



Installation Instructions

Thank you for purchasing a UTV enclosure manufactured in the USA with pride by 3SI UTV. Your enclosure is made of heavy duty fabric that is water repellent and resistant to mildew, ultra-violet rays and abrasion. With proper installation and care you can expect many years of service from your 3SI UTV enclosure.

SOME IMPORTANT NOTES BEFORE GETTING STARTED....

- The enclosure attaches to your UTV's cab frame with Velcro. The technical term for Velcro is hook and loop. Loop is the soft side and hook, the rough side. Loop has been sewn into the enclosure at various points. Adhesive hook has been supplied to attach to your cab frame, corresponding to the sewn-in loop. If you struggle with placement of the adhesive hook, with the enclosure held to the cab frame, note the locations of the sewn-in loop. The adhesive hook is attached to the cab frame at those locations.
- The adhesive hook should be applied at a temperature of 60 degrees or above. **For maximum adhesion, when the adhesive hook is in place, allow the adhesive to cure for 24 hours before attaching the loop to the hook.**
- Clean the surfaces the adhesive hook will be attached to before beginning installation. A light cleaning with mild soap and water is best. A little rubbing alcohol works great. Do NOT wax or clean with a compound that leaves the frame slick. The adhesive hook will not stick to a slick surface. Again, a light cleaning is best.
- Your enclosure is not a "one size fits all" product. The enclosure was designed and manufactured specifically for your model UTV. As a result, the enclosure should fit square and snug to the cab frame.
- Periodic cleaning of your enclosure with mild soap and water is recommended to minimize accumulations of dirt.
- Clean the vinyl windows with mild soap, water, and a soft cloth to avoid scratches. DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS OR CHEMICALS TO CLEAN VINYL WINDOWS.
- Clean your enclosure and allow it to dry before removing for storage. **Never fold your enclosure to store.** Roll the enclosure to avoid creasing the vinyl windows. Creases in the vinyl windows cannot be removed. **CREASING THE VINYL WINDOWS VOIDS ALL WARRANTIES AND GUARANTEES.**
- The only enclosures manufactured by 3SI UTV that can be hauled when installed are Lexan windshields, full cab enclosures, and door/rear window combos with top and windshield installed. However, the enclosures should be tied down before hauling. Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. REMOVE ALL OTHER ENCLOSURES BEFORE HAULING.

PLEASE READ AND FOLLOW THE DETAILED INSTRUCTIONS THAT ARE ATTACHED.



3 STAR INDUSTRIES

New Holland

Door Kit Installation Instructions

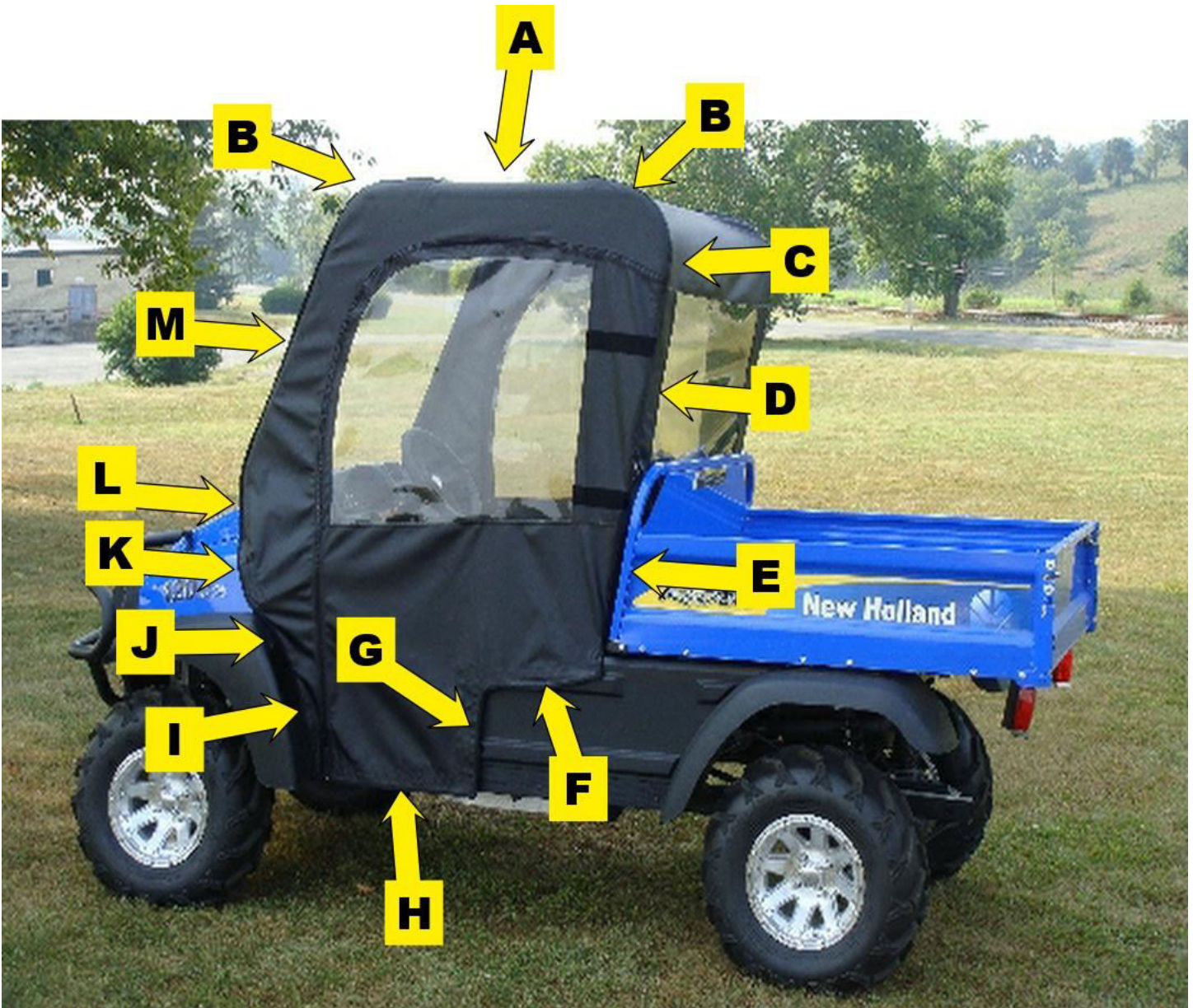
Step 1: Remove your 3SI UTV Cab Enclosure and Velcro kit from the shipping box.

