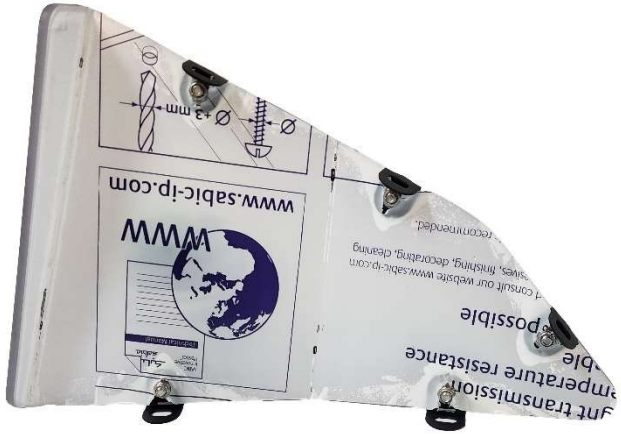




CFMOTO Z FORCE DOOR INSERTS

Hardware Kit		
Hardware	Description	Qty
	BUTTON HEAD BOLT	6
	HEX HEAD BOLT	10
	1/2" SPACER	2
	1/4" SPACER	2
	1/8" SPACER	2
	WASHER	30
	LOCK NUT	14

TOOLS NEEDED: DRILL



LEFT AND RIGHT REAR DOOR INSERT



LEFT AND RIGHT LOWER DOOR INSERT

1: REMOVE INNER AND OUTER DOOR PANELS

Remove inside door cover.

