



## Installation Instructions

Thank you for purchasing a UTV enclosure manufactured in the USA with pride by 3SI UTV. Your enclosure is made of heavy duty fabric that is water repellent and resistant to mildew, ultra-violet rays and abrasion. With proper installation and care you can expect many years of service from your 3SI UTV enclosure.

### SOME IMPORTANT NOTES BEFORE GETTING STARTED....

- The enclosure attaches to your UTV's cab frame with Velcro. The technical term for Velcro is hook and loop. Loop is the soft side and hook, the rough side. Loop has been sewn into the enclosure at various points. Adhesive hook has been supplied to attach to your cab frame, corresponding to the sewn-in loop. If you struggle with placement of the adhesive hook, with the enclosure held to the cab frame, note the locations of the sewn-in loop. The adhesive hook is attached to the cab frame at those locations.
- The adhesive hook should be applied at a temperature of 60 degrees or above. **For maximum adhesion, when the adhesive hook is in place, allow the adhesive to cure for 24 hours before attaching the loop to the hook.**
- Clean the surfaces the adhesive hook will be attached to before beginning installation. A light cleaning with mild soap and water is best. A little rubbing alcohol works great. Do NOT wax or clean with a compound that leaves the frame slick. The adhesive hook will not stick to a slick surface. Again, a light cleaning is best.