Step 2: To install the door kit, your back panel, hard top, and windshield must be removed. Before removing your windshield, mark the location of the windshield clamps. The webbing/loop tab that runs the length of the front roll bars must be cut to accommodate your windshield clamps. Instructions follow detailing the procedures for cutting the front tab.

Step 2: Before the door panels are installed, hold each panel to the vehicle's cab frame. Note the location of sewn-in loop strips in the enclosure. Adhesive hook strips will be attached to the cab frame corresponding to the sewn-in loop strips. Remove the backing from the adhesive hook strips and install as indicated in the following adhesive hook table and picture.

Adhesive Hook Kit Contents/Placement		
DOOR PANEL		
Reference	Qty-Size	Placement
A	2-12"	Attach horizontally to the inside edge of the top side bar corresponding to the sewn-in loop at the top of the door panels. The top of the door panels wrap over the bar. Attach the sewn-in loop to the adhesive strip.
B	4-6"	Wrap around the roll bars corresponding to the sewn-in double-sided hook and loop straps at the top corners of the door panels. Wrap the double-sided straps around the adhesive strips.
C	2-10"	Attach to the inside edge of the rear roll bar uprights corresponding to the sewn-in webbing/loop tab near the top/back side of the door panels. Wrap the tab around the roll bars and attach the sewn-in loop in the tab to the adhesive strip.

D	2-12"	Attach to the inside edge of the rear roll bar uprights corresponding to the sewn-in webbing/loop tab near the middle/back side of the door panels. Wrap the tab around the roll bars and attach the sewn-in loop in the tab to the adhesive strip.
E	2-12"	Attach to the inside edge of the rear roll bar uprights corresponding to the sewn-in webbing/loop tab near the bottom/back side of the door panels. Wrap the tab around the roll bars and attach the sewn-in loop in the tab to the adhesive strip.
F	2-17"	Attach horizontally to the body corresponding to the sewn-in loop at the back/bottom corner of the door panels. Attach the sewn-in loop to the adhesive strip.
G	2-10"	Attach vertically to the body corresponding to the sewn-in loop at the back/bottom corner of the door panels. Attach the sewn-in loop to the adhesive strip.
H	2-20"	Attach horizontally to the body corresponding to the sewn-in loop at the bottom of the door panels. Attach the sewn-in loop to the adhesive strip.
I	2-8" 1" Strips	Attach vertically to the inside of the cowl area corresponding to the sewn-in loop at the front/lower corner of the door panels. Attach the sewn-in loop to the adhesive strip.
J	2-8"	Attach vertically to the inside of the cowl area corresponding to the sewn-in loop at the front of the door panels. Attach the sewn-in loop to the adhesive strip.
K	2-5"	Attach vertically to the body corresponding to the sewn-in loop at the front of the door panels. Attach the sewn-in loop to the adhesive strip.
L	2-6"	Wrap around the roll bars corresponding to the sewn-in double-sided hook and loop straps at the top corners of the door panels. Wrap the double-sided straps around the adhesive strips.
M	2-28"	Attach vertically to the inside edge of the front roll bars. Cut the adhesive strips to fit between the windshield clamps. CUT THE SEWN-IN WEBBING/LOOP TAB TO ACCOMMODATE THE WINDSHIELD CLAMPS. SEE THE INSTRUCTIONS BELOW.



Step 3: Repeat any steps necessary to achieve a snug fit on the cab frame.

