



MAHINDRA ROXOR

HALF DOOR AND REAR WINDOW

Your enclosure is made of heavy duty fabric that is water repellent and resistant to mildew, ultra-violet rays and abrasion.

Surface Preparation Instructions and Guidelines

Cleaning: To achieve a strong bond between Velcro adhesive and UTV surface, you must clean the surface. Use a mixture of 50% alcohol and 50% water to remove dirt, mud and dust from roll bars and plastic body components. Let dry. Repeat this process 3 times.

The adhesive hook should be applied at a temperature of 70 degrees or above.

Bond between UTV and adhesive hook is dependent upon the amount of adhesive to surface contact development. Firm application pressure develops a better adhesive contact and improves bond strength.

After application, the bond strength increases and approaches the ultimate bond strength after 72 hours. Bond strength build up: 20 min equals 50% bond strength, 1 hour equals 75% bond strength, one day equals 90% bond strength, and 3 days equals 100% bond strength.

More tips for installation.

Two is better than one: We recommend a second person be involved for the installation process. Getting the panel in the correct position takes some pulling and tugging, we find the process runs smoother when there are two people pulling.

Test adhesion: Use a small piece of Velcro, remove backing and adhere to roll bars. Wait 20 minutes, Velcro should already be difficult to remove.

Still having trouble with adhesion: If Velcro is still not adhering to the roll bars, use a piece of hook (rough side of Velcro) to "rough up" the surface of your roll bar. We do not recommend this for the plastic body of your UTV, it will scratch.

Unsure about Velcro placement: With-out removing the white backing, attach the Velcro to your enclosure panel. Hold panel up to the UTV and note the area that the Velcro should attach. You can use the double-sided straps with-out Velcro to help hold up the panel while you remove the white backing and adhere sticky Velcro. We will send extra Velcro that can be used to hold the enclosure to the cab frame for easy notation of Velcro placement.

Attaching panel: Attach the panel top first, then work your way around the panel pulling the tabs and sticking them to the corresponding adhesive Velcro. The Webbing (black trim) of the panel should align to the middle of the roll bar.

Installing with Hard Top.

If you have a hard top on your UTV, you will need to remove it before installing the rear panel. After the installation of your enclosure is complete you will then reinstall the hard top.

If clamps for the hard top are interfering with the sewn-on Velcro tabs or straps on your enclosure you can modify the tabs and straps easily by cutting them to fit. Mark where the tabs need to be cut to accommodate your hard tops clamps or bolts. Cut the tabs and burn the edges with a lighter to prevent unraveling. Do not cut into the binding (darker black trim around your door panel).

Installation Instructions

Step 1: Remove your 3SI UTV Cab Enclosure and Velcro kit from the shipping box.

Step 2: Remove existing windshield and hard top.

Step 3: Clean all surfaces on which you will be placing the adhesive Velcro according to the surface preparation instructions. Wait until the surfaces are dry.

Step 4: Remove the backing from the adhesive hook strips and install as indicated in the following adhesive hook table and pictures. Press firmly.

Step 5: Wait 72 hours! This step is very important to the life of your Velcro. Waiting the full 72 hours will ensure that your Velcro and enclosure will stay on in rain, sleet, snow or mud.

Step 6: After all adhesive Velcro strips are attached, begin attaching back panel to the cab frame.

Step 7: After panel is attached work your way around the UTV remove, pull, and reattach, each Velcro tabs to achieve a tight fit. You may need to do this a few times.

Step 8: When your enclosure is in the correct position the grommets will fit down perfectly over the factory screws. Your panel will set smooth and tight to the frame.

