



NO.	NAME OF PARTS	QTY.	MATERIAL
66	PACKING STRAINER	1	CORK
64	UNION	1	MALLEABLE IRON
62	SCREW	1	ST. STEEL
60	RELIEF SPRING RETAINER	1	ST. STEEL
59	RELIEF SPRING HOLDER	1	ST. STEEL
57	LEVER	1	STEEL
55	LEVER PIN	1	STEEL WIRE
53	VALVE DISC	1	ST. STEEL
52	VALVE RUBBER	1	BRASS
51	ORIFICE	1	N.B.R
50	DIAPHRAGM	1	BRASS
49	DIAPHRAGM DISC	1	N.B.R
48	RELIEF SPRING	1	AL. PLATE
47	ADJUSTING SPRING	1	ST. STEEL
46	SCREW	2	PLANO CARBON STEEL
45	DIAPHRAGM STEM	1	ZINC DIE CASTING
44	ADJUSTING SCREW	1	PLASTIC
43	COVER	1	ALLOY DIE CASTING
42	BODY	1	ALLOY DIE CASTING
40	NUT	1	BRASS
39	SIGNAL A	1	PLASTIC
38	RETAINING RING	1	BRASS
37	SIGNAL SPRING	1	SPRING STEEL
36	SIGNAL B	1	ST. STEEL
35	DISPLAY WINDOW	1	PLASTIC
34	CAM STEM	1	PLASTIC
33	SIGNAL HOLDER	1	BRASS
32	STRAINER	2	ST. STEEL & BRASS PLATE
31	FLANGE	2	ST. STEEL
29	DATA PLATE	2	AL. PLATE
28	SCREW	1	ST. STEEL
27	SCREW	1	ST. STEEL
26	SCREW	2	LOW CARBON STEEL
25	SCREW	4	LOW CARBON STEEL
24	SCREW	1	N.B.R
23	LEVER PIN	2	ST. STEEL
22	VALVE RUBBER	2	N.B.R
21	VALVE DISC	2	BRASS
20	CAP	1	PLASTIC
18	VALVE STEM	2	ST. STEEL
17	ORIFICE	2	BRASS
16	CAM	1	ALLOY DIE CASTING
15	O-RING	1	N.B.R
14	CHANGE OVER HANDLE	1	PLASTIC
13	COUNTER SPRING	2	ST. STEEL
12	ADJUSTING SPRING	1	STEEL WIRE
11	DIAPHRAGM DISC	1	STEEL PLATE
9	DIAPHRAGM DISC	1	STEEL PLATE
8	DIAPHRAGM STEM	1	BRASS
7	LEVER	2	ST. STEEL
6	COUNTER SPRING	2	ZINC DIE CASTING
5	DIAPHRAGM	1	N.B.R
4	COVER	1	ALLOY DIE CASTING
3	BODY	1	ALLOY DIE CASTING
2	NAME OF PARTS	1	MATERIAL

AX-20A

ASSEMBLY DRAWING

SCALE: 1:2 DATE: MAR.2.2016 APPD BY: S. WAKAHIGASHI CHKD BY: A. HIRAYAMA DIM. m/m

VIEW NO. AX-20A-E

DESIGNED BY: Y. ORITAKA DRAWN BY: Y. ORITAKA

SECTION A-A

NO. NAME OF PARTS QTY. MATERIAL

68 PLATE 1 RESIN

67 STICKER 1 RESIN

