



JOHN DEERE GATOR XUV

Full Door Rear Window

Your enclosure is made of heavy duty fabric that is water repellent and resistant to mildew, ultra-violet rays and abrasion.

Surface Preparation Instructions and Guidelines

Cleaning: To achieve a strong bond between Velcro adhesive and UTV surface, you must clean the surface. Use a mixture of 50% alcohol and 50% water to remove dirt, mud and dust from roll bars and plastic body components. Let dry. Repeat this process 3 times.

The adhesive hook should be applied at a temperature of 70 degrees or above.

Bond between UTV and adhesive hook is dependent upon the amount of adhesive to surface contact development. Firm application pressure develops a better adhesive contact and improves bond strength.

After application, the bond strength increases and approaches the ultimate bond strength after 72 hours. Bond strength build up: 20 min equals 50% bond strength, 1 hour equals 75% bond strength, one day equals 90% bond strength, and 3 days equals 100% bond strength.

More tips for installation.

Two is better than one: We recommend a second person be involved for the installation process. Getting the panel in the correct position takes some pulling and tugging, we find the process runs smoother when two people are involved.

Test adhesion: Use a small piece of Velcro, remove backing and adhere to roll bars. Wait 20 minutes, Velcro should already be difficult to remove.

Still having trouble with adhesion: If Velcro is still not adhering to the roll bars, use a piece of hook (rough side of Velcro) to "rough up" the surface of your roll bar. We do not recommend this for the plastic body of your UTV, it will scratch.

Unsure about Velcro placement: With-out removing the white backing, attach the Velcro to your enclosure panel. Hold panel up to the UTV and note the area that the Velcro should attach. You can use the double-sided straps with-out Velcro to help hold up the panel while you remove the white backing and adhere sticky Velcro. We will send extra Velcro that can be used to hold the enclosure to the cab frame for easy notation of Velcro placement.

Attaching panel: Attach the panel top first, then work your way around the panel pulling the tabs and sticking them to the corresponding adhesive Velcro. The Webbing (black trim) of the panel should align to the middle of the roll bar.

Installing with Windshield and Hard Top.

If you have a windshield and or hard top on your UTV, you will need to remove it before installing the door and rear panel. After the installation of your enclosure is complete you will then reinstall the windshield and hard top.

If clamps for the windshield or hard top are interfering with the sewn-on Velcro tabs or straps on your enclosure, you can modify the tabs and straps easily by cutting them to fit. Mark where the tabs need to be cut to accommodate your windshield or hard tops clamps or bolts. Cut the tabs and burn the edges with a lighter to prevent unraveling. Do not cut into the binding (darker black trim around your door panel).

Installation Instructions

Step 1: Remove your 3SI UTV Cab Enclosure and Velcro kit from the shipping box.

Step 2: Remove existing windshield and hard top.

Step 3: Clean all surfaces on which you will be placing the adhesive Velcro according to the surface preparation instructions. Wait until the surfaces are dry.

Step 4: Remove the backing from the adhesive hook strips and install as indicated in the following adhesive hook table and pictures. Press firmly.

Step 5: Wait 72 hours! This step is very important to the life of your Velcro. Waiting the full 72 hours will ensure that your Velcro and enclosure will stay on in rain, sleet, snow or mud.

Step 6: After all adhesive Velcro strips are attached, begin attaching each panel to the cab frame.

Step 7: After all panels are attached work your way around the UTV remove, pull, and reattach, each Velcro tabs to achieve a tight fit. You may need to do this a few times.

Step 8: When your enclosure is in the correct position the binding or trim around the panels will rest in the center of the roll bar. If you have a windshield the binding, will rest along the edge of your windshield.

Step 9: Re-install your windshield, and hard top.

See enclosed Product Care sheet for instructions on how to properly care for your 3SI UTV Enclosure.

ADHESIVE HOOK TABLE

BACK PANEL

Reference	Qty/Size	Placement
A	1-26"	Attach horizontally to the inside edge of the rear cross bar. Wrap top of back panel over the rollbar and attach the sewn-in loop strip to the adhesive hook strip. (Figure 1)
B	6-6"	Wrap around vertical rear roll bars corresponding to the double-sided straps on either side of the back panel. Wrap the double-sided straps around the adhesive hook strips. (Figure 2)
C	2-8"	Attach vertically to the outside edge of the rear roll bar uprights corresponding to the Velcro tabs near the middle of the back panel. Attach the tabs to the adhesive hook strips. Use the tabs on either side of the back panel to pull the back panel from side to side for a tight fit. (Figure 2)
D	1-29"	Raise the bed of your UTV and look down to the bottom of the exterior cab behind the seats. You will place your adhesive Velcro horizontal along the back of the UTV corresponding the Velcro sewn across the bottom of the back panel. (Figure 3)
E	1-8"	Attach horizontally behind the seat of the UTV to the left of Velcro strip D. (Figure 3)



Figure 1: Shows placement of Velcro strip A.

