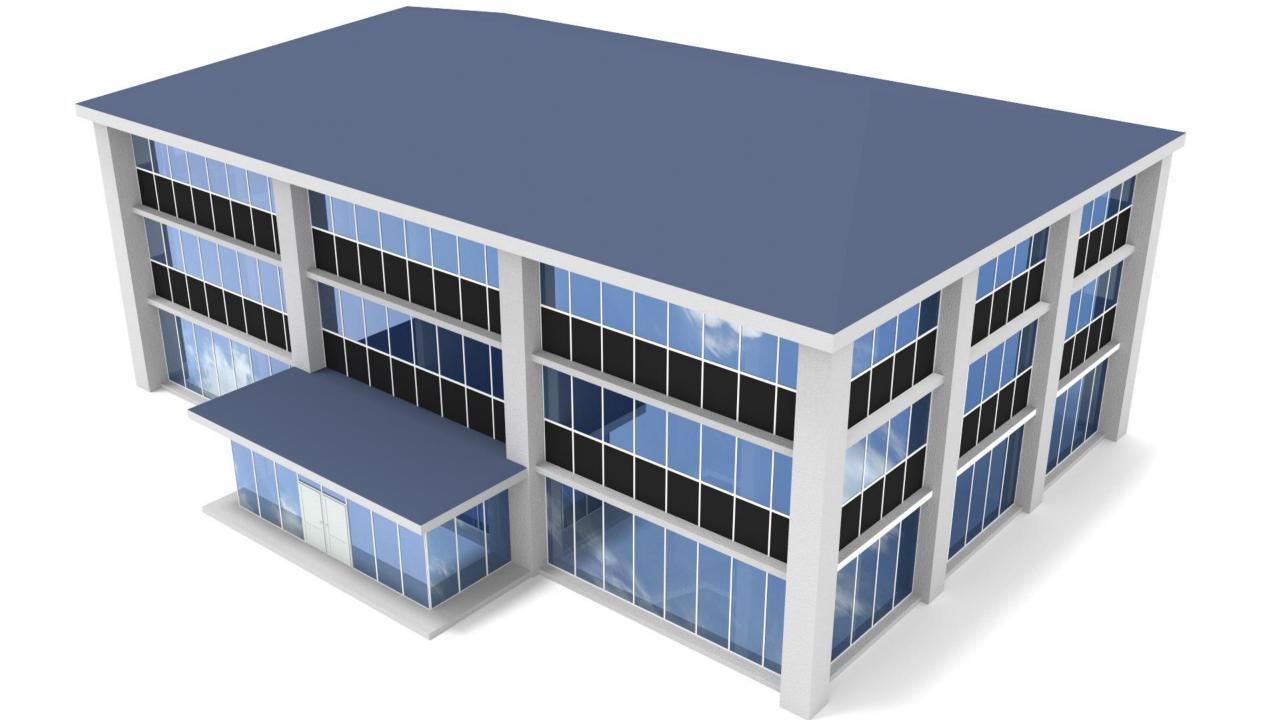
Condensation & Water-Vapour Transmission

Condensation on pipes will give corrosion problems and high maintaince cost.

















thermasmart PRO







thermasmart PRO

Fireclass: B_L **s1** d0 Thus the escape route will be visible!

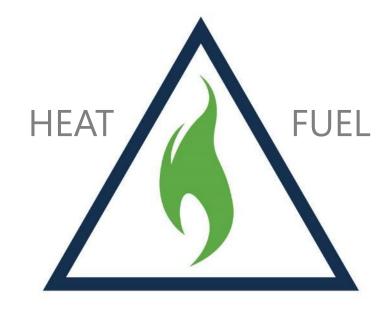
Fire Properties

Influenced by:

Fuel→PolymerOxygen→In airTemperature→IgnitionAvailability of Flame Retardants

Important for:

Safety of people Rescue of the building



OXYGEN

Values:

ThermaSmartPro is self-extinguishing $[B_L,S1,D0]$ ThermaSmartPro doesn't have burning droplets $[B_L,S1,D0]$ The smoke ThermaSmart Pro generates is very low in toxicity and has a low density!

Smoke density

Influenced by:

Polymer and (FR) additives Heat or Fire

Measured by:

Smoke Chamber / Light Sensor SBI (Single Burning Item EU standard)

Values:

ThermasmartPro smoke SBI $[B_L, S1, D0]$ ThermasmartPRO has a smoke density 3 times lower than rubber. The visibility in the room with smoke of the rubber was 3%, in the room with smoke of ThermaSmartPRO 27%



Smoke Toxicity

Influenced by:

Polymer and (FR) additives

Measured by:

IMOABD 0031 (measure toxicity)



Values:

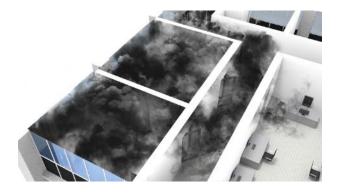
The smoke ThermaSmart Pro generates is very low in toxicity and has a low density!

Rubber produces smoke with high levels of toxic HCL and Cyanides

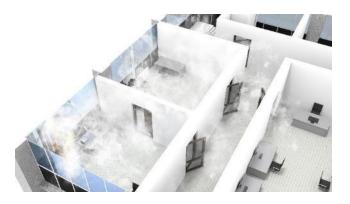
Chemical Worst case scenario	Results ThermaSmart PRO	Results Rubber	Limits IMO
CO Carbon monoxide	243	679	1.450 ppm
HBr Hydrogen Bromide	<10	<10	600 ppm
HCl Hydrogen Chloride	64	897	600 ppm
HF Hydrogen Fluoride	<5	\$	600 ppm
HCN Hydrogen Cyanide	<2	50	140 ppm
SO ₂ Sulfur Dioxide	<10	50	120 ppm
NO _x Nitrogen Oxide	<20	<20	350 ppm

What does it mean

Much more smoke generated by a rubber...