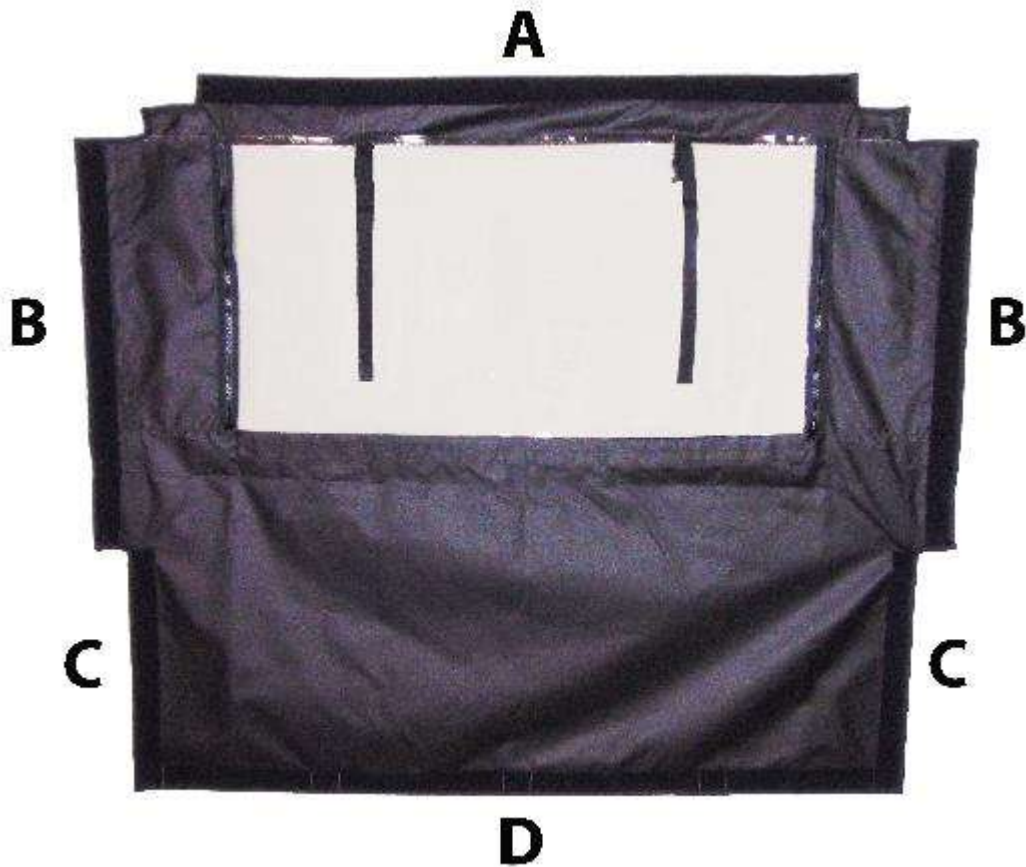
Step 9: Re-install your hard top.

See enclosed Product Care sheet for instructions on how to properly care for your 3SI UTV Enclosure.

BACK PANEL



PICTURE SHOWS THE SEWN ON TABS AND STRAPS THAT CORRESPOND TO THE VELCRO CHART



ADHESIVE VELCRO CHART

Reference	Quantity/Size	Placement/Usage
A	1-53"	Attach horizontally to the top rear roll bar, facing the inside of the cab. (Figure 1)
B	2-32"	Attach vertically to the back side roll bars facing the outside of the cab. (Figure 2)
C	2-17"	Attach vertically back side roll bars inside the bed of the UTV. (Figure 3)
D	4 ON THE BOTTOM	Magnets are sewn into the bottom of the back panel, they will stick to the bottom of the UTV bed to hold the back panel in place. (NOT PICTURED)

