

Forza Global Water Crimp Specification Document

Supply and install Forza Water Crimp or equivalent.

Fittings to be solid forged DR brass fitting with copper crimp ring.

Water Crimp to have BLUE identification ring on fitting.

Crimp ring to be a removable copper ring.

Crimp fittings to be supplied with a longer barb/crimp ring to be a minimum length.

Barb/Crimp Ring: 16mm fitting =20mm, 20mm fitting =21mm, 25mm fitting =25mm, 32mm fitting =28mm.

The above dimensions will ensure maximum contact between fitting and pipe.

All fittings must possess viewing ports on the copper ring to ensure full insertion depths.

Fittings to be used in conjunction with FORZA PE-Xa PN20 Piping.

Piping applications include potable water (Black) hot water (Red) rainwater (Green) and recycled water (Lilac).

Fittings and Pipe to comply with Australian Standards (AS2492 pipe & AS2537 fittings) and are watermark approved and fully warranted for 50 years.

It is the responsibility of the installer to check the tool and associated inserts are calibrated and serviced.

