

POLARIS RZR PRO DOOR INSERTS

Hardware Kit		
Hardware	Description	Qty
	3/8 SELF TAPPING BOLT	14
	10" VELCRO STRAP	6
	12" VELCRO STRAP	2
	ADHESIVE VELCRO	4-20"

TOOLS NEEDED: DRILL

SIDE DOOR INSERT



LOWER DOOR INSERT



TRIANGLES



SOFT PANEL



Peel back the protective paper on both sides of the bottom lexan door insert, enough to expose the predrilled holes in the panel.

Line up the holes on the panel with the holes in the bottom of the factory door.



Insert Self Tapping Bolt through the holes in the lexan and then through the factory holes in the door. Use drill to secure.



Peel back protective paper enough to expose the holes in the side door insert. Line holes in the panel up with the holes in the factory door.



Insert Self Tapping Bolt through the holes in the lexan and then through the factory holes in the door. Use drill to secure.

Line up the pointed part of the lower door insert with the corresponding groove in the side insert. Push both parts together and push the trim that is already attached on to the bottom of the insert on to the bottom of the side panel.



Install Triangle Panel

Pull back protective paper enough to expose the strap slots. Insert 10" strap, loop facing down, through slots in triangle.

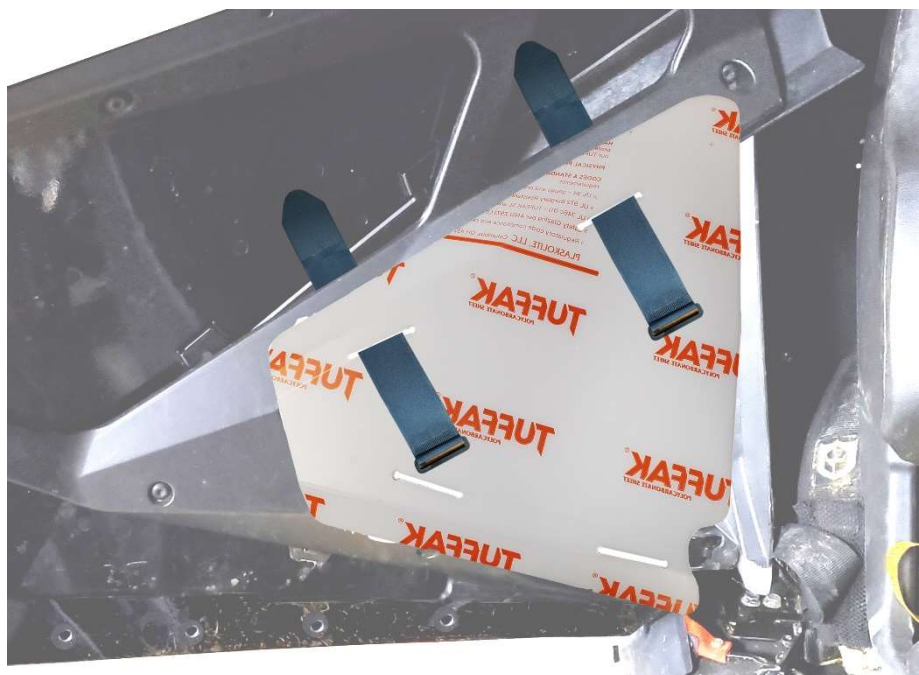
Our example does not have the protective coating pulled back.



Then insert the 10" strap through the very small opening between the factory door and the plastic cover.



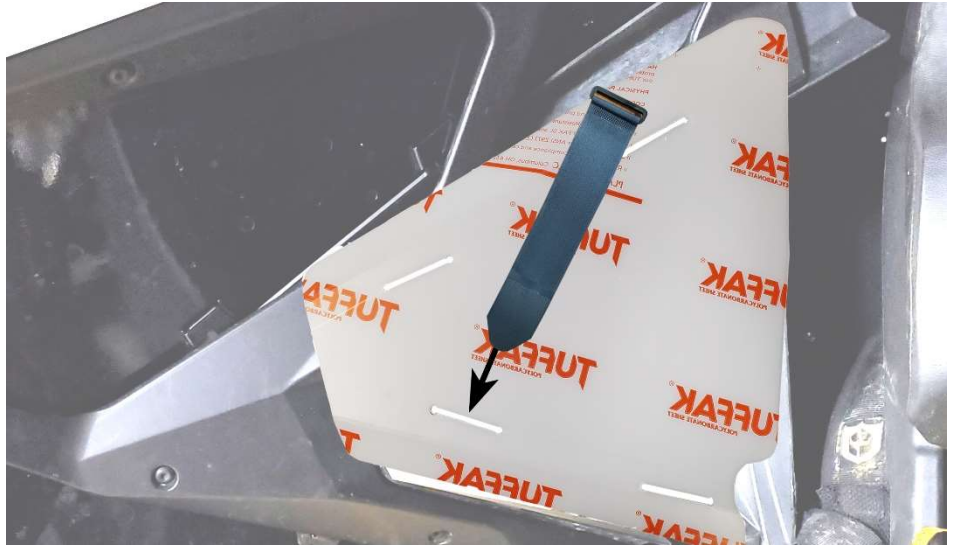
Wrap the end of the 10" strap around the triangle and through the straps buckle.]