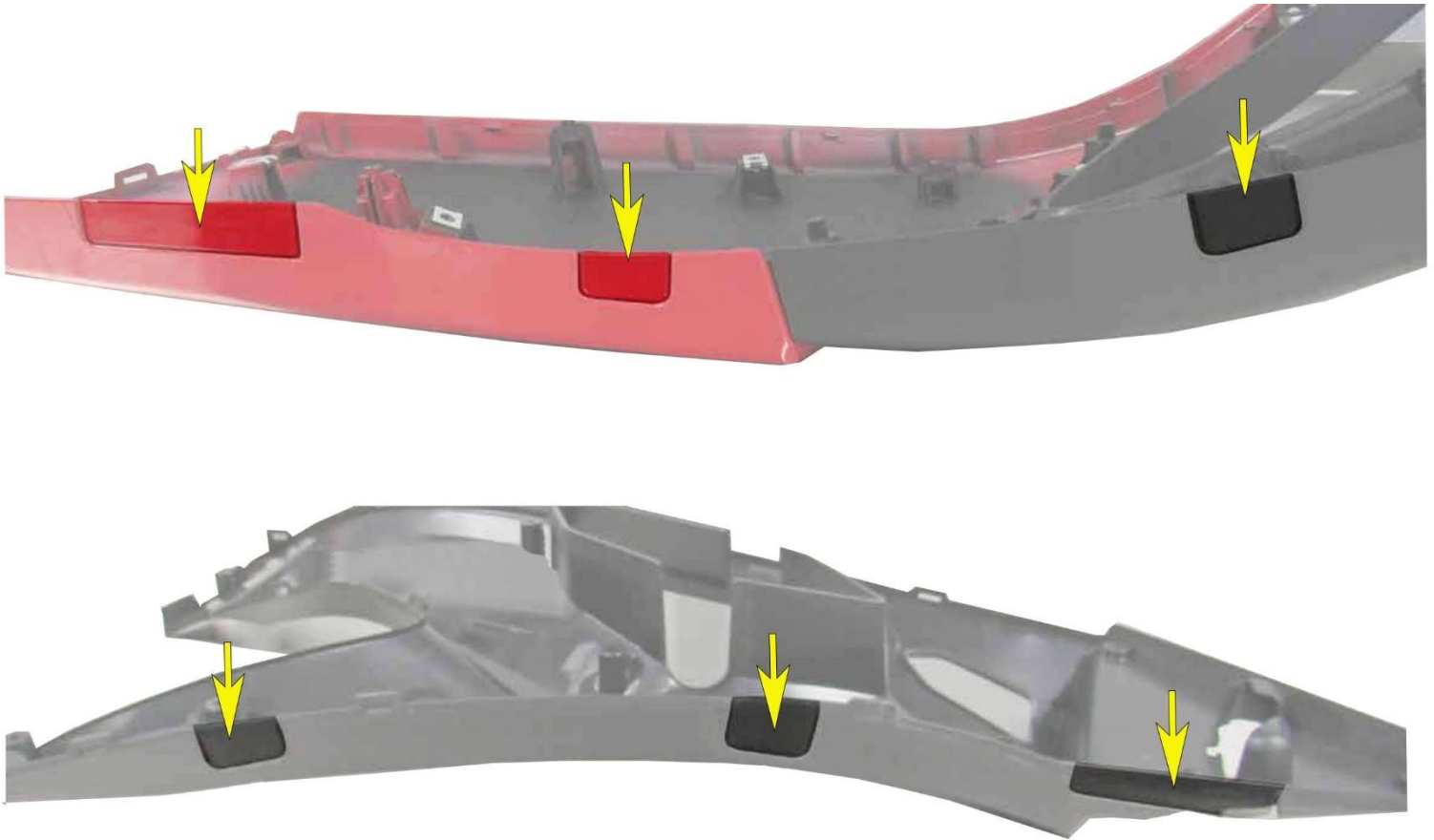


Remove bolts to detach outside panel.



STEP 2: CUT OUT PORTION OF PLASTIC DOOR COVER TO REVEAL FACTORY METAL BRACKETS.

Use jig-saw or a comparable tool to remove the pieces pictured below.



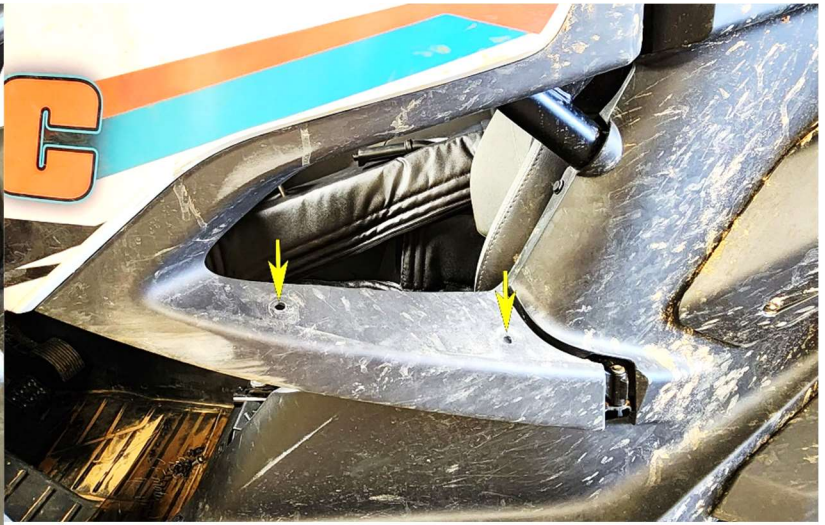
STEP 3: RE-INSTALL OUTER DOOR COVER ONLY

After the removing the cut-outs, reinstall the factory outer door cover only. Do not install the inner door cover this is your last step.