...compared to ThermaSmartPro

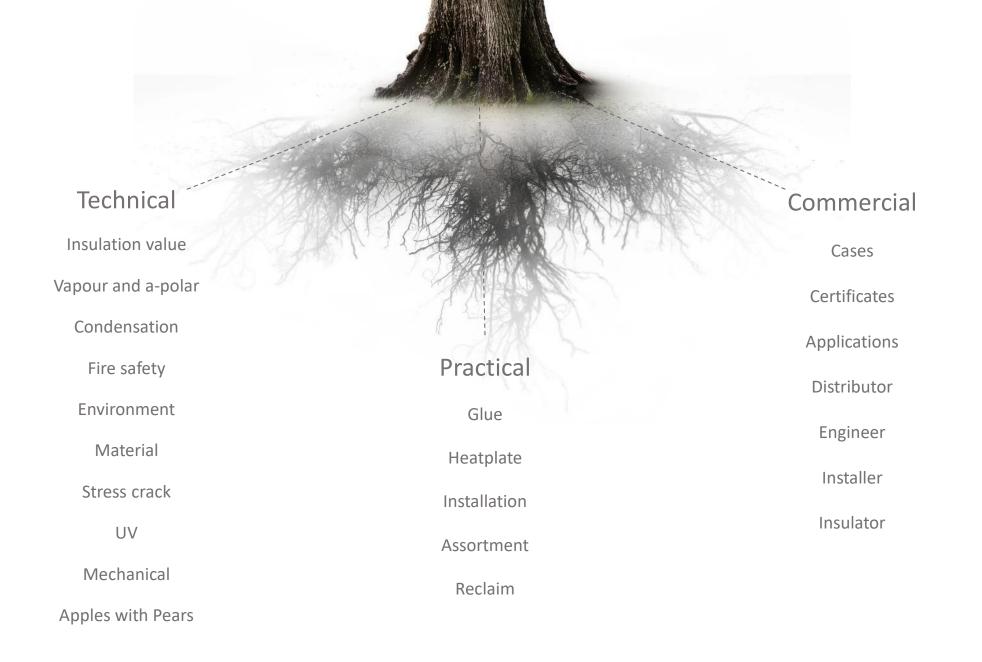


Visibility in the room that is burning with rubber is only 3%..... Where and how can I find the exit?!

The smoke ThermaSmartPRO generates is very low in toxicity

Rubber generates highly toxic smoke:

- Hydrogen Cyanides
- Chlorides
- Sulfur Dioxide

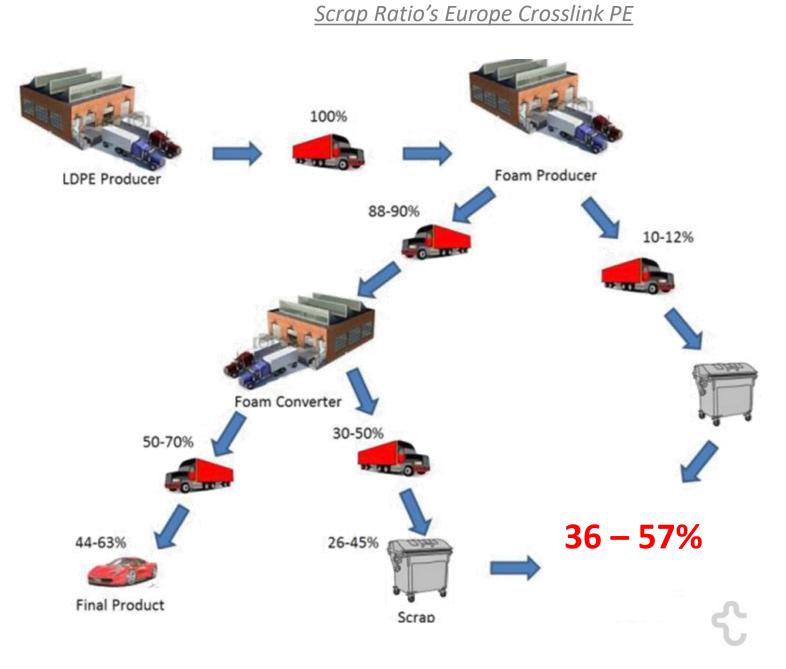


Environment

Thermasmart Pro sheet:

- Recycable
- (H)CFC free
- RoHS compliance
- REACH compliance
- EPD/LCA
- VOC compliance
- No Azodicarbonamide

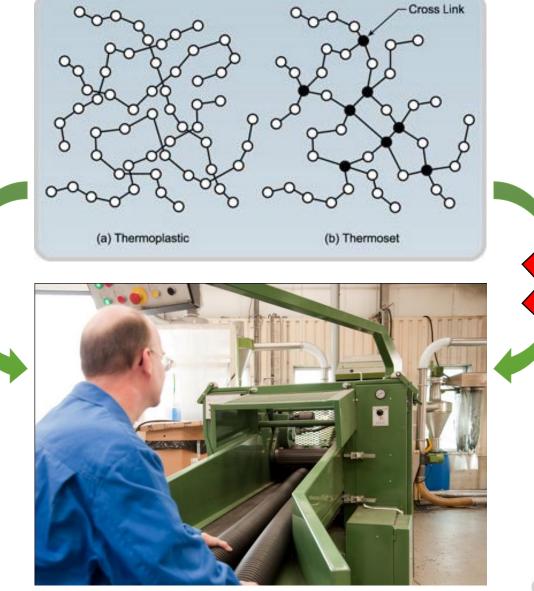




Recycling

- Influenced by:
 - Polymer type: Thermoplastic Thermoset / Crosslinking
- Value:ThermaSmartPRO:Thermoplastic = Fully recycable
 - Rubber: Crosslinking = not recycable





LICENSED MARKS:

CRADLE TO CRADLE

PRODUCTS

INNOVATION



Cradle to Cradle Certified™ Bronze

Thermaflex International Holding B.V

FOR THE BELOW LISTED CERTIFIED PRODUCTS ASSOCIATED WITH THE NAME: ThermaSmart PRO

eur B

Cradle to Cradle Products Innovation Institute



Only the following products are considered Certified Product(s) within the scope of this certification and the associated Trademark License Agreement:

ThermaSmart PRO Tubes, ThermaSmart PRO Sheet, produced by Thermaflex Netherlands B.V. or Thermaflex Izolacji Sp. z o.o. CRADLE TO CRADLE
PRODUCTS
INNOVATION



BRONZE

ThermaSmart PRO

ISSUED TO Thermaflex International Holding B.V

STANDARD 3.1

EXPIRES 21 March 2018

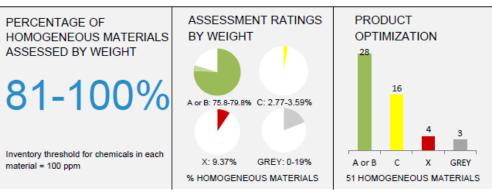
LEAD ASSESSMENT BODY EPEA GmbH

ASSESSED APPLICATIONS Manufacturing, indoor and outdoor usage, disassembling, recycling, incineration, landfilling

PRODUCTS COVERED ThermaSmart PRO Tubes, ThermaSmart PRO Sheet, produced by Thermaflex Netherlands B.V. or Thermaflex Izolacji Sp. z o.o.

