



Installation Instructions

Thank you for purchasing a UTV enclosure manufactured in the USA with pride by GCL UTV. Your enclosure is made of heavy duty fabric that is water repellent and resistant to mildew, ultra-violet rays and abrasion. With proper installation and care you can expect many years of service from your GCL UTV enclosure.

SOME IMPORTANT NOTES BEFORE GETTING STARTED....

- The enclosure attaches to your UTV's cab frame with Velcro. The technical term for Velcro is hook and loop. Loop is the soft side and hook, the rough side. Loop has been sewn into the enclosure at various points. Adhesive hook has been supplied to attach to your cab frame, corresponding to the sewn-in loop. If you struggle with placement of the adhesive hook, with the enclosure held to the cab frame, note the locations of the sewn-in loop. The adhesive hook is attached to the cab frame at those locations.
- The adhesive hook should be applied at a temperature of 60 degrees or above. **For maximum adhesion, when the adhesive hook is in place, allow the adhesive to cure for 24 hours before attaching the loop to the hook.**
- Clean the surfaces the adhesive hook will be attached to before beginning installation. A light cleaning with mild soap and water is best. A little Windex works great. Do NOT wax or clean with a compound that leaves the frame slick. The adhesive hook will not stick to a slick surface. Again, a light cleaning is best.
- Your enclosure is not a "one size fits all" product. The enclosure was designed and manufactured specifically for your model UTV. As a result, the enclosure should fit square and snug to the cab frame.
- Periodic cleaning of your enclosure with mild soap and water is recommended to minimize accumulations of dirt.
- Clean the vinyl windows with mild soap, water, and a soft cloth to avoid scratches. DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS OR CHEMICALS TO CLEAN VINYL WINDOWS.
- Clean your enclosure and allow it to dry before removing for storage. **Never fold your enclosure to store.** Roll the enclosure to avoid creasing the vinyl windows. Creases in the vinyl windows cannot be removed. **CREASING THE VINYL WINDOWS VOIDS ALL WARRANTIES AND GUARANTEES.**
- The only enclosures manufactured by GCL UTV that can be hauled when installed are Lexan windshields, full cab enclosures, and door/rear window combos with top and windshield installed. However, the enclosures should be tied down before hauling. Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. REMOVE ALL OTHER ENCLOSURES BEFORE HAULING.

PLEASE READ AND FOLLOW THE DETAILED INSTRUCTIONS THAT ARE ATTACHED.



Kawasaki 4010 Trans Summer-Cab Enclosure Installation

You have just purchased the best Enclosure for your Utility Terrain Vehicle available on the market today. Your Enclosure is made of Heavy Duty Fabric that is Water Repellent and resistant to Mildew, Ultra-Violet Sun Rays and Abrasion. With proper installation and care you can expect many years of long lasting fit, color and service life from your **GCL UTV Summer Cab Enclosure.**

Step 1: Remove your GCL UTV Summer-Cab Enclosure and Velcro kit from the shipping box.

Contents: 1 – Kawasaki 4010 Trans Summer-Cab Enclosure

1 – 46” Velcro Strips (Rear cab Window Bottom)

6 - 8” Velcro Strips (Front Windshield Roll Bar Uprights)

6 – 6” Velcro Strips (Center and Rear Roll Bar post Uprights)

Note: before applying adhesive Velcro Strips to your vehicle, surfaces should be free of dust, dirt and oil. Clean vehicle surfaces with water or Windex only. Do not use solvents to prepare your vehicle surfaces for Velcro application.

Step 2: Remove the clear plastic backing from the 46" Velcro strip and adhere to the top raised panel below the Rear Cab Window as shown in figure 2.1



Figure 2.1 - install 46" Velcro Strip on Top Raised Panel below rear window

Step 3: Remove the clear plastic backing from the 8" Velcro strips and install vertically on the front Roll Bar Uprights at 15", 27" and 38" below the top Roll Bar cross-member weld joint as shown in figure 3.1, 3.2 and 3.3. Repeat both sides. Note: Velcro strips should face away from the center of the cab on the outside edge of the Roll Bar upright.

