



Installation Instructions

Thank you for purchasing a UTV enclosure manufactured in the USA with pride by 3SI UTV. Your enclosure is made of heavy duty fabric that is water repellent and resistant to mildew, ultra-violet rays and abrasion. With proper installation and care you can expect many years of service from your 3SI UTV enclosure.

SOME IMPORTANT NOTES BEFORE GETTING STARTED....

- The enclosure attaches to your UTV's cab frame with Velcro. The technical term for Velcro is hook and loop. Loop is the soft side and hook, the rough side. Loop has been sewn into the enclosure at various points. Adhesive hook has been supplied to attach to your cab frame, corresponding to the sewn-in loop. If you struggle with placement of the adhesive hook, with the enclosure held to the cab frame, note the locations of the sewn-in loop. The adhesive hook is attached to the cab frame at those locations.
- The adhesive hook should be applied at a temperature of 60 degrees or above. **For maximum adhesion, when the adhesive hook is in place, allow the adhesive to cure for 24 hours before attaching the loop to the hook.**
- Clean the surfaces the adhesive hook will be attached to before beginning installation. A light cleaning with mild soap and water is best. A little Windex works great. Do NOT wax or clean with a compound that leaves the frame slick. The adhesive hook will not stick to a slick surface. Again, a light cleaning is best.
- Your enclosure is not a "one size fits all" product. The enclosure was designed and manufactured specifically for your model UTV. As a result, the enclosure should fit square and snug to the cab frame.
- Periodic cleaning of your enclosure with mild soap and water is recommended to minimize accumulations of dirt.
- Clean the vinyl windows with mild soap, water, and a soft cloth to avoid scratches. DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS OR CHEMICALS TO CLEAN VINYL WINDOWS.
- Clean your enclosure and allow it to dry before removing for storage. **Never fold your enclosure to store.** Roll the enclosure to avoid creasing the vinyl windows. Creases in the vinyl windows cannot be removed. **CREASING THE VINYL WINDOWS VOIDS ALL WARRANTIES AND GUARANTEES.**
- The only enclosures manufactured by 3SI UTV that can be hauled when installed are Lexan windshields, full cab enclosures, and door/rear window combos with top and windshield installed. However, the enclosures should be tied down before hauling. Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. REMOVE ALL OTHER ENCLOSURES BEFORE HAULING.

PLEASE READ AND FOLLOW THE DETAILED INSTRUCTIONS THAT ARE ATTACHED.



New Holland Rustler 120/125 Door/Rear Window Installation

You have just purchased the best Enclosure for your Utility Terrain Vehicle available on the market today. Your Enclosure is made of Heavy Duty Fabric that is Water Repellent and resistant to Mildew, Ultra-Violet Sun Rays and Abrasion. With proper installation and care you can expect many years of long lasting fit, color and service life from your **3SI UTV Enclosure**.

Step 1: Remove your 3SI UTV Enclosure and Velcro kit from the shipping box.

Step 2: The webbing and adhesive Velcro that runs down the front roll bars will require cutting to accommodate the windshield clamps. Before removing your windshield, mark the location of the windshield clamps with chalk.

Step 3: Remove your windshield.

Step 4: The top of the door panels will wrap over the top/side roll bars. Depending on the space between the roll bars and your hard top, the hard top may not need to be removed.

Note:

Before applying adhesive Velcro Strips to your vehicle, surfaces should be free of dust, dirt and oil. Clean surfaces with mild soap and water only. Do not use solvents to prepare your vehicle surfaces for Velcro application.