PRODUCT OPTIMIZATION SUMMARY

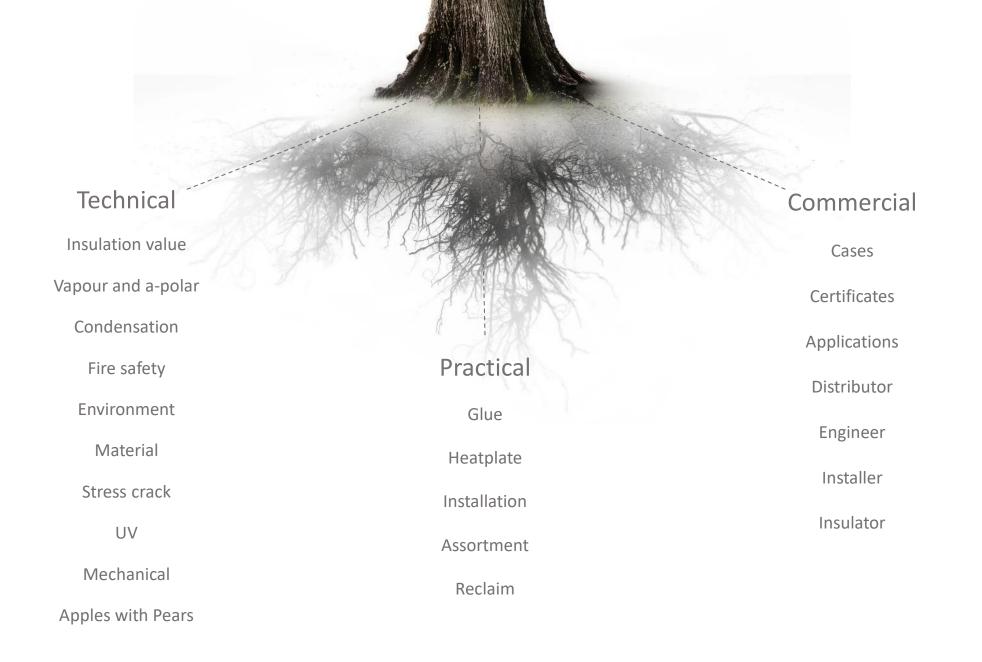
- ✓ Cradle to Cradle Certified™ Banned List compliant
- Material Health optimization strategy developed
- No exposure from carcinogens, mutagens, or reproductive toxicants
- Meets VOC emissions testing requirements
- Product is fully optimized does not contain any GREY or x-assessed chemicals
- Process chemicals have been identified and none are GREY or x-assessed



Certified under Version 3.1 of the Cradie to Cradie Certified™ Product Standard Use of Licensed Marks is subject to terms and conditions of the C2CPII Trademark License Agreement and Trademark Use Guidelines.

Cradle to Cradle Certified™ is a certification mark licensed by the Cradle to Cradle Products Innovation Institute

MI 102000



Material

Thermaflex products are exclusively made from modern plastics that are environmentally friendly in production, easy to recycle and upon combustion at end-ofliferance not teoxicontains:

➢ Polymer

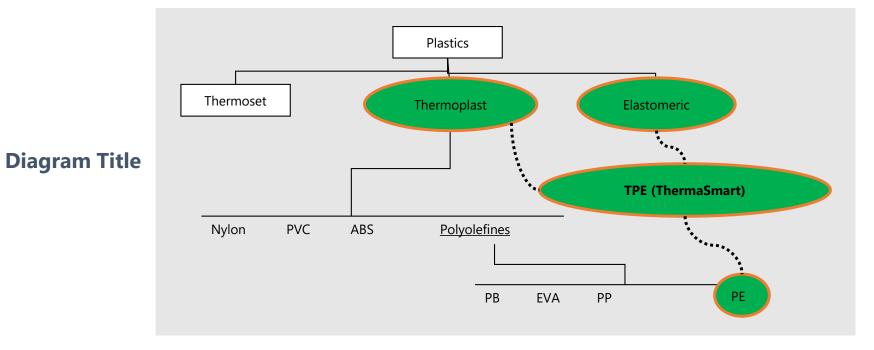
Cell Stabilizer

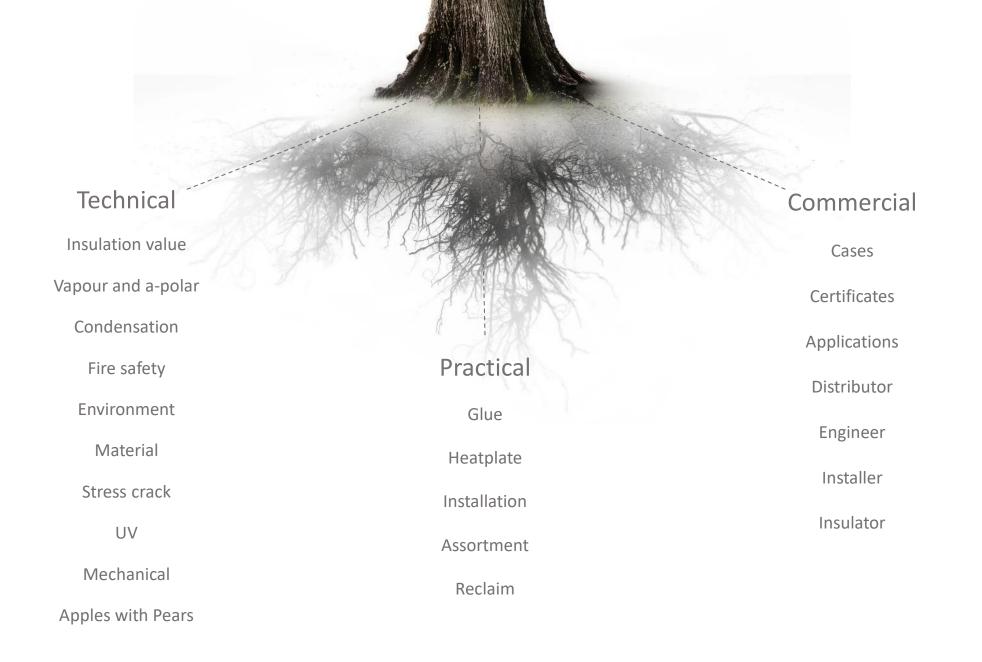
> Additives (*depending on*

desired properties)

➢ Foaming Agent (Isobutene)

➢ Nucleating Agent





Season Cracking

Influenced by:

Azodicarbonamide / Ammoniak (Blowing Agent of Foam) Water Availability of two kind of metals → Brass Couplings

What happens:

Ammoniak dissolves into water and reacts into Ammonium; Ammonium reacts with Brass, causing corrosion

Important for:

Values:

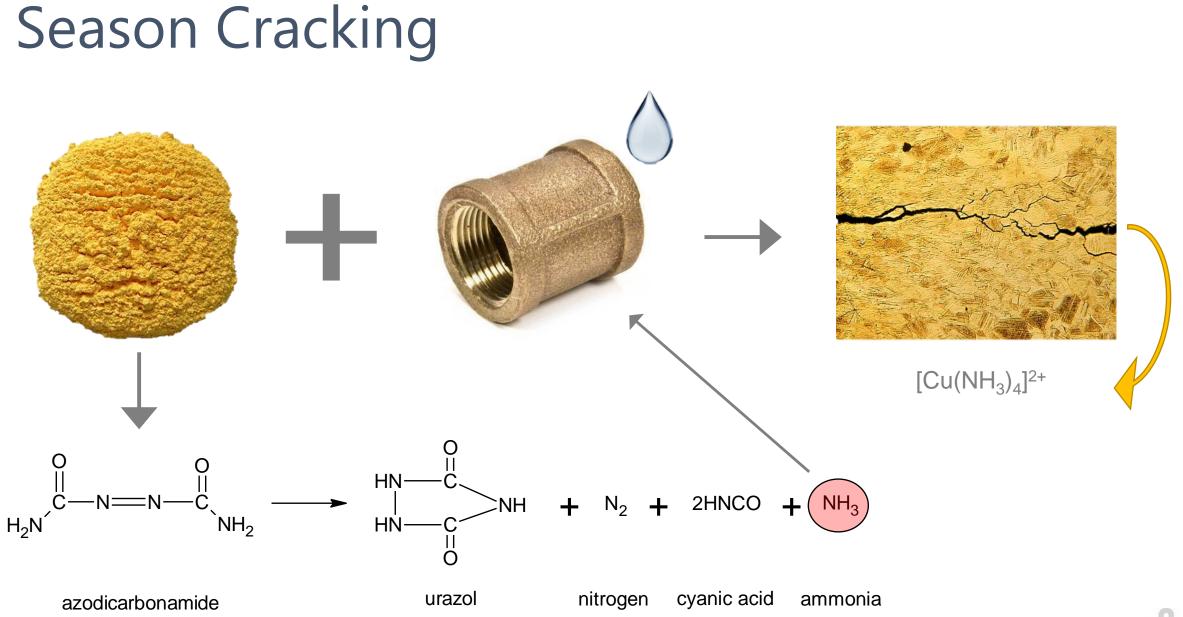
Durability of the system

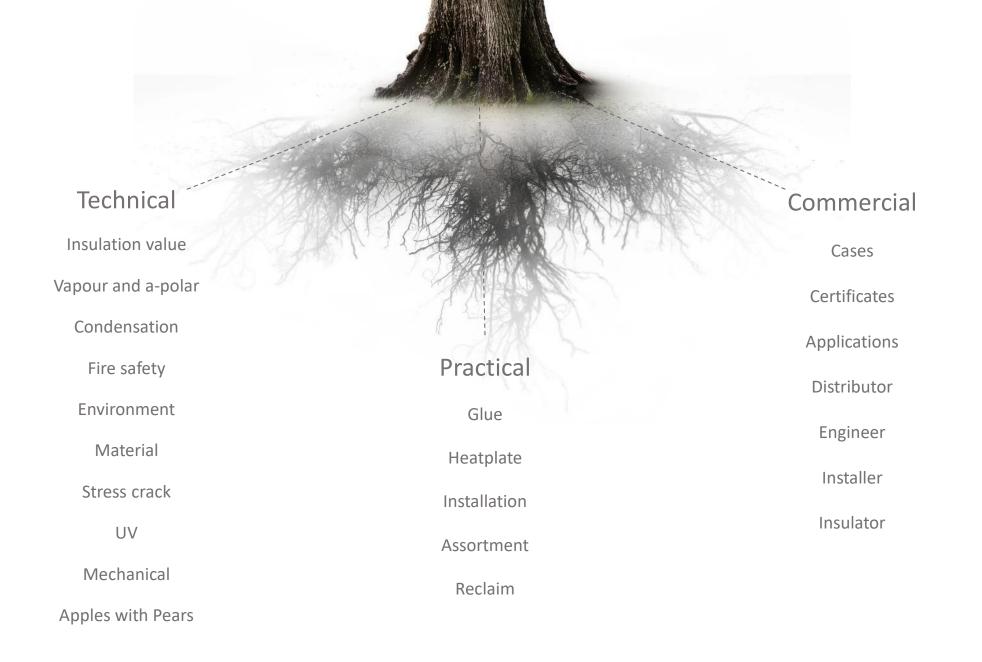
Not possible with ThermaSmartPRO Reason: Blowing Agent is Isobutane → no Ammoniak available

