



MAHINDRA ROXOR

Polycarbonate Back Panel with Quick Attach Straps & Fabric Lower Panel

Installation Instructions

You have just purchased the best Polycarbonate Back Panel for your Utility Terrain Vehicle available on the market today. Your Back Panel is made of ¼" gauge polycarbonate (Lexan) that is almost unbreakable. With proper installation and care you can expect many years of service life from your **3SI UTV Polycarbonate Back Panel**.

Step 1: Remove your 3SI UTV Polycarbonate Back Panel kit from the shipping box. **DO NOT REMOVE PROTECTIVE PLASTIC PAPER FROM THE BACK PANEL AT THIS TIME. THIS SHOULD BE YOUR LAST INSTALLATION STEP.**

Contents:

- Polycarbonate Back Panel
- Fabric Lower Panel
- 7 - 12" Quick Attach Straps made of hook (rough side of Velcro) and loop (soft side of Velcro)
- 2 – 20" Adhesive Velcro Strips
- 2- 1" Bolts
- 2-Large Washers
- 2-Small Washers
- 2-Lock Nuts
- 2-Large L-Brackets
- 2 – 20" Adhesive Velcro strips

Step 2: Pull the protective paper from each edge of the back panel to expose the slots for the straps.

Step 3: Feed a strap into each of the slot holes. The strap should be inserted from the back with the loop side of the Velcro facing the inside of the back panel.

Step 4: Hold the back panel to the roll bars. The flat trim on the top and side edges should rest on the roll bars.

Step 5: With the back panel in place, one at a time, wrap the attachment strap around the roll bar and feed the strap through the buckle. Reverse the direction of the strap after going thru the buckle. Pull the strap tight and adhere the hook end of the strap to the loop strap.

