



Hisun Sector Crew 750 REAR WINDSHIELD

Hardware	Description	Qty
	Hook Loop Clamp	4
	WINGNUT	2
	NEOPRENE WASHER	2
	1 1/4" BOLT	2
	SMALL WASHER	2
	LOCK NUT	2

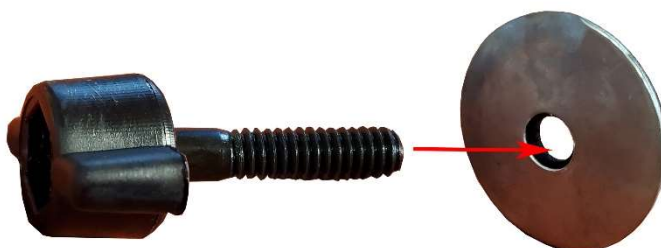


OPTIONAL SIDE PIECE: Before installing your back panel you may choose to install the small triangle that closes the gap between the roll bar and the rear window.

Peel back paper enough to reveal the slot cut for the triangle.

Remove the paper from both sides of the triangle.

Insert wingnut, neoprene washer and bolt through the outside of the rear panel, secure on inside with small washer and lock nut.



**DO NOT REMOVE THE PROTECTIVE PAPER
UNTIL INSTALLATION IS COMPLETE.**

STEP 1

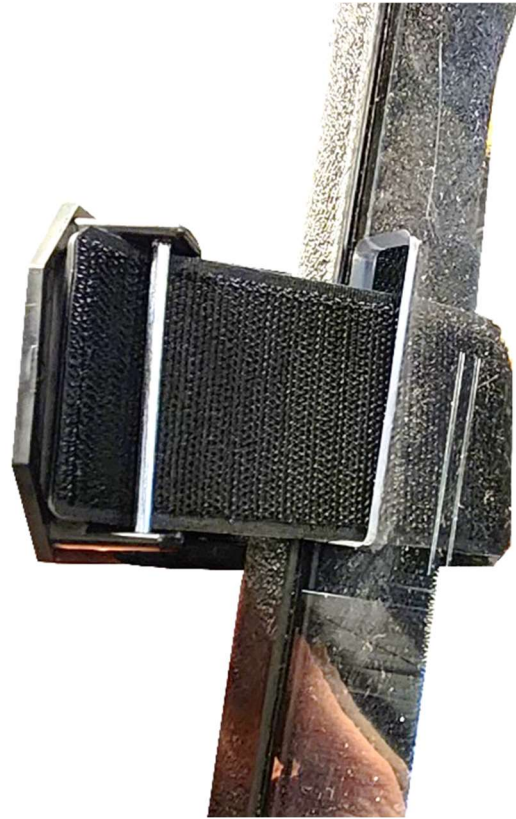
Set rear panel on the rear roll cage. Peel back paper on both sides to reveal the square cut outs on the rear panel.

STEP 2:

Insert the rubber end of the clamp through the inside of the rear windshields square cut out.

STEP 3:

Insert rubber end of the clamp through the opening between the plastic clamp and the metal bar on the clamp.