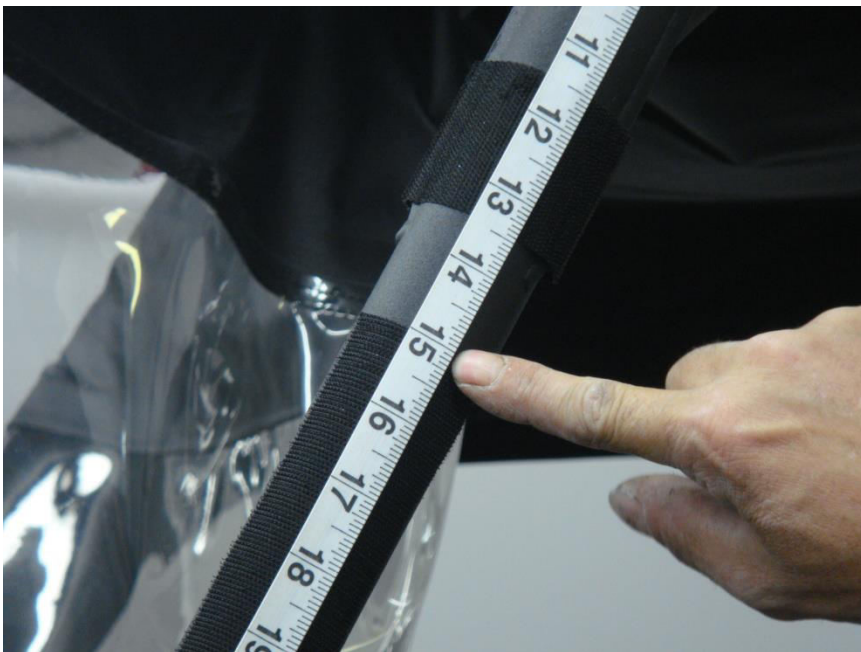


Figure 3.1 - install 8" Velcro strip Vertically 15" below Roll Bar cross-member weld joint



Figure 3.2 - install 8" Velcro Strip Vertically 27" below Roll Bar Cross-member weld joint



Figure 3.3 - install 8" Velcro strip Vertically 38" below Roll Bar Cross-member weld joint

Step 4: Remove the clear plastic backing from the 6" Velcro strips and install horizontally around the Center and Rear Roll Bar Uprights as shown in figures 4.1, 4.2 and 4.3 - Repeat both sides. Note: Velcro strips should go around the Roll Bar posts with the seam facing toward the inside of the Cab.



Figure 4.1 – install 6" Velcro strip horizontally around the Center Roll Bar upright 9" below the cross-member weld joint



Figure 4.2 - Install 6" Velcro strips above and below the upright roll bar exhaust port

Step 5: Place the enclosure on the Roll Bar Cab Frame as shown in Figure 5.1. With the Enclosure on top of the Roll Bar Cab Frame adjust the enclosure so that seams are located near the center of the Roll Bars. The vehicle bed will need to be raised for this step and subsequent installation steps.



Figure 5.1 - place cab on top of vehicle cab roll bar and align seams to the center of corner roll bar tubes

Step 6: Begin attaching Enclosure by first squaring the back of the Enclosure to the Rear of the Cab frame and attaching the Rear Cab Window bottom Velcro tab to the installed 46" Velcro strip as shown in figure 6.1.



Figure 6.1 - square rear of enclosure to cab and attach rear enclosure Velcro tab to installed 46" Velcro strip

Step 7: Pulling upward & outward on the 6" Rear Roll Bar Post Enclosure Velcro Tabs, attach Rear and Center Roll Bar upright Post Enclosure tabs to installed 6" Velcro Strips by wrapping the taps around the Roll Bar and the installed Velcro strips as shown in figure 7.1 and 7.2 - Repeat both sides.



Figure 7.1 - attach 6" Rear Roll Bar post enclosure Velcro tabs to installed Velcro strips above and below the Roll bar exhaust port



Figure 7.2 - attach 6" Center Roll Bar post enclosure Velcro Tabs to installed Velcro Strips

Step 8: Fasten pre-attached Enclosure Front Hood Straps to the Vehicle front bumper bar behind the plastic Bumper Guard as shown in figure 8.1. Bringing the end of the straps up to the latch buckle, run the end through the back of the top buckle opening first and then through the front of the lower buckle opening as shown in figure 8.2. DO NOT FULLY TIGHTEN FRONT HOOD STRAPS AT THIS TIME.