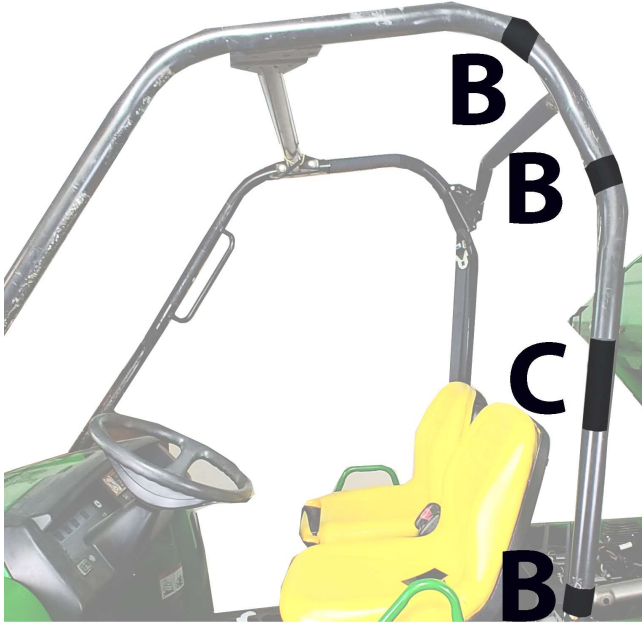


Figure 3: Shows position of Velcro strips B and C.

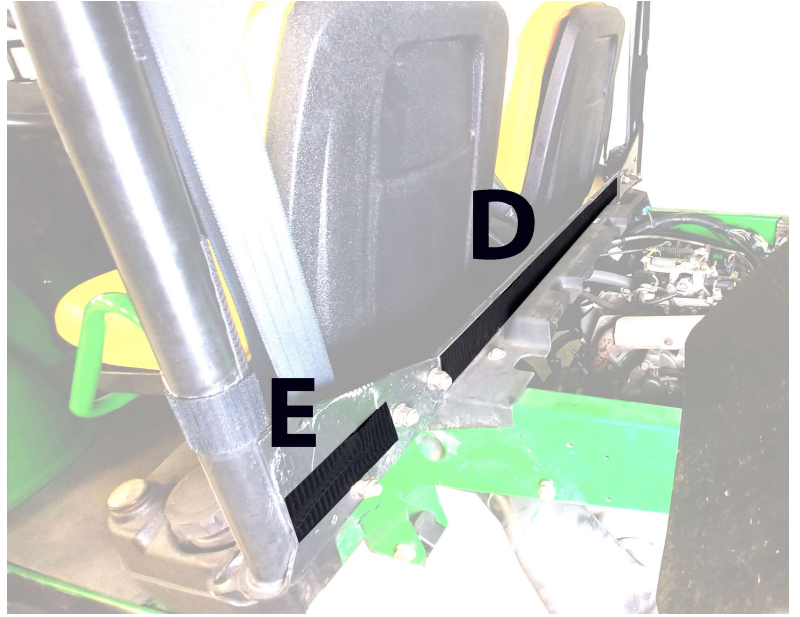


Figure 2: Shows placement of 29" Velcro strip D and 8" Velcro strip E.

