



## Installation Instructions

Thank you for purchasing a UTV enclosure manufactured in the USA with pride by 3SI UTV. Your enclosure is made of heavy-duty fabric that is water-repellent and resistant to mildew, ultraviolet rays, and abrasion. You can expect many years of service from your 3SI UTV enclosure with proper installation and care.

### SOME IMPORTANT NOTES BEFORE GETTING STARTED....

- The enclosure attaches to your UTV's cab frame with Velcro. The technical term for Velcro is hook and loop. The loop is the soft side, and the hook is the rough side. The loop has been sewn into the enclosure at various points. An adhesive hook has been supplied to attach to your cab frame, corresponding to the sewn-in loop. If you struggle with the placement of the adhesive hook, with the enclosure held to the cab frame, note the locations of the sewn-in loop. The adhesive hook is attached to the cab frame at those locations.
- The adhesive hook should be applied at a temperature of 60 degrees or above. **For maximum adhesion, when the adhesive hook is in place, allow the adhesive to cure for 24 hours before attaching the loop to the hook.**
- Clean the surfaces to which the adhesive hook will be attached before beginning installation. Light cleaning with mild soap and water is best. A little Windex works great. Do NOT wax or clean with a compound that leaves the frame slick. The adhesive hook will not stick to a slick surface. Again, a light cleaning is best.
- Your enclosure is not a "one size fits all" product. The enclosure was designed and manufactured specifically for your model UTV. As a result, the enclosure should fit square and snug to the cab frame.
- Periodic cleaning of your enclosure with mild soap and water is recommended to minimize accumulations of dirt.
- Clean the vinyl windows with mild soap, water, and a soft cloth to avoid scratches. DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS, OR CHEMICALS TO CLEAN VINYL WINDOWS.
- Clean your enclosure and allow it to dry before removing it for storage. **Never fold your enclosure to store.** Roll the enclosure to avoid creasing the vinyl windows. Creases in the vinyl windows cannot be removed. **CREASING THE VINYL WINDOWS VOIDS ALL WARRANTIES AND GUARANTEES.**
- The only enclosures manufactured by 3SI UTV that can be hauled when installed are Lexan windshields, full cab enclosures, and door/rear window combos with top and windshield installed. However, the enclosures should be tied down before hauling. Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. REMOVE ALL OTHER ENCLOSURES BEFORE HAULING.

**PLEASE READ AND FOLLOW THE DETAILED INSTRUCTIONS THAT ARE ATTACHED.**



## **Kawasaki Mule SX/610 Full Cab for Hard Windshield**

### **Installation Instructions**

You have just purchased the best Enclosure for your Utility Terrain Vehicle available on the market today. Your Enclosure is made of Heavy-Duty Fabric that is Water Repellent and resistant to Mildew, Ultra-Violet Sun Rays, and abrasions. You can expect many years of long-lasting fit, color, and service life from your 3SI UTV Cab Enclosure with proper installation and care.

**Step 1:** Remove your 3SI UTV Cab Enclosure and Velcro kit from the shipping box.

Contents: 1 – Kawasaki Mule 610 Cab Enclosure

2 - 32" Velcro Strips (Front Roll Bar Posts)

2 – 6" Velcro Strips (Rear Roll Bar Posts)

1 – 18" Velcro Strip (Rear Lower Roll Bar Cross-member)

2 – 8" Velcro Strips (Side of Front Cab Dash - Upper)

2 – 9 ½" Velcro Strips (Side of Front Cab Dash – Lower)

2 – 12" Velcro Strips (Side of Seat Support Enclosure – Door Lower)

1 – 10" Velcro Strip (Side of Seat Support Enclosure – Door Upper Drivers side)

1 – 15" Velcro Strip (Side of Seat Support Enclosure – Door Upper Passengers side)

1 – 48" Velcro Strip (OPTIONAL) Top to the windshield, securing visor to the windshield

***Note: Before applying adhesive Velcro Strips to your vehicle, surfaces should be dust, dirt, and oil-free.***

**BEFORE REMOVING YOUR WINDSHIELD FOR INSTALLATION OF YOUR CAB, MARK THE LOCATION OF THE WINDSHIELD CLAMPS ON THE ROLL BAR WITH CHALK.**

**Step 2:** Remove the backing from the 18" Velcro strip and adhere it to the Rear Lower Roll Bar Cross-member as shown in Figure 2.1. The Velcro strip should face the rear of the vehicle.



Figure 2.1

**Step 3:** Remove the backing from the 6" Velcro strips and adhere to the Rear Roll Bar Posts 17 inches below the Bolted Cross-member bracket on the top of the Roll Bar as shown in Figure 3.1. Note: Velcro Strips should face away from the cab.



Figure 3.1

**Step 4:** Remove the backing from the 8" Velcro strips and adhere to each side of the Upper Front Cab Dash as shown in Figure 4.1. Repeat with the 9 ½" Velcro strips attaching them to each side of the Lower Front Cab Dash as shown in Figure 4.2.



Figure 4.1



Figure 4.2

**Step 5:** Remove the backing from the 12" Velcro strips and adhere to each side of the Lower Seat Support Enclosure just below the bottom rib as shown in Figure 5.1



Figure 5.1

**Step 6:** Remove the backing from the 10" Velcro strip and adhere to the Driver's Side Lower Seat Support Enclosure just above the top rib as shown in Figure 6.1. Repeat this step with the 15" Velcro Strip adhering it to the Passenger's Side Lower Seat Support Enclosure just above the top rib.