STEP 4: MARK OUTER DOOR PANEL FOR REAR INSERT

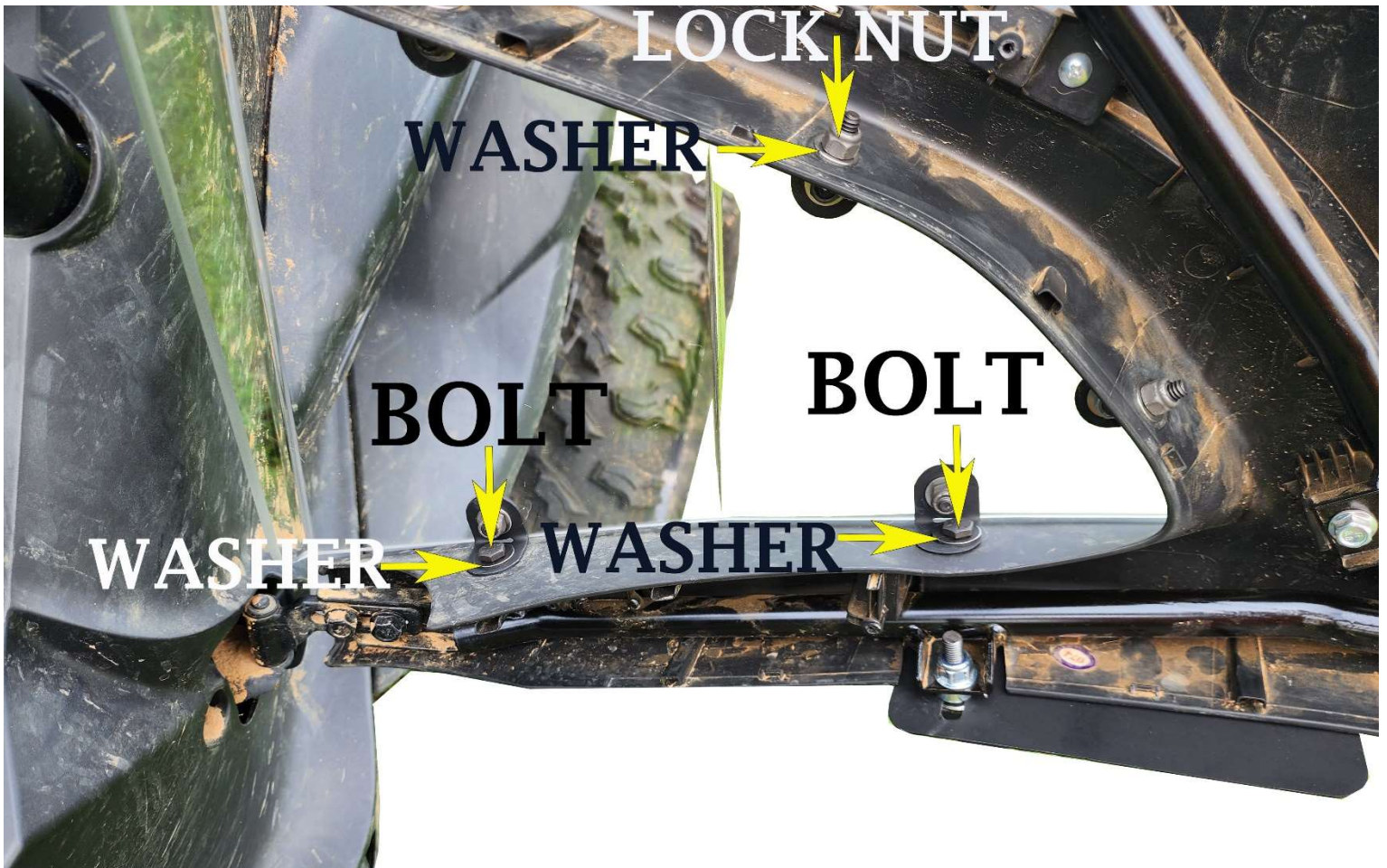
Set rear door insert in the opening on the outer door panel. Mark the holes in the door insert brackets. Use drill bit to drill holes directly into the outer door panel.