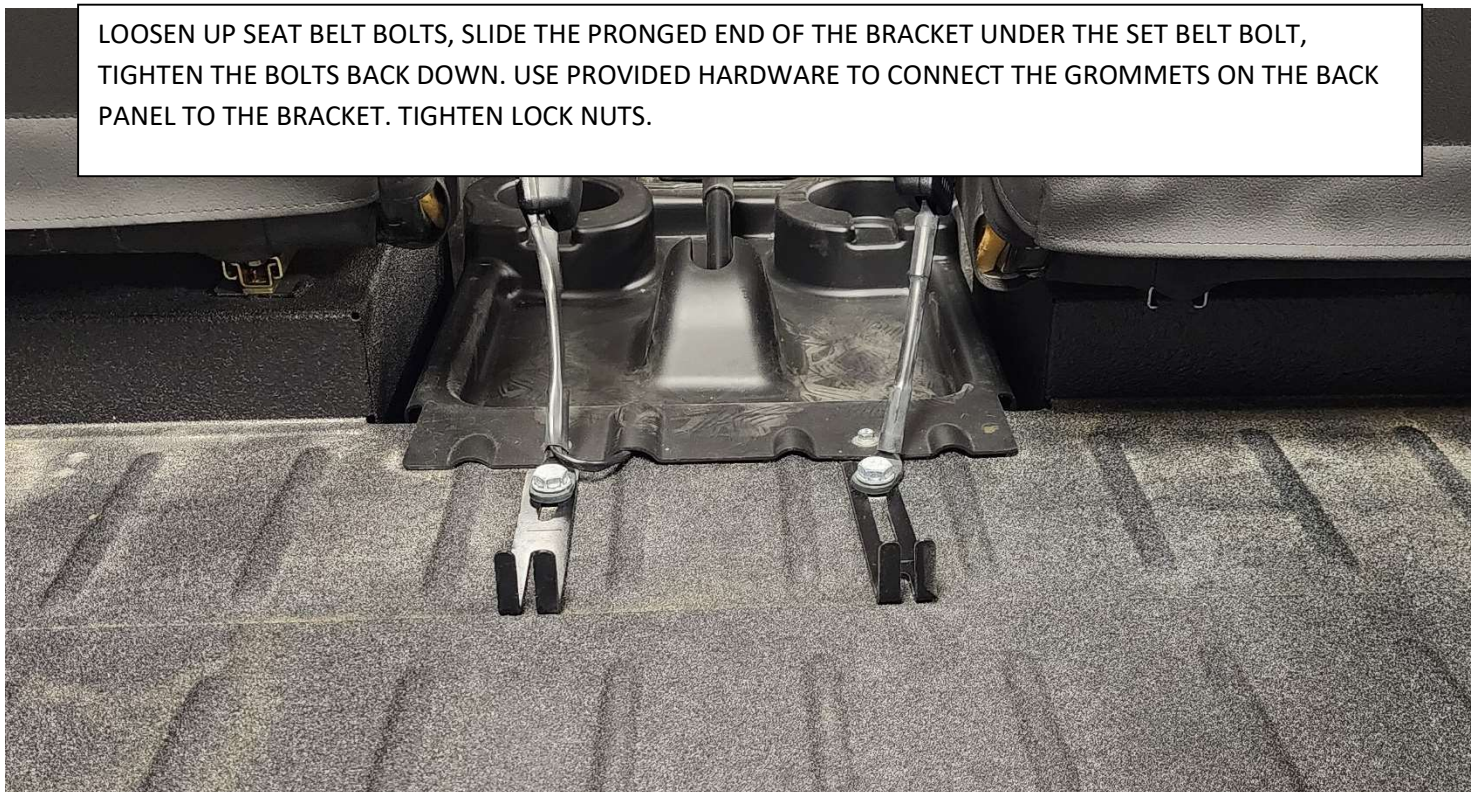


Step 6: Adjust the straps as needed to align the back panel.



Step 7: Feed the tabs on the fabric lower panel from the inside of the vehicle through the slots cut on the bottom of the back panel. Secure the tabs on the sewn in loop.

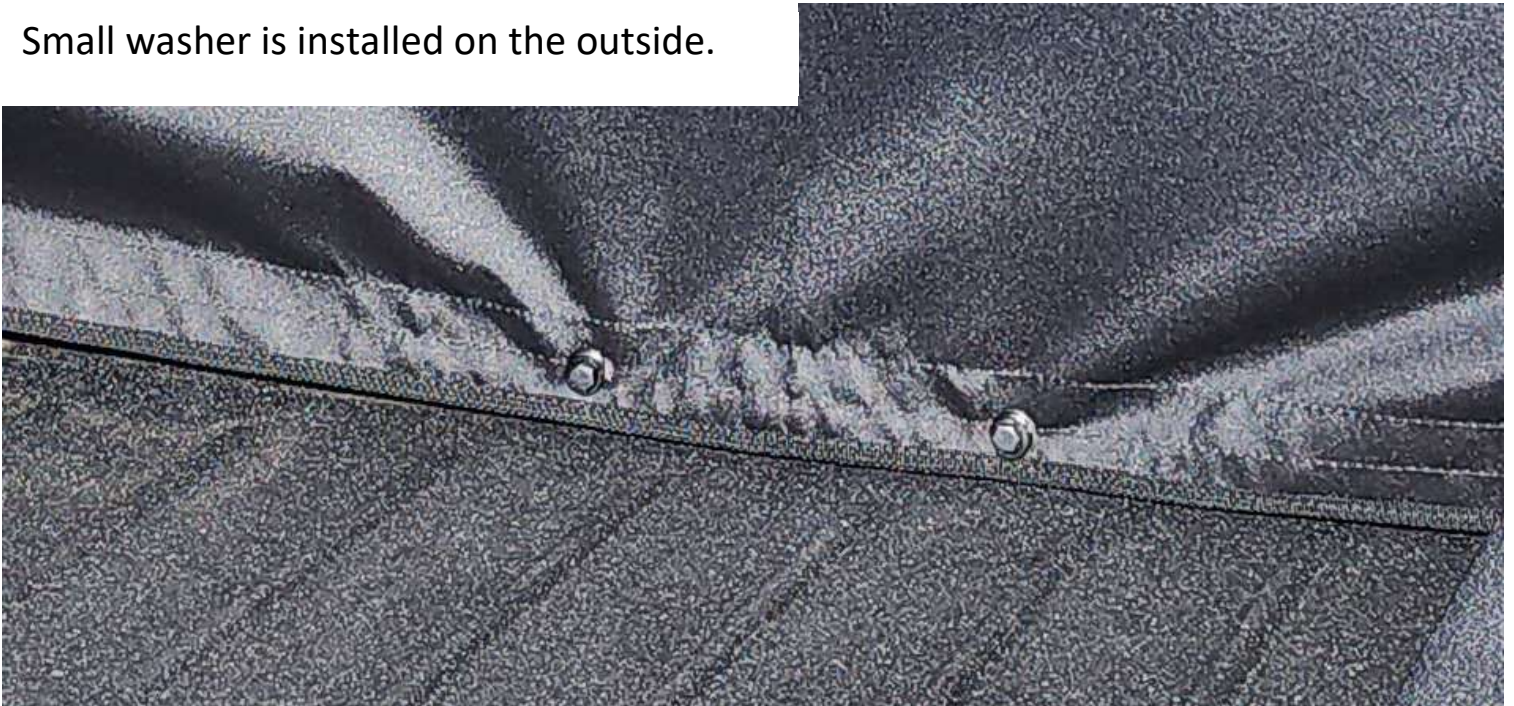
LOOSEN UP SEAT BELT BOLTS, SLIDE THE PRONGED END OF THE BRACKET UNDER THE SET BELT BOLT, TIGHTEN THE BOLTS BACK DOWN. USE PROVIDED HARDWARE TO CONNECT THE GROMMETS ON THE BACK PANEL TO THE BRACKET. TIGHTEN LOCK NUTS.