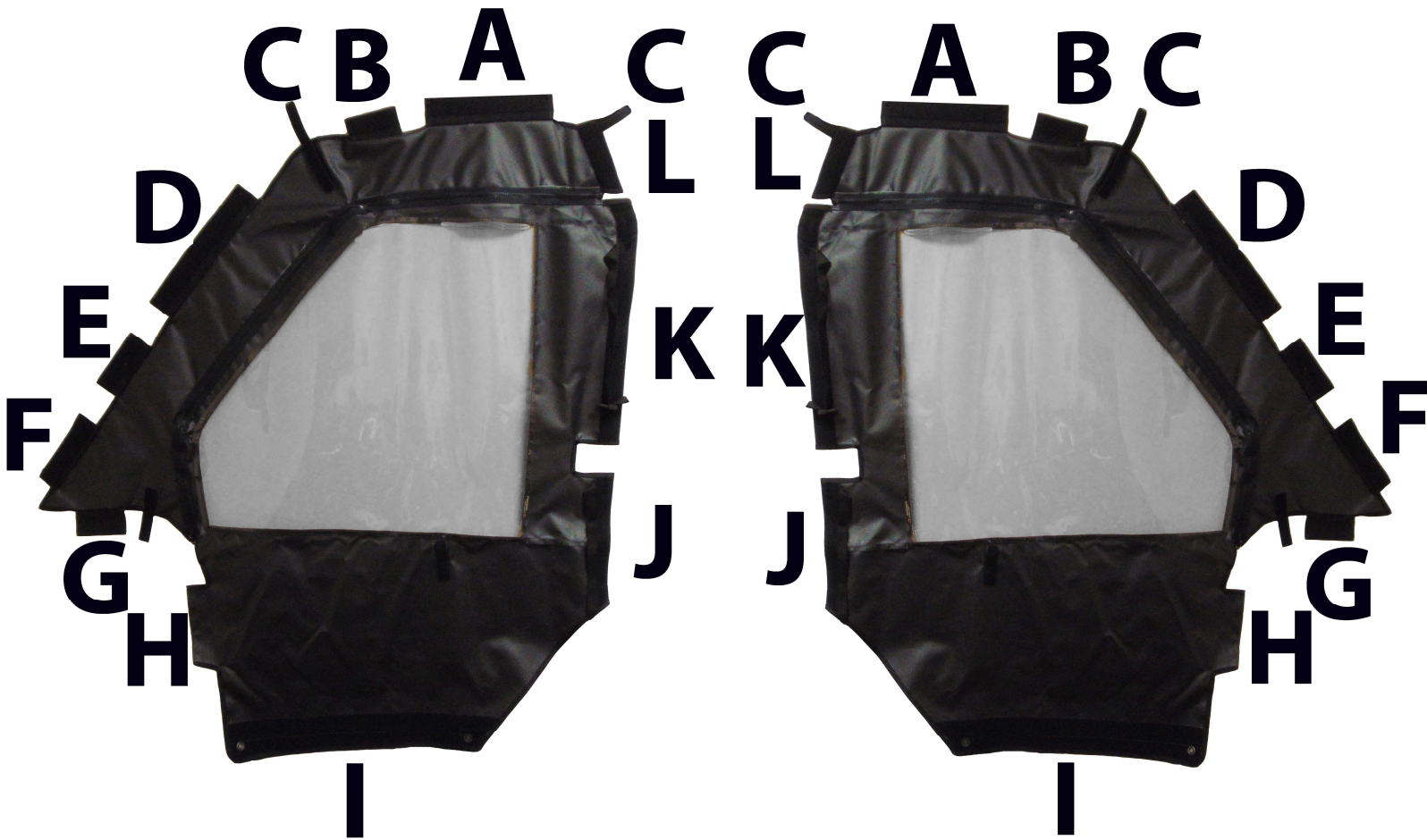


Picture is an example of how you back panel should fit.

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Door Panels

Pictures show the sewn on Velcro tabs and straps that correspond to the Velcro chart. Attach rear door panel first.



ADHESIVE HOOK TABLE

Door Kit

Reference	Quantity/Size	Placement/Usage
A	2-12"	Attach horizontally to the inside of the top side roll bar. (Figure 1)
B	2-5"	Attach to the top of the side roll bars near factory plate for cross top roll bar. (Figure 2)
C	4-6"	Wrap around roll bar for double sided strap. (Figure 2)
D	2 -14"	Attach vertically to the front roll bars, facing the inside of the machine. (Figure 3)
E	2-6"	Attach vertically to the front roll bars, facing the inside the machine below Velcro strip D. (Figure 3)
F	2-8"	Attach vertically to the front roll bars below Velcro strip E. (Figure 3)
G	2-5"	Attach to the top of the fender. (Figure 4)
H	2-8"	Attach to the side of the fender in the foot well. (Figure 4)
I	2-26"	Attach to outside floor board. (Figure 5)
J	2-14"	Attach to the lower back roll bars facing the outside of the UTV. Corresponding Velcro sewn on to back panel. (Figure 6)
K	2-23"	Attach to the middle of the back roll bars facing the outside of the UTV. Corresponding Velcro sewn on to back panel. (Figure 6)
L	2-7"	Attach to the top of the back roll bars facing the outside of the UTV. Corresponding Velcro sewn on to back panel. (Figure 6)