Figure 6.1

**Step 7:** Before installing the 2-32" adhesive Velcro strips to the front roll bars, the strips will require cutting to accommodate the windshield clamps. Cut the Velcro strips as needed to fit between the windshield clamps. Attach the Velcro strips to the inside of the roll bars.

**Step 8:** Place the Kawasaki Mule 610 Cab Enclosure on top of the vehicle.

**Step 9:** Begin attaching the Enclosure by first squaring the back of the Enclosure to the Rear of the Cab frame and attaching the Rear Lower Roll Bar Cross-member Enclosure Velcro tab to the 18" Velcro strip by pressing them together as shown in Figure 9.1



Figure 9.1

**Step 10:** Pulling upward & outward on the 6" Rear Roll Bar Post Enclosure Velcro Tabs, attach the Rear Roll Bar Post Enclosure tabs to 6" Velcro Strips as shown in Figure 10.1. This should straighten out the back window section of the Enclosure.



Figure 10.1

**Step 11:** Before attaching the Velcro tabs on the front roll bar uprights, the Velcro tabs must be cut to accommodate the windshield clamps. **PLEASE SEE THE ATTACHED INSTRUCTIONS FOR CUTTING THE VELCRO TABS.**

**Step 12:** After cutting the Velcro tabs, pull the Velcro tabs around the front roll bar uprights and attach to the adhesive strips on the roll bars.

**Step 13:** Zip Doors close and attach Velcro Tabs to respective Velcro Strips.

**Step 14:** Repeat any steps necessary to square and align the cab enclosure to the frame and body.

**Step 15:** Re-install the windshield.

**Step 16:** OPTIONAL-The front visor can be secured to the front windshield by attaching the 48" adhesive Velcro strip horizontally to the top of the windshield to match the sewn-in Velcro in the visor. If you don't want to attach the Velcro strip to your windshield, ignore this step.

**See the enclosed Product Care sheet for instructions on how to properly care for your 3SI UTV Enclosure.**



## Care Instructions

### Heavy Duty Marine and Mil-Spec Military Fabric Cleaning

All 3SI UTV Enclosure Heavy Duty Marine and Military Camo fabrics are guaranteed against excessive loss of color or strength under normal exposure and use conditions. Periodic cleaning with a solution of 4 ounces of bleach and 2 ounces of soap (NOT DETERGENTS) in one gallon of water is recommended to minimize accumulations of dirt, bird droppings, and other contaminants which can support surface mildew and stain fabric.

### Soft Vinyl Window Cleaning

3SI UTV Enclosure Vinyl Windows will remain clear and provide great visibility under normal exposure conditions if properly cleaned. Periodic cleaning with a solution of 1 ounce of soap in one gallon of water is all that is needed to maintain good window cleanliness and visibility. Caution: DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS, or CHEMICALS OF ANY KIND TO CLEAN VINYL WINDOWS AS THESE WILL CLOUD THE WINDOWS. ALSO, NEVER RUB WINDOWS WITH A DRY CLOTH OR RAG.

### Storage Recommendations

Before removing the 3SI UTV Enclosure from your vehicle for storage, clean the Fabric and Vinyl Windows thoroughly as indicated above. Any dirt remaining on the Enclosure may scratch Vinyl Windows while in storage. Once the Enclosure has been cleaned it should be placed on a large flat surface. Lay the Enclosure out so that Vinyl Windows are in a flat position. Fold the doors over the rear panel first then fold the top and windshield on top of the doors keeping the Vinyl Windows flat. Caution: **FOLDING VINYL WINDOWS WILL CAUSE PERMANENT CREASE DAMAGE AND WILL VOID ALL WARRANTIES.** Once the Enclosure is folded keeping all Vinyl Windows flat, begin rolling the Enclosure into an 8" roll. Place the 8" roll into a box and store at normal room temperature. To ensure the long life of your enclosure it is best not to store it in extreme temperatures.

### Hauling

The ONLY products manufactured by 3SI UTV that can be hauled while installed are the hard windshields, full cab enclosures, and door/rear window combos with top and windshield installed. **However, the full cab enclosures and door/rear window combos should be tied down before hauling.** Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. NEVER HAUL INSTALLED SOFT TOPS, WINDSHIELD TOP COMBOS, AND SUMMER CABS. **REMOVE BEFORE HAULING.**





## CUTTING VELCRO TABS TO ACCOMMODATE CLAMPS

Your 3SI UTV enclosure has been manufactured to fit any combination of the windshield and top clamps. We accomplish this by sewing in a full Velcro strip along the top of the enclosure and down the length of the front roll bars. To fit your top and windshield clamps, simply cut the Velcro strips as follows:

**Step 1:** If you have not done so by now, mark the location on the roll bars of all clamps with chalk.

**Step 2:** With the enclosure on the cab frame, mark the location of the clamps on the Velcro strips as shown.



**Step 3:** Cut a section out around where your clamps will be positioned on the Velcro tab as shown. Be careful not to cut the binding.



**Step 4: Carefully burn the frayed thread around the cut area with a lighter as shown. PLEASE USE CAUTION WHEN BURNING THE CUT AREA. POLYESTER IS FLAMMABLE. HAVE A WET CLOTH AVAILABLE TO COVER THE BURNT EDGES TO HELP EXTINGUISH ANY FLAMES.**



**Your Velcro tabs are now ready for installation.**