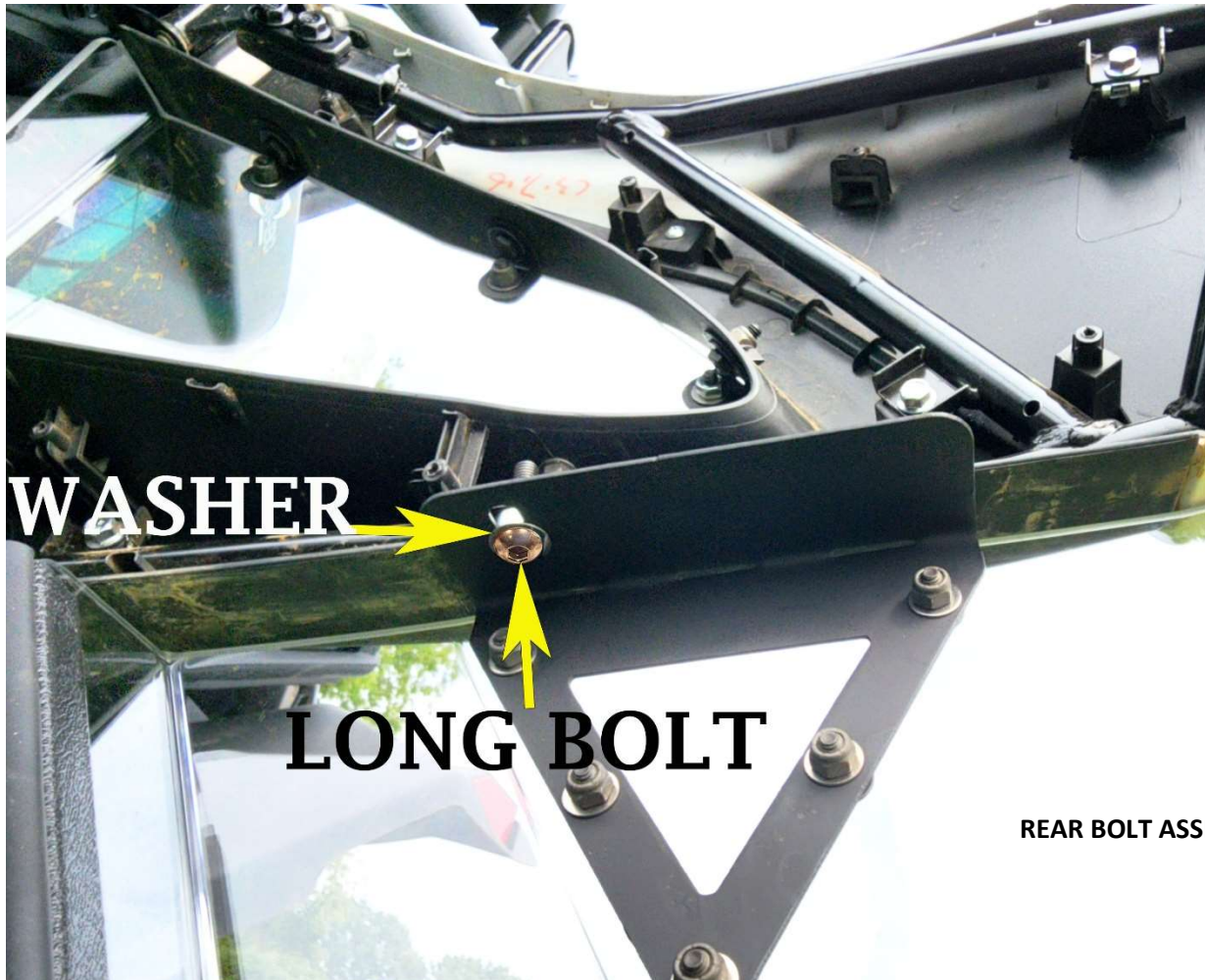
STEP 5: ATTACH REAR DOOR INSERT

Use Hex Head bolts, washers and lock nuts to attach rear insert. Insert bolt and washer through the exterior of the outside door cover and attach on interior with washer and lock nut.