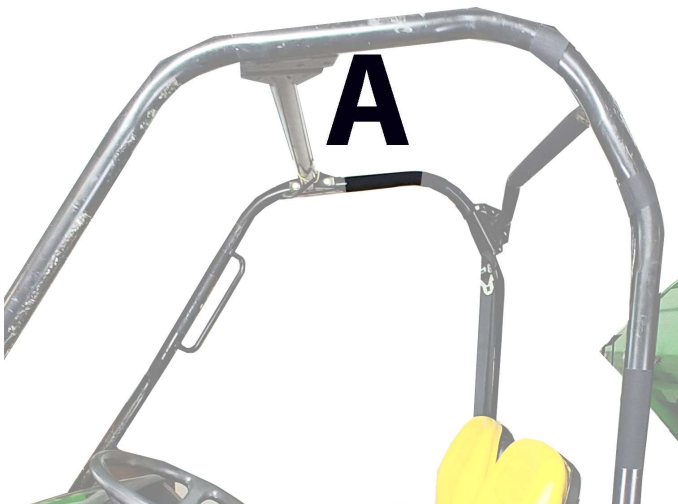


Figure 1: Shows placement of 12" Velcro strip A. Wrap tab around the top of the roll bar.



Figure 2: Shows placement of Velcro strips B and C.



Figure 3: The tabs on the front of your doors will wrap around the front of the roll bar and attach to the Velcro strip.

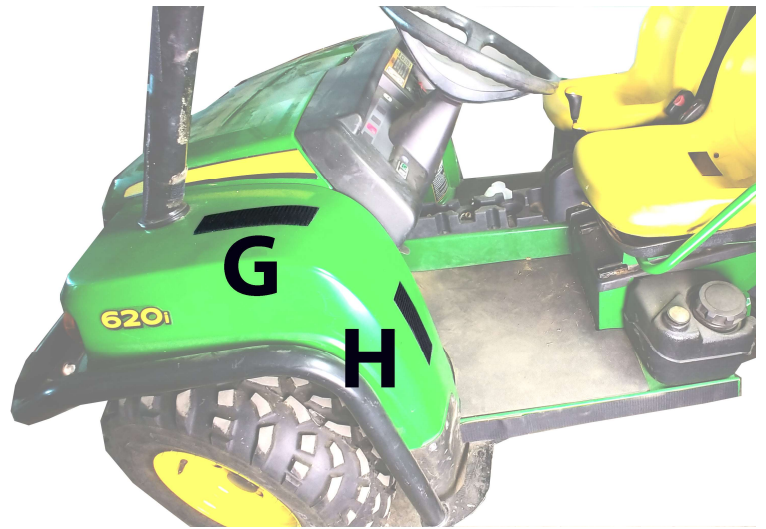


Figure 4: Shows placement of Velcro strips G and H.



Figure 5: Photo shows placement of Velcro strip I.



Figure 6: Shows position of Velcro strips J, K and L.



Once installation is complete your door should resemble the door in the photo.

John Deere Gator XUV HPX Windshield / Top Enclosure Installation

You have just purchased the best Enclosure for your Utility Terrain Vehicle available on the market today. Your Enclosure is made of Heavy Duty Fabric that is Water Repellent and resistant to Mildew, Ultra-Violet Sun Rays and Abrasion. With proper installation and care you can expect many years of long lasting fit, color and service life from your **GCL UTV Enclosure**.

Step 1: Remove your GCL UTV Windshield / Top Enclosure and Velcro kit from the shipping box.

Contents:

Note: before applying adhesive Velcro Strips to your vehicle, surfaces should be free of dust, dirt and oil.

Step 2: Enclosure on Roll Bar Cage align corner with outside of roll bars.	A	2 - 10"	Velcro Strips - Front Windshield Roll Bar upright upper	Place top of and seams center
	B	2 - 8"	Velcro Strips - 2 Front Roll Bar middle	
	C	2 - 4"	Velcro Strips - Front Windshield Roll Bar upright lower	
	D	2 - 6"	Velcro Strips - Rear Roll Bar Upright Top – placed horizontally	

Step 3: Temporarily attach each Velcro Strip to its corresponding size Velcro Tab on the Enclosure. **DO NOT REMOVE PLASTIC BACKING FROM VELCRO STRIPS AT THIS TIME.** This will help you to orient the Velcro Strips to the correct position on the vehicle when it is time to install the Velcro Strips.

Step 4: Pull the Enclosure down tightly and align outside corner seams with the center of each Roll Bar. At this point Velcro Strips can be removed from Enclosure Velcro Tabs and attached to the Vehicle in the order shown below. Note Velcro Strips should be oriented on the Vehicle so that each corresponding Enclosure Velcro Tab matches its position when the Enclosure is stretched tight on the Vehicle Roll Bar Cab frame.