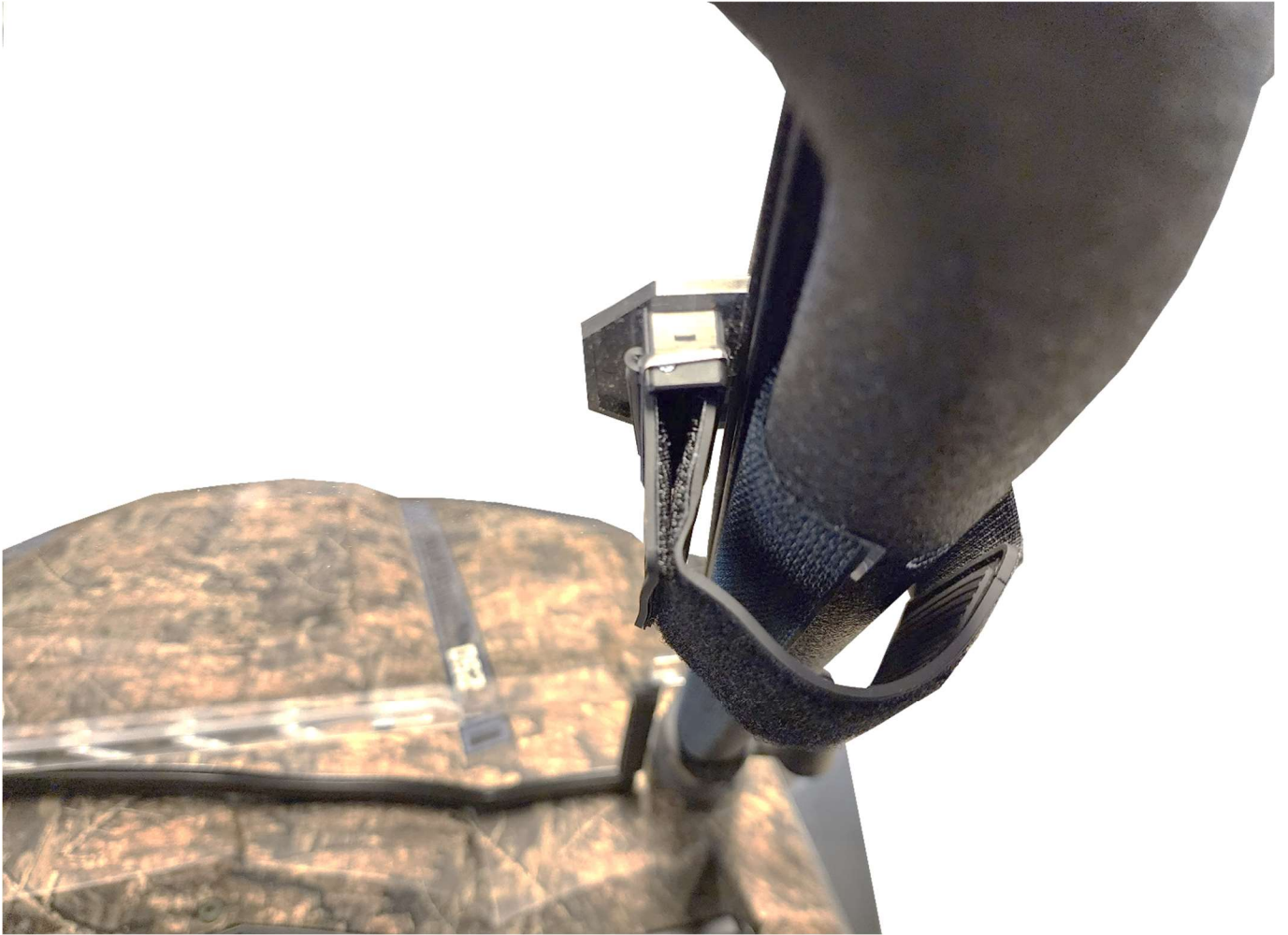


STEP 4:

Pull the clamps strap through the clamp and stick the hook to the loop on the strap.

STEP 5:

Roll the strap around and push plastic part of the clamp through the square cut out.



STEP 6:

Detach hook from loop and pull the strap tight, attach hook to loop.



STEP 7:

Repeat steps for remaining hook loop clamps.



STEP 8:

Remove protective paper from both sides of the windshield.



Lexan Cleaning Recommendations

- Gently wash Lexan with a solution of mild soap and lukewarm water, using a soft, grid-free cloth or sponge to loosen any dirt or grime.
- Fresh paint splashes, grease and smeared glazing compounds can be removed easily before drying by rubbing lightly with a soft cloth using petroleum ether (BP65), hexane or heptanes. Afterwards, wash the sheet using mild soap and lukewarm water.
- Scratches and minor abrasions can be minimized by using a mild automobile polish. We suggest that a test be made on a small area of the Lexan sheet with the polish selected and that the polish manufacturer's instructions be followed, prior to using the polish on the entire sheet.
- Finally, thoroughly rinse with clean water to remove any cleaner residue and dry the surface with a soft cloth to prevent water spotting.

Important Instructions

- Never use abrasive or highly alkaline cleaner on Lexan polycarbonate materials.
- Never use aromatic or halogenated solvents like toluene, benzene, gasoline, acetone or carbon tetrachloride on Lexan polycarbonate materials.
- Use of incompatible cleaning materials with Lexan sheet can cause structural and/or surface damage.
- Contact with harsh solvents such as methyl ethyl ketone (MEK) or hydrochloric acid can result in surface degradation and possible crazing of Lexan sheet.
- Never scrub with brushes, steel wool or other abrasive materials.
- Never use squeegees, razorblades or other sharp instruments to remove deposits or spots.
- Do not clean Lexan polycarbonate in direct sunlight or at high temperatures as this can lead to staining.
- For all mentioned chemicals consult the manufacturer's material safety datasheet (MSDS) for proper safety precautions.