



## Installation Instructions

Thank you for purchasing a UTV enclosure manufactured in the USA with pride by 3SI UTV. Your enclosure is made of heavy duty fabric that is water repellent and resistant to mildew, ultra-violet rays and abrasion. With proper installation and care you can expect many years of service from your 3SI UTV enclosure.

### SOME IMPORTANT NOTES BEFORE GETTING STARTED....

- The enclosure attaches to your UTV's cab frame with Velcro. The technical term for Velcro is hook and loop. Loop is the soft side and hook, the rough side. Loop has been sewn into the enclosure at various points. Adhesive hook has been supplied to attach to your cab frame, corresponding to the sewn-in loop. If you struggle with placement of the adhesive hook, with the enclosure held to the cab frame, note the locations of the sewn-in loop. The adhesive hook is attached to the cab frame at those locations.
- The adhesive hook should be applied at a temperature of 60 degrees or above. **For maximum adhesion, when the adhesive hook is in place, allow the adhesive to cure for 24 hours before attaching the loop to the hook.**
- Clean the surfaces the adhesive hook will be attached to before beginning installation. A light cleaning with mild soap and water is best. A little Windex works great. Do NOT wax or clean with a compound that leaves the frame slick. The adhesive hook will not stick to a slick surface. Again, a light cleaning is best.
- Your enclosure is not a "one size fits all" product. The enclosure was designed and manufactured specifically for your model UTV. As a result, the enclosure should fit square and snug to the cab frame.
- Periodic cleaning of your enclosure with mild soap and water is recommended to minimize accumulations of dirt.
- Clean the vinyl windows with mild soap, water, and a soft cloth to avoid scratches. DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS OR CHEMICALS TO CLEAN VINYL WINDOWS.
- Clean your enclosure and allow it to dry before removing for storage. **Never fold your enclosure to store.** Roll the enclosure to avoid creasing the vinyl windows. Creases in the vinyl windows cannot be removed. **CREASING THE VINYL WINDOWS VOIDS ALL WARRANTIES AND GUARANTEES.**
- The only enclosures manufactured by 3SI UTV that can be hauled when installed are Lexan windshields, full cab enclosures, and door/rear window combos with top and windshield installed. However, the enclosures should be tied down before hauling. Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. REMOVE ALL OTHER ENCLOSURES BEFORE HAULING.

**PLEASE READ AND FOLLOW THE DETAILED INSTRUCTIONS THAT ARE ATTACHED.**



# 3 STAR INDUSTRIES

## CF Moto

### Modular Full Door / Rear Window

#### Installation Instructions

You have just purchased the best Enclosure for your Utility Terrain Vehicle available on the market today. Your Enclosure is made of Heavy Duty Fabric that is Water Repellent and resistant to Mildew, Ultra-Violet Sun Rays and Abrasion. With proper installation and care you can expect many years of long lasting fit, color and service life from your **3SI UTV Cab Enclosure**.

**Step 1:** Remove your 3SI UTV Cab Enclosure and Velcro kit from the shipping box.

**Step 2:** Remove or loosen the vehicle's hard top. The top of the back panel wraps over the rear cross bar. The adhesive properties of the hook and loop require adequate space to maneuver the panel into place on the cross bar.

**Step 3:** Hold the enclosure over the vehicle's cab frame. If working alone, install adhesive hook strip A from the adhesive hook table. Wrap the top of the back panel over the rear cross bar and attach the sewn in loop strip to the installed adhesive hook strip. Square and align the back panel to the cab frame. The bottom of the rear window should run along the top of the bed wall. Note the location of sewn-in loop strips in the enclosure. Adhesive hook strips will be attached to the cab frame corresponding to the loop strips. Position the adhesive strips to allow the enclosure to fit tight to the cab frame. Remove the backing from the adhesive hook strips and install as indicated in the adhesive hook table and pictures.

**Step 4:** After all adhesive hook strips are attached, begin attaching the enclosure to the cab frame. As you attach the hook and loop, square the enclosure to the frame. **PLEASE NOTE, FOR MAXIMUM ADHESION, ALLOW THE ADHESIVE HOOK TO ADHERE TO THE FRAME FOR 24 HOURS BEFORE PULLING AGAINST THE HOOK WITH THE LOOP STRIPS.**