- Your enclosure is not a "one size fits all" product. The enclosure was designed and manufactured specifically for your model UTV. As a result, the enclosure should fit square and snug to the cab frame.
- Periodic cleaning of your enclosure with mild soap and water is recommended to minimize accumulations of dirt.
- Clean the vinyl windows with mild soap, water, and a soft cloth to avoid scratches. DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS OR CHEMICALS TO CLEAN VINYL WINDOWS.
- Clean your enclosure and allow it to dry before removing for storage. **Never fold your enclosure to store.** Roll the enclosure to avoid creasing the vinyl windows. Creases in the vinyl windows cannot be removed. **CREASING THE VINYL WINDOWS VOIDS ALL WARRANTIES AND GUARANTEES.**
- The only enclosures manufactured by 3SI UTV that can be hauled when installed are Lexan windshields, full cab enclosures, and door/rear window combos with top and windshield installed. However, the enclosures should be tied down before hauling. Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. REMOVE ALL OTHER ENCLOSURES BEFORE HAULING.

**PLEASE READ AND FOLLOW THE DETAILED INSTRUCTIONS THAT ARE ATTACHED.**



## Kubota X1140

### Door Kit

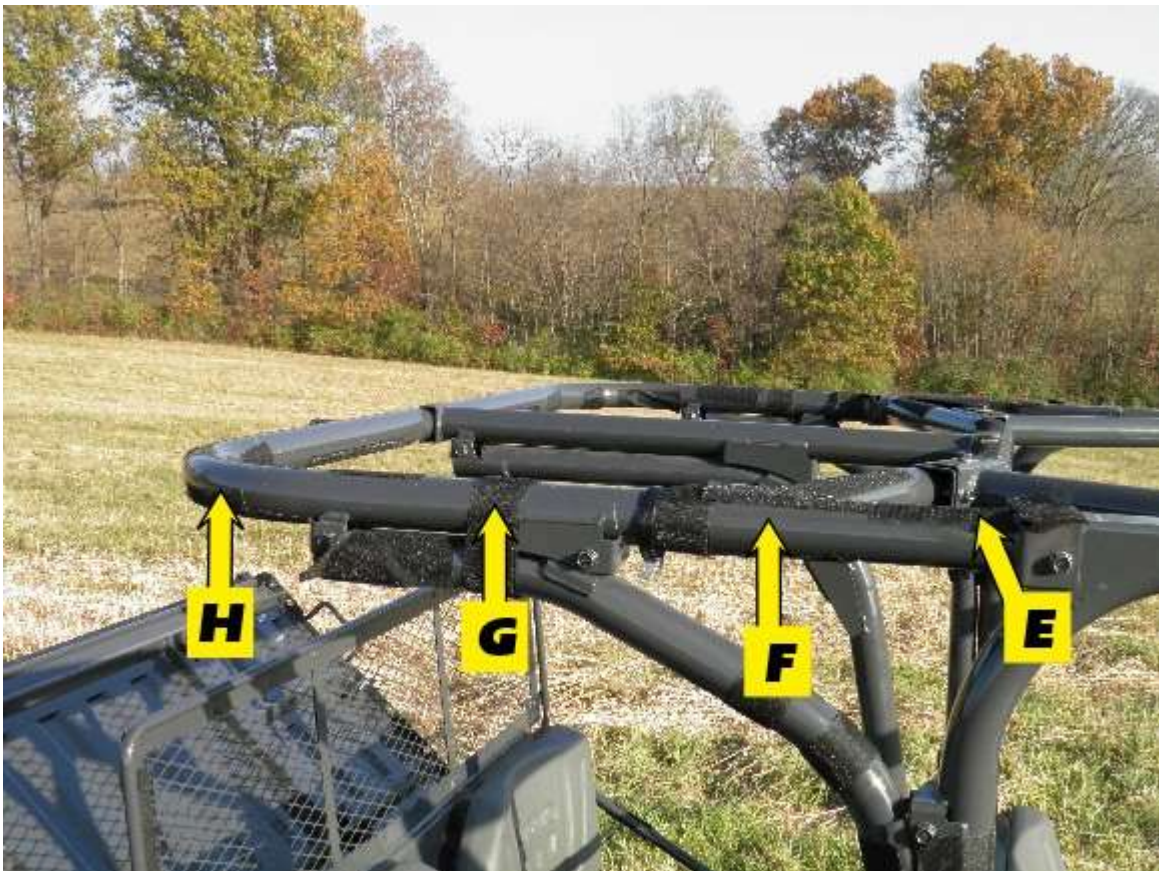
The enclosures for the Kubota X1140 were designed to be modular. Each enclosure panel can be installed independent of the other panels. You choose your level of coverage. When warm, just a windshield and top will do. Add the back panel to reduce blow back from the bed. When the weather turns cold, add doors to seal the entire cab.