Possible with Nitrile or EPDM foames Reason: Azodicarbonamide \rightarrow Ammoniak available









UV Resistance

- Influenced by: Polymer-Backbone and additives Sunlight (Quantitative and Qualitative) Temperature (Quantity and cycle) Water (Quantitative and phase)
- What happens: Sun light attacks polymer Polymer chain breaks Polymer foam pulverizes
- Value: MC Foam → excellent resistance



Because: Saturated Polymer vs. Unsaturated

Availability of Carbon Black Availability of UV additives



UV Resistance

- Influenced by: Polymer-Backbone and additives Sunlight (Quantitative and Qualitative) Temperature (Quantity and cycle) Water (Quantitative and phase)
- What happens: Sun light attacks polymer Polymer chain breaks Polymer foam pulverizes
- Value: ThermaSmartPRO \rightarrow excellent resistance

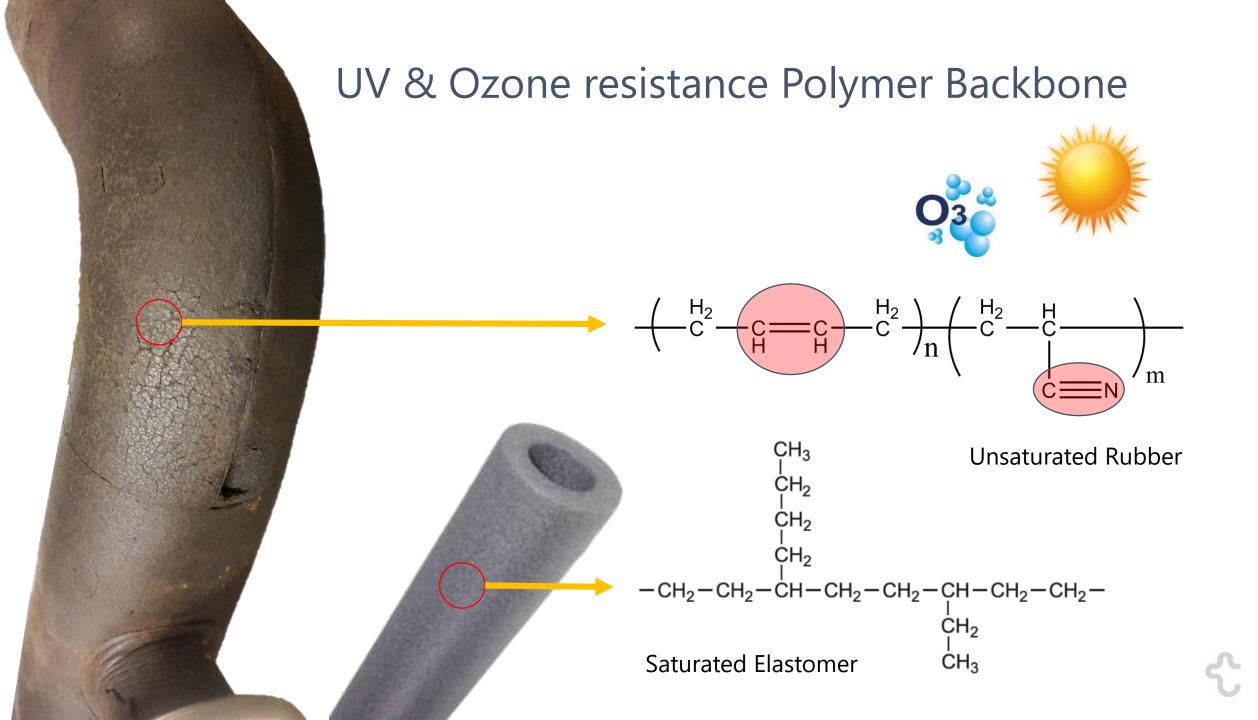
Because:

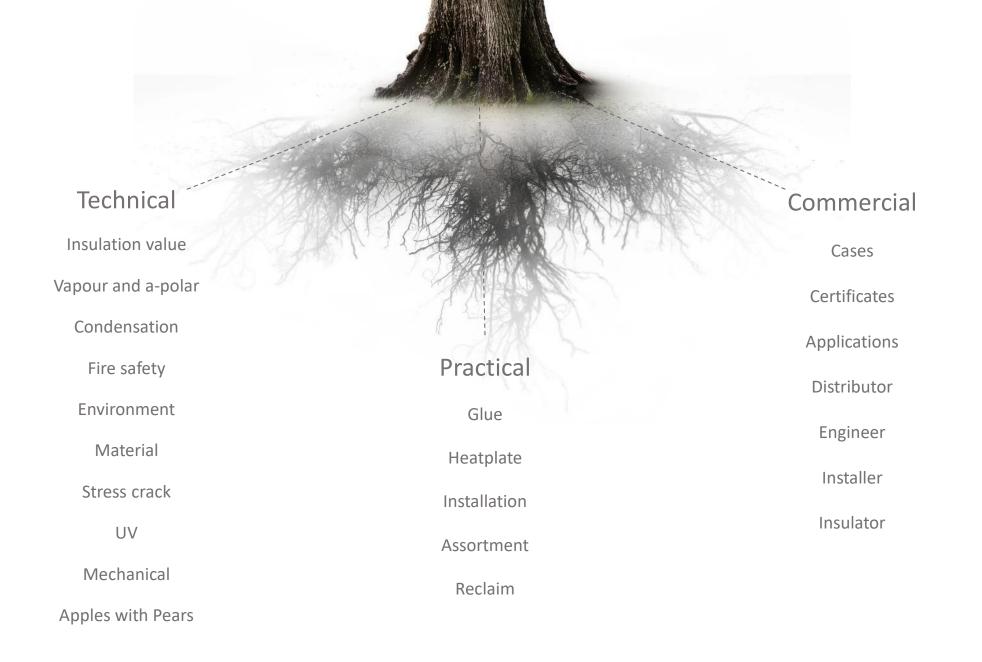
Saturated Polymer vs. Unsaturated Rubber Availability of Carbon Black Availability of UV additives

Thermasmart Pro Insulation



UV damage Rubber





Mechanical Properties

Influenced by:

