



# 3 STAR INDUSTRIES

## HISUN SECTOR 450

### TWO-piece Polycarbonate Windshield Kit Installation

**Step 1:** Remove your 3SI UTV Polycarbonate windshield kit from the shipping box. **DO NOT REMOVE PROTECTIVE PLASTIC PAPER FROM THE WINDSHIELD AT THIS TIME. THIS SHOULD BE YOUR LAST INSTALLATION STEP.**

Hardware Kit		
Hardware	Description	Qty
	2" LOOP CLAMP	2
	1 1/2" BOLT	2
	NEOPRENE WASHER	2
	WINGNUT	2
	SMALL WASHER	2
	LOCK NUT	2
	12" VELCRO STRAP	6

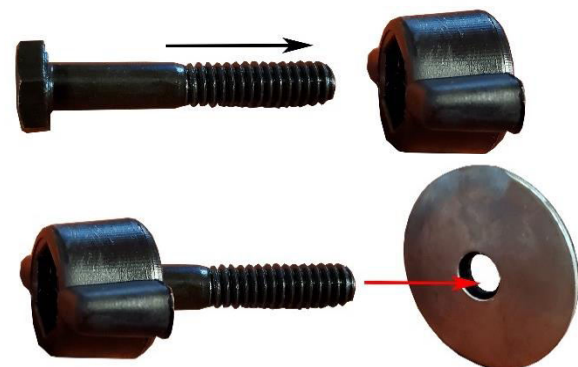
**Step 2:** Set bottom of windshield on hood line.

**Step 3:** Insert straps through the front of the windshield, wrap straps around roll bar, pull tail through plastic clip and attach strap to itself. Repeat this process on the opposite side.

**Step 4:** Set top portion on bottom portion.

**Step 3:** Hook the clamps around the roll bar near the predrilled bolt holes below the mirror. Squeeze clamp to hold it in place.

**Step 4:** Assemble the bolt, wingnut and neoprene washer.



**Step 5:** Insert bolt, wingnut and neoprene washer assembly through the

front of the windshield, through the holes in the clamp, secure with small washer and lock nut. Hand tighten only! Do this for the opposite side.

**Step 6:** Install remaining straps on the top portion of the windshield.

**Step 7:** When your windshield is in the correct position you may tighten the lock nuts on your loop clamps.

**Step 8:** Remove the protective plastic paper from each side of your windshield.

**SEE THE ATTACHED CARE INSTRUCTIONS.**









Periodic cleaning using correct procedures can help to prolong service life. For care and cleaning, it is recommended that the following instructions be adhered to:

## **Lexan Cleaning Recommendations**

- Spray windshield with a water hose to remove stuck on debris.
- Never rub your windshield with just any old cloth laying around! Any sort of material other than minky micro fleece will scratch your windshield. You can purchase this fabric direct from 3 Star or at Walmart. (super soft baby blanket)
- Always test the fabric on a small portion of the windshield before wiping the whole windshield.
- Please purchase micro fleece fabric to polish your windshield.
- We do recommend polishing the windshield with liquid wax. Always test a wax on small portion of polycarb before spraying entire surface.
- Do not attempt to wipe mud or dirt from the windshield. Use a water hose to soften stuck on mud and muck.
- Use may use dawn dish soap for cleaning, squirt some on, spray off with water hose. Air dry or if you have an air compressor you may blow the water off. I find this works perfect and leaves no water spots. You may wipe with a micro fleece cloth to dry.

## **Important Instructions**

- Never use abrasive or highly alkaline cleaner on Lexan polycarbonate materials.
- Never use aromatic or halogenated solvents like toluene, benzene, gasoline, acetone or carbon tetrachloride on Lexan polycarbonate materials.
- Use of incompatible cleaning materials with Lexan sheet can cause structural and/or surface damage.

- Contact with harsh solvents such as methyl ethyl ketone (MEK) or hydrochloric acid can result in surface degradation and possible crazing of Lexan sheet.
- Never scrub with brushes, steel wool or other abrasive materials.
- Never use squeegees, razorblades or other sharp instruments to remove deposits or spots.
- Do not clean Lexan polycarbonate in direct sunlight or at high temperatures as this can lead to staining.
- For all mentioned chemicals consult the manufacturer's material safety datasheet (MSDS) for proper safety precautions.