Large washer is installed on the inside.



Small washer is installed on the outside.



Step 8: Apply the two 20" adhesive velcro strips down the roll bars corresponding to the sewn in loop on the sides of the fabric lower panel.



Step 9: Wrap the double-sided straps around the adhesive velcro to secure the top sides of the fabric lower panel.

Step 10: Remove the protective plastic paper from each side of your windshield.

SEE THE ATTACHED CARE INSTRUCTIONS.



Periodic cleaning using correct procedures can help to prolong service life. For care and cleaning, it is recommended that the following instructions be adhered to:

Lexan Cleaning Recommendations

- Gently wash Lexan with a solution of mild soap and lukewarm water, using a soft, grid-free cloth or sponge to loosen any dirt or grime.
- Fresh paint splashes, grease and smeared glazing compounds can be removed easily before drying by rubbing lightly with a soft cloth using petroleum ether (BP65), hexane or heptanes. Afterwards, wash the sheet using mild soap and lukewarm water.
- Scratches and minor abrasions can be minimized by using a mild automobile polish. We suggest that a test be made on a small area of the Lexan sheet with the polish selected and that the polish manufacturer's instructions be followed, prior to using the polish on the entire sheet.
- Finally, thoroughly rinse with clean water to remove any cleaner residue and dry the surface with a soft cloth to prevent water spotting.

Important Instructions

- Never use abrasive or highly alkaline cleaner on Lexan polycarbonate materials.
- Never use aromatic or halogenated solvents like toluene, benzene, gasoline, acetone or carbon tetrachloride on Lexan polycarbonate materials.
- Use of incompatible cleaning materials with Lexan sheet can cause structural and/or surface damage.
- Contact with harsh solvents such as methyl ethyl ketone (MEK) or hydrochloric acid can result in surface degradation and possible crazing of Lexan sheet.
- Never scrub with brushes, steel wool or other abrasive materials.
- Never use squeegees, razorblades or other sharp instruments to remove deposits or spots.
- Do not clean Lexan polycarbonate in direct sunlight or at high temperatures as this can lead to staining.
- For all mentioned chemicals consult the manufacturer's material safety datasheet (MSDS) for proper safety precautions.