STEP 6: ATTACH LOWER DOOR INSERT

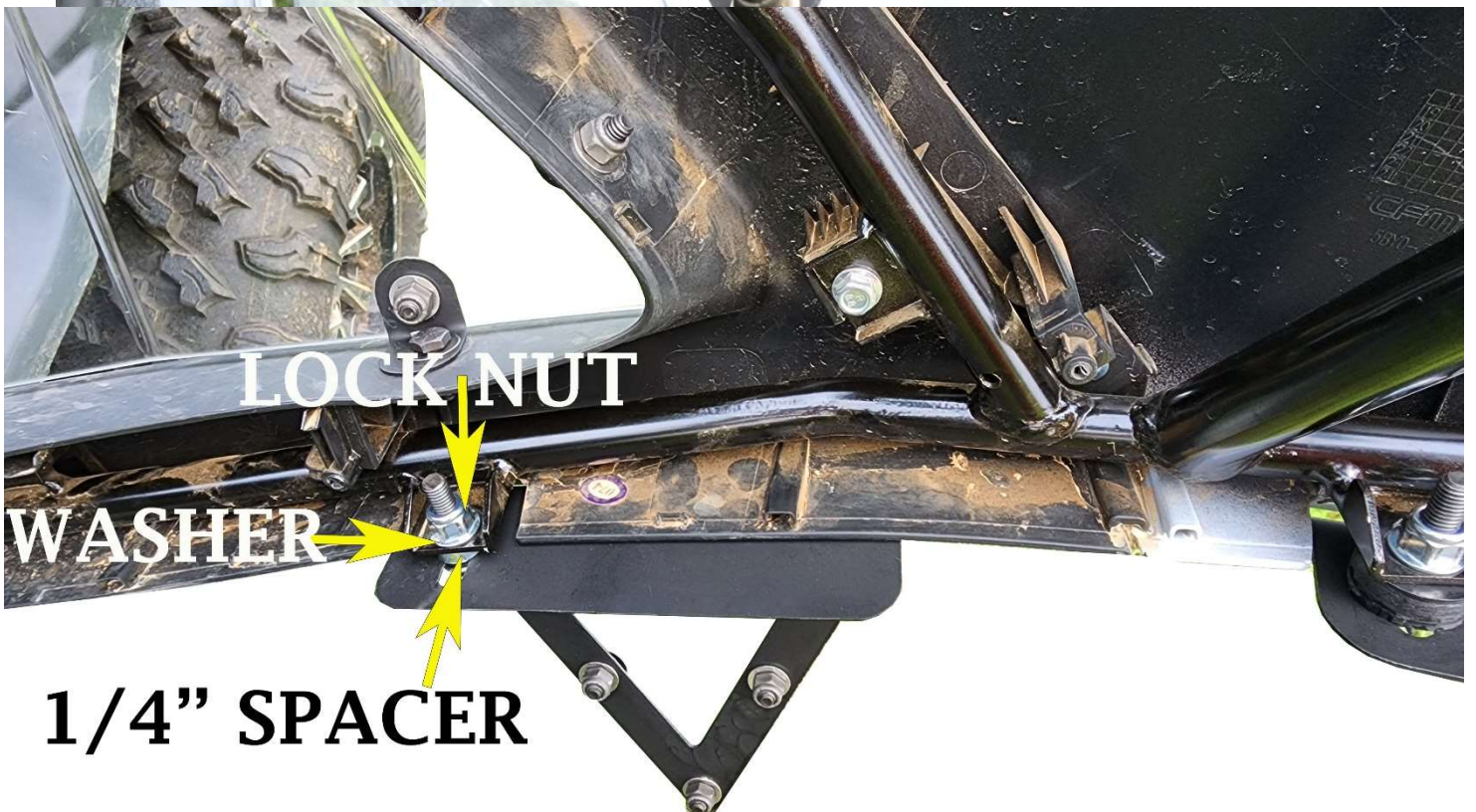
Use Button Head bolts, washers, spacers and lock nuts to attach lower insert. **HAND TIGHTEN ONLY!**



