



## Mahindra Roxor

### TOP CAP

Your enclosure is made of heavy duty fabric that is water repellent and resistant to mildew, ultra-violet rays and abrasion.

### Surface Preparation Instructions and Guidelines

**Cleaning:** To achieve a strong bond between Velcro adhesive and UTV surface, you must clean the surface. Use a mixture of 50% alcohol and 50% water to remove dirt, mud and dust from roll bars and plastic body components. Let dry. Repeat this process 3 times.

The adhesive hook should be applied at a temperature of 70 degrees or above.

Bond between UTV and adhesive hook is dependent upon the amount of adhesive to surface contact development. Firm application pressure develops a better adhesive contact and improves bond strength.

After application, the bond strength increases and approaches the ultimate bond strength after 72 hours. Bond strength build up: 20 min equals 50% bond strength, 1 hour equals 75% bond strength, one day equals 90% bond strength, and 3 days equals 100% bond strength.

### More tips for installation.

**Two is better than one:** We recommend a second person be involved for the installation process. Getting the panel in the correct position takes some pulling and tugging, we find the process runs smoother when there are two people pulling.

**Test adhesion:** Use a small piece of Velcro, remove backing and adhere to roll bars. Wait 20 minutes, Velcro should already be difficult to remove.

**Still having trouble with adhesion:** If Velcro is still not adhering to the roll bars, use a piece of hook (rough side of Velcro) to "rough up" the surface of your roll bar. We do not recommend this for the plastic body of your UTV, it will scratch.

**Unsure about Velcro placement:** With-out removing the white backing, attach the Velcro to your enclosure panel. Hold panel up to the UTV and note the area that the Velcro should attach. You can use the double-sided straps with-out Velcro to help hold up the panel while you remove the white backing and adhere sticky Velcro. We will send extra Velcro that can be used to hold the enclosure to the cab frame for easy notation of Velcro placement.

**Attaching panel:** Attach the double-sided tension straps first, throw the top cap over the top of your UTV buckle your tension straps. Walk around the UTV tightening the straps until your top cap fits smooth and snug.

## Installing with Windshield

If you have a windshield on your UTV, you will need to remove it before installing the top cap. After the installation of your enclosure is complete you will then reinstall the windshield. Windshield will set down over the double-sided Velcro straps. The visor of the top cap will go over your windshield with the tension straps on the outside of the windshield.

### Installation Instructions

**Step 1:** Remove your 3SI UTV Cab Enclosure and Velcro kit from the shipping box.

**Step 2:** Remove existing windshield.

**Step 3:** Clean all surfaces on which you will be placing the adhesive Velcro according to the surface preparation instructions. Wait until the surfaces are dry.

**Step 4:** Remove the backing from the adhesive hook strips and install as indicated in the following adhesive hook table and pictures. Press firmly.

**Step 5: Wait 72 hours!** This step is very important to the life of your Velcro. Waiting the full 72 hours will ensure that your Velcro and enclosure will stay on in rain, sleet, snow or mud.

**Step 6:** After all adhesive Velcro strips are attached, begin attaching double-sided tension straps to the cab frame.

**Step 7:** After top cap is attached pull the tension straps to tighten the top cap. You may need to walk around your UTV a few times pulling the straps as you go, to achieve the best fit.

**Step 8:** Re-install your windshield.

**See enclosed Product Care sheet for instructions on how to properly care for your 3SI UTV Enclosure.**

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### TOP CAP



PICTURE SHOWS THE TENSION STRAPS ATTACHED TO YOUR TOP CAP. PULL THE TENSION STRAPS TO ADJUST THE POSITION OF YOUR TOP CAP.

THE DOUBLE-SIDED STRAP IS CIRCLED YOU WILL CONNECT THIS STRAP TO THE VELCRO YOU INSTALL ON YOUR MACHINE



# ADHESIVE HOOK TABLE

REFERENCE	QUANTITY/SIZE	PLACEMENT
A	2-6"	PLACE HORIZONTALLY ON THE BACK INSIDE THE CAB FRAME BELOW CENTER CUT OUT (FIGURE 1)
B	N/A	YOU WILL NOT NEED A VELCRO STRIP FOR THIS DOUBLE SIDED STRAP.



Figure 2: WRAP THESE VELCRO STRIPS AROUND THE ROLL BAR AND ATTACH DOUBLE-SIDED STRAP.



Figure 1: WRAP THE DOUBLE SIDED STRAPS THROUGH THE LARGE ROUND HOLE IN THE BUMPER.

IF YOU HAVE A WINDSHIELD YOU WILL ATTACH THE DOUBLE-SIDED STRAPS FIRST. REINSTALL THE WINDSHIELD AND THEN ATTACH YOUR TOP CAP. THE TOP CAP WILL FIT DOWN OVER THE WINDSHIELD WITH THE TENSION STRAPS RESTING ALONG THE ROLL BAR OR ON THE WINDSHEILD ITSELF. PICTURED BELOW.





## Care Instructions

### Heavy Duty Marine and Mil-Spec Military Fabric Cleaning

All 3SI UTV Enclosure Heavy Duty Marine and Military Camo fabrics are guaranteed against excessive loss of color or strength under normal exposure and use conditions. Periodic cleaning with a solution of 4 ounces of bleach and 2 ounces of soap (NOT DETERGENTS) in one gallon of water is recommended to minimize accumulations of dirt, bird droppings and other contaminants which can support surface mildew and stain fabric.

### Soft Vinyl Window Cleaning

3SI UTV Enclosure Vinyl Windows will remain clear and provide great visibility under normal exposure conditions if properly cleaned. Periodic cleaning with a solution of 1 ounce of soap in one gallon of water is all that is needed to maintain good window cleanliness and visibility. Caution: DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS or CHEMICALS OF ANY KIND TO CLEAN VINYL WINDOWS AS THESE WILL CLOUD THE WINDOWS. ALSO, NEVER RUB WINDOWS WITH A DRY CLOTH OR RAG.

### Storage Recommendations

Before removing the 3SI UTV Enclosure from your vehicle for storage, clean the Fabric and Vinyl Windows thoroughly as indicated above. Any dirt remaining on the Enclosure may scratch Vinyl Windows while in storage. Once the Enclosure has been cleaned it should be placed on a large flat surface. Lay the Enclosure out so that Vinyl Windows are in a flat position. Fold the doors over the rear panel first then fold the top and windshield on top of the doors keeping the Vinyl Windows flat. Caution: **FOLDING VINYL WINDOWS WILL CAUSE PERMANENT CREASE DAMAGE AND WILL VOID ALL WARRANTIES.** Once the Enclosure is folded keeping all Vinyl Windows flat, begin rolling the Enclosure into an 8" roll. Place the 8" roll into a box and store at normal room temperature. To ensure long life of your enclosure it is best not to store in extreme temperatures.

### Hauling

The ONLY products manufactured by 3SI UTV that can be hauled while installed are the hard windshields, full cab enclosures, and door/rear window combos with top and windshield installed. **However, the full cab enclosures and door/rear window combos should be tied down before hauling.** Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. NEVER HAUL INSTALLED SOFT TOPS, WINDSHIELD TOP COMBOS, AND SUMMER CABS. **REMOVE BEFORE HAULING.**