**Step 1:** Remove your 3SI UTV Cab Enclosure and Velcro kit from the shipping box. REMOVE YOUR WINDSHIELD AND HARD TOP.

**Step 2:** Before each panel is to be installed, hold the panel to the vehicle's cab frame. Note the location of sewn-in loop strips in the enclosure. Adhesive hook strips will be attached to the cab frame corresponding to the loop strips. Remove the backing from the adhesive hook strips and install as indicated in the following adhesive hook tables and pictures. Please note, if installing a full cab enclosure, some of the adhesive strips provided will not be needed. For example, if the rear and door panels are installed, loop sewn into the edge of the top will attach to exposed hook on the outside of the door and rear panels instead of attaching to the adhesive strips indicated in the tables below.

**Step 3:** Attach the rear door panels before attaching the front door panels. Again, hold the panel to the roll cage and note the locations of the sewn-in loop. Repeat as needed for location assistance. The door panels should hang so that the bottom of the door panels come to the bottom of the rocker panel area. Attach the adhesive hook strips as indicated below.

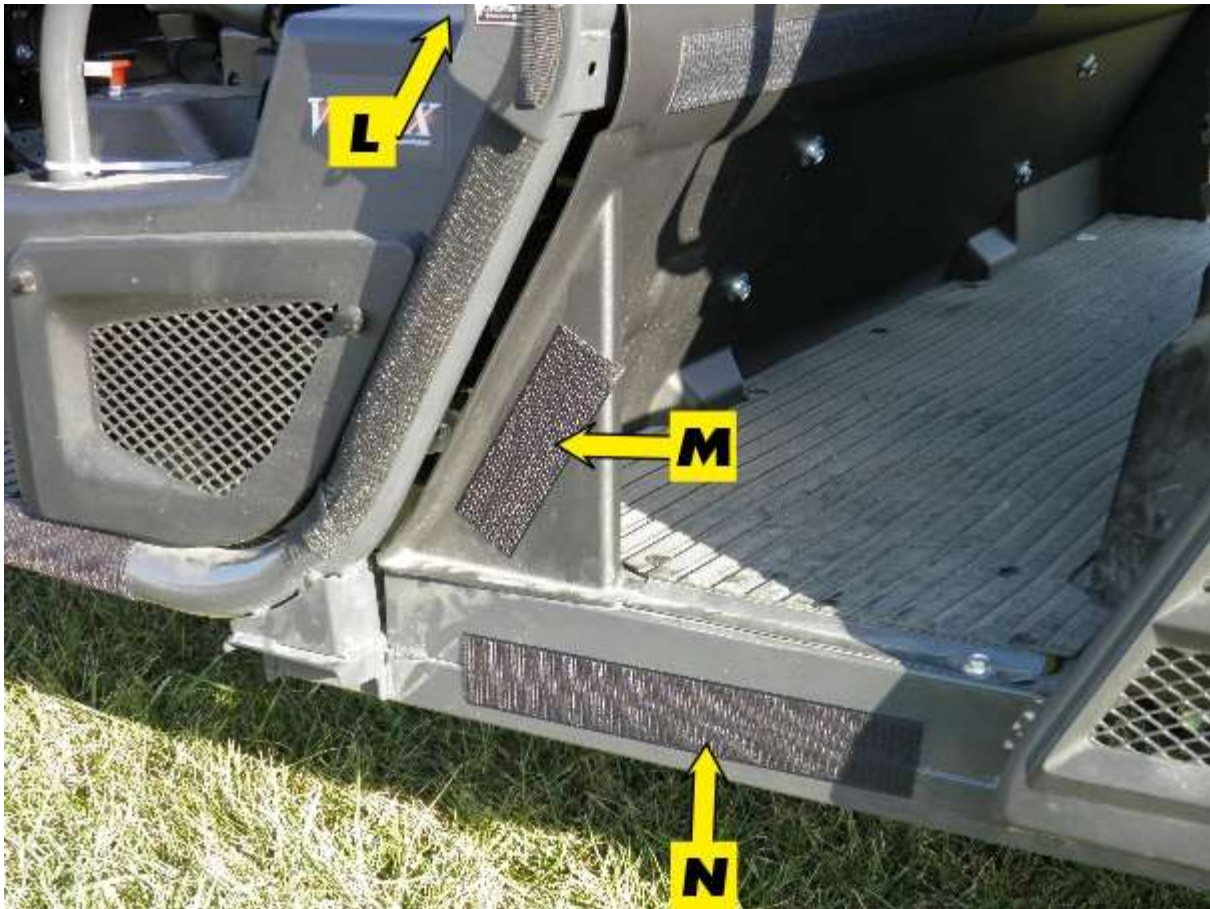
REAR DOOR PANEL		
E	2-8"	Wrap around the top roll bar corresponding to the sewn-in double-sided hook and loop straps at the top/front corner of the rear door panels. Wrap the straps around the adhesive hook strip.
F	2-4"	Attach horizontally to the inside edge of the roll bars corresponding to the 4" sewn-in webbing/loop tab along the top of the rear door panels. Attach the loop in the tab to the adhesive strip.
G	2-6"	Attach horizontally to the inside edge of the roll bars corresponding to the 6" sewn-in webbing/loop tab along the top of the rear door panels. Attach the loop in the tab to the adhesive strip.
H	2-8"	Wrap around the top roll bar corresponding to the sewn-in double-sided hook and loop straps at the top/rear corner of the rear door panels. Wrap the straps around the adhesive hook strip.



