



Kubota XG850 Rear Polycarbonate Windshield Kit Installation

You have just purchased the best Polycarbonate Windshield for your Utility Terrain Vehicle available on the market today. Your Windshield is made of ¼" gauge polycarbonate (Lexan) that is almost unbreakable. With proper installation and care you can expect many years of service life from your **3SI UTV Polycarbonate Rear Windshield**.

Contents: Polycarbonate Back Panel

 8 – Neoprene Washers

 14 – 1-1/2" Bolts

 14 – Small Washers

 14 – Lock Nuts

Step 1: Remove your 3SI UTV rear windshield kit from the shipping box. **DO NOT REMOVE PROTECTIVE PLASTIC PAPER FROM THE WINDSHIELD AT THIS TIME.**

Step 2: Remove the rear screen.

Step 3: Due to the thickness of the rear windshield, use the longer bolts provided with your windshield to mount the rear panel. In addition to the bolts, neoprene washers and lock nuts are also supplied. 48" of adhesive foam gasket has also been supplied to provide cushion along with bottom of the rear panel. Pull the protective paper from along the edge of the rear panel. Remove the backing from the foam gasket and apply to the rear panel where needed. If preferred, the rear screen can be mounted over the rear windshield as shown below.



Step 4: Before mounting, pull the protective paper from the edge of each side of the rear panel. If the rear screen will be re-mounted, pull the protective paper from that side of the rear panel.

Step 5: Assistance may be needed to hold the rear panel and rear screen in place. The bolts along the top and side should be inserted from the outside. The bolts along the bottom should be inserted from the inside. Insert the bolts thru a neoprene washer before installing to provide cushioning and seal between the bolt head and the rear panel. After inserting, the bolts, attach a lock nut to the bolt end. After all bolts have been inserted, tighten the lock nuts.

Step 6: Remove the remaining protective plastic paper from your rear windshield.

SEE THE ATTACHED CARE INSTRUCTIONS.



Periodic cleaning using correct procedures can help to prolong service life. For care and cleaning, it is recommended that the following instructions be adhered to:

Lexan Cleaning Recommendations

- Gently wash Lexan with a solution of mild soap and lukewarm water, using a soft, grid-free cloth or sponge to loosen any dirt or grime.
- Fresh paint splashes, grease and smeared glazing compounds can be removed easily before drying by rubbing lightly with a soft cloth using petroleum ether (BP65), hexane or heptanes. Afterwards, wash the sheet using mild soap and lukewarm water.
- Scratches and minor abrasions can be minimized by using a mild automobile polish. We suggest that a test be made on a small area of the Lexan sheet with the polish selected and that the polish manufacturer's instructions be followed, prior to using the polish on the entire sheet.
- Finally, thoroughly rinse with clean water to remove any cleaner residue and dry the surface with a soft cloth to prevent water spotting.

Important Instructions

- Never use abrasive or highly alkaline cleaner on Lexan polycarbonate materials.
- Never use aromatic or halogenated solvents like toluene, benzene, gasoline, acetone or carbon tetrachloride on Lexan polycarbonate materials.
- Use of incompatible cleaning materials with Lexan sheet can cause structural and/or surface damage.
- Contact with harsh solvents such as methyl ethyl ketone (MEK) or hydrochloric acid can result in surface degradation and possible crazing of Lexan sheet.
- Never scrub with brushes, steel wool or other abrasive materials.
- Never use squeegees, razorblades or other sharp instruments to remove deposits or spots.
- Do not clean Lexan polycarbonate in direct sunlight or at high temperatures as this can lead to staining.
- For all mentioned chemicals consult the manufacturer's material safety datasheet (MSDS) for proper safety precautions.