Figure 8.1 - Run Front Hood Straps around the Vehicle front bumper bar located behind the plastic Bumper Guard



Figure 8.2 - Thread front Hood Strap into the buckles starting upward through the back of the buckle through the top opening

Step 9: Starting with the top Front Roll Bar Post Enclosure tabs pull outward and downward attaching tabs to 8" inch Velcro Strips on the Front Windshield Roll Bar Uprights as shown in figure 9.1. Repeat this process with the Center and Bottom Front Roll Bar Enclosure Tabs as shown in figure 9.2 and 9.3 making sure that the Vinyl Windshield is centered between the Roll Bar posts. This step is best performed attaching both sides simultaneously.



Figure 9.1 - attach top 8" Velcro Tabs to installed Velcro strips



Figure 9.2 - Attach center 8" Velcro Tabs to installed Velcro strips



Figure 9.3 - attach bottom 8" Velcro Tabs to the installed Velcro Strips

Step 10: Tighten Front Hood Straps by pulling downward from the buckle on both strap ends at the same time as shown in figure 10.1



Figure 10.1 - tighten front hood straps until front windshields wrinkles are straightened out

Step 11: Repeat Steps 7, 9 and 10 until the Enclosure fits snugly to the Vehicle Roll Bar structure and front and rear windows are tight as shown in figure 11.1.



Figure 11.1 - repeat steps 7, 9 and 10 until the cab enclosure and windows are tight

See enclosed Product Care sheet for instructions on how to properly care for your GCL UTV Enclosure.



Care Instructions

Heavy Duty Marine and Mil-Spec Military Fabric Cleaning

All GCL UTV Enclosure Heavy Duty Marine and Military Camo fabrics are guaranteed against excessive loss of color or strength under normal exposure and use conditions. Periodic cleaning with a solution of 4 ounces of bleach and 2 ounces of soap (NOT DETERGENTS) in one gallon of water is recommended to minimize accumulations of dirt, bird droppings and other contaminants which can support surface mildew and stain fabric.

Soft Vinyl Window Cleaning

GCL UTV Enclosure Vinyl Windows will remain clear and provide great visibility under normal exposure conditions if properly cleaned. Periodic cleaning with a solution of 1 ounce of soap in one gallon of water is all that is needed to maintain good window cleanliness and visibility. Caution: DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS or CHEMICALS OF ANY KIND TO CLEAN VINYL WINDOWS AS THESE WILL CLOUD THE WINDOWS. ALSO, NEVER RUB WINDOWS WITH A DRY CLOTH OR RAG.

Storage Recommendations

Before removing the GCL UTV Enclosure from your vehicle for storage, clean the Fabric and Vinyl Windows thoroughly as indicated above. Any dirt remaining on the Enclosure may scratch Vinyl Windows while in storage. Once the Enclosure has been cleaned it should be placed on a large flat surface. Lay the Enclosure out so that Vinyl Windows are in a flat position. Fold the doors over the rear panel first then fold the top and windshield on top of the doors keeping the Vinyl Windows flat. Caution: **FOLDING VINYL WINDOWS WILL CAUSE PERMANENT CREASE DAMAGE AND WILL VOID ALL WARRANTIES.** Once the Enclosure is folded keeping all Vinyl Windows flat, begin rolling the Enclosure into an 8" roll. Place the 8" roll into a box and store at normal room temperature. To ensure long life of your enclosure it is best not to store in extreme temperatures.

Hauling

The ONLY products manufactured by GCL UTV that can be hauled while installed are the hard windshields, full cab enclosures, and door/rear window combos with top and windshield installed. However, the full cab enclosures and door/rear window combos should be tied down before hauling. Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. NEVER HAUL INSTALLED SOFT TOPS, WINDSHIELD TOP COMBOS, AND SUMMER CABS. **REMOVE BEFORE HAULING.**