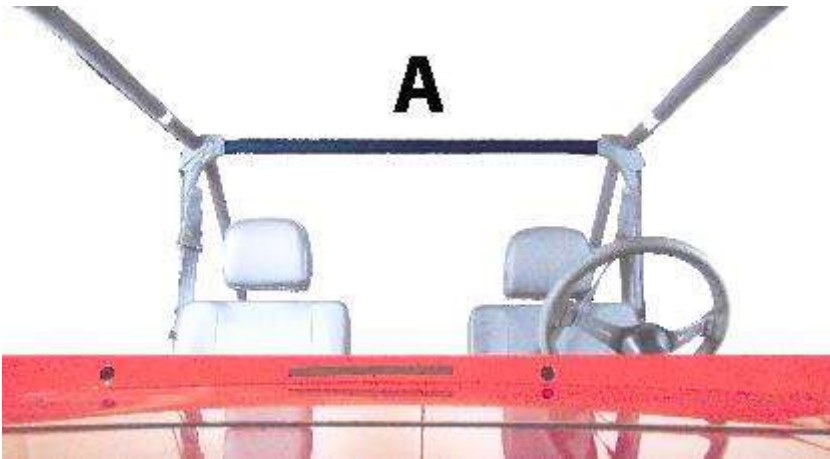


Figure 1: Shows position of 53" Velcro strip A. Wrap the top portion of the back panel around the top of the roll bar and attach sewn on Velcro to adhesive Velcro.



Figure 2: Shows position of 32" Velcro strips B. Wrap the edge of the back panel around the side of the roll bar. The drivers side will get the same strip in the same position.



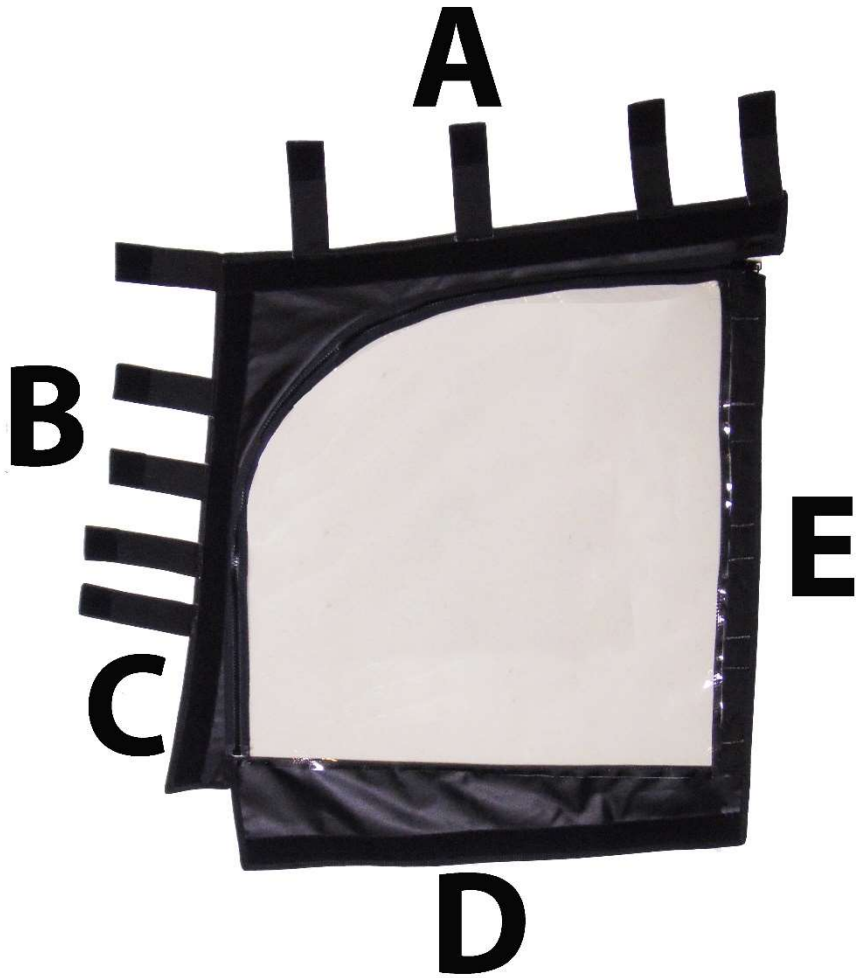
Figure 3: Shows position of 17" Velcro strip C. The bottom back of the back panel will attach to this Velcro strip.



If installed correctly your back panel should resemble the photo.

MAHINDRA ROXOR HALF DOOR KIT

Pictures show the sewn on Velcro tabs and straps that correspond to the Velcro chart.



