

Forza Copper V-Press Water & Gas Specification Document

Pressure services shall utilise Forza Copper V-Press fittings or approved equivalent in function and quality.

Forza Copper V-Press Fittings shall conform to AS3688:2016 Water supply & gas systems-Metallic fittings and end connectors.

Forza Copper V-Press Fittings must only be used in conjunction with type A and type B copper tube manufactured to AS1432

Fittings to carry up to date Australian WaterMark certification. Watermark to be clearly visible on inspection.

Each fitting carries leak detection to identify unpressed fittings through controlled pressure testing. This applies to EPDM, FKM & HNBR o-rings.

Protocols for pressure testing are as follows:

Testing for the Forza Copper V-Press system must be carried out in accordance with AS/NZS 3500 testing protocols (water).

Testing for the Forza Copper V-Press system must be carried out in accordance with AS/NZS 5601 testing protocols (gas).

Press fittings must be installed as per manufacturer's instructions and only by a certified installer.

Forza recommends the use of tooling as listed in our [technical catalogue](#). It is the responsibility of the installer to check the tool and associated pressing jaws are calibrated and serviced.