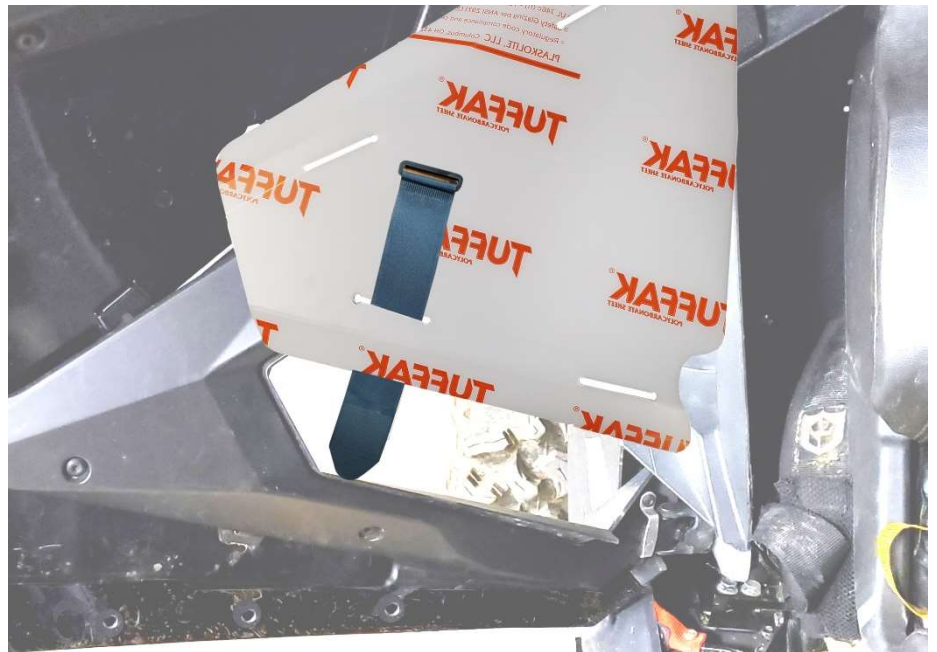
Pull strap through the buckle and attach the hook to the loop.



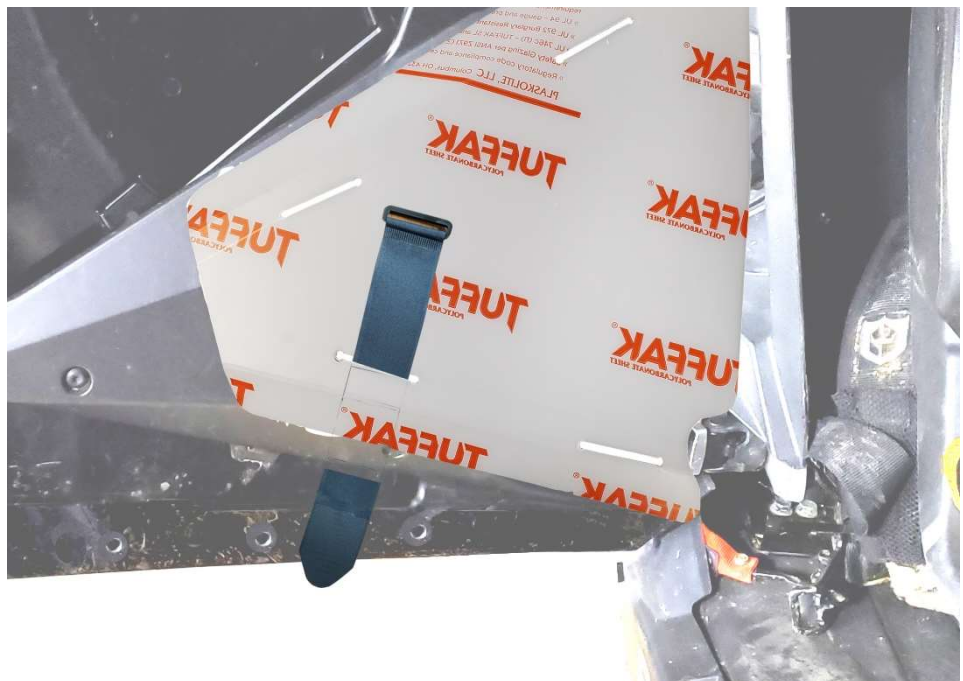
Peel back protective paper enough to expose the slot cut in the triangle.
Insert 10" strap, loop facing the triangle, through the slot.



