



Installation Instructions

Thank you for purchasing a UTV enclosure manufactured in the USA with pride by 3SI UTV. Your enclosure is made of heavy duty fabric that is water repellent and resistant to mildew, ultra-violet rays and abrasion. With proper installation and care you can expect many years of service from your 3SI UTV enclosure.

SOME IMPORTANT NOTES BEFORE GETTING STARTED....

- The enclosure attaches to your UTV's cab frame with Velcro. The technical term for Velcro is hook and loop. Loop is the soft side and hook, the rough side. Loop has been sewn into the enclosure at various points. Adhesive hook has been supplied to attach to your cab frame, corresponding to the sewn-in loop. If you struggle with placement of the adhesive hook, with the enclosure held to the cab frame, note the locations of the sewn-in loop. The adhesive hook is attached to the cab frame at those locations.
- The adhesive hook should be applied at a temperature of 60 degrees or above. **For maximum adhesion, when the adhesive hook is in place, allow the adhesive to cure for 24 hours before attaching the loop to the hook.**
- Clean the surfaces the adhesive hook will be attached to before beginning installation. A light cleaning with mild soap and water is best. A little Windex works great. Do NOT wax or clean with a compound that leaves the frame slick. The adhesive hook will not stick to a slick surface. Again, a light cleaning is best.
- Your enclosure is not a one size fits all product. The enclosure was designed and manufactured specifically for your model UTV. As a result, the enclosure should fit square and snug to the cab frame.
- Periodic cleaning of your enclosure with mild soap and water is recommended to minimize accumulations of dirt.
- Clean the vinyl windows with mild soap, water, and a soft cloth to avoid scratches. DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS OR CHEMICALS TO CLEAN VINYL WINDOWS.
- Clean your enclosure and allow it to dry before removing for storage. **Never fold your enclosure to store.** Roll the enclosure to avoid creasing the vinyl windows. Creases in the vinyl windows cannot be removed. **CREASING THE VINYL WINDOWS VOIDS ALL WARRANTIES AND GUARANTEES.**
- The only enclosures manufactured by 3SI UTV that can be hauled when installed are Lexan windshields, full cab enclosures, and door/rear window combos with top and windshield installed. However, the enclosures should be tied down before hauling. Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. REMOVE ALL OTHER ENCLOSURES BEFORE HAULING.

PLEASE READ AND FOLLOW THE DETAILED INSTRUCTIONS THAT ARE ATTACHED.



Kawasaki Teryx Door / Rear Window Installation

You have just purchased the best Enclosure for your Utility Terrain Vehicle available on the market today. Your Enclosure is made of Heavy Duty Fabric that is Water Repellent and resistant to Mildew, Ultra-Violet Sun Rays and Abrasion. With proper installation and care you can expect many years of long lasting fit, color and service life from your **GCL Enclosure**.

Step 1: Remove your GCL Enclosure and Velcro Kit from the shipping box

Contents: 1 – Kawasaki Teryx Door / Rear Window (for use with Lexan Windshield Kit)

3 – 36” Velcro Strips – 2 Front Windshield Roll Bar Uprights and 1 Rear Top Roll Bar Cross-member

6 - 6” Velcro Strips – 2 Door Bottom front, 2 Windshield Roll Bar uprights top placed horizontally around the Roll Bar, 2 Door Top Roll Bar Cross-members

2 - 5” Velcro Strips – Front Windshield Roll Bar upright bottom placed horizontally around the Roll Bar

2 - 8” Velcro Strips – Rear Roll Bar Post Uprights middle

4 – 10” Velcro Strips – 2 Rear Cab Frame lower; Drivers side and passenger’s side, 2 Door Rear Bottom placed horizontally

2 – 9” Velcro Strips – Door Rear Bottom placed vertically

Note: before applying adhesive Velcro Strips to your vehicle, surfaces should be free of dust, dirt and oil. Also you will need to remove or loosen your existing hard windshield from the Roll Bar Frame before installing your enclosure.

Step 2: Place Enclosure on top of Roll Bar Cage and align corner seams with outside center of roll bars. Pull the enclosure down until it is tight on the Roll Bar Cage.

Step 3: Temporarily attach each Velcro Strip to its corresponding size Velcro Tab on the Enclosure. **DO NOT REMOVE PLASTIC BACKING FROM VELCRO STRIPS AT THIS TIME.** This will help you to orient the Velcro Strips to the correct position on the vehicle when it is time to install the Velcro Strips.

Step 4: Pull the Enclosure down tightly and align outside corner seams with the center of each Roll Bar. With a piece of chalk, mark the outline of each Velcro Tab on the Vehicle Frame and Roll Bars. At this point Velcro Strips can be

removed from Enclosure Velcro Tabs and attached to the Vehicle in the order shown below. Note Velcro Strips should be oriented on the Vehicle so that each corresponding Enclosure Velcro Tab matches its position when the Enclosure is stretched tight on the Vehicle Roll Bar Cab frame.