2 FRONT DOOR PANELS



2 BACK DOOR PANELS

SIDE BAR HARDWARE



2 SIDE BARS



2 NUTS



2 LOOP CLAMPS



2 BOLTS



4 WASHERS

ATTACH SIDE BAR BEFORE INSTALLING SOFT DOOR



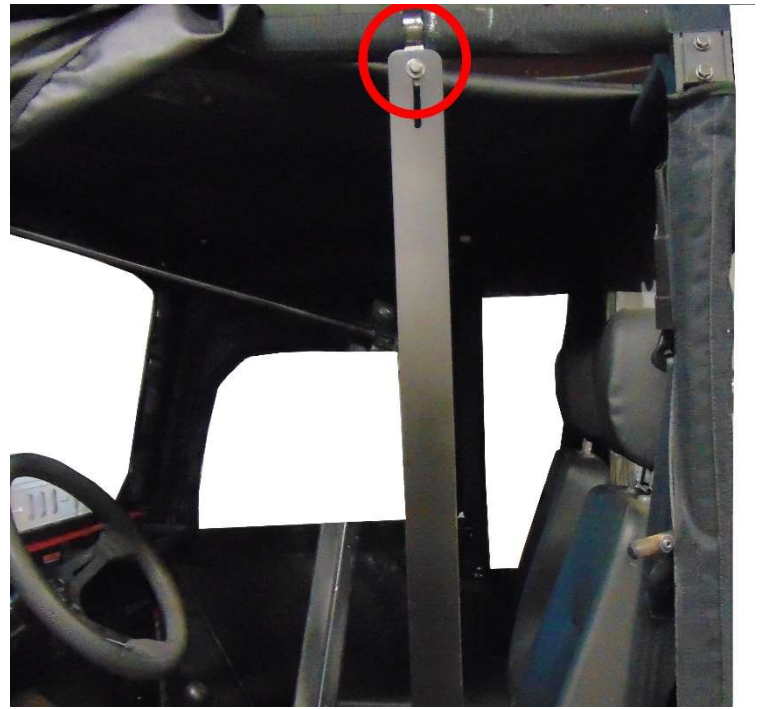
STEP ONE: Remove factory bolt from seat handle bar.



STEP TWO: Set side bar on the UTV with the lower fork to the inside of the cab. Between the UTV body and the seat bar.



STEP THREE: Line up the fork so that the factory bolt will be replaced in between the tines. Replace factory bolt.



STEP FOUR: Attach loop clamp to top roll bar flat side facing out, insert bolt in washer through the slot in the side bar and through the holes in the loop clamp. Use a washer and nut to hold loop clamp in place. Tighten all hardware.

ADHESIVE HOOK TABLE

Door Kit

Reference	Quantity/Size	Placement/Usage
A	2-36"	Attach horizontally to the outside edge of the top side roll bars. A strip of Velcro has been sewn on to the door for this adhesive strip. Line the trim on the door kit up with the top of the machine and attach sewn on strip to adhesive strip. When the door kit is lined up straight you will then wrap the straps around the top of the roll bar and attach to the same adhesive Velcro strip. (Figure 1)
B	2-21"	Attach vertically to front side roll bars facing the outside of the UTV. A strip of Velcro has been sewn on to the door for this adhesive strip. Line the trim on the door kit up with the forward edge of the roll bar and attach sewn on strip to adhesive strip. When the door kit is lined up straight you will then wrap the straps around the top of the roll bar and attach to the same adhesive Velcro strip. (Figure 2)
C	2-8"	Attach vertically to the lower metal on the front roll bars. (Figure 3)
D	2-32"	Attach horizontally to the top of the half door. (Figure 4)
E	N/A	Magnets are sewn in to the back of your front door panel. The magnets will attach to the metal bar you have already installed on the UTV.
F	2-27"	Attach to the side bar facing the interior of the cab. (Figure 5)
G	2-27"	Attach vertically to the back roll bars. (Figure 6)
H	2-11"	Attach to the outside body of the UTV, below side bar. (Figure 7)