Polymer & additives Foam structure

Measured by:

Stress-Strain Equipment (value = %)

Important for:

Application of material Resistance against damaging

Value:

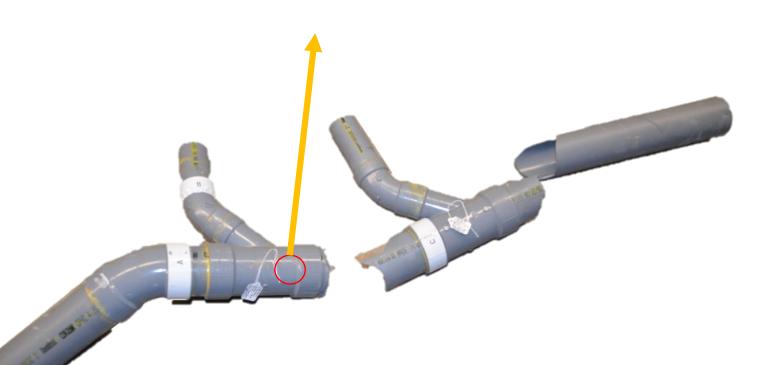
ThermosmartPRO is based on a blend of Thermoplastic Elastomeric Polymers

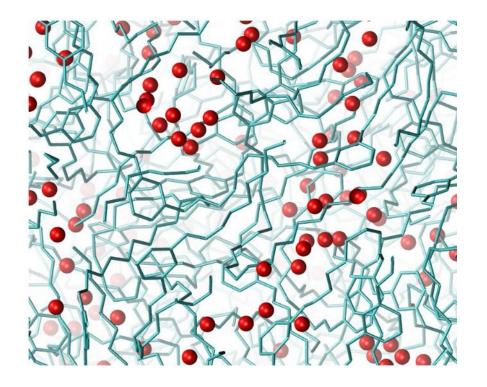


Mechanical Properties Plasticizers

Plasticizers are not chemically bound to the base polymer so they can easily leach and evaporate. This will reduce the flexibility of the product over time.

PVC and Rubber= Plasticizers to improve flexibilityThermaSmartPRO = No plasticizers





Mechanical Properties [TSPRO vs. Rubber vs. Crosslink]

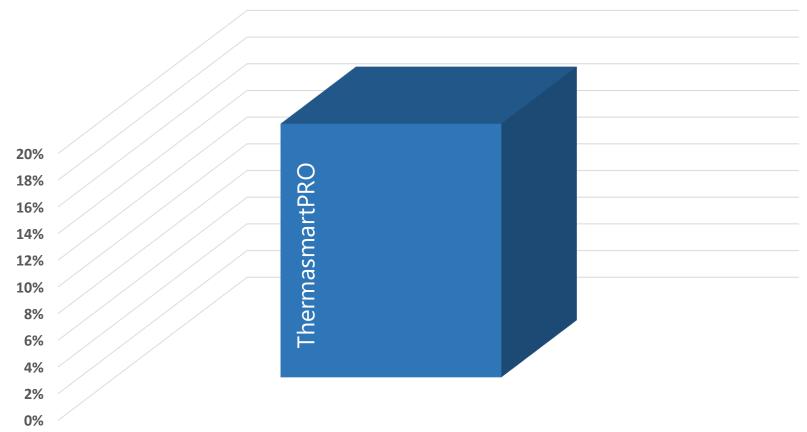
120% 500 450 100% 400 Tensile Strength (kPa) 300 120 120 120 80% Elongation (%) **Thermasmart PRO ThermasmartPRO ThermasmartPRO** ThermasmartPRO 60% 40% 100 20% 50 0 0% **Tensile Strength - MD Tensile Strength - TD Elongation - MD Elongation - TD**

Tensile strength

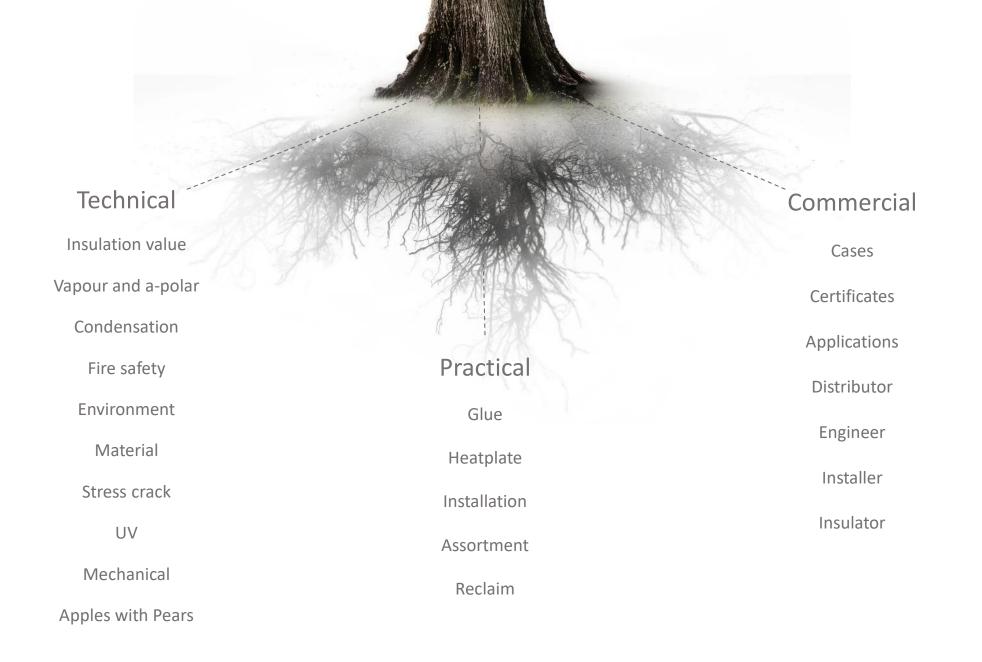
Elongation

Mechanical Properties [ThermaSmart Pro]