- A. Remove plastic backing and adhere the 36" Front Windshield Roll Bar Upright Velcro Strips and the Rear Top Roll Bar Cross-member Velcro Strip
- B. Remove plastic backing and adhere the 6" Door bottom front Velcro strips, top Windshield Roll Bar upright horizontal Velcro strips and the Door Top Roll Bar Cross-member Velcro strips.
- C. Remove plastic backing and adhere the 5" Velcro Strips horizontally around the bottom of the Front Windshield Roll Bar uprights.
- D. Remove plastic backing and adhere the 8" Velcro Strips vertically along the Middle of the Rear Roll Bar Post uprights
- E. Remove plastic backing and adhere the 10" Velcro strips horizontally along the lower Rear Cab Frame Drivers side and Passengers side. Note these Velcro strips are placed behind the seats inside the cab. Make sure the strips are oriented to match the Rear Cab Frame Velcro Tabs on the enclosure. Also, adhere the 10" Door Rear bottom Velcro strips.
- F. Remove plastic backing and adhere the 9" Strips vertically near the bottom rear corner of the Doors

Step 5: Begin attaching Enclosure by first squaring the back of the Enclosure to the Rear of the Cab frame and attaching the Lower Rear Cab Frame Enclosure Velcro tabs to the installed 10" Velcro strips.

Step 6: Pulling upward & outward on the top Rear corners of the Enclosure, attach Rear Roll Bar Upright upper Enclosure tabs to installed 8" Velcro Strips and attach the 36" Velcro Tab to the Rear Top Roll Bar Cross-member strip. This should straighten the back window section of the Enclosure.

Step 7: Pulling the Enclosure outward and downward toward the front of the vehicle attach the 36" Enclosure Windshield Velcro tabs to the Front Roll Bar Post upright Velcro strips as shown in figure 7.1. Note: you will need to cut out sections of these tabs to accommodate your hard windshield clamps. Simply mark the position of your hard windshield clamps on the Velcro tab and cut out a 2" section with household scissors being careful not to cut the binding. Using a lighter slightly burn the frayed ends to prevent further fraying. See figure 7.2, 7.3 and 7.4. Re-attach Velcro Tabs to Front Roll Bars after cutting to fit. Also attach 6" horizontal enclosure tabs around the top windshield roll bar Velcro strips and attach the 5" horizontal enclosure tabs around the bottom windshield roll bar Velcro strips. Attach the 6" Door Top Roll Bar Cross Member Tabs around the installed Velcro strips.



Figure 7.1



Figure 7.2 - Mark the Windshield Velcro Tabs for hard windshield Clamp locations



Figure 7.3 – Cut a 2” section out around where your clamps will be positioned on the Velcro Tab – be careful not to cut the binding



Figure 7.4 – Carefully burn the frayed thread around the cut area with a lighter.

Step 8: Zip Doors Closed and attach the Door bottom front 6", Door Rear bottom 10", Door Rear bottom 9" Velcro Tabs and as shown in figure 8.1.



Figure 8.1

Step 9: Repeat Steps 6, 7 and 8 as necessary until the Enclosure fits snugly to the Vehicle Roll Bar structure as shown in figure 9.1. Note: Once the Enclosure is installed the Lexan Windshield will be placed over the Front Windshield Roll Bar Velcro Tabs so that the leading edges of the binding rest against the Windshield edge to form a complete seal.



Figure 9.1

Step 10: Refer to your GCL Polycarbonate Windshield Kit Instructions to install your GCL Lexan Windshield or re-install your existing hard windshield.

See enclosed Product Care sheet for instructions on how to properly care for your 3SI UTV Enclosure.



3 STAR INDUSTRIES

Care Instructions

Heavy Duty Marine and Mil-Spec Military Fabric Cleaning

All 3SI UTV Enclosure Heavy Duty Marine and Military Camo fabrics are guaranteed against excessive loss of color or strength under normal exposure and use conditions. Periodic cleaning with a solution of 4 ounces of bleach and 2 ounces of soap (NOT DETERGENTS) in one gallon of water is recommended to minimize accumulations of dirt, bird droppings and other contaminants which can support surface mildew and stain fabric.

Soft Vinyl Window Cleaning

3SI UTV Enclosure Vinyl Windows will remain clear and provide great visibility under normal exposure conditions if properly cleaned. Periodic cleaning with a solution of 1 ounce of soap in one gallon of water is all that is needed to maintain good window cleanliness and visibility. Caution: DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS or CHEMICALS OF ANY KIND TO CLEAN VINYL WINDOWS AS THESE WILL CLOUD THE WINDOWS. ALSO, NEVER RUB WINDOWS WITH A DRY CLOTH OR RAG.

Storage Recommendations

Before removing the 3SI UTV Enclosure from your vehicle for storage, clean the Fabric and Vinyl Windows thoroughly as indicated above. Any dirt remaining on the Enclosure may scratch Vinyl Windows while in storage. Once the Enclosure has been cleaned it should be placed on a large flat surface. Lay the Enclosure out so that Vinyl Windows are in a flat position. Fold the doors over the rear panel first then fold the top and windshield on top of the doors keeping the Vinyl Windows flat. Caution: **FOLDING VINYL WINDOWS WILL CAUSE PERMANENT CREASE DAMAGE AND WILL VOID ALL WARRANTIES.** Once the Enclosure is folded keeping all Vinyl Windows flat, begin rolling the Enclosure into an 8" roll. Place the 8" roll into a box and store at normal room temperature. To ensure long life of your enclosure it is best not to store in extreme temperatures.

Hauling

The ONLY products manufactured by 3SI UTV that can be hauled while installed are the hard windshields, full cab enclosures, and door/rear window combos with top and windshield installed. **However, the full cab enclosures and door/rear window combos should be tied down before hauling.** Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. NEVER HAUL INSTALLED SOFT TOPS, WINDSHIELD TOP COMBOS, AND SUMMER CABS. REMOVE BEFORE HAULING.