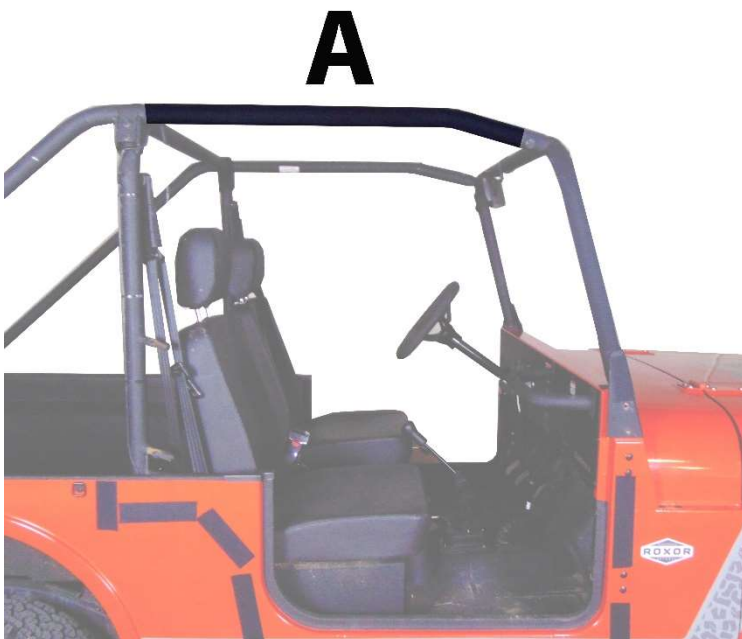


Figure 1: Shows placement of 36" Velcro strips A.

Figure 2: Shows placement of 21" Velcro strips B.



Figure 3: Shows placement of 8" Velcro strips C.



Figure 4: Shows placement of 32" Velcro strips D.



Figure 5: Photo shows placement of Velcro strips F.



Figure 6: Shows position of Velcro strips G.



Figure 7: Shows position of 11" Velcro strips H.



Figure 8: When installation is complete your door should resemble the door in the photo.





Care Instructions

Heavy Duty Marine and Mil-Spec Military Fabric Cleaning

All 3SI UTV Enclosure Heavy Duty Marine and Military Camo fabrics are guaranteed against excessive loss of color or strength under normal exposure and use conditions. Periodic cleaning with a solution of 4 ounces of bleach and 2 ounces of soap (NOT DETERGENTS) in one gallon of water is recommended to minimize accumulations of dirt, bird droppings and other contaminants which can support surface mildew and stain fabric.

Soft Vinyl Window Cleaning

3SI UTV Enclosure Vinyl Windows will remain clear and provide great visibility under normal exposure conditions if properly cleaned. Periodic cleaning with a solution of 1 ounce of soap in one gallon of water is all that is needed to maintain good window cleanliness and visibility. Caution: DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS or CHEMICALS OF ANY KIND TO CLEAN VINYL WINDOWS AS THESE WILL CLOUD THE WINDOWS. ALSO, NEVER RUB WINDOWS WITH A DRY CLOTH OR RAG.

Storage Recommendations

Before removing the 3SI UTV Enclosure from your vehicle for storage, clean the Fabric and Vinyl Windows thoroughly as indicated above. Any dirt remaining on the Enclosure may scratch Vinyl Windows while in storage. Once the Enclosure has been cleaned it should be placed on a large flat surface. Lay the Enclosure out so that Vinyl Windows are in a flat position. Fold the doors over the rear panel first then fold the top and windshield on top of the doors keeping the Vinyl Windows flat. Caution: **FOLDING VINYL WINDOWS WILL CAUSE PERMANENT CREASE DAMAGE AND WILL VOID ALL WARRANTIES.** Once the Enclosure is folded keeping all Vinyl Windows flat, begin rolling the Enclosure into an 8" roll. Place the 8" roll into a box and store at normal room temperature. To ensure long life of your enclosure it is best not to store in extreme temperatures.

Hauling

The ONLY products manufactured by 3SI UTV that can be hauled while installed are the hard windshields, full cab enclosures, and door/rear window combos with top and windshield installed. **However, the full cab enclosures and door/rear window combos should be tied down before hauling.** Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. NEVER HAUL INSTALLED SOFT TOPS, WINDSHIELD TOP COMBOS, AND SUMMER CABS. **REMOVE BEFORE HAULING.**