- A. Remove plastic backing and place 10" Velcro Strips vertically along the upper section of the front Windshield Roll Bar uprights. Note Velcro strips should be placed on the outside of the Roll Bar Upright facing away from the center of the cab.
- B. Remove plastic backing and place 8" Velcro Strips vertically along the middle section of the front Windshield Roll Bar uprights. Note Velcro strips should be placed on the outside of the Roll Bar Upright facing away from the center of the cab.
- C. Remove plastic backing and place 4" Velcro Strips vertically along the lower section of the Front Windshield Roll Bar uprights. Note Velcro strips should be placed on the outside of the Roll Bar Upright facing away from the center of the cab.

- D. Remove plastic backing and place 6" Velcro Strips horizontally around the Top of the Rear Roll Bar Upright. Note: Velcro Seam should face toward the center of the Cab.

Step 5: Begin attaching Enclosure by first squaring the back Top of the Enclosure to the Rear of the Cab frame.

Step 6: Pulling downward on the top Rear corners of the Enclosure, attach Rear Roll Bar Upright Top Enclosure tabs to installed horizontal Velcro Strips by wrapping the Enclosure Tabs around the Roll Bar post and Velcro Strips.

Step 7: Fasten pre-attached Enclosure Front Hood Straps to the Vehicle front bumper bar as shown in figure 7.1. Bringing the end of the straps up to the latch buckle, run the end through the back of the top buckle opening first and then through the front of the lower buckle opening as shown in figure 7.1. DO NOT FULLY TIGHTEN FRONT HOOD STRAPS AT THIS TIME.



Figure 7.1 - attach Front Hood Straps to the vehicle front bumper – Do Not Fully Tighten Straps at This Time

Step 8: Pulling downward on the front corner of the Enclosure attach the 10" Top Velcro Tabs and then attach the middle 8" and lower 5" Velcro tabs to the installed Velcro Strips on each Front Windshield Roll Bar upright. Note: when properly installed the Windshield should be centered between the front Roll Bar Uprights. This step is best performed with an assistant tightening both sides of the front windshield at the same time.

Step 9: Fully tighten Front Hood Straps until the Front Windshield is tight

Step 10: Repeat Steps 6, 8 & 9 as necessary until the Enclosure fits snugly to the Vehicle Roll Bar structure and the Front and Rear windows are tight as shown in figure 10.1



Figure 40.1 - Repeat Steps 6, 8 & 9 as necessary to tighten cab



Care Instructions

Heavy Duty Marine and Mil-Spec Military Fabric Cleaning

All 3SI UTV Enclosure Heavy Duty Marine and Military Camo fabrics are guaranteed against excessive loss of color or strength under normal exposure and use conditions. Periodic cleaning with a solution of 4 ounces of bleach and 2 ounces of soap (NOT DETERGENTS) in one gallon of water is recommended to minimize accumulations of dirt, bird droppings and other contaminants which can support surface mildew and stain fabric.

Soft Vinyl Window Cleaning

3SI UTV Enclosure Vinyl Windows will remain clear and provide great visibility under normal exposure conditions if properly cleaned. Periodic cleaning with a solution of 1 ounce of soap in one gallon of water is all that is needed to maintain good window cleanliness and visibility. Caution: DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS or CHEMICALS OF ANY KIND TO CLEAN VINYL WINDOWS AS THESE WILL CLOUD THE WINDOWS. ALSO, NEVER RUB WINDOWS WITH A DRY CLOTH OR RAG.

Storage Recommendations

Before removing the 3SI UTV Enclosure from your vehicle for storage, clean the Fabric and Vinyl Windows thoroughly as indicated above. Any dirt remaining on the Enclosure may scratch Vinyl Windows while in storage. Once the Enclosure has been cleaned it should be placed on a large flat surface. Lay the Enclosure out so that Vinyl Windows are in a flat position. Fold the doors over the rear panel first then fold the top and windshield on top of the doors keeping the Vinyl Windows flat. Caution: **FOLDING VINYL WINDOWS WILL CAUSE PERMANENT CREASE DAMAGE AND WILL VOID ALL WARRANTIES.** Once the Enclosure is folded keeping all Vinyl Windows flat, begin rolling the Enclosure into an 8" roll. Place the 8" roll into a box and store at normal room temperature. To ensure long life of your enclosure it is best not to store in extreme temperatures.

Hauling

The ONLY products manufactured by 3SI UTV that can be hauled while installed are the hard windshields, full cab enclosures, and door/rear window combos with top and windshield installed. **However, the full cab enclosures and door/rear window combos should be tied down before hauling.** Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. NEVER HAUL INSTALLED SOFT TOPS, WINDSHIELD TOP COMBOS, AND SUMMER CABS. **REMOVE BEFORE HAULING.**