

## **Installation Instructions**

Thank you for purchasing a UTV enclosure manufactured in the USA with pride by GCL UTV. Your enclosure is made of heavy duty fabric that is water repellent and resistant to mildew, ultra-violet rays and abrasion. With proper installation and care you can expect many years of service from your 3SI UTV enclosure.

#### SOME IMPORTANT NOTES BEFORE GETTING STARTED....

- The enclosure attaches to your UTV's cab frame with Velcro. The technical term for Velcro is hook and loop.
  Loop is the soft side and hook, the rough side. Loop has been sewn into the enclosure at various points.
  Adhesive hook has been supplied to attach to your cab frame, corresponding to the sewn-in loop. If you struggle with placement of the adhesive hook, with the enclosure held to the cab frame, note the locations of the sewn-in loop. The adhesive hook is attached to the cab frame at those locations.
- The adhesive hook should be applied at a temperature of 60 degrees or above. For maximum adhesion, when the adhesive hook is in place, allow the adhesive to cure for 24 hours before attaching the loop to the hook.
- Clean the surfaces the adhesive hook will be attached to before beginning installation. A light cleaning with mild soap and water is best. A little Windex works great. Do NOT wax or clean with a compound that leaves the frame slick. The adhesive hook will not stick to a slick surface. Again, a light cleaning is best.
- Your enclosure is not a one size fits all product. The enclosure was designed and manufactured specifically for your model UTV. As a result, the enclosure should fit square and snug to the cab frame.
- Periodic cleaning of your enclosure with mild soap and water is recommended to minimize accumulations of dirt.
- Clean the vinyl windows with mild soap, water, and a soft cloth to avoid scratches. DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS OR CHEMICALS TO CLEAN VINYL WINDOWS.
- Clean your enclosure and allow it to dry before removing for storage. <u>Never fold your enclosure to store</u>. Roll the enclosure to avoid creasing the vinyl windows. Creases in the vinyl windows cannot be removed. <u>CREASING</u> <u>THE VINYL WINDOWS VOIDS ALL WARRANTIES AND GUARANTEES.</u>
- The only enclosures manufactured by 3SI UTV that can be hauled when installed are Lexan windshields, full cab enclosures, and door/rear window combos with top and windshield installed. However, the enclosures should be tied down before hauling. Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. REMOVE ALL OTHER ENCLOSURES BEFORE HAULING.

### PLEASE READ AND FOLLOW THE DETAILED INSTRUCTIONS THAT ARE ATTACHED.



### Yamaha Rhino Full Cab for Hard Windshield Enclosure Installation

You have just purchased the best Enclosure for your Utility Terrain Vehicle available on the market today. Your Enclosure is made of Heavy Duty Fabric that is Water Repellent and resistant to Mildew, Ultra-Violet Sun Rays and Abrasion. With proper installation and care you can expect many years of long lasting fit, color and service life from your **3SI UTV Cab Enclosure**.

ADHESIVE VELCRO KIT CONTENTS		
Reference	Quantity/Size	Placement
Step 3	1-42"	Bottom of rear panel-horizontal
Step 4	2-8"	Rear roll bar uprights-vertical
Step 5	2-32"	Front roll bar uprights-cut to accommodate windshield clamps
Step 6	2-6"	Front/middle of wing-horizontal
Step 7	2-8"	Front of wing-vertical
Step 8	2-7"	Back/lower portion of doors-horizontal
Step 9	2-8"	Back/bottom portion of doors-horizontal
Step 10	2-25″	Bottom of door panels-Horizontal
Step 11	1-50″	Top of windshield-OPTIONAL

Step 1: Remove your 3SI UTV Cab Enclosure and Adhesive Velcro kit from the shipping box.

Note: before applying adhesive Velcro Strips to your vehicle, surfaces should be free of dust, dirt and oil.