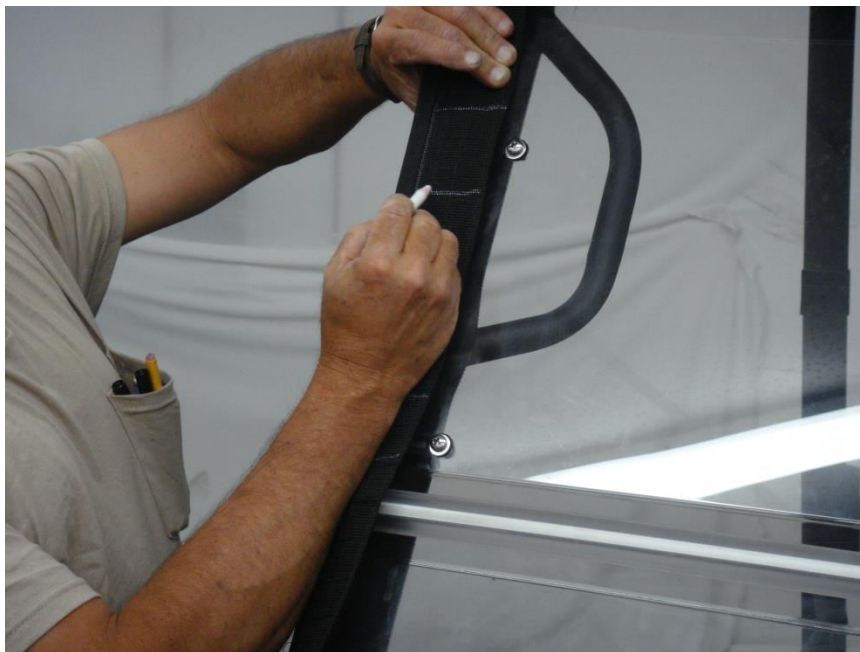
See enclosed Product Care sheet for instructions on how to properly care for your 3SI UTV Enclosure.

CUTTING VELCRO TABS TO ACCOMMODATE CLAMPS

Your 3SI UTV enclosure has been manufactured to fit any combination of windshield and top clamps. We accomplish this by sewing in a full Velcro strip along the top of the enclosure and down the length of the front roll bars. To fit your top and windshield clamps, simply cut the Velcro strips as follows:

Step 1: If you have not done so by now, mark the location on the roll bars of all clamps with chalk.

Step 2: With the enclosure on the cab frame, mark the location of the clamps on the Velcro strips as shown.



Step 3: Cut a section out around where your clamps will be positioned on the Velcro tab as shown. Be careful not to cut the binding.



Step 4: Carefully burn the frayed thread around the cut area with a lighter as shown. PLEASE USE CAUTION WHEN BURNING THE CUT AREA. POLYESTER IS FLAMMABLE. HAVE A WET CLOTH AVAILABLE TO COVER THE BURNT EDGES TO HELP EXTINGUISH ANY FLAMES.



Your Velcro tabs are now ready for installation.



Care Instructions

Heavy Duty Marine and Mil-Spec Military Fabric Cleaning

All 3SI UTV Enclosure Heavy Duty Marine and Military Camo fabrics are guaranteed against excessive loss of color or strength under normal exposure and use conditions. Periodic cleaning with a solution of 4 ounces of bleach and 2 ounces of soap (NOT DETERGENTS) in one gallon of water is recommended to minimize accumulations of dirt, bird droppings and other contaminants which can support surface mildew and stain fabric.

Soft Vinyl Window Cleaning

3SI UTV Enclosure Vinyl Windows will remain clear and provide great visibility under normal exposure conditions if properly cleaned. Periodic cleaning with a solution of 1 ounce of soap in one gallon of water is all that is needed to maintain good window cleanliness and visibility. Caution: DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS or CHEMICALS OF ANY KIND TO CLEAN VINYL WINDOWS AS THESE WILL CLOUD THE WINDOWS. ALSO, NEVER RUB WINDOWS WITH A DRY CLOTH OR RAG.

Storage Recommendations

Before removing the 3SI UTV Enclosure from your vehicle for storage, clean the Fabric and Vinyl Windows thoroughly as indicated above. Any dirt remaining on the Enclosure may scratch Vinyl Windows while in storage. Once the Enclosure has been cleaned it should be placed on a large flat surface. Lay the Enclosure out so that Vinyl Windows are in a flat position. Fold the doors over the rear panel first then fold the top and windshield on top of the doors keeping the Vinyl Windows flat. Caution: **FOLDING VINYL WINDOWS WILL CAUSE PERMANENT CREASE DAMAGE AND WILL VOID ALL WARRANTIES.** Once the Enclosure is folded keeping all Vinyl Windows flat, begin rolling the Enclosure into an 8" roll. Place the 8" roll into a box and store at normal room temperature. To ensure long life of your enclosure it is best not to store in extreme temperatures.

Hauling

The ONLY products manufactured by 3SI UTV that can be hauled while installed are the hard windshields, full cab enclosures, and door/rear window combos with top and windshield installed. **However, the full cab enclosures and door/rear window combos should be tied down before hauling.** Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. NEVER HAUL INSTALLED SOFT TOPS, WINDSHIELD TOP COMBOS, AND SUMMER CABS. **REMOVE BEFORE HAULING.**