WASHER

LONG BOLT

REAR BOLT ASSEMBLY



LOCK NUT

WASHER

1/4" SPACER

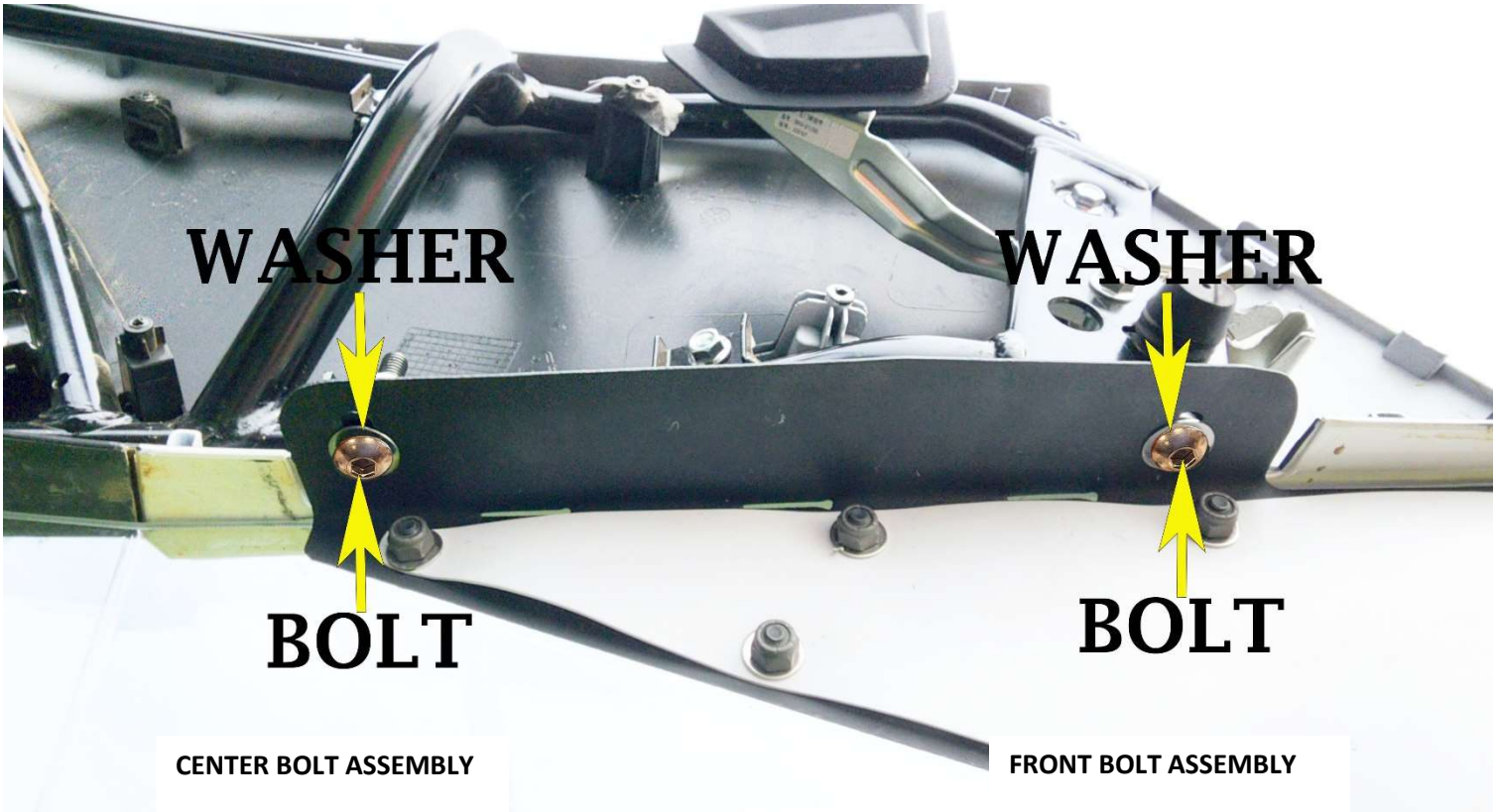


CENTER BOLT ASSEMBLY

LOCK NUTS

SMALL WASHER

1/2" INCH SPACER



WASHER

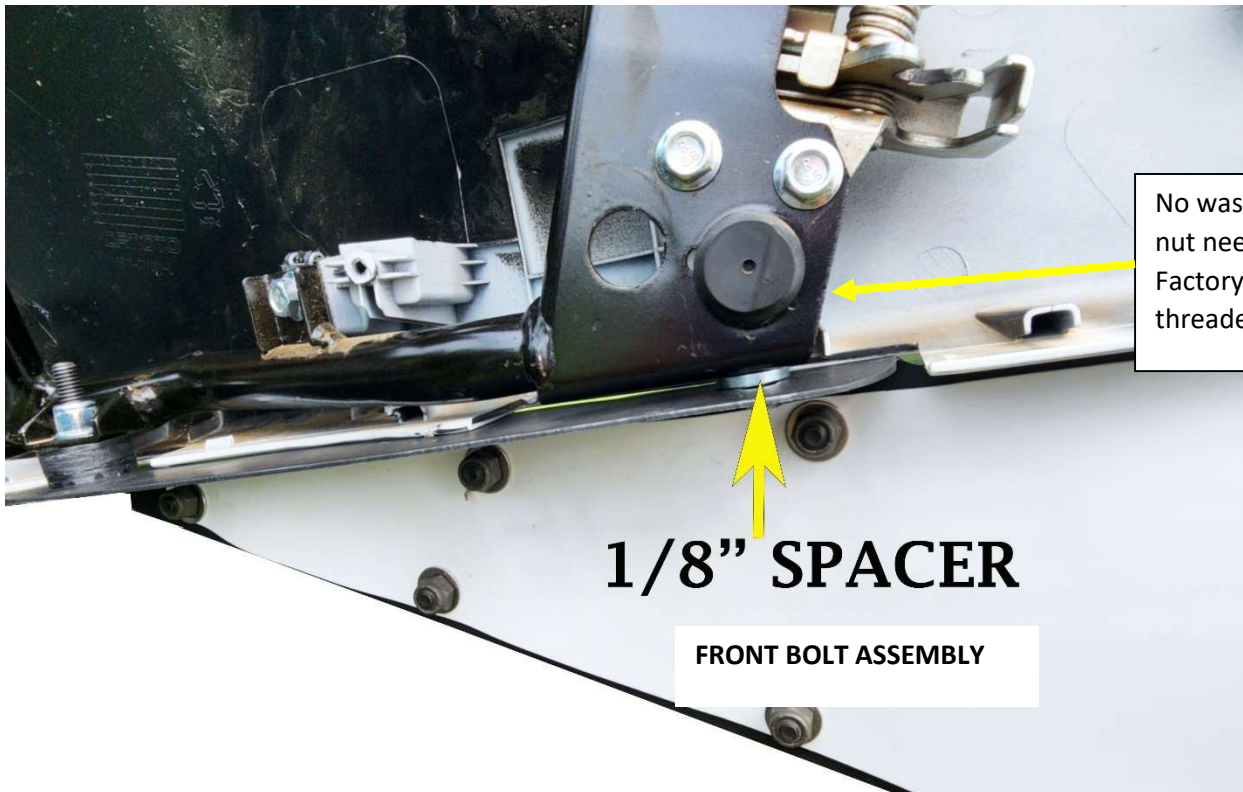
WASHER

BOLT

BOLT

CENTER BOLT ASSEMBLY

FRONT BOLT ASSEMBLY



No washer or lock nut needed. The Factory bolt hole is threaded.

1/8" SPACER

FRONT BOLT ASSEMBLY

STEP 7: TIGHEN HARD WARE

Shut the door and push the insert into position then tighten all hardware.

STEP 8: INSTALL INNER DOOR COVER

STEP 9: REMOVE PROTECTIVE PAPER FROM BOTH SIDE OF THE DOOR INSERTS





Periodic cleaning using correct procedures can help to prolong service life. For care and cleaning, it is recommended that the following instructions be adhered to:

Lexan Cleaning Recommendations

- Gently wash Lexan with a solution of mild soap and lukewarm water, using a soft, grid-free cloth or sponge to loosen any dirt or grime.
- Fresh paint splashes, grease and smeared glazing compounds can be removed easily before drying by rubbing lightly with a soft cloth using petroleum ether (BP65), hexane or heptanes. Afterwards, wash the sheet using mild soap and lukewarm water.
- Scratches and minor abrasions can be minimized by using a mild automobile polish. We suggest that a test be made on a small area of the Lexan sheet with the polish selected and that the polish manufacturer's instructions be followed, prior to using the polish on the entire sheet.
- Finally, thoroughly rinse with clean water to remove any cleaner residue and dry the surface with a soft cloth to prevent water spotting.

Important Instructions

- Never use abrasive or highly alkaline cleaner on Lexan polycarbonate materials.
- Never use aromatic or halogenated solvents like toluene, benzene, gasoline, acetone or carbon tetrachloride on Lexan polycarbonate materials.
- Use of incompatible cleaning materials with Lexan sheet can cause structural and/or surface damage.
- Contact with harsh solvents such as methyl ethyl ketone (MEK) or hydrochloric acid can result in surface degradation and possible crazing of Lexan sheet.
- Never scrub with brushes, steel wool or other abrasive materials.
- Never use squeegees, razorblades or other sharp instruments to remove deposits or spots.
- Do not clean Lexan polycarbonate in direct sunlight or at high temperatures as this can lead to staining.
- For all mentioned chemicals consult the manufacturer's material safety datasheet (MSDS) for proper safety precautions.