



Installation Instructions

Thank you for purchasing a UTV enclosure manufactured in the USA with pride by GCL UTV. Your enclosure is made of heavy duty fabric that is water repellent and resistant to mildew, ultra-violet rays and abrasion. With proper installation and care you can expect many years of service from your GCL UTV enclosure.

SOME IMPORTANT NOTES BEFORE GETTING STARTED....

- The enclosure attaches to your UTV's cab frame with Velcro. The technical term for Velcro is hook and loop. Loop is the soft side and hook, the rough side. Loop has been sewn into the enclosure at various points. Adhesive hook has been supplied to attach to your cab frame, corresponding to the sewn-in loop. If you struggle with placement of the adhesive hook, with the enclosure held to the cab frame, note the locations of the sewn-in loop. The adhesive hook is attached to the cab frame at those locations.
- The adhesive hook should be applied at a temperature of 60 degrees or above. **For maximum adhesion, when the adhesive hook is in place, allow the adhesive to cure for 24 hours before attaching the loop to the hook.**
- Clean the surfaces the adhesive hook will be attached to before beginning installation. A light cleaning with mild soap and water is best. A little rubbing alcohol works great. Do NOT wax or clean with a compound that leaves the frame slick. The adhesive hook will not stick to a slick surface. Again, a light cleaning is best.
- Your enclosure is not a "one size fits all" product. The enclosure was designed and manufactured specifically for your model UTV. As a result, the enclosure should fit square and snug to the cab frame.
- Periodic cleaning of your enclosure with mild soap and water is recommended to minimize accumulations of dirt.
- Clean the vinyl windows with mild soap, water, and a soft cloth to avoid scratches. DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS OR CHEMICALS TO CLEAN VINYL WINDOWS.
- Clean your enclosure and allow it to dry before removing for storage. **Never fold your enclosure to store.** Roll the enclosure to avoid creasing the vinyl windows. Creases in the vinyl windows cannot be removed. **CREASING THE VINYL WINDOWS VOIDS ALL WARRANTIES AND GUARANTEES.**
- The only enclosures manufactured by GCL UTV that can be hauled when installed are Lexan windshields, full cab enclosures, and door/rear window combos with top and windshield installed. However, the enclosures should be tied down before hauling. Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. REMOVE ALL OTHER ENCLOSURES BEFORE HAULING.

PLEASE READ AND FOLLOW THE DETAILED INSTRUCTIONS THAT ARE ATTACHED.



Kubota X1140

Windshield/Top

The enclosures for the Kubota X1140 were designed to be modular. Each enclosure panel can be installed independent of the other panels. You choose your level of coverage. When warm, just a windshield and top will do. Add the back panel to reduce blow back from the bed. When the weather turns cold, add doors to seal the entire cab

Step 1: Remove your GCL UTV Cab Enclosure and Velcro kit from the shipping box.

Step 2: Before each panel is to be installed, hold the panel to the vehicle's cab frame. Note the location of sewn-in loop strips in the enclosure. Adhesive hook strips will be attached to the cab frame corresponding to the loop strips. Remove the backing from the adhesive hook strips and install as indicated in the following adhesive hook tables and pictures. Please note, if installing a full cab enclosure, some of the adhesive strips provided will not be needed. For example, if the rear and door panels are installed, loop sewn into the edge of the top will attach to exposed hook on the outside of the door and rear panels instead of attaching to the adhesive strips indicated in the tables below.

Step 3: Again, note the locations of the sewn-in loop in the back panel. Attach the adhesive hook strips as indicated below. After installing the back panel, push the side panels of the top over the roll bars to get them out of the way for door panel installation.

Step 4: The top panel attach to the cab frame by tension straps sewn into the front and rear corners and at the middle roll bars. If necessary, disconnect the bottom of the tension straps from the top. Re-align the top to the cab frame. Attach the adhesive hook strips as indicated below. As the table indicates, with the door panels and rear panel installed, some of the adhesive strips are not needed. After the top is aligned and the adhesive strips are attached, connect the snap buckles on each of the tension straps. Again, with the top in proper alignment, begin pulling the tension straps down to tighten the top to the cab frame. Do not fully pull one side tight without adjusting the other side. Add a slight amount of tension to each strap as you work your way around the top.

WINDSHIELD/TOP PANEL		
BB	2-59"	Attach two rows of adhesive hook strips horizontally along the front of the dash corresponding to the sewn-in strips along the bottom of the front panel. When aligned, attach the sewn-in strips to the adhesive strips.
NN	2-4"	ONLY NEEDED IF DOOR PANELS ARE NOT INSTALLED. Attach to the body corresponding to the sewn-in loop at the bottom of the side panel. If door panels are installed, attach to the sewn-in loop to the exposed hook along the edge of the door panel.



KK	2-6:"	Wrap horizontally around the front roll bar corresponding to the double-sided hook/loop straps at the side of the windshield panel. Wrap the double-sided straps around the adhesive hook strips.
LL	2-12"	Attach vertically to the inside edge of the front roll bars corresponding to the sewn-in webbing/loop tab. Use the tab to pull the windshield tight from side to side. Wrap the tab around the roll bar and attach the sewn-in loop to the adhesive hook strip.
MM	2-6:"	Wrap horizontally around the front roll bar corresponding to the double-sided hook/loop straps at the side of the windshield panel. Wrap the double-sided straps around the adhesive hook strips.



CC	2-10"	Wrap horizontally around the bottom of the middle roll bars. Wrap the straps at the bottom of the tension strap around the adhesive strip.
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DD	2-10"	Wrap vertically around the support just to the inside of the rear seat belt bracket. Wrap the straps at the bottom of the tension strap around the adhesive strip.
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EE	2-5"	ONLY USE IF REAR DOOR PANEL AND BACK PANEL ARE NOT INSTALLED. Attach horizontally to the outside of the lower rear roll bar support. Attach the sewn-in loop on the side of the rear section of the top to the adhesive strip.
FF	2-5"	ONLY USE IF REAR DOOR PANEL AND BACK PANEL ARE NOT INSTALLED. Attach vertically to the inside edge of the rear of the double roll bar corresponding to the sewn-in double-sided straps at the sides of the rear section of the top. Wrap the straps around the roll bars at the adhesive strips./
GG	2-5"	ONLY USE IF REAR DOOR PANEL AND BACK PANEL ARE NOT INSTALLED. Attach horizontally to the inside of the rear roll bars just behind the double-roll bars. Attach the sewn-in loop on the side of the rear section of the top to the adhesive strip.
HH	2-3"	ONLY USE IF REAR DOOR PANEL AND BACK PANEL ARE NOT INSTALLED. Attach horizontally to the underside of the rear roll bars in the rear curve. Attach the sewn-in loop in the corner of the rear section of the top to the adhesive strip.
II	1 – 23" 1 – 19"	ONLY USE IF REAR DOOR PANEL AND BACK PANEL ARE NOT INSTALLED. Attach horizontally to the underside of the rear roll bars corresponding to the sewn-in loop on the back edge of the top. The 23" piece is attached to the driver's side and the 19" piece is attached to the passenger's side. Attach the sewn-in loop to the adhesive strip.



JJ	2-12"	Wrap diagonally around the front roll bar bracket just above the front crossbar. Wrap the double-sided hook and loop straps around the adhesive hook strip.
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Step 9: Repeat any steps necessary to achieve a snug fit on the cab frame.

See enclosed Product Care sheet for instructions on how to properly care for your GCL UTV Enclosure.



Care Instructions

Heavy Duty Marine and Mil-Spec Military Fabric Cleaning

All GCL UTV Enclosure Heavy Duty Marine and Military Camo fabrics are guaranteed against excessive loss of color or strength under normal exposure and use conditions. Periodic cleaning with a solution of 4 ounces of bleach and 2 ounces of soap (NOT DETERGENTS) in one gallon of water is recommended to minimize accumulations of dirt, bird droppings and other contaminants which can support surface mildew and stain fabric.

Soft Vinyl Window Cleaning

GCL UTV Enclosure Vinyl Windows will remain clear and provide great visibility under normal exposure conditions if properly cleaned. Periodic cleaning with a solution of 1 ounce of soap in one gallon of water is all that is needed to maintain good window cleanliness and visibility. Caution: DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS or CHEMICALS OF ANY KIND TO CLEAN VINYL WINDOWS AS THESE WILL CLOUD THE WINDOWS. ALSO, NEVER RUB WINDOWS WITH A DRY CLOTH OR RAG.

Storage Recommendations

Before removing the GCL UTV Enclosure from your vehicle for storage, clean the Fabric and Vinyl Windows thoroughly as indicated above. Any dirt remaining on the Enclosure may scratch Vinyl Windows while in storage. Once the Enclosure has been cleaned it should be placed on a large flat surface. Lay the Enclosure out so that Vinyl Windows are in a flat position. Fold the doors over the rear panel first then fold the top and windshield on top of the doors keeping the Vinyl Windows flat. Caution: **FOLDING VINYL WINDOWS WILL CAUSE PERMANENT CREASE DAMAGE AND WILL VOID ALL WARRANTIES.** Once the Enclosure is folded keeping all Vinyl Windows flat, begin rolling the Enclosure into an 8" roll. Place the 8" roll into a box and store at normal room temperature. To ensure long life of your enclosure it is best not to store in extreme temperatures.

Hauling

The ONLY products manufactured by GCL UTV that can be hauled while installed are the hard windshields, full cab enclosures, and door/rear window combos with top and windshield installed. **However, the full cab enclosures and door/rear window combos should be tied down before hauling.** Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. NEVER HAUL INSTALLED SOFT TOPS, WINDSHIELD TOP COMBOS, AND SUMMER CABS. **REMOVE BEFORE HAULING.**