Then insert the 10" strap through the very small opening between the factory door and the plastic cover.



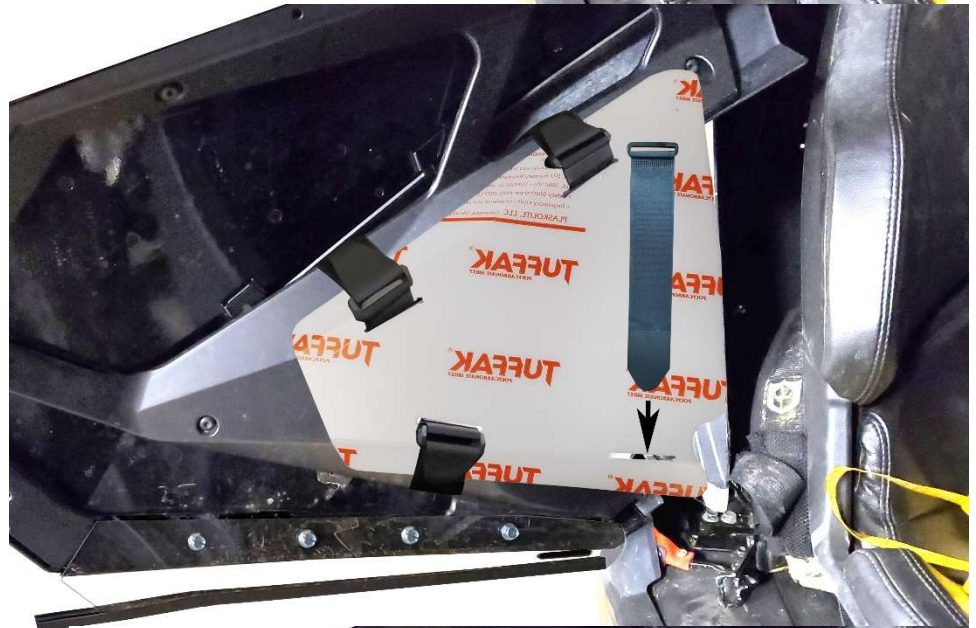
Wrap the end of the 10" strap around the triangle and through the straps buckle.



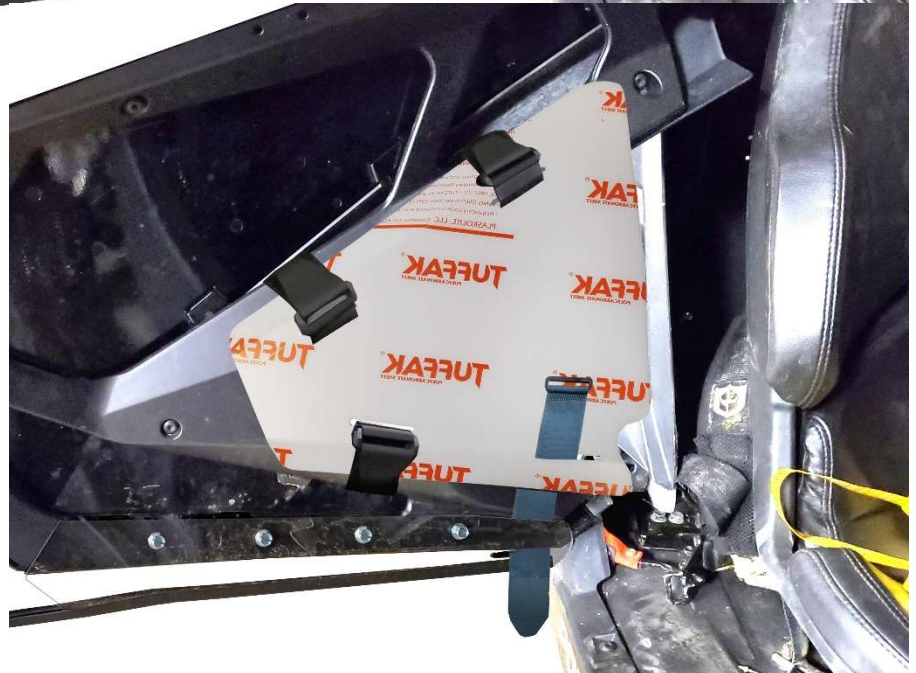
Pull strap through the buckle and attach the hook to the loop.