Your existing hard windshield must be removed to install your enclosure. BEFORE REMOVING YOUR WINDSHIELD, MARK THE LOCATION OF THE WINDSHIELD CLAMPS ON THE FRONT ROLL BARS. THE WEBBING/VELCRO TAB RUNNING THE LENGTH OF THE FRONT ROLL BARS MUST BE CUT TO ACCOMMODATE THE WINDSHIELD CLAMPS.

**Step 2:** Place the cab enclosure over the frame. Align and square the enclosure to the frame. Note the sewn-in Velcro strips on the enclosure. The Adhesive Velcro strips will be attached to the cab frame to correspond to the sewn-in strips.

**Step 3:** Remove the clear plastic backing from the 42" Velcro strip and adhere to the Rear Lower Rear Cab Frame back panel lip – adhere Velcro strip to the top of the Lip.

**Step 4:** Remove the clear plastic backing from the 8" Velcro strips and adhere to the Rear Roll Bar Posts at 6 inches above the bottom of the bolted Roll Bar section as shown in figure 3.1. Note: Velcro Strips should face away from the cab.



Figure 4.1

**Step 5:** Cut each of the 32" adhesive Velcro strips as needed to fit between your windshield clamps on the front roll bar uprights. After each are cut, remove the backing and adhere vertically to the inside edge of the front roll bars.

**Step 6:** Remove the clear plastic backing from the 6" Velcro strips and adhere horizontally around the front side lower frame 9 ¼ inches below the Roll Bar bolt connecting section as shown in figure 5.1.



**Step 7:** Remove the clear plastic backing from the **8**" Velcro strips and adhere front of the wing in the area shown below to match the sewn-in Velcro.



Step 8: Remove the clear plastic backing from the 7 inch Velcro strips and adhere to the Rear Lower Body side panel center rib as shown in figure 8.1.



#### Figure 8.1

**Step 9:** Remove the clear plastic backing from the 8" Velcro strips and adhere horizontally to the bottom back corner of the side panel.

**Step 10:** Begin attaching the enclosure by first squaring the back of the Enclosure to the Rear of the Cab frame and attaching the Rear Enclosure Velcro tab to the installed 42" Velcro strip on the top of the Lip of the Rear Cab Frame Back Panel as shown in figure 10.1 Note: you will need to press the Rear Enclosure down on the Sticky Velcro Strip that you installed on the top of the Lip



#### Figure 10.1

**Step 11:** Pulling upward & outward on the 8" Rear Roll Bar Post Enclosure Velcro Tabs, attach Rear Roll Bar Post Enclosure tabs to installed 6" Velcro Strips as shown in figure 11.1. This should straighten out the back window section of the Enclosure.



**Step 12:** Attach front side lower Roll Bar Frame Velcro Tabs to installed 6 inch Velcro Strips by wrapping the tab around the Roll Bar Frame and Velcro Strip as shown in figure 12.1.



#### Figure 12.1

**Step 13:** Pulling the Enclosure outward and downward toward the front of the vehicle attach the 32" Enclosure Windshield Velcro tabs to the Front Roll Bar Post upright Velcro strips as shown in figure 13.1. Note: you will need to cut out sections of these tabs to accommodate your hard windshield clamps. Simply mark the position of your hard windshield clamps on the Velcro tab and cut out a 2" section with household scissors being careful not to cut the binding. Using a lighter slightly burn the frayed ends to prevent further fraying. See figure 13.2, 13.3 and 13.4.



Figure 13.1

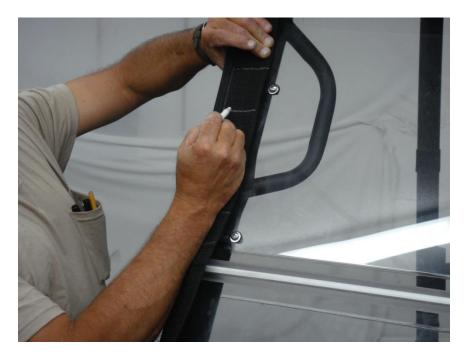


Figure 13.2 - Mark the Windshield Velcro Tabs for hard windshield Clamp locations



Figure 13.3 – Cut a 2" section out around where your clamps will be positioned on the Velcro Tab – be careful not to cut the binding



Figure 13.4 - Carefully burn the frayed thread around the cut area with a lighter.

