



CAN-AM COMMANDER

Polycarbonate Rear Panel Installation

You have just purchased a premium polycarbonate back panel for your Utility Terrain Vehicle. Your back panel is made of ¼" polycarbonate (Lexan) that is almost unbreakable. With proper installation and care you can expect many years of service life from your **3SI UTV Back Panel**.

Step 1: Remove your 3SI UTV Back Panel and hardware kit from the shipping box. **DO NOT REMOVE PROTECTIVE PLASTIC PAPER FROM THE BACK PANEL AT THIS TIME.**

CONTENTS		
QUANTITY	SIZE	DESCRIPTION/PLACEMENT
1		POLYCARBONATE BACK PANEL
2	10"	VELCRO STRAPS
4	12"	VELCRO STRAPS
1		FABRIC LOWER BACK PANEL
1	52"	ADHESIVE VELCRO FOR LOWER FABRIC BACK PANEL.

Step 2: Raise the bed of your vehicle.

Step 3: Assistance may be needed to hold the back panel in place to complete installation. Pull the protective paper on each side of the back panel from the mounting holes. Hold the back panel to the rear cab frame. Center the back panel to the rear frame. Match the bends in the back panel to the contour of the rear roll bars.

Step 4: Feed a 12" velcro strap into each of the four slot holes on the outside edge. The strap should be inserted from the outside with the loop side of the velcro facing the inside of the back panel.

Step 5: With the back panel in place, wrap the velcro strap around the roll bar and feed the strap through the buckle. Reverse the direction of the strap after going thru the buckle. Pull the strap tight and adhere the hook end of the Velcro to the loop strap.

Step 6: Adjust the straps as needed to align the windshield.

Step 7: From the inside of the vehicle, feed a 10" Velcro strap into the slot hole above the cross brace with the loop side facing up. Wrap the strap around the back panel and back into the vehicle. Feed the strap through the buckle, reverse the direction of the strap after going thru the buckle, and pull the strap tight and adhere the hook end of the Velcro to the loop strap.



Step 8: Repeat steps 4 thru 7 if the back panel needs adjustment.



Step 9: Insert Velcro tabs through precut slots in the bottom of the Lexan back panel. Stick tabs to sewn on Velcro on the outside of the soft back panel.

Step 10: Attach long piece of Velcro to area pictured below, this is optional but will help to hold the fabric panel in place.



Figure 1: Shows placement of long piece of Velcro for the bottom of the fabric panel. The adhesive Velcro is installed on the inside of the cab.

Step 11: Remove paper from both sides of your back panel.



Periodic cleaning using correct procedures can help to prolong service life. For care and cleaning, it is recommended that the following instructions be adhered to:

Lexan Cleaning Recommendations

- Gently wash Lexan with a solution of mild soap and lukewarm water, using a soft, grid-free cloth or sponge to loosen any dirt or grime.
- Fresh paint splashes, grease and smeared glazing compounds can be removed easily before drying by rubbing lightly with a soft cloth using petroleum ether (BP65), hexane or heptane's. Afterwards, wash the sheet using mild soap and lukewarm water.
- Scratches and minor abrasions can be minimized by using a mild automobile polish. We suggest that a test be made on a small area of the Lexan sheet with the polish selected and that the polish manufacturer's instructions be followed, prior to using the polish on the entire sheet.
- Finally, thoroughly rinse with clean water to remove any cleaner residue and dry the surface with a soft cloth to prevent water spotting.

Important Instructions

- Never use abrasive or highly alkaline cleaner on Lexan polycarbonate materials.
- Never use aromatic or halogenated solvents like toluene, benzene, gasoline, acetone or carbon tetrachloride on Lexan polycarbonate materials.
- Use of incompatible cleaning materials with Lexan sheet can cause structural and/or surface damage.
- Contact with harsh solvents such as methyl ethyl ketone (MEK) or hydrochloric acid can result in surface degradation and possible crazing of Lexan sheet.
- Never scrub with brushes, steel wool or other abrasive materials.
- Never use squeegees, razorblades or other sharp instruments to remove deposits or spots.
- Do not clean Lexan polycarbonate in direct sunlight or at high temperatures as this can lead to staining.
- For all mentioned chemicals consult the manufacturer's material safety datasheet (MSDS) for proper safety precautions.