



3 STAR INDUSTRIES

CF MOTO ZFORCE 950

2 Pc Polycarbonate Windshield with Loop Clamps

Hardware Kit		
Hardware	Description	Qty
	1 3/4" LOOP CLAMP	6
	1 1/2" BOLT	6
	3/4" BOLT	2
	WING NUT	6
	NEOPRENE WASHER	6
	LARGE WASHER	1
	SMALL WASHER	9
	LOCK NUT	8
	METAL BRACKET	1

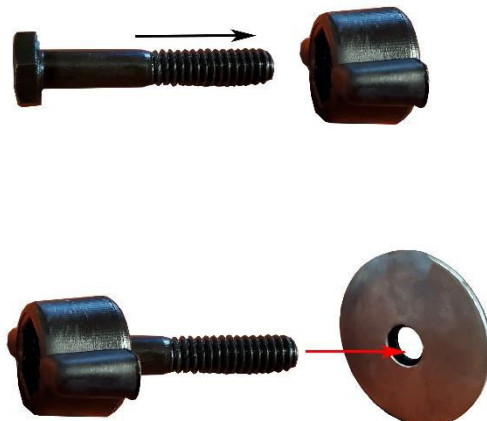
Step 1: Remove your 3SI UTV Polycarbonate windshield kit from the shipping box. **DO NOT REMOVE PROTECTIVE PLASTIC PAPER FROM THE WINDSHIELD AT THIS TIME. THIS SHOULD BE YOUR LAST INSTALLATION STEP.**

Step 2: Pull the protective paper from each edge of the windshield to expose the slots for the clamps.

Step 3: Hold the lower section of the windshield to the front roll bars. The bubble on the trim along the bottom of the windshield should rest on the hood line.

Step 4: On each side of the windshield, wrap one loop clamps around the roll bar. Flat side of the loop clamp facing the windshield. The windshield is designed to set on top of the loop clamp.

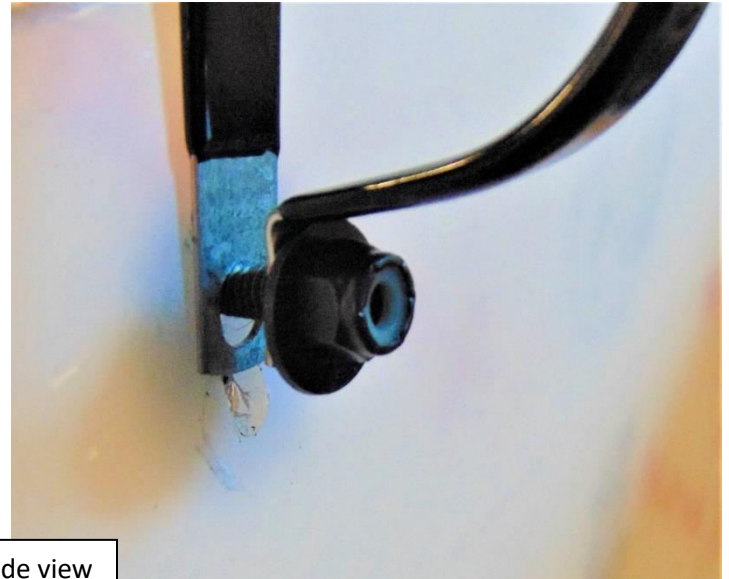
Step 5: Assemble wingnut, 1 3/4" bolt and neoprene washer.



Step 6: Insert wind nut, bolt and neoprene washer assembly through the front of the windshield, through the holes in the loop clamps, secure with small washer and lock nut.



Outside view



Inside view

Step 7: Hand tighten only at this time.

Step 8: Install top portion of windshield. Set the top portion of the windshield on the bottom portion.



Step 9: Install metal bracket under top portion of windshield, rectangle part of the bracket should set on the factory welded middle bracket on the top roll bar. Insert 1" bolt and small washer through the top of the bracket and through the hole in the factory bracket. Secure with small washer and lock nut.



Step 10: Line up the slot of the bracket with the hole in the windshield. Insert 1" bolt and large washer through the outside of the windshield and through the slot in the metal bracket. Secure with small washer and lock nut.

Step 11: Install loop clamps for the top portion of the windshield, do this in the same way as the bottom portion.

Step 12: When the windshield is setting in the correct position, tighten all lock nuts.

Step 13: Remove plastic from the inside and outside of both portions of the windshield.





Periodic

cleaning using correct procedures can help to prolong service life. For care and cleaning, it is recommended that the following instructions be adhered to:

Lexan Cleaning Recommendations

- Gently wash Lexan with a solution of mild soap and lukewarm water, using a soft, grid-free cloth or sponge to loosen any dirt or grime.
- Fresh paint splashes, grease and smeared glazing compounds can be removed easily before drying by rubbing lightly with a soft cloth using petroleum ether (BP65), hexane or heptane's. Afterwards, wash the sheet using mild soap and lukewarm water.
- Scratches and minor abrasions can be minimized by using a mild automobile polish. We suggest that a test be made on a small area of the Lexan sheet with the polish selected and that the polish manufacturer's instructions be followed, prior to using the polish on the entire sheet.
- Finally, thoroughly rinse with clean water to remove any cleaner residue and dry the surface with a soft cloth to prevent water spotting.

Important Instructions

- Never use abrasive or highly alkaline cleaner on Lexan polycarbonate materials.
- Never use aromatic or halogenated solvents like toluene, benzene, gasoline, acetone, or carbon tetrachloride on Lexan polycarbonate materials.
- Use of incompatible cleaning materials with Lexan sheet can cause structural and/or surface damage.
- Contact with harsh solvents such as methyl ethyl ketone (MEK) or hydrochloric acid can result in surface degradation and possible crazing of Lexan sheet.
- Never scrub with brushes, steel wool or other abrasive materials.
- Never use squeegees, razorblades, or other sharp instruments to remove deposits or spots.
- Do not clean Lexan polycarbonate in direct sunlight or at high temperatures as this can lead to staining.
- For all mentioned chemicals consult the manufacturer's material safety datasheet (MSDS) for proper safety precautions.