**Step 14:** Zip Doors closed and attach 10" Magnet, 7" Door Rear Bottom, 6" Cowl Side lower front and 6" Front side lower Roll Bar Frame Velcro Tabs to respective Velcro Strips as shown in figure 14.1.

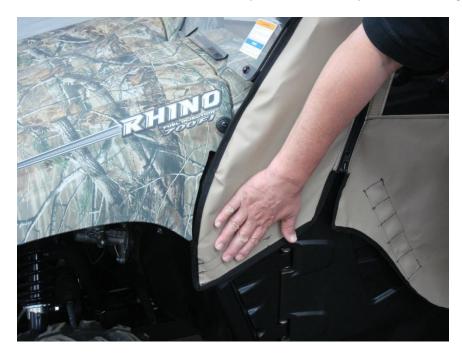


Figure 14.1

**Step 15:** Repeat all steps necessary until the Enclosure fits snug to the vehicle roll bar structure and front and rear windows are tight as shown in figure 15.1



#### Figure 15.1

**Step 16:** Install / Replace Hard Windshield at this time. Refer to your 3SI UTV Polycarbonate Windshield Kit Instructions to install your 3SI UTV Lexan Windshield. Place the 50" Velcro Strip horizontally across the top of the windshield and attach Top windshield Velcro tab.

See enclosed Product Care sheet for instructions on how to properly care for your 3SI UTV Enclosure.



# **Care Instructions**

### Heavy Duty Marine and Mil-Spec Military Fabric Cleaning

All 3SI UTV Enclosure Heavy Duty Marine and Military Camo fabrics are guaranteed against excessive loss of color or strength under normal exposure and use conditions. Periodic cleaning with a solution of 4 ounces of bleach and 2 ounces of soap (NOT DETERGENTS) in one gallon of water is recommended to minimize accumulations of dirt, bird droppings and other contaminants which can support surface mildew and stain fabric.

### Soft Vinyl Window Cleaning

3SI UTV Enclosure Vinyl Windows will remain clear and provide great visibility under normal exposure conditions if properly cleaned. Periodic cleaning with a solution of 1 ounce of soap in one gallon of water is all that is needed to maintain good window cleanliness and visibility. Caution: DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS or CHEMICALS OF ANY KIND TO CLEAN VINYL WINDOWS AS THESE WILL CLOUD THE WINDOWS. ALSO, NEVER RUB WINDOWS WITH A DRY CLOTH OR RAG.

### **Storage Recommendations**

Before removing the 3SI UTV Enclosure from your vehicle for storage, clean the Fabric and Vinyl Windows thoroughly as indicated above. Any dirt remaining on the Enclosure may scratch Vinyl Windows while in storage. Once the Enclosure has been cleaned it should be placed on a large flat surface. Lay the Enclosure out so that Vinyl Windows are in a flat position. Fold the doors over the rear panel first then fold the top and windshield on top of the doors keeping the Vinyl Windows flat. Caution: <u>FOLDING VINYL WINDOWS</u> <u>WILL CAUSE PERMANENT CREASE DAMAGE AND WILL VOID ALL WARRANTIES</u>. Once the Enclosure is folded keeping all Vinyl Windows flat, begin rolling the Enclosure into an 8" roll. Place the 8" roll into a box and store at normal room temperature. To ensure long life of your enclosure it is best not to store in extreme temperatures.

### Hauling

The ONLY products manufactured by 3SI UTV that can be hauled while installed are the hard windshields, full cab enclosures, and door/rear window combos with top and windshield installed. <u>However, the full cab enclosures and door/rear window combos should be tied down before hauling</u>. Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. NEVER HAUL INSTALLED SOFT TOPS, WINDSHIELD TOP COMBOS, AND SUMMER CABS. **REMOVE BEFORE HAULING**.