

CUB CADET 400

2-Pc Polycarbonate Windshield



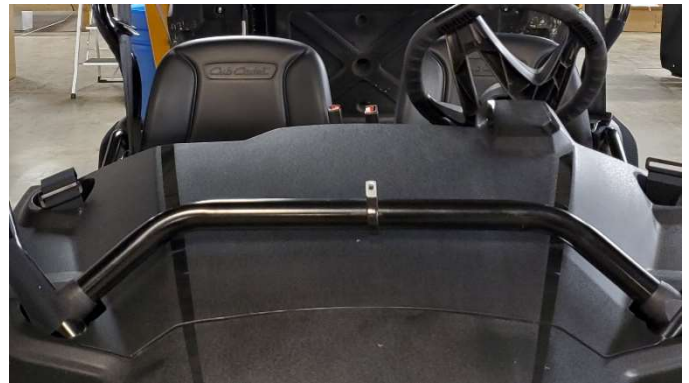
Installation Instructions

DO NOT REMOVE PROTECTIVE PLASTIC PAPER FROM THE WINDSHIELD AT THIS TIME. THIS SHOULD BE YOUR LAST INSTALLATION STEP.

HARDWARE	DESCRIPTION	QUANTITY
	10" VELCRO STRAPS	2
	1 3/4" LOOP CLAMP	9
	1 1/2" BOLT	9
	WING NUT	9
	NEOPRENE WASHER	9
	SMALL WASHER	9
	LOCK NUT	9
	ADHESIVE VELCRO STRIPS	9

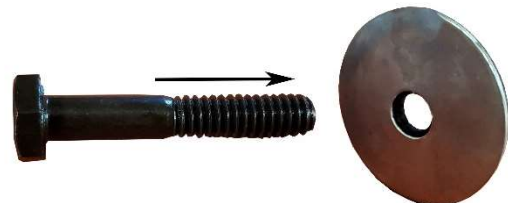
STEP 1: INSTALL LOOP CLAMP

Wrap loop clamp around roll bar with flat side facing out ward.



STEP 2: INSTALL LOWER HALF OF WINDSHIELD

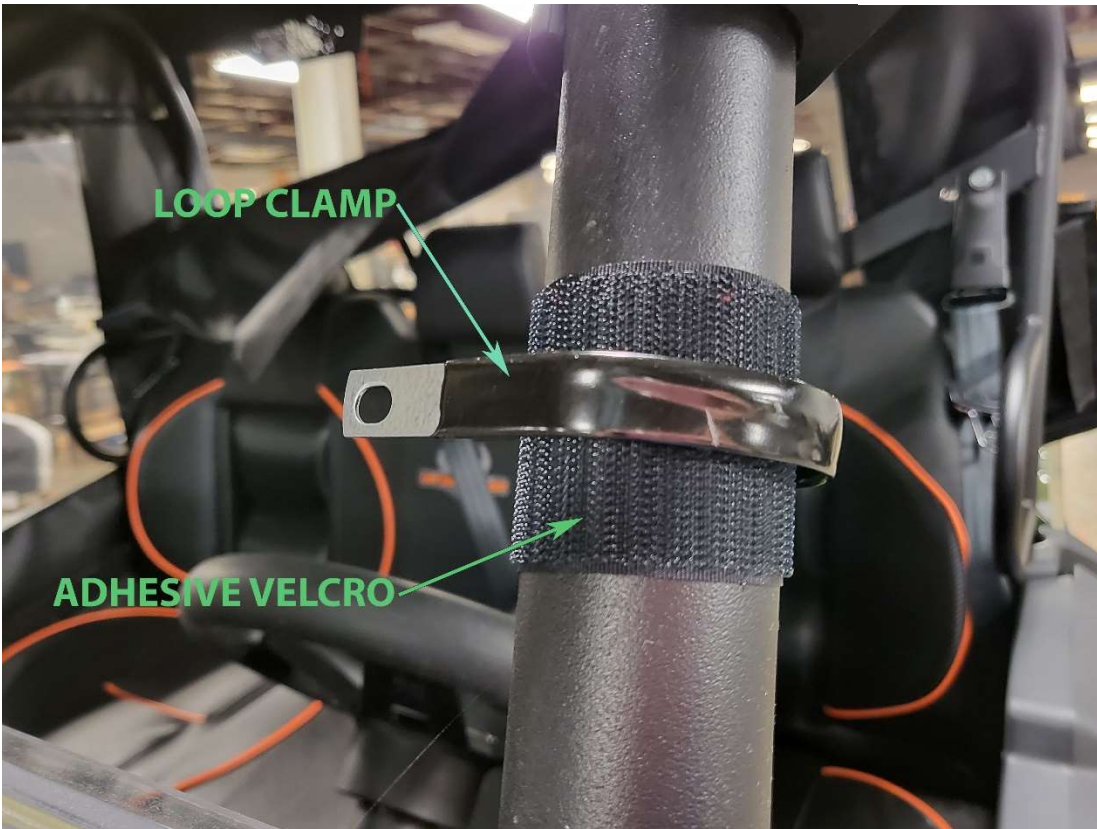
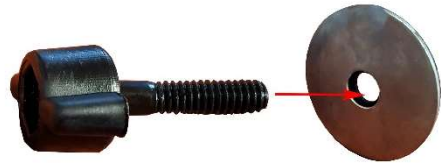
Set lower half of windshield on roll bars. Peel back paper enough to expose the slot for the loop clamp. Insert bolt through neoprene washer and then through the slot in the windshield. Secure with small washer and lock nut. TIGHTEN HARDWARE.