**Step 5:** Repeat any steps necessary to achieve a snug fit on the cab frame.

# ADHESIVE HOOK TABLE

Back Panel		
Reference	Qty/Size	Placement
A	1-39"	Attach horizontally to the inside edge of the rear cross bar. Wrap top of back panel over the cross bar and attach the sewn-in loop strip to the adhesive hook strip.
B	2-6"	Wrap around roll bar thru the rear roof mount bracket. Wrap the double-sided straps around the adhesive hook strips.
C	2-5"	Attach vertically to the outside edge of the rear roll bar uprights corresponding to the 4" webbing/loop tabs just above the rear support brackets. Attach the webbing/loop tabs to the adhesive hook strips. Use the tabs on either side of the back panel to pull the back panel firm from side to side.
D	2-6"	Attach vertically to the outside edge of the rear roll bar uprights corresponding to the 4" webbing/loop tabs just below the rear support brackets. Attach the webbing/loop tabs to the adhesive hook strips. Use the tabs on either side of the back panel to pull the back panel firm from side to side.
E	2-14"	Attach horizontally at the bottom of the back panel corresponding to the sewn-in loop. Attach the sewn-in loop to the adhesive hook to hold the bottom of the back panel in place.
No Ref	2-10"	Attach to top of "V" between the seats. Attach the sewn-in loop strips in the "V" panel to the adhesive hook strips.









### Contents for Doors

Reference	Qty/Size	Placement
	2	Door Panels
	2	Double Snap Pads
	4	Triple Snap Pads
	6	2" Snap Straps
	2	1" Snap Straps

### ADHESIVE HOOK KIT for Doors

A	2-6"	Wrap vertically around the top/side roll bar corresponding to the double-sided strap on the top of the door panel.
B	2-6"	Wrap vertically around the top/side roll bar corresponding to the double-sided strap

		on the top of the door panel.
C	2-6"	Wrap vertically around the top/side roll bar corresponding to the double-sided strap on the top of the door panel.
D	2-6"	Wrap vertically around the top/side roll bar corresponding to the double-sided strap on the top of the door panel.
E	2-6"	Wrap vertically around the top/side roll bar corresponding to the double-sided strap on the top of the door panel.
F	2-6"	Wrap horizontally around the front roll bar corresponding to the top snap at the side of the front roll bars.
G	2-6"	Wrap horizontally around the front roll bar corresponding to the second snap from the top at the side of the front roll bars.
H	2-6"	Attach vertically to the outside edge of the front roll bars between straps G and I.
I	2-6"	Wrap horizontally around the front roll bar corresponding to the snap just above the side view mirror on the front roll bars.
J	2-6" (1")	Wrap horizontally around the front roll bar corresponding to the snap at the bottom of the front roll bars.
K	2-9" (1")	Attach vertically inside the vehicle's cowl area corresponding to the 1" sewn-in loop on the front edge of the door panel.
L	2-15"	Attach vertically inside the vehicle's cowl area corresponding to the 2" sewn-in loop on the front edge of the door panel.
M	2-4"	Attach horizontally inside the vehicle's cowl area corresponding to the 2" sewn-in loop at the bottom of the door's wing panel.
N	4-5"	Attach to the front and edge of the rear door opening corresponding to the double-snap pad.
O	4-12"	Attach to the front and edge of the lower rear door opening corresponding to the triple-snap pad.
P	4-12"	Attach to the front and edge of the rear rocker panel area corresponding to the triple-snap pad.
No Ref	4-6"	Wrap around the side grab bar corresponding to the sewn-in straps in the bottom of the door panel.

**Step 6:** Each door has five double-sided hook and loop straps along the top of the door. Wrap those straps around the roll bar at the top of the door to hold the door in place.

**Step 7:** Attach the three snaps on the upper back side of the door to the snap studs on the rear panel.



**Step 7**

**Step 8:** To properly align the door, installation of the front of the wing along the front roll bars will be next. Depending on the model, the vehicle's windshield may need to be removed to install the snap straps around the roll bars. If complete access to the front roll bars is not possible with the windshield installed, remove the windshield. The double-sided snap straps are shown below. The double-sided snap straps have been pre-attached to the door. Wrap each of the straps around the front roll bar.



2" Double-Sided Snap Strap



1" Double-Sided Snap Strap



**Step 9:** Reposition the door as needed to align to the cab frame. With the door properly aligned, start attaching the adhesive hook strips at the top of the door. One at a time, unwrap the double-sided straps at the top of the door. Remove the backing from a 6" adhesive hook strip (REFERENCE A THRU E) and wrap around the top roll bar corresponding to the double-sided straps. **PLEASE NOTE, FOR MAXIMUM ADHESION, ALLOW THE ADHESIVE HOOK TO ADHERE TO THE FRAME FOR 24 HOURS BEFORE PULLING AGAINST THE HOOK WITH THE LOOP STRIPS.** When the adhesive strip is in place, wrap the double-sided strap around the adhesive hook strip to hold the top of the doors in place.



**Step 9**

**Step 10:** With the door aligned, start attaching the adhesive hook strips on the front roll bar. Unwrap the double-sided snap straps on the front roll bar.

- Remove the backing from a 2"x 6" adhesive hook strip and wrap around the front roll bar corresponding to the double-sided straps shown in the following picture, reference F and G.
- Remove the backing from a 2"x 6" adhesive hook strip and attach vertically to the outside edge of the front roll bar between the double-sided snap straps G and I.