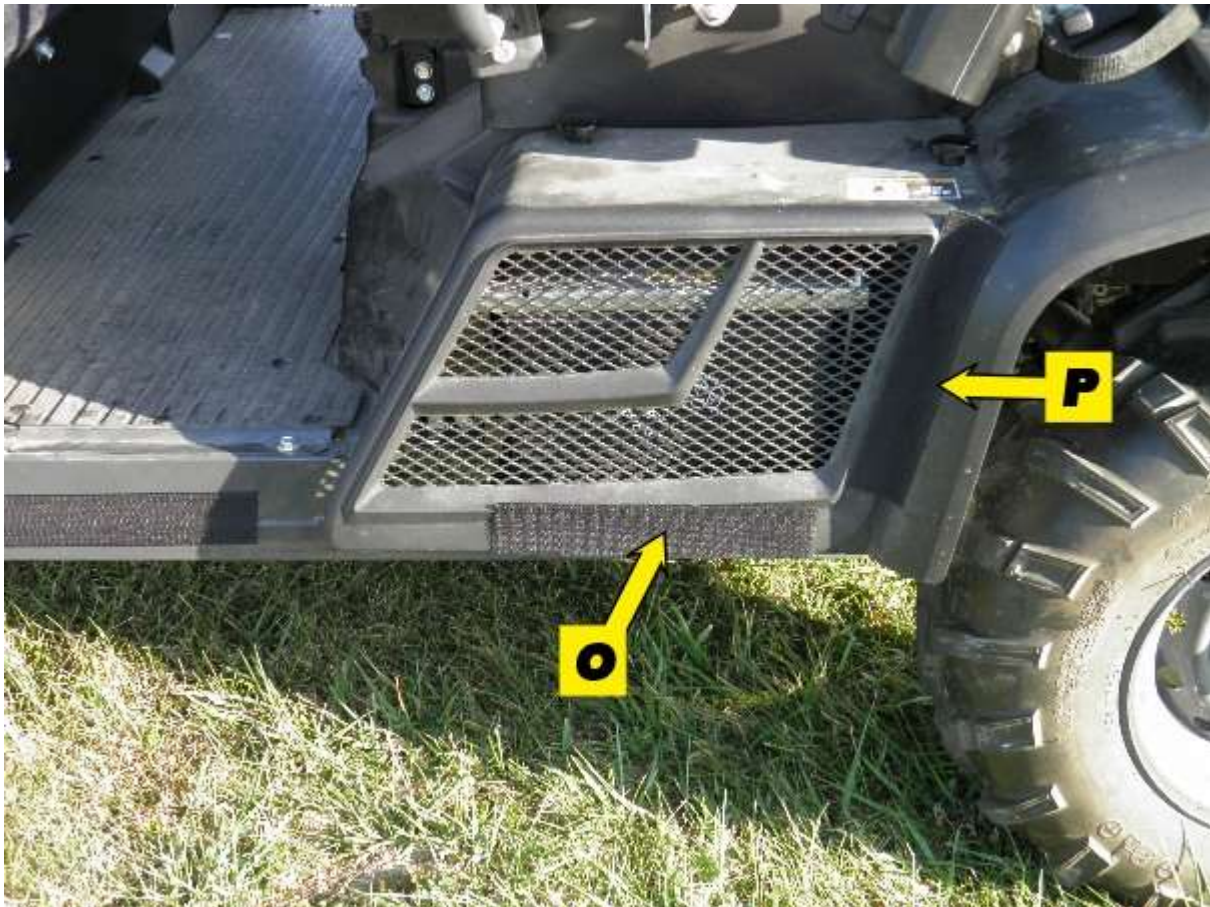
I	2-8"	Attach vertically to the inside edge of the FRONT middle roll bar corresponding to the sewn-in 8" webbing/loop tab along the front of the rear door panel. Attach the loop in the tab to the adhesive strip.
J	2-12"	Attach vertically to the inside edge of the FRONT middle roll bar corresponding to the sewn-in 6" webbing/loop tab along the front of the rear door panel. Attach the loop in the tab to the adhesive strip.
K	2-8"	Wrap around the middle roll bar just above the wide metal bracket corresponding to the sewn-in double-sided hook and loop straps along the front of the rear door panels. Wrap the straps around the adhesive hook strip.



L	2-12"	Attach vertically to front of the wide metal bracket near the bottom of the middle roll bar corresponding to the sewn-in 12" webbing/loop tab along the front of the rear door panel. Attach the loop in the tab to the adhesive strip.
M	2-10"	Attach diagonally to the outside of the front seat support panel. Attach the sewn-in loop near the bottom/front of the rear door panels.
N	2-24"	Attach horizontally to the rocker panel corresponding to the sewn-in loop along the bottom of the rear door panel. Attach the sewn-in loop at the bottom/front of the rear door panel to the adhesive strip.



O	2-11"	Attach horizontally to the rocker panel corresponding to the sewn-in loop along the bottom of the rear door panel. Attach the sewn-in loop at the bottom/front of the rear door panel to the adhesive strip
P	2-11"	Attach diagonally to the outside of the rear seat support panel. Attach the sewn-in loop near the bottom/rear of the rear door panels.
Same as C	2-10"	Wrap vertically around the support bar just to inside of the rear seat belt brackets. Wrap the double-sided straps, located on either side of the bottom of the rear panel, around the adhesive strips.



**Step 4:** Begin attaching the adhesive hook strips for the front door panels as indicated below. If necessary, hold the door panels to the roll cage and note the locations of the sewn-in loop and double-sided straps. The sewn-in loop along the back side of the front door panels attach to the exposed hook sewn on the outside of the rear door panels. Again, the door panels should hang just to the bottom of the rocker panel area.