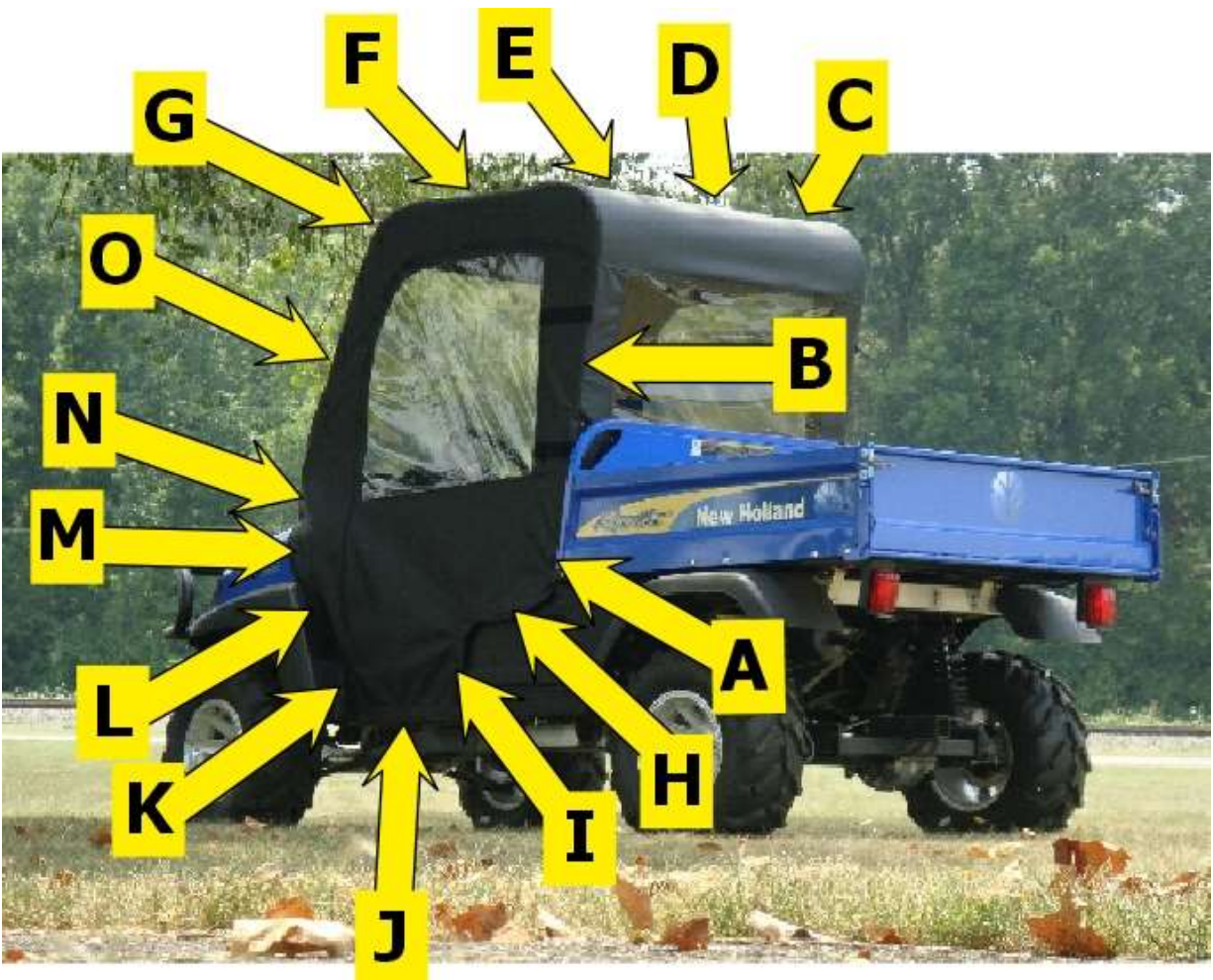
Never fold your enclosure when it's removed. The vinyl will retain creases where folded. This will void all guarantees and warranties.

Step 4: The general term for Velcro is hook and loop. Hook is the rough side and loop is the soft side. Velcro loop strips have been sewn into your enclosure. The Velcro kit contains adhesive Velcro hook strips to be placed on the cab frame corresponding to the sewn in loop. If you struggle with placement of the adhesive Velcro hook, hold the enclosure in place on the cab frame to help determine the location to attach the adhesive strips. The contents and placement of the adhesive Velcro strips are as follows:

Reference	Qty/Size	Placement
No ref	1-47"	Horizontal across back of seats
A	2-6"	Horizontal around roll bars-Bottom of back panel corners-match to double sided straps

B	2-8"	Vertical-Outside edge of rear upright bars
C	1-3"	Horizontal-Passenger side of back cross bar-inside edge of bar
D	1-16"	Horizontal-Middle of back cross bar-inside edge of bar
E	1-18"	Horizontal-Drivers side of back cross bar-inside edge of bar
F	2-12"	Horizontal-Inside edge of top roll bar above doors
G	2-6"	Vertical-Around roll bar-Top/front of door panels-match to double sided straps
H	2-17"	Horizontal-Bottom/back corner of door panels
I	2-10"	Vertical-Bottom/back of doors
J	2-20"	Horizontal-Bottom of doors
K	2-8"(1")	Vertical-Front/bottom of door panels-inside of cab
L	2-8"	Vertical-Front of door panels-inside of cab
M	2-5"	Vertical-Front of door panels
N	2-6"	Horizontal-Around bottom of front roll bar uprights-match to double sided straps
O	2-28"	Vertical-Inside edge of front roll bars-CUT TO ACCOMMODATE CLAMPS

Starting in the back and working forward, remove the backing from the adhesive Velcro hook strips, and install as indicated in the table above. The following picture shows the approximate placement of the adhesive strips. DO NOT ATTACH THE 2-28"(O) STRIPS DOWN THE ROLL BAR AT THIS TIME.