- Remove the backing from a 2"x 6" adhesive hook strip and wrap around the front roll bar corresponding to the double-sided strap shown in the following picture, reference I.
- Remove the backing from a 1"x 6" adhesive hook strip and wrap around the front roll bar corresponding to the double-sided strap shown in the following picture, reference J.

When all adhesive hook strips are in place, wrap the double-sided snap strips along the front roll bar around their corresponding adhesive hook strips.



**Step 10**

**Step 11: INSTALLATION OF ADHESIVE HOOK STRIPS TO INSIDE OF COWL**-The lower portion of the door wing adheres to the inside of the vehicle's cowl area. Unzip the door approximately 2 feet. Before removing the backing on the adhesive hook strips, attach the strips to the sewn-in loop along the lower front edge of the door panel as follows:

- Reference K-1" x 9" adhesive hook strip
- Reference L-2" x 15" adhesive hook strip
- Reference M-2" x 4" adhesive hook strip

With the adhesive hook strips attached to the sewn-in loop, remove the backing from the adhesive hook strips and adhere the strips to the inside of the vehicle's cowl area.





**Step 12: INSTALLATION OF DOUBLE SNAP PAD**-Unzip the door. The double snap pad has been pre-attached to the rear of the door panel. Adhesive hook strips are adhered to the cab corresponding to the sewn-in loop strips on the back side of the double snap pad. Two adhesive strips, 2" x 5" are needed for each pad. Before removing the backing on the adhesive hook strips, attach the strips to the sewn-in loop on the back side of the pad. Remove the backing on the adhesive strips and attach to the front and edge of the door opening as shown in the picture below, reference N.



**Double Snap Pad**



Installation of Snap Pads

**Step 13: INSTALLATION OF TRIPLE SNAP PADS**-Repeat the installation instructions in step 10 for the two triple snap pads shown in the above picture, reference O and P. Two 2" x 12" adhesive strips are needed for each snap pad. The snap pad and corresponding adhesive hook strips used for reference P on the passenger side should be trimmed to allow access to the fuel cap. Trim with scissors as needed.



Triple Snap Pad

**Step 14:** Repeat the installation steps for the other door.

**Step 15:** Repeat any steps necessary to achieve a snug fit on the cab frame.

**Step 16:** Re-install your hard top and windshield.



## Care Instructions

### Heavy Duty Marine and Mil-Spec Military Fabric Cleaning

All 3SI UTV Enclosure Heavy Duty Marine and Military Camo fabrics are guaranteed against excessive loss of color or strength under normal exposure and use conditions. Periodic cleaning with a solution of 4 ounces of bleach and 2 ounces of soap (NOT DETERGENTS) in one gallon of water is recommended to minimize accumulations of dirt, bird droppings and other contaminants which can support surface mildew and stain fabric.

### Soft Vinyl Window Cleaning

3SI UTV Enclosure Vinyl Windows will remain clear and provide great visibility under normal exposure conditions if properly cleaned. Periodic cleaning with a solution of 1 ounce of soap in one gallon of water is all that is needed to maintain good window cleanliness and visibility. Caution: DO NOT USE ANY DETERGENTS, WINDOW CLEANERS, SOLVENTS or CHEMICALS OF ANY KIND TO CLEAN VINYL WINDOWS AS THESE WILL CLOUD THE WINDOWS. ALSO, NEVER RUB WINDOWS WITH A DRY CLOTH OR RAG.

### Storage Recommendations

Before removing the 3SI UTV Enclosure from your vehicle for storage, clean the Fabric and Vinyl Windows thoroughly as indicated above. Any dirt remaining on the Enclosure may scratch Vinyl Windows while in storage. Once the Enclosure has been cleaned it should be placed on a large flat surface. Lay the Enclosure out so that Vinyl Windows are in a flat position. Fold the doors over the rear panel first then fold the top and windshield on top of the doors keeping the Vinyl Windows flat. Caution: **FOLDING VINYL WINDOWS WILL CAUSE PERMANENT CREASE DAMAGE AND WILL VOID ALL WARRANTIES.** Once the Enclosure is folded keeping all Vinyl Windows flat, begin rolling the Enclosure into an 8" roll. Place the 8" roll into a box and store at normal room temperature. To ensure long life of your enclosure it is best not to store in extreme temperatures.

### Hauling

The ONLY products manufactured by 3SI UTV that can be hauled while installed are the hard windshields, full cab enclosures, and door/rear window combos with top and windshield installed. **However, the full cab enclosures and door/rear window combos should be tied down before hauling.** Speed should not exceed 55 mph while hauling to prevent ripping and shredding of the material and zippers. NEVER HAUL INSTALLED SOFT TOPS, WINDSHIELD TOP COMBOS, AND SUMMER CABS. **REMOVE BEFORE HAULING.**