STEP 3: Wrap adhesive Velcro around the roll bar in the vicinity of the clamp holes precut in your windshield. Install loop clamp over the Velcro strip.

STEP 4: Assemble bolt, neoprene washer and wingnut.



STEP 4: Peel back protective paper enough to expose the clamp holes. Insert wingnut/bolt/washer assembly in through the front of the windshield, through the hole in the clamp, secure on the inside of the windshield with small washer and lock nut.

STEP 5: Repeat steps for opposite side. **Hand tighten only at this time.**

STEP 6: Set the top portion of windshield on the bottom portion.

STEP 7: Wrap adhesive velcro around the roll bar in the vicinity of the clamp holes pre-cut in the windshield. Install loop clamp over the Velcro strip. Peel back protective paper enough to expose the clamp holes. Insert wingnut/bolt/washer assembly in through the front of the windshield, through the hole in the clamp, secure on the inside of the windshield with small washer and lock nut.

STEP 8: Repeat steps for all remaining hardware.

STEP 9: Tighten all hardware.



Peel protective paper off both sides of windshield.



Periodic cleaning using correct procedures can help to prolong service life. For care and cleaning, it is recommended that the following instructions be adhered to:

Lexan Cleaning Recommendations

- Gently wash Lexan with a solution of mild soap and lukewarm water, using a soft, grid-free cloth or sponge to loosen any dirt or grime.
- Fresh paint splashes, grease and smeared glazing compounds can be removed easily before drying by rubbing lightly with a soft cloth using petroleum ether (BP65), hexane or heptanes. Afterwards, wash the sheet using mild soap and lukewarm water.
- Scratches and minor abrasions can be minimized by using a mild automobile polish. We suggest that a test be made on a small area of the Lexan sheet with the polish selected and that the polish manufacturer's instructions be followed, prior to using the polish on the entire sheet.
- Finally, thoroughly rinse with clean water to remove any cleaner residue and dry the surface with a soft cloth to prevent water spotting.

Important Instructions

- Never use abrasive or highly alkaline cleaner on Lexan polycarbonate materials.
- Never use aromatic or halogenated solvents like toluene, benzene, gasoline, acetone or carbon tetrachloride on Lexan polycarbonate materials.
- Use of incompatible cleaning materials with Lexan sheet can cause structural and/or surface damage.
- Contact with harsh solvents such as methyl ethyl ketone (MEK) or hydrochloric acid can result in surface degradation and possible crazing of Lexan sheet.
- Never scrub with brushes, steel wool or other abrasive materials.
- Never use squeegees, razorblades or other sharp instruments to remove deposits or spots.
- Do not clean Lexan polycarbonate in direct sunlight or at high temperatures as this can lead to staining.
- For all mentioned chemicals consult the manufacturer's material safety datasheet (MSDS) for proper safety precautions.