Step 5: After all adhesive Velcro strips are attached, begin attaching the enclosure by first squaring the back of the enclosure to the rear of the cab frame and attaching the sewn-in Velcro loop around the top of the back cross bar, the horizontal strip behind the seats, the 8" tabs at each side of the back panel, and the straps at the bottom of the back panel.

Step 6: Continue working forward by attaching each of the sewn-in Velcro loop strips to the attached adhesive Velcro hook strips. As you work forward, tighten the enclosure to the cab frame by pulling it forward, up and down. Adjust the enclosure as needed to align.

Step 7: If you purchased a 3SI UTV windshield with the enclosure, complete the installation of the windshield before proceeding. Refer to the Lexan windshield installation instructions. If you have an existing windshield on your utility vehicle, mark the location of the windshield clamps on the roll bars with chalk. **Remove the windshield.**

Step 8: Pull the enclosure forward to the edge of the front roll bars. When installed properly, the binding between the canvas fabric and the webbing strip should rest along the outer edge of the windshield.



Step 9: The webbing/Velcro strip that runs the length of the front roll bars will need to be cut to accommodate the windshield clamps and the grab handle. With chalk, mark the webbing strip where cuts will be made. **DO NOT CUT INTO THE BINDING.**



Mark windshield tabs where hard windshield clamps are located along the windshield Roll Bar

Step 10: Cut the webbing strip with household scissors. **AGAIN, DO NOT CUT INTO THE BINDING.** Seal the frayed edges with a lighter. Have a wet cloth handy to dab the edges.



Cut the Tab being very careful not to cut the binding at the edge.



Seal Frayed Tab thread at the cut area using a lighter

Step 11: Cut and install the 2-28" adhesive Velcro strips and place on the inside edge of the front roll bars, between the windshield clamp areas.

Step 12: Pull the enclosure forward and wrap the enclosure around the front roll bars and attach the webbing strip to the attached adhesive Velcro strips.

Step 13: Zip Doors closed.

Step 14: Repeat any steps necessary to achieve a snug fit on the cab frame.

Step 15: Re-install your windshield and top.

See enclosed Product Care sheet for instructions on how to properly care for your 3SI UTV Enclosure.



3 STAR INDUSTRIES

Care Instructions

Heavy Duty Marine and Mil-Spec Military Fabric Cleaning

All 3SI UTV Enclosure Heavy Duty Marine and Military Camo fabrics are guaranteed against excessive loss of color or strength under normal exposure and use conditions. Periodic cleaning with a solution of 4 ounces of bleach and 2 ounces of soap (NOT DETERGENTS) in one gallon of water is recommended to minimize accumulations of dirt, bird droppings and other contaminants which can support surface mildew and stain fabric.

Soft Vinyl Window Cleaning

3SI UTV Enclosure Vinyl Windows will remain clear and provide great visibility under normal exposure conditions if properly cleaned. Periodic cleaning with a solution of 1 ounce of soap in one gallon of water is all that is needed to maintain good window cleanliness and visibility. Caution: DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS or CHEMICALS OF ANY KIND TO CLEAN VINYL WINDOWS AS THESE WILL CLOUD THE WINDOWS. ALSO, NEVER RUB WINDOWS WITH A DRY CLOTH OR RAG.

Storage Recommendations

Before removing the 3SI UTV Enclosure from your vehicle for storage, clean the Fabric and Vinyl Windows thoroughly as indicated above. Any dirt remaining on the Enclosure may scratch Vinyl Windows while in storage. Once the Enclosure has been cleaned it should be placed on a large flat surface. Lay the Enclosure out so that Vinyl Windows are in a flat position. Fold the doors over the rear panel first then fold the top and windshield on top of the doors keeping the Vinyl Windows flat. Caution: **FOLDING VINYL WINDOWS WILL CAUSE PERMANENT CREASE DAMAGE AND WILL VOID ALL WARRANTIES.** Once the Enclosure is folded keeping all Vinyl Windows flat, begin rolling the Enclosure into an 8" roll. Place the 8" roll into a box and store at normal room temperature. To ensure long life of your enclosure it is best not to store in extreme temperatures.

Hauling

The ONLY products manufactured by 3SI UTV that can be hauled while installed are the hard windshields, full cab enclosures, and door/rear window combos with top and windshield installed. **However, the full cab enclosures and door/rear window combos should be tied down before hauling.** Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. NEVER HAUL INSTALLED SOFT TOPS, WINDSHIELD TOP COMBOS, AND SUMMER CABS. **REMOVE BEFORE HAULING.**