FRONT DOOR PANEL		
Q	2-10"	Attach horizontally to the inside edge of the roll bars corresponding to the 10" sewn-in webbing/loop tab along the top of the front door panels. Attach the loop in the tab to the adhesive strip.
R	2-4"	Attach horizontally to the inside edge of the roll bars corresponding to the 4" sewn-in webbing/loop tab along the top of the front door panels. Attach the loop in the tab to the adhesive strip.
S	2-10"	Wrap around the top roll bar corresponding to the sewn-in double-sided hook and loop straps at the top/front corner of the front door panels. Wrap the straps around the adhesive hook strip.
T	2-8"	Wrap around the top roll bar corresponding to the sewn-in double-sided hook and loop straps at the top/rear corner of the front door panels. Wrap the straps around the adhesive hook strip.



U	2-34"	Attach horizontally to the rocker panel corresponding to the sewn-in loop along the bottom of the front door panel. Attach the sewn-in loop at the bottom/front of the rear door panel to the adhesive strip
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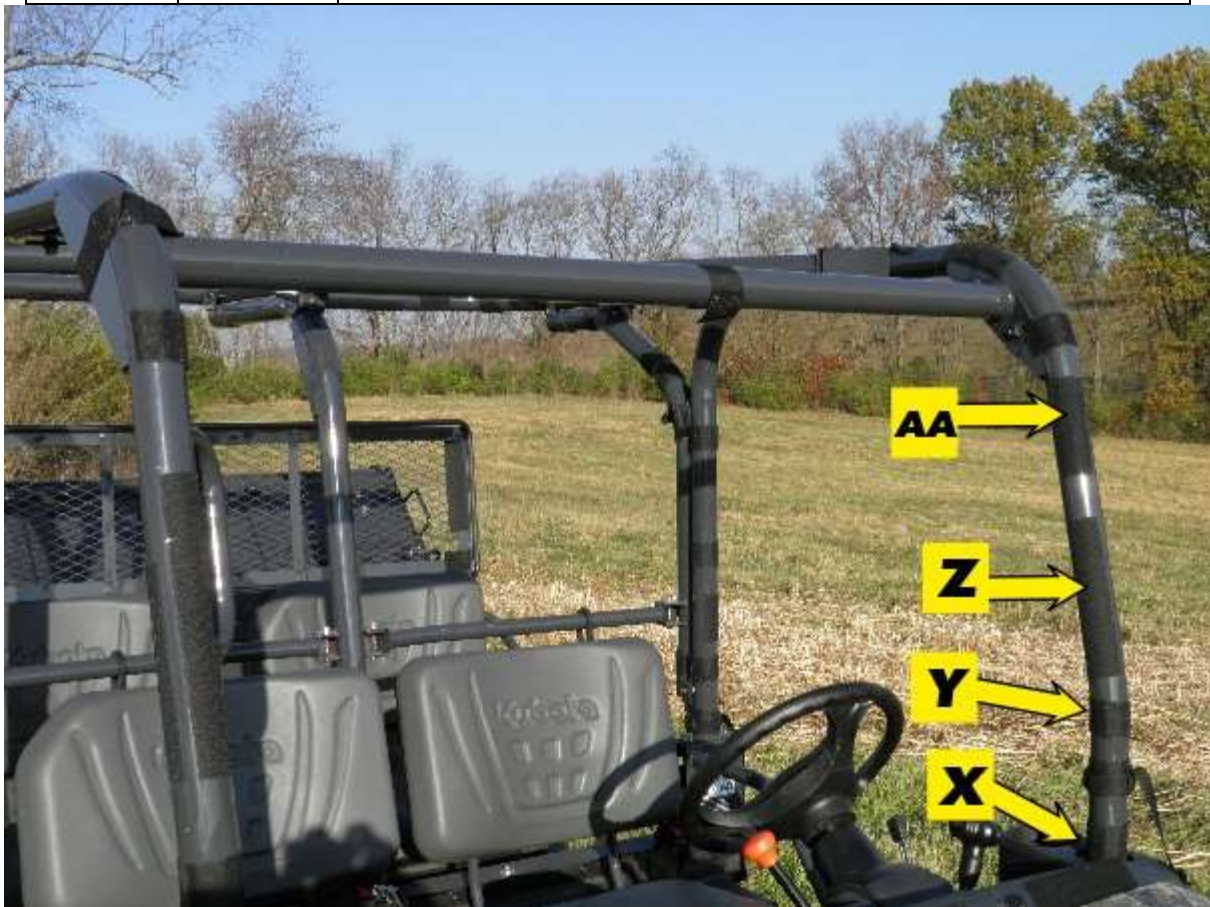


V	2-23"	Attach to the lower roll bar and body corresponding to the sewn-in loop along the bottom/front of the front door panels. Cut the adhesive strips as needed to match the curve in the sewn-in loop. Attach the sewn-in loop to the adhesive strip.
W	2-6"	Attach diagonally to the body just below the bottom of the front roll bars corresponding to the sewn-in loop in the front of the front door panel. Attach the sewn-in loop to the adhesive strip.





X	2-6"	Wrap horizontally to the bottom of the front roll bar corresponding to the sewn-in hook and loop straps at the front of the front door panels. Wrap the straps around the adhesive strips.
Y	2-6"	Wrap horizontally near the bottom of the front roll bar corresponding to the sewn-in hook and loop straps at the front of the front door panels. Wrap the straps around the adhesive strips.
Z	2-8"	Attach vertically to the inside edge of the front roll bars corresponding to the sewn-in webbing/loop tab along the front of the front doors. Wrap the tab around the roll bar and adhere the sewn-in loop to the adhesive strip.
AA	2-3"	Attach vertically to the inside edge of the front roll bars corresponding to the sewn-in webbing/loop tab along the front of the front doors. Wrap the tab around the roll bar and adhere the sewn-in loop to the adhesive strip.



No Ref	2 – 4 ½” 2 – 42” 2 – 17”	ONLY USE IF THE REAR DOOR PANELS ARE NOT INSTALLED. Attach the adhesive strips vertically to the inside of the middle roll bars corresponding to the sewn-in loop. The 4 ½” piece is attached at the top. The 42” piece is attached in the middle. The 17” piece is attached at the bottom. Attach the sewn-in loop to the adhesive strips.
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**Step 5:** Repeat any steps necessary to achieve a snug fit on the cab frame.

**Step 6:** Reinstall your hard top and windshield.

**See enclosed Product Care sheet for instructions on how to properly care for your 3SI UTV Enclosure.**

Podiatrist



# 3 STAR INDUSTRIES

## Care Instructions

### Heavy Duty Marine and Mil-Spec Military Fabric Cleaning

All 3SI UTV Enclosure Heavy Duty Marine and Military Camo fabrics are guaranteed against excessive loss of color or strength under normal exposure and use conditions. Periodic cleaning with a solution of 4 ounces of bleach and 2 ounces of soap (NOT DETERGENTS) in one gallon of water is recommended to minimize accumulations of dirt, bird droppings and other contaminants which can support surface mildew and stain fabric.

### Soft Vinyl Window Cleaning

3SI UTV Enclosure Vinyl Windows will remain clear and provide great visibility under normal exposure conditions if properly cleaned. Periodic cleaning with a solution of 1 ounce of soap in one gallon of water is all that is needed to maintain good window cleanliness and visibility. Caution: DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS or CHEMICALS OF ANY KIND TO CLEAN VINYL WINDOWS AS THESE WILL CLOUD THE WINDOWS. ALSO, NEVER RUB WINDOWS WITH A DRY CLOTH OR RAG.

### Storage Recommendations

Before removing the 3SI UTV Enclosure from your vehicle for storage, clean the Fabric and Vinyl Windows thoroughly as indicated above. Any dirt remaining on the Enclosure may scratch Vinyl Windows while in storage. Once the Enclosure has been cleaned it should be placed on a large flat surface. Lay the Enclosure out so that Vinyl Windows are in a flat position. Fold the doors over the rear panel first then fold the top and windshield on top of the doors keeping the Vinyl Windows flat. Caution: **FOLDING VINYL WINDOWS WILL CAUSE PERMANENT CREASE DAMAGE AND WILL VOID ALL WARRANTIES.** Once the Enclosure is folded keeping all Vinyl Windows flat, begin rolling the Enclosure into an 8" roll. Place the 8" roll into a box and store at normal room temperature. To ensure long life of your enclosure it is best not to store in extreme temperatures.

### Hauling

The ONLY products manufactured by 3SI UTV that can be hauled while installed are the hard windshields, full cab enclosures, and door/rear window combos with top and windshield installed. **However, the full cab enclosures and door/rear window combos should be tied down before hauling.** Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. NEVER HAUL INSTALLED SOFT TOPS, WINDSHIELD TOP COMBOS, AND SUMMER CABS. **REMOVE BEFORE HAULING.**