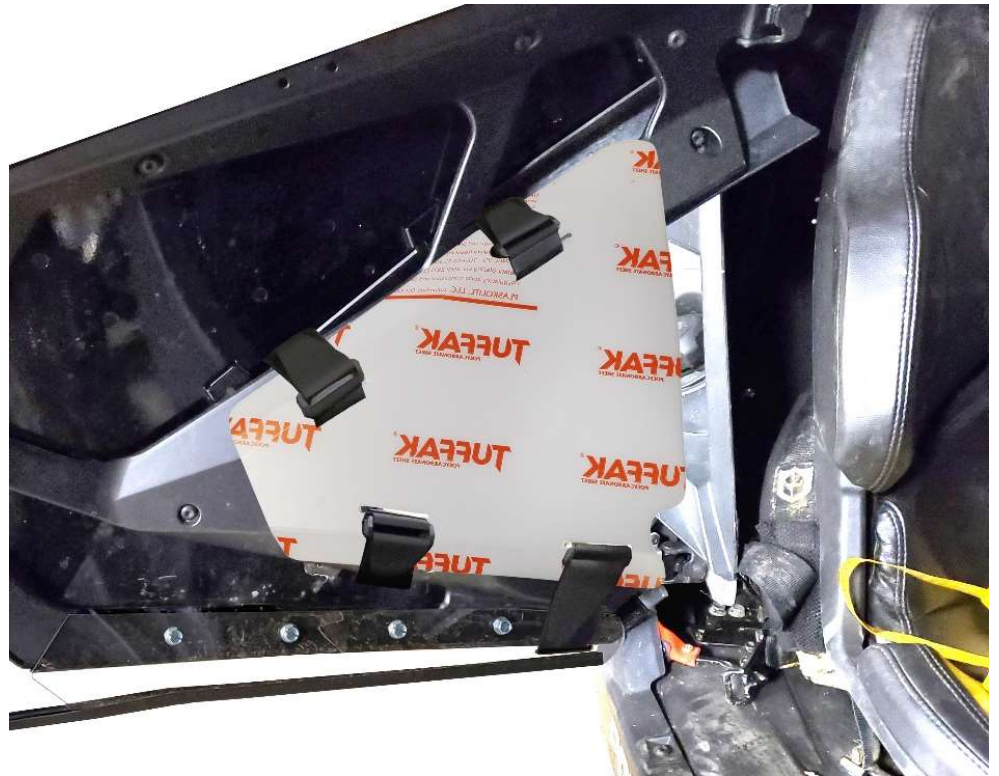
Attach last 12" strap, insert strap through slot, you may choose not to thread strap between the door and the plastic frame, it will work either way.



Put 12" strap between the door and the lexan insert, then pull strap through the slot in the insert.



Pull strap through the buckle and attach the hook to the loop.



Whew! Hard part is over just a few more steps 😊.

These steps are optional, we have included a soft panel to close up the gap between the triangle and the back of the door. Install Velcro on the inside of the triangle and beside the seat.



Attach soft panel and your
installation is complete!





Periodic cleaning using correct procedures can help to prolong service life. For care and cleaning, it is recommended that the following instructions be adhered to:

Lexan Cleaning Recommendations

- Gently wash Lexan with a solution of mild soap and lukewarm water, using a soft, grid-free cloth or sponge to loosen any dirt or grime.
- Fresh paint splashes, grease and smeared glazing compounds can be removed easily before drying by rubbing lightly with a soft cloth using petroleum ether (BP65), hexane or heptanes. Afterwards, wash the sheet using mild soap and lukewarm water.
- Scratches and minor abrasions can be minimized by using a mild automobile polish. We suggest that a test be made on a small area of the Lexan sheet with the polish selected and that the polish manufacturer's instructions be followed, prior to using the polish on the entire sheet.
- Finally, thoroughly rinse with clean water to remove any cleaner residue and dry the surface with a soft cloth to prevent water spotting.

Important Instructions

- Never use abrasive or highly alkaline cleaner on Lexan polycarbonate materials.
- Never use aromatic or halogenated solvents like toluene, benzene, gasoline, acetone or carbon tetrachloride on Lexan polycarbonate materials.
- Use of incompatible cleaning materials with Lexan sheet can cause structural and/or surface damage.
- Contact with harsh solvents such as methyl ethyl ketone (MEK) or hydrochloric acid can result in surface degradation and possible crazing of Lexan sheet.
- Never scrub with brushes, steel wool or other abrasive materials.
- Never use squeegees, razorblades or other sharp instruments to remove deposits or spots.
- Do not clean Lexan polycarbonate in direct sunlight or at high temperatures as this can lead to staining.
- For all mentioned chemicals consult the manufacturer's material safety datasheet (MSDS) for proper safety precautions.