Compression set



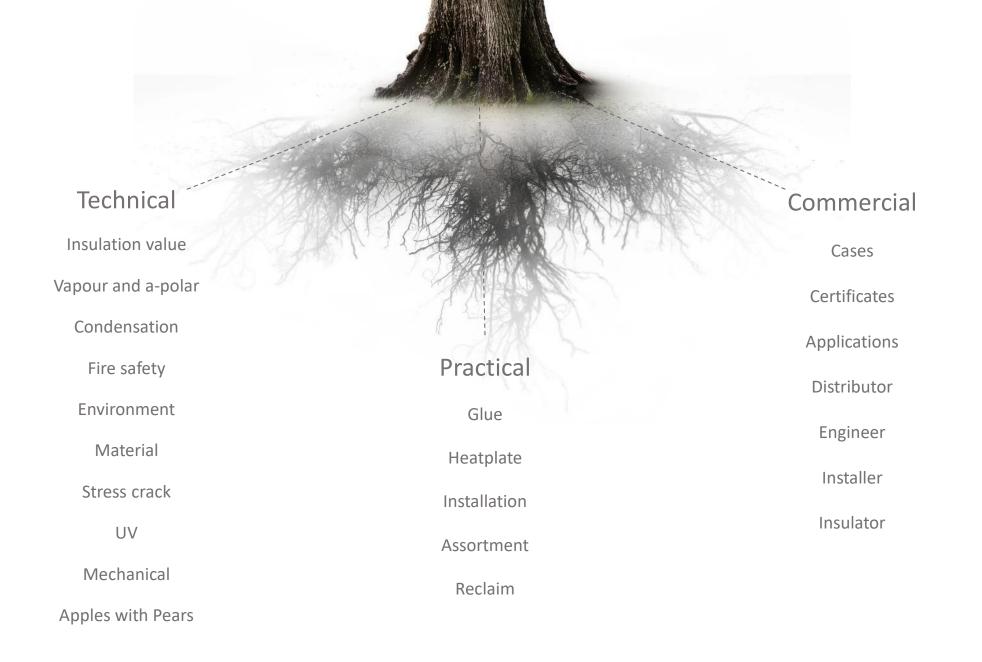
Compression set 50% - 23°C for 72 hours



Apples with Pears

Rubbers - Thermoplastics

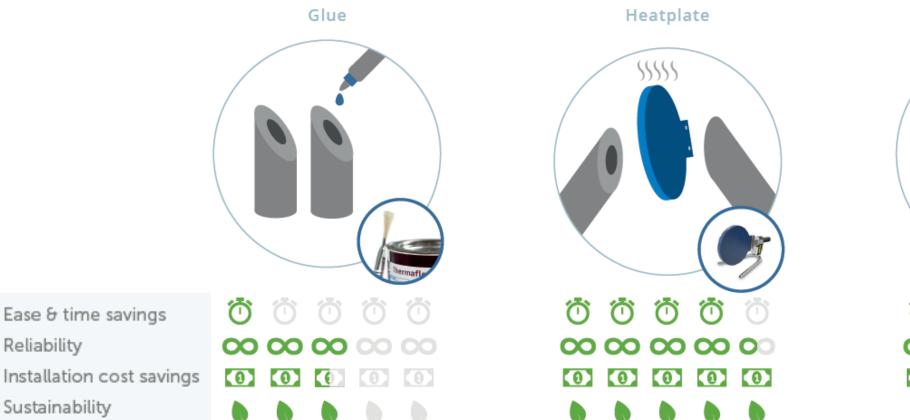
Test	Thermasmart Pro	A-Brand Rubber	K-Brand Rubber	PE
Thermal Conductivity	0.034 W/mK at 0°C	0,036 W/mK at 0°C	0.034 W/mK at 0°C	0.037 W/mK at 0°C
Density	30 kg/m ³	50 – 100 kg/m ³	50 – 100 kg/m ³	Not declared
Smoke density (SBI)	BL-S1-D0	BL-S3-D0	BL-S3-D0	Not declared
Smoke Toxicity Cyanides (IMO)	<2ppm	50ppm	50ppm	Not declared
Smoke Toxicity HCL Chloride (IMO)	64ppm	897ppm	897ppm	Not declared
Water Vapor Permeability	10000 μ	7000 µ	10000 µ	Not declared
Water absorption	0.05 kg/m3	Not declared	Not declared	Not declared
Temperature limit	-80 / 95 °C	-50 / 110 °F	-50 / 110 °C	- 73 / 99 °C
Cradle 2 Cradle	Yes	No	No	No
EPD	Yes	Yes	No	No



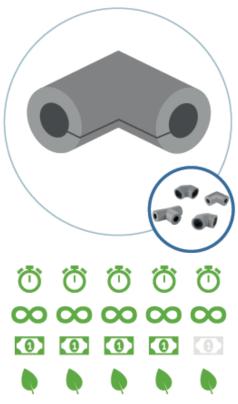
Welding your system

Craftsmanship in the forefront

Reliability



Readymade



Bringing back craftsmanship in insulation Prefab it yourself



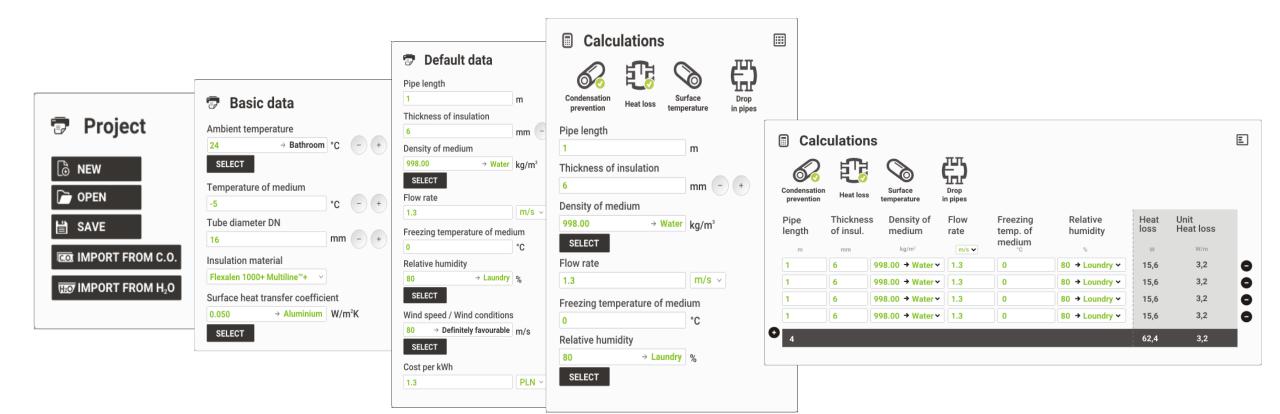






Design Installation Performance

Thermaflex Insulation Calculator





End users

For end users who are unsatisfied with:

- Underperformance of HVAC because of poor insulation (condensation and excessive discomfort and energy loss)
- Resulting in high maintenance and repair costs
- Health and safety risks for inhabitats

ThermaSmart PRO offers a solution which:

- Guarantees a rocksteady performance over long lifetime
- Is Cradle to Cradle Certified ™ Bronze and Material Health Certified ™
- Hardly produces any toxic smoke in case of fire



Contractors

For contractors who are unsatisfied with:

- Complaints and repair work (€) after job is finished
- Stress crack corrosion initiated;
- The health liability risks posed by the chemicals used in the products he works with (VOC's and glue fumes)
- The additional cost of cladding

ThermaSmart PRO offers a solution which:

- Is resistant to the wear and tear during the installation works
- Guarantees a reliable HVAC installation
- Is Cradle to Cradle Certified [™] Bronze and Material Health Certified [™]
- Is as fast to install as other materials, because of prefab possibilities
- Does not need after-treatment, due to high mechanical strength



Distributors

For distributors who are unsatisfied with:

- Non-compliance with LEED and other sustainable certifications and/or requirements from building owners and/or other stakeholders
- No real alternative for rubber
- Customer complaints and claims (repair work)
- Transport damage
- High stocks due to wide variety of insulation materials for different applications

ThermaSmart PRO offers a solution which:

- Ensures sustainability in their assortment
- Tackles condensation problems
- Enables a one stop shop with other SIG products combined Logistic and credit facilities via SIG
- Is a universal solution suitable for any application (Heating, Cooling, Ventilation, Sanitary and Refrigeration)

Value to End User	Value to Contractor	Value to Distributor
 Superior moisture resistance 100% "Green" product 100% Recyclable Weather resistant High international Fire ratings Excellent health ratings High durability Total benefit of ownership 	 Faster Composed on non-toxic materials Healthy during installation Weather resistant Training and Project support Mechanical strength One solution for many applications Not initiating stress crack corrosion 	 Healthy during installation Production takes place in only one machine Can be recycled in its own process Composed of non-toxic materials One solution for more applications (less stock) One stop shop @ SIG

Why EU customers should buy Thermasmart Pro?



Different Climates – one solution for all, Thermasmart pro

Customers of pipe insulation should no longer take for granted:

- Condensation due to damaged skin of rubber/mineral wool/glassfiber/pur, or water absorption
- That large corporations lobby away dangerous facts (that toxicity has been removed from certification requirements)
- That sick building syndrome can occure to unsuitable materials being used inside building/homes/schools etc.

References



Court of Justice – The Hague

Thermasmart Pro for cooling, sanitary and heating



Symfonie – Amsterdam Thermasmart Pro for cooling, sanitary and heating



Jubi – The Hague

Thermasmart Pro for cooling, sanitary and heating

References



JW Marriott - New Delhi India

- Thermasmart Pro for cooling and sanitary
- Thermasmart Pro Sheet for ventilation



Ritz Carlton - Cancun Mexico Thermasmart Pro for cooling

• Thermasmart Pro Sheet for ventilation



JW Marriott - Cancun Mexico Thermasmart Pro for cooling

• Thermasmart Pro Sheet for ventilation

Marriott. HOTELS & RESORTS

Approved by:

Terry C. Smith VP Engineering and Technical Services Marriott International Architecture & Construction Division





Hilton Panama

• Thermasmart Pro for cooling





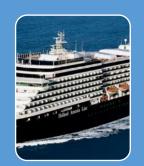
Waldorf Astoria Panama
Thermasmart Pro for cooling

References Hyatt Hotels



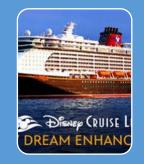


Safe sailings



Holland America Line

• Thermasmart Pro selected for 2 pilot projects to remove condensation (rubber) problems



Disney Cruises

• Thermasmart Pro selected for a pilot project to remove condensation (rubber) problems

Green shopping





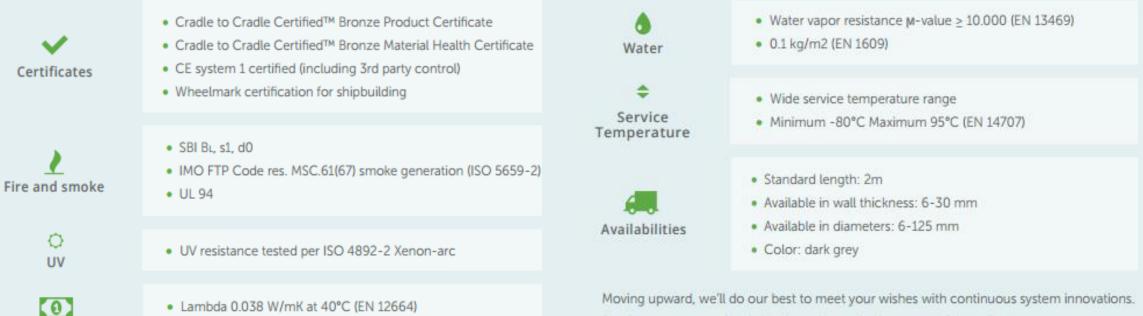
Walmart

- Over a 100 stores supplied in Mexico
- Key USP Stress Crack Corrosion / condensation



Expansion into Central America with Walmart, Hill Phoenix and Owens Corning

Above and beyond industry standards



Lambda 0.034 W/mK at 0°C (EN 12664)

Insulation

For the most up-to-date info, please have a look on www.thermaflex.com

At Thermaflex, we ensure our solutions should leave a positive mark on the world

This certifies it





Thank you! Please share your thoughts.

Let's connect!

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www.thermaflex